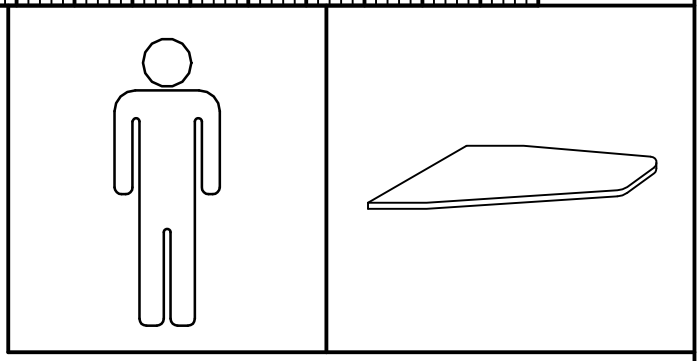
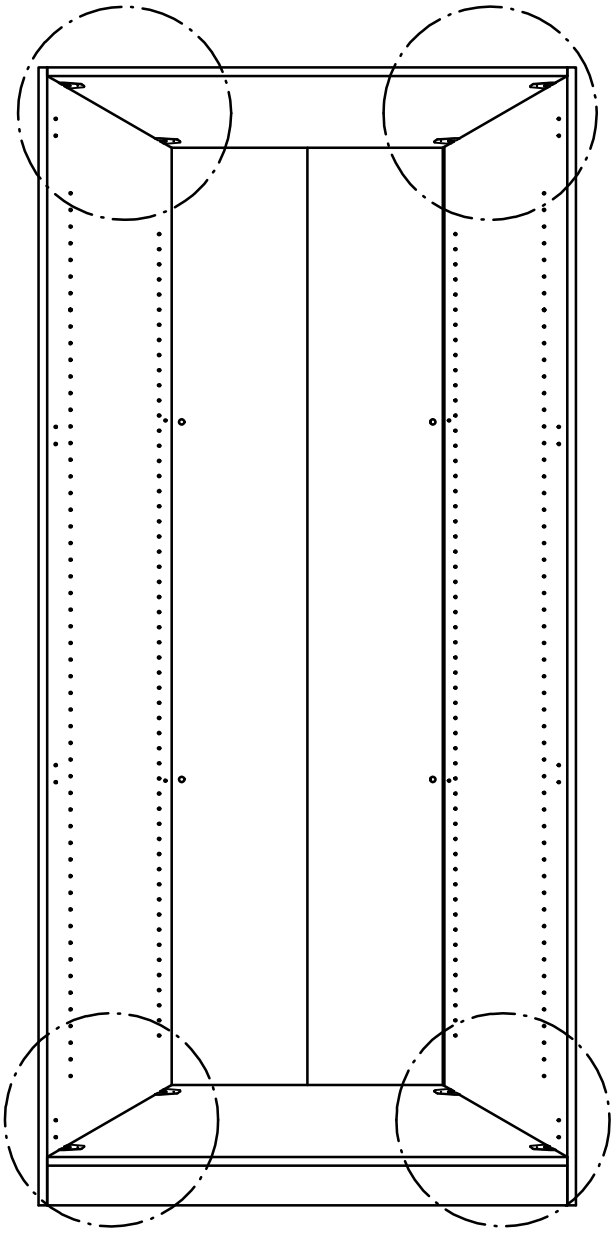
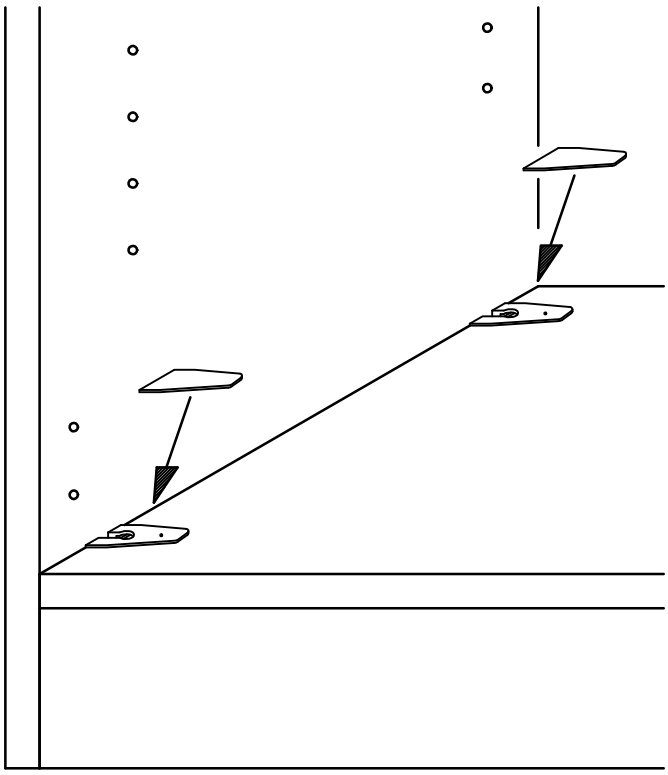
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Assembly Instructions



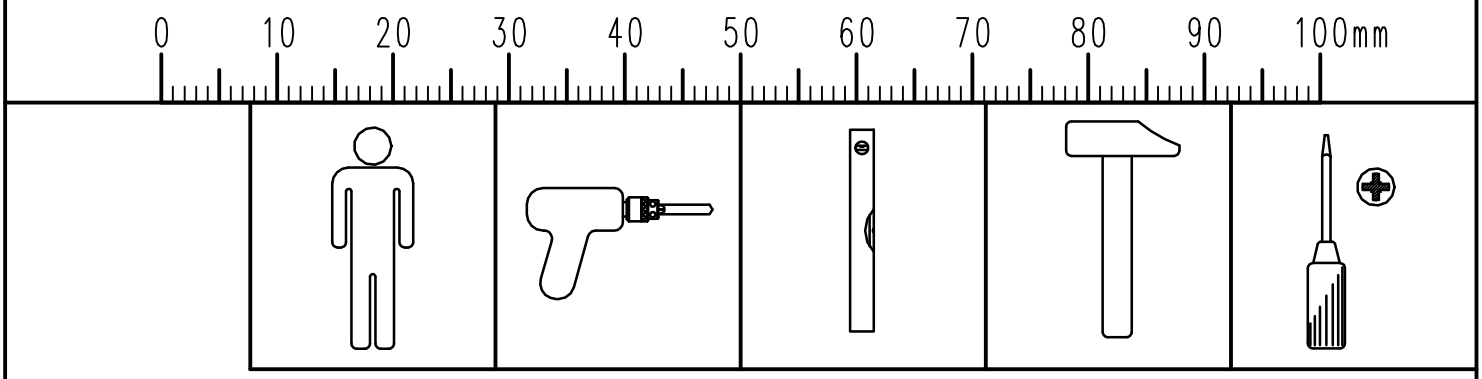


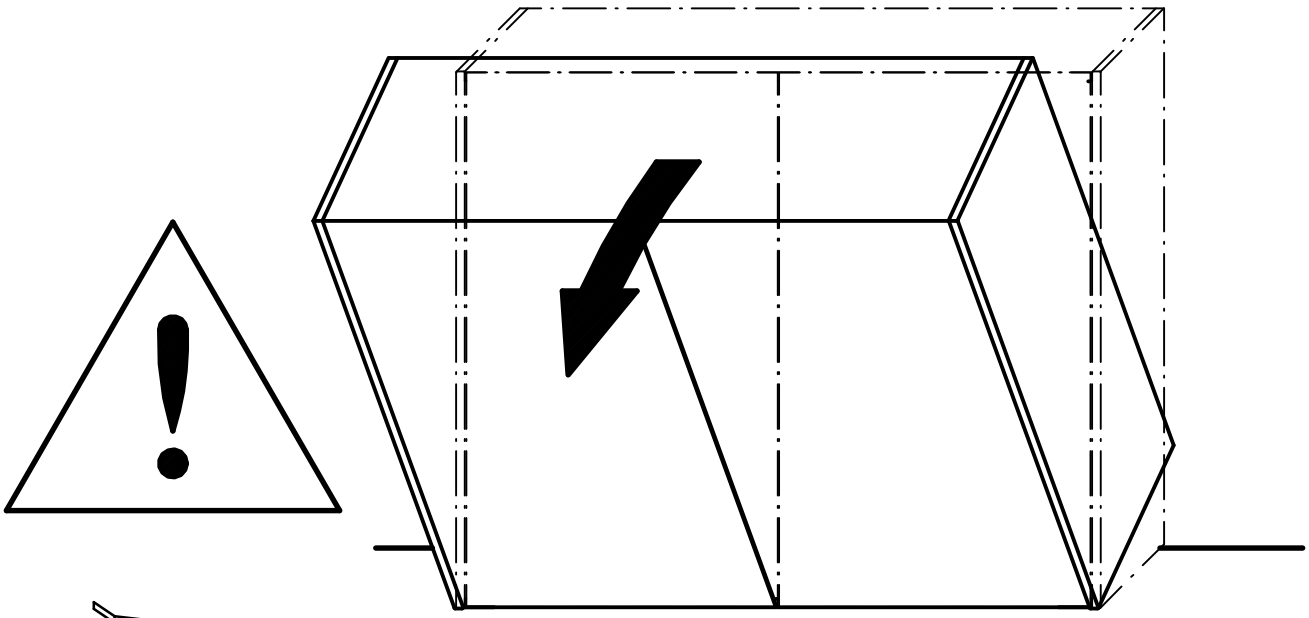


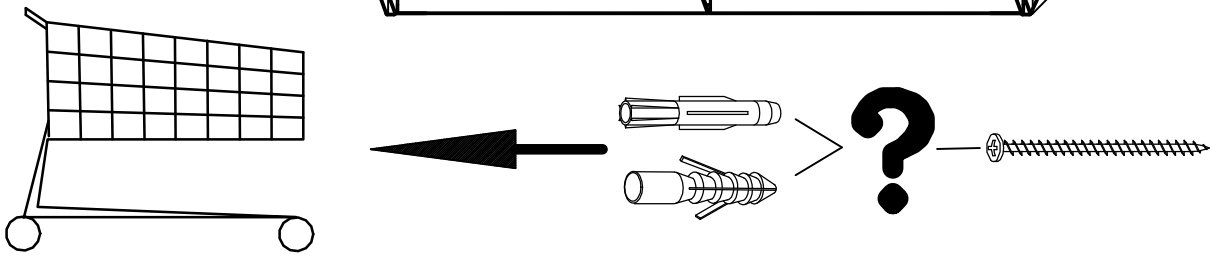


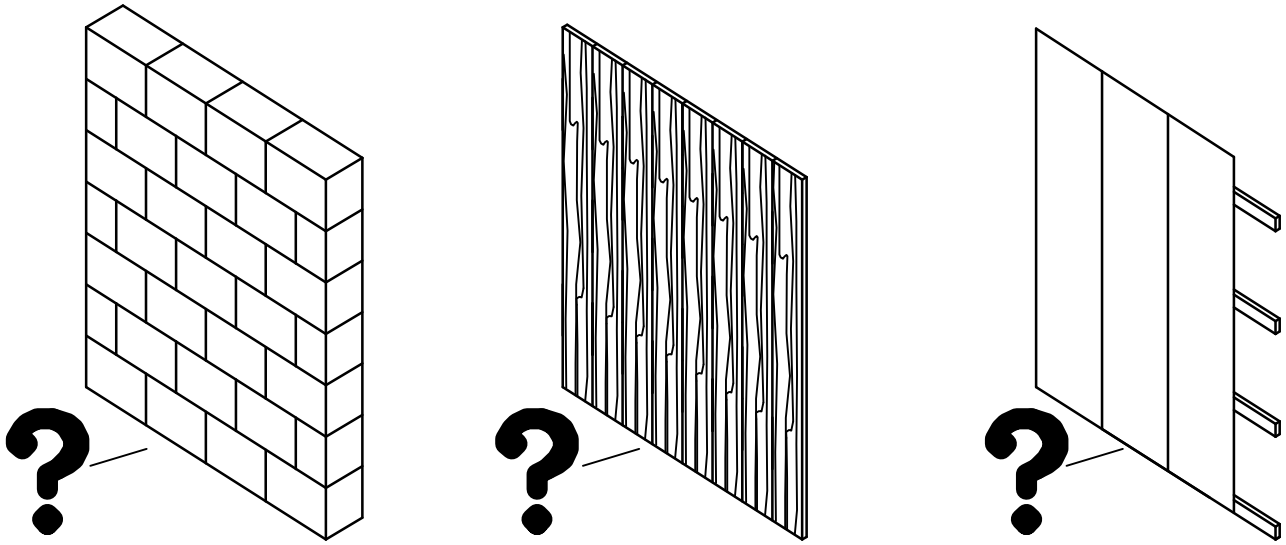
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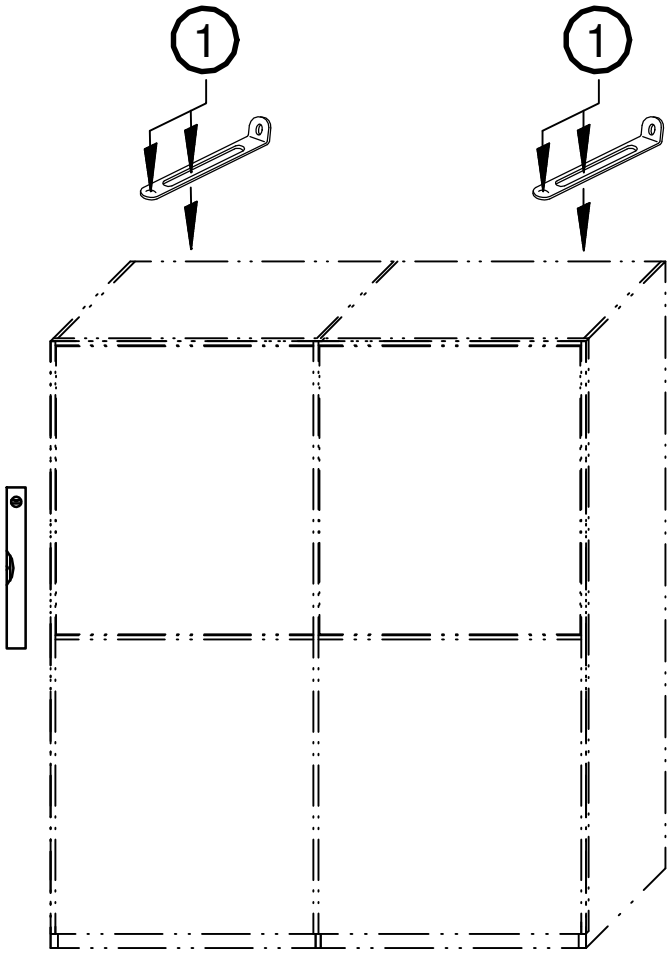
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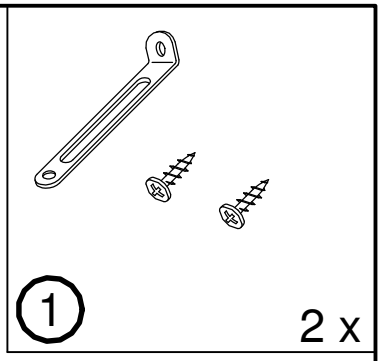




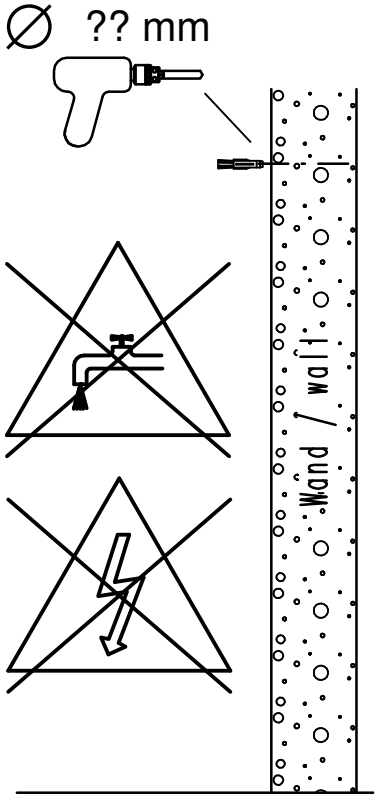


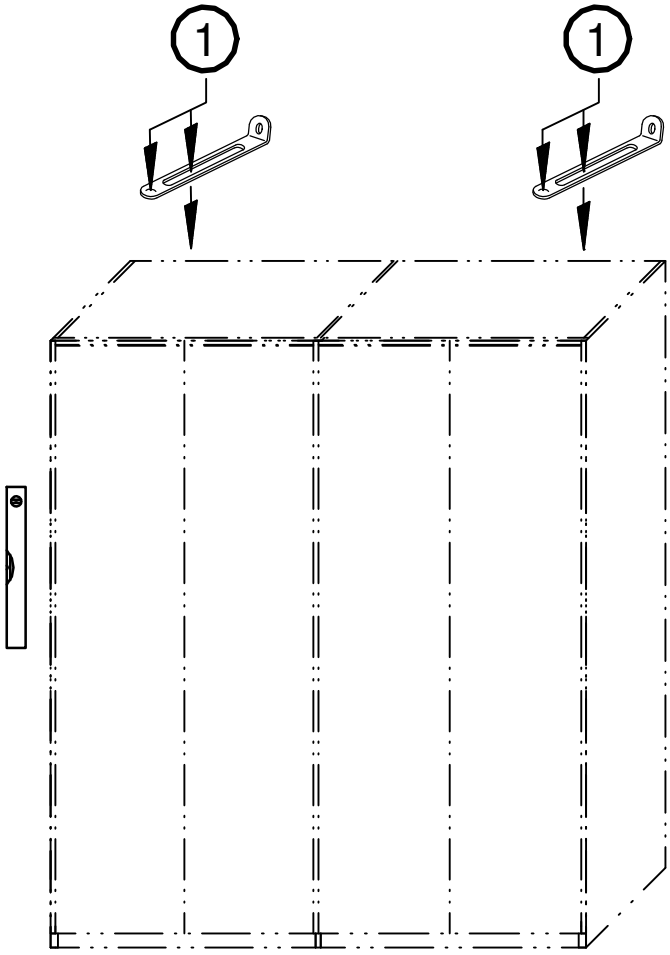






VERSION 1

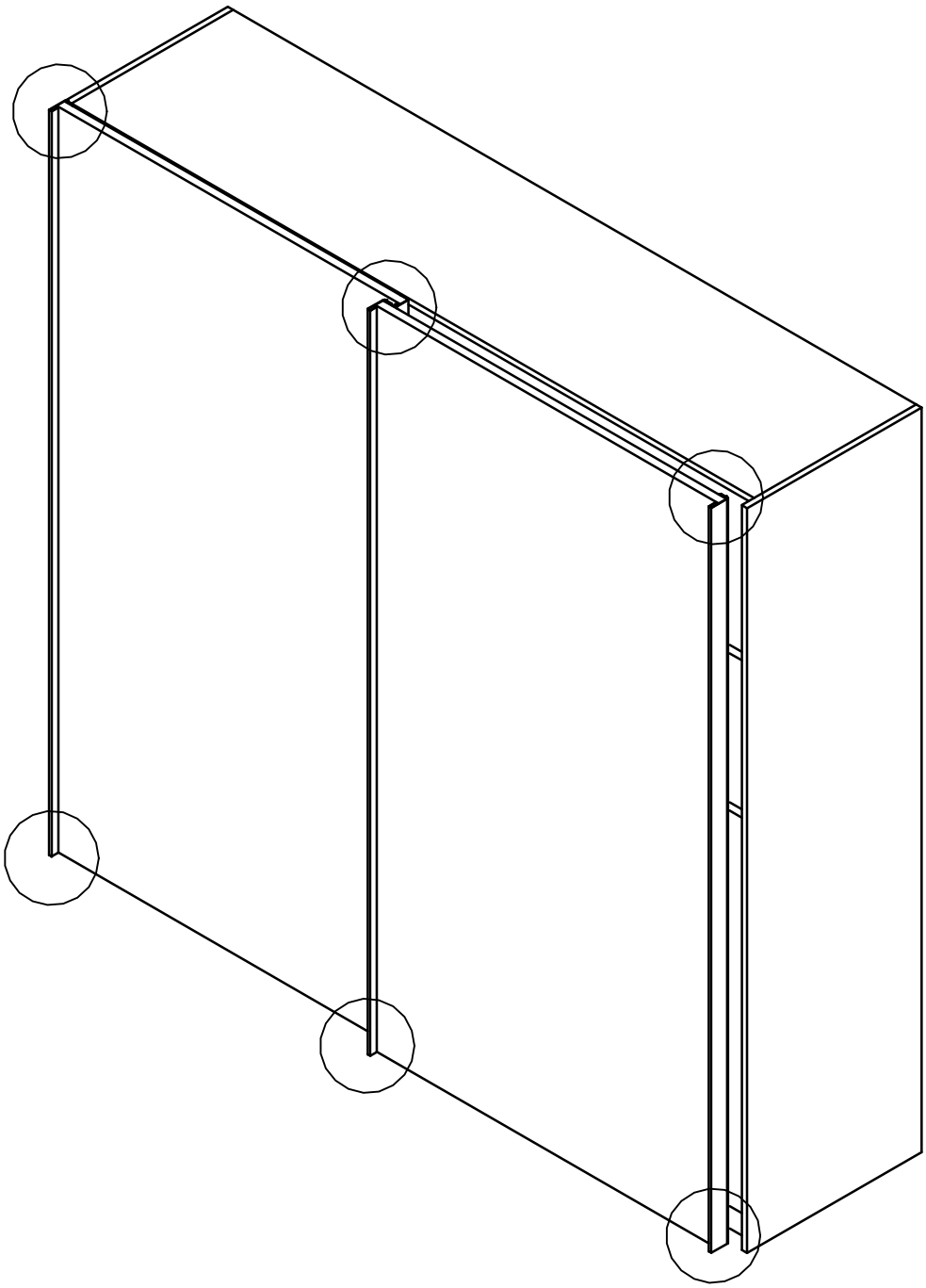


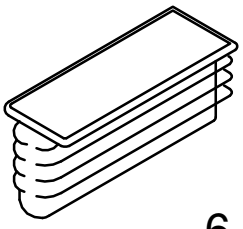
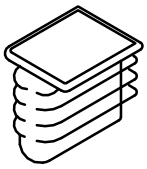


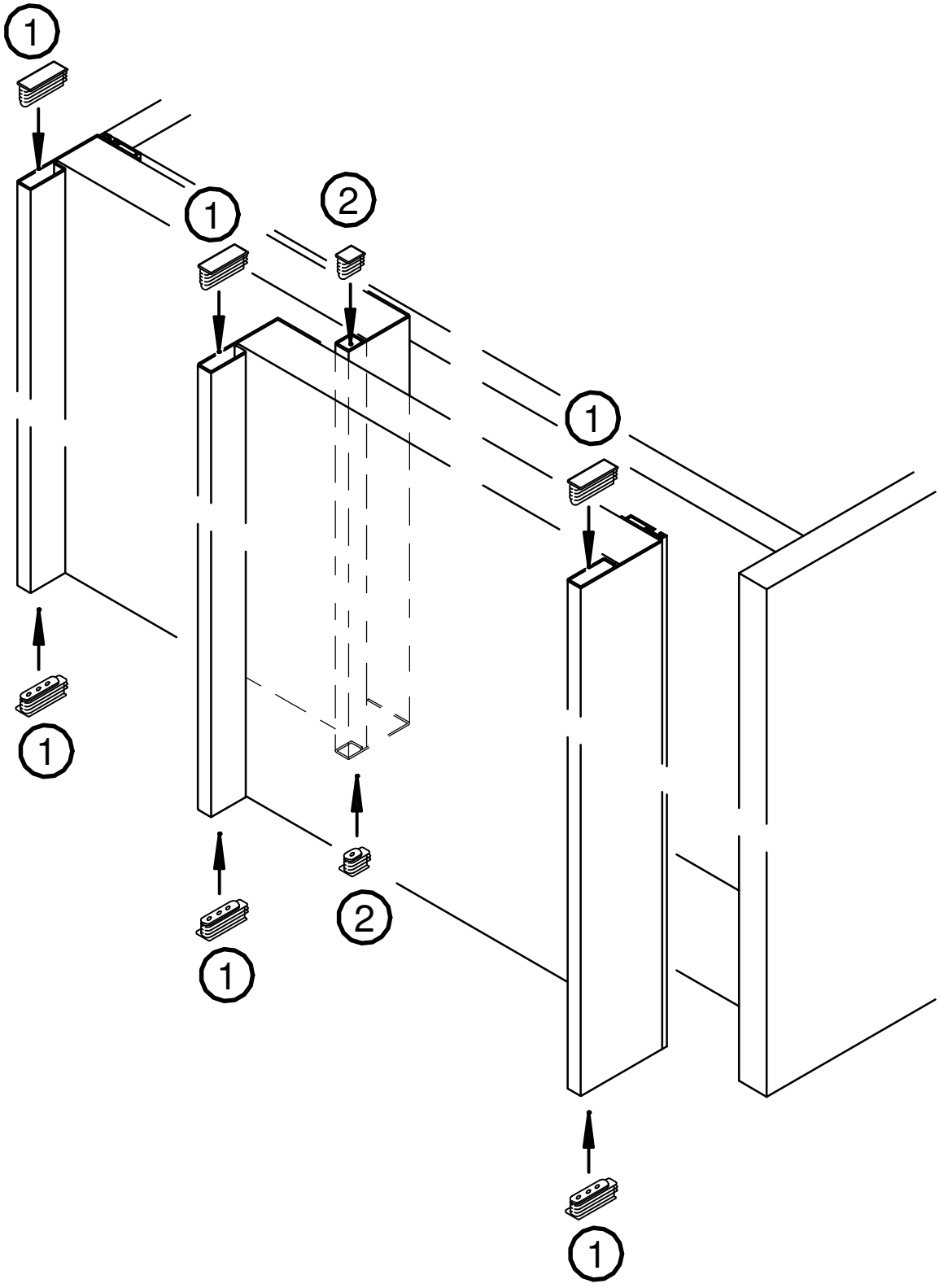
VERSION 2

T.-Nr. 731.8275 Index : 0

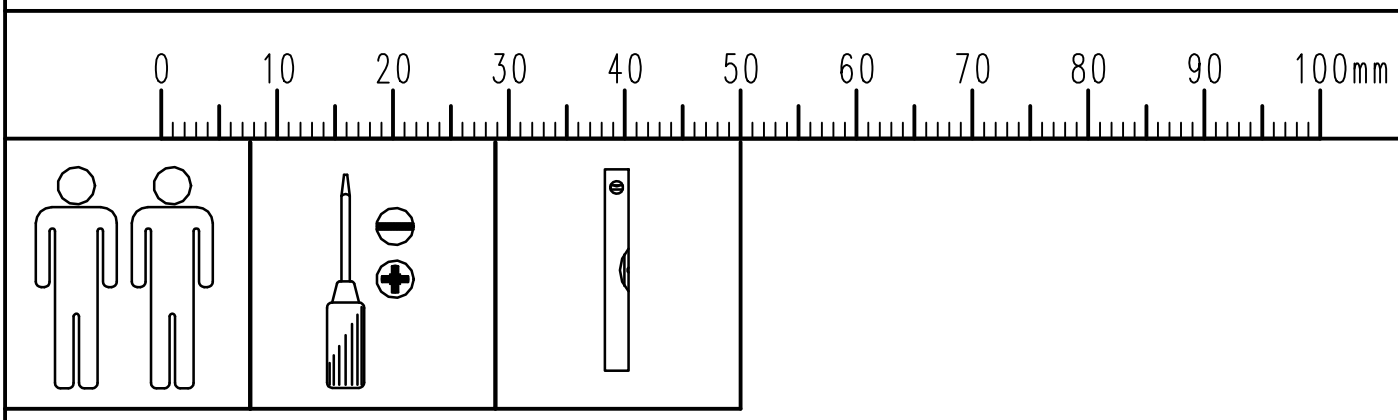


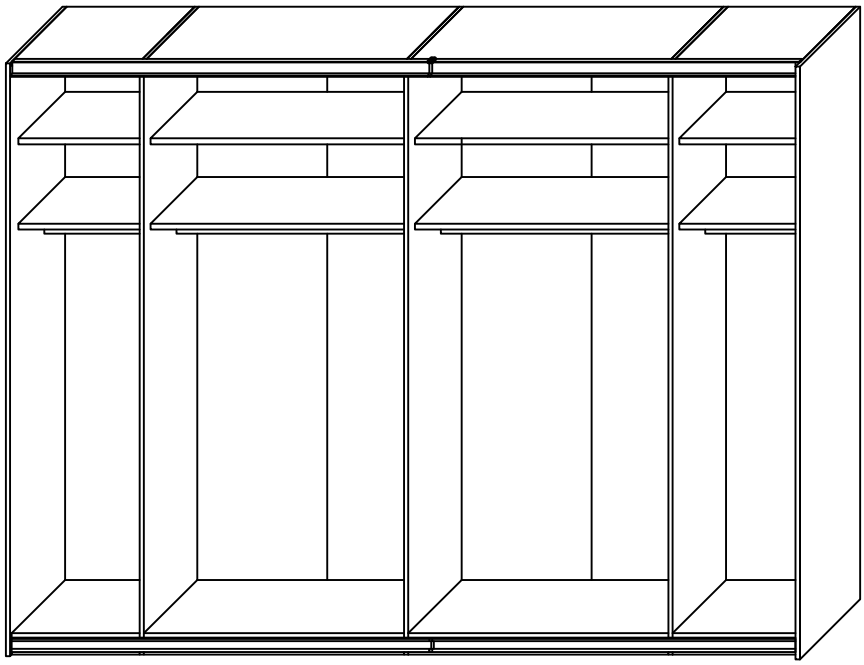


630.1110.000	630.1111.000
	
1 6 x	2 2 x

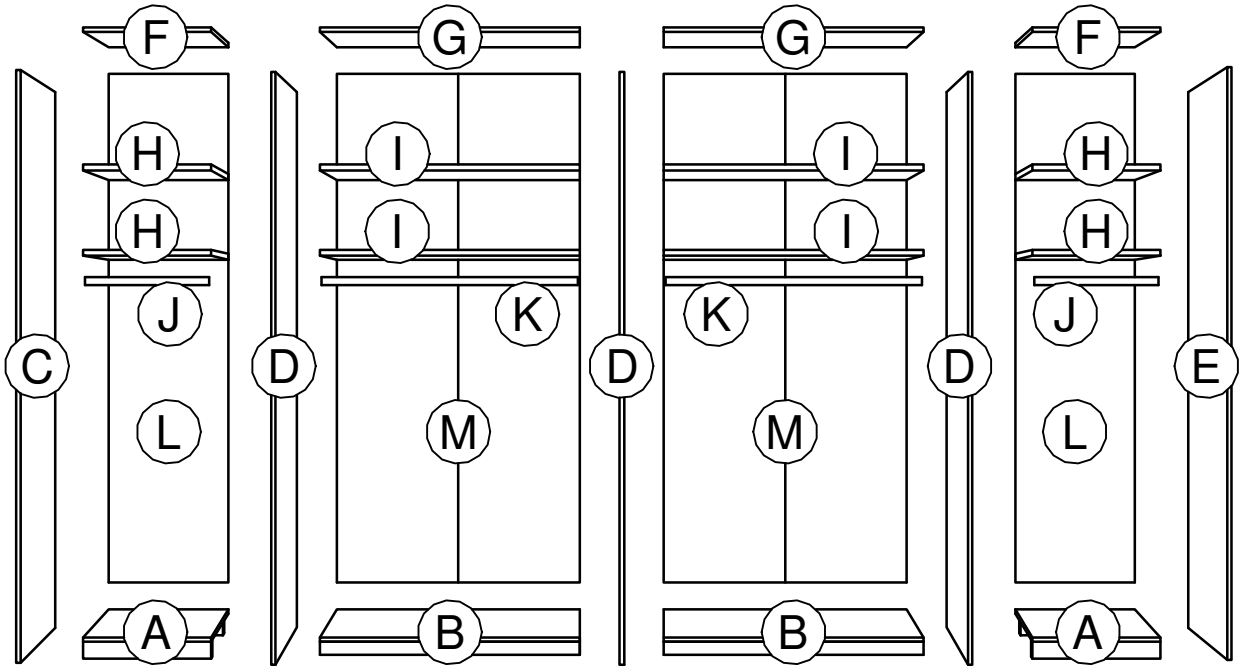


T.-Nr. 731.8571 Index : 0





300er



240er

1168	1168



260er

480	784	784	480

280er

576	784	784	576

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320er

576	976	976	576

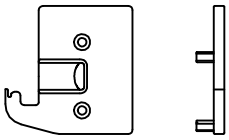
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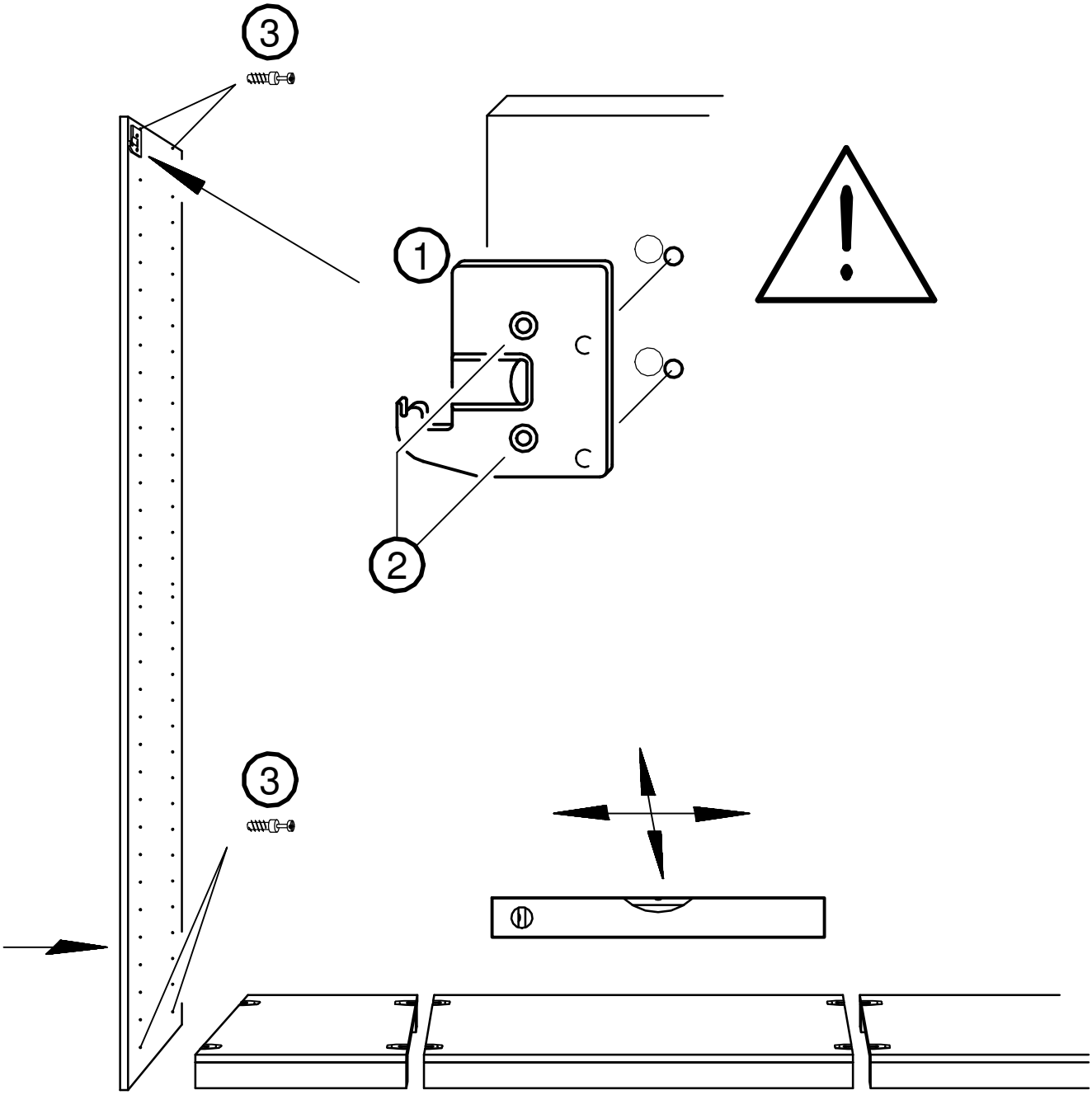
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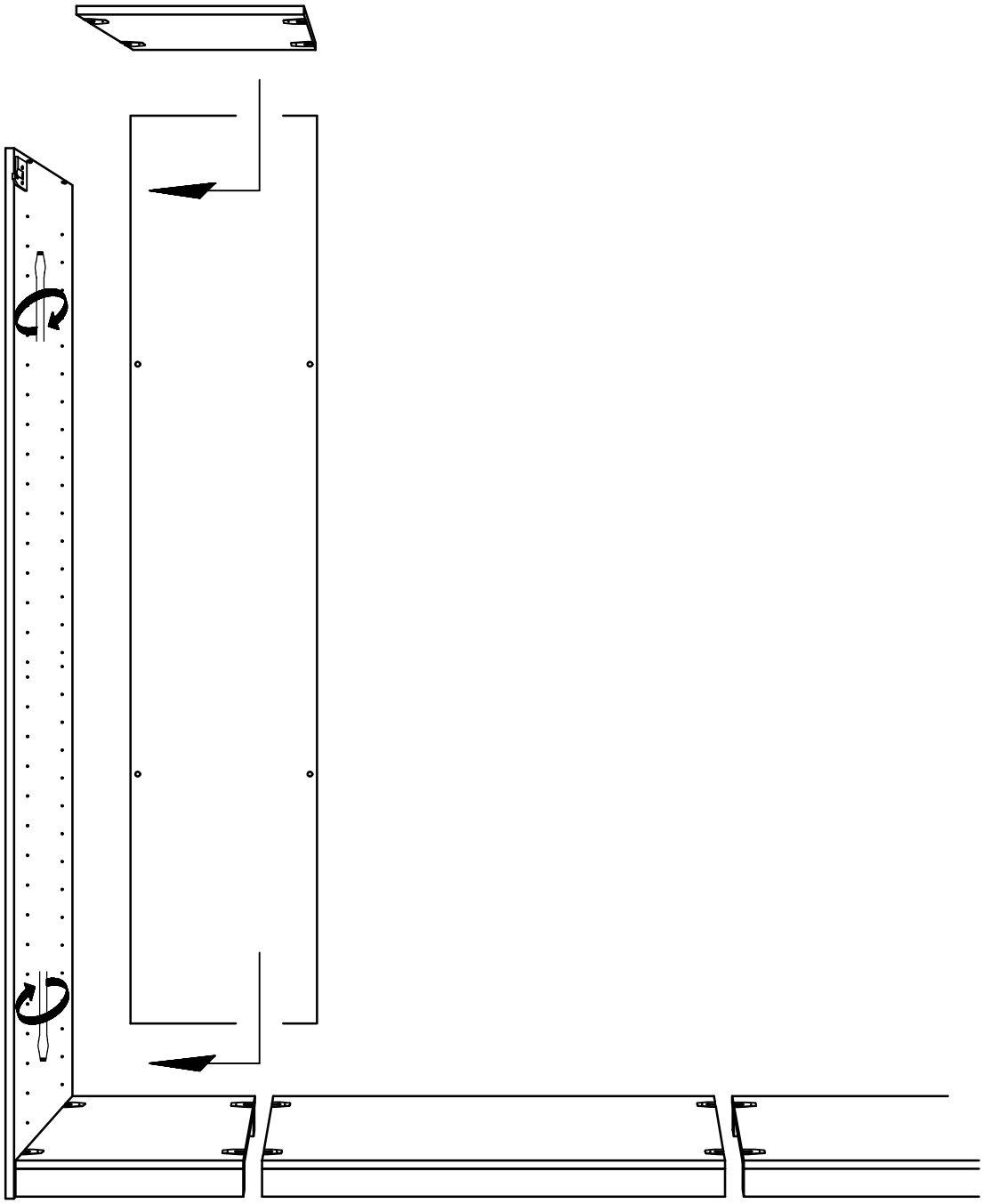
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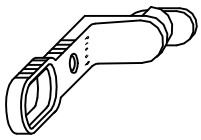
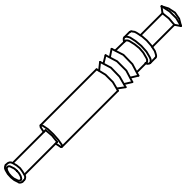
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① 1 x	② 2 x	③ 4 x

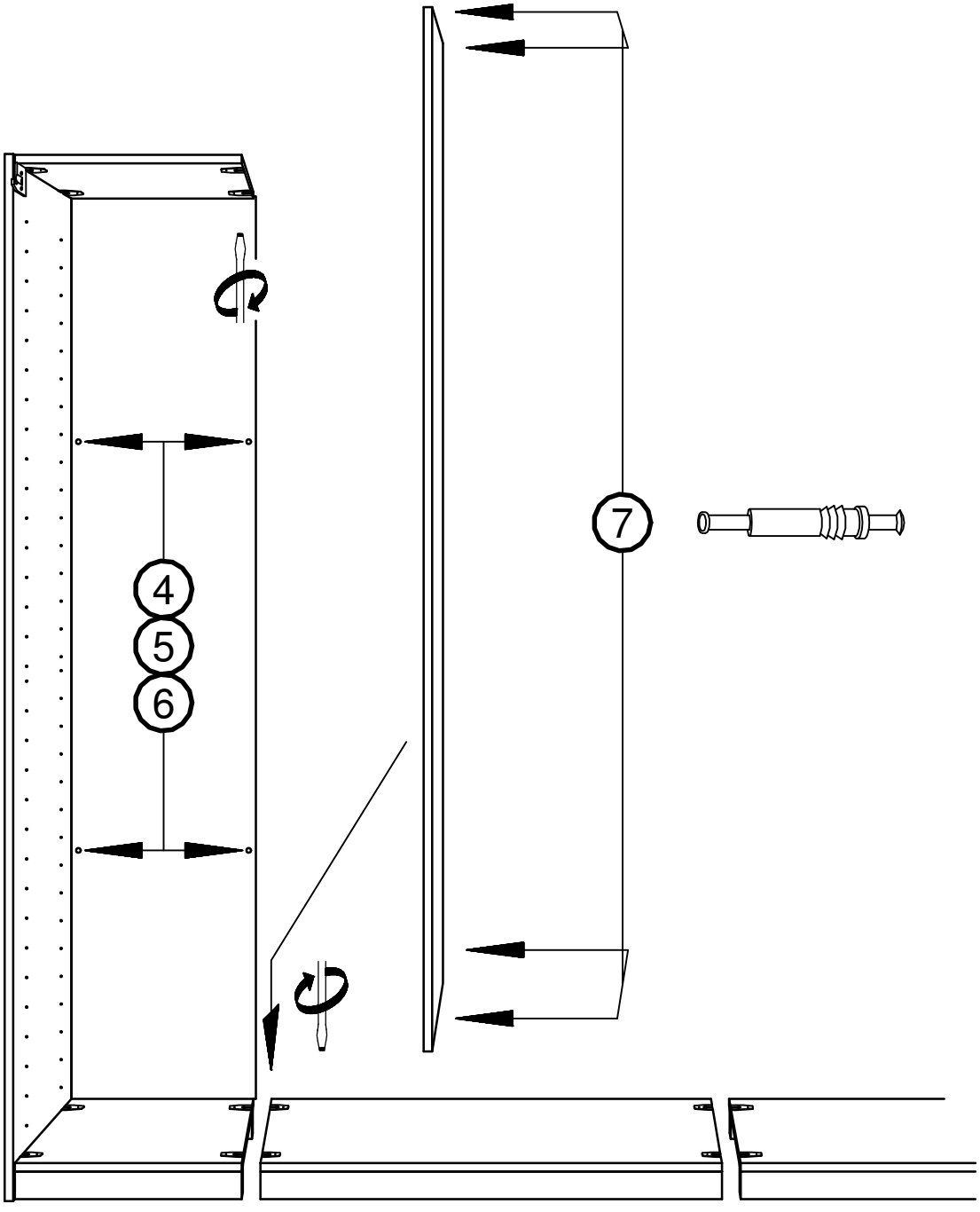


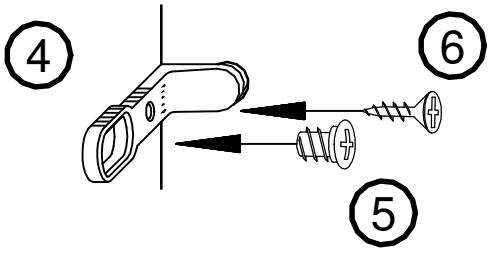
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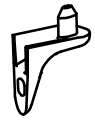
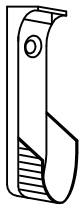


621.2930.000	631.1266.000 6,3 x 11 mm	631.1472.000 3,5 x 15 mm	641.0226.000
			
4	5	6	7

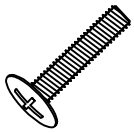
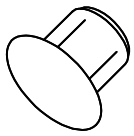
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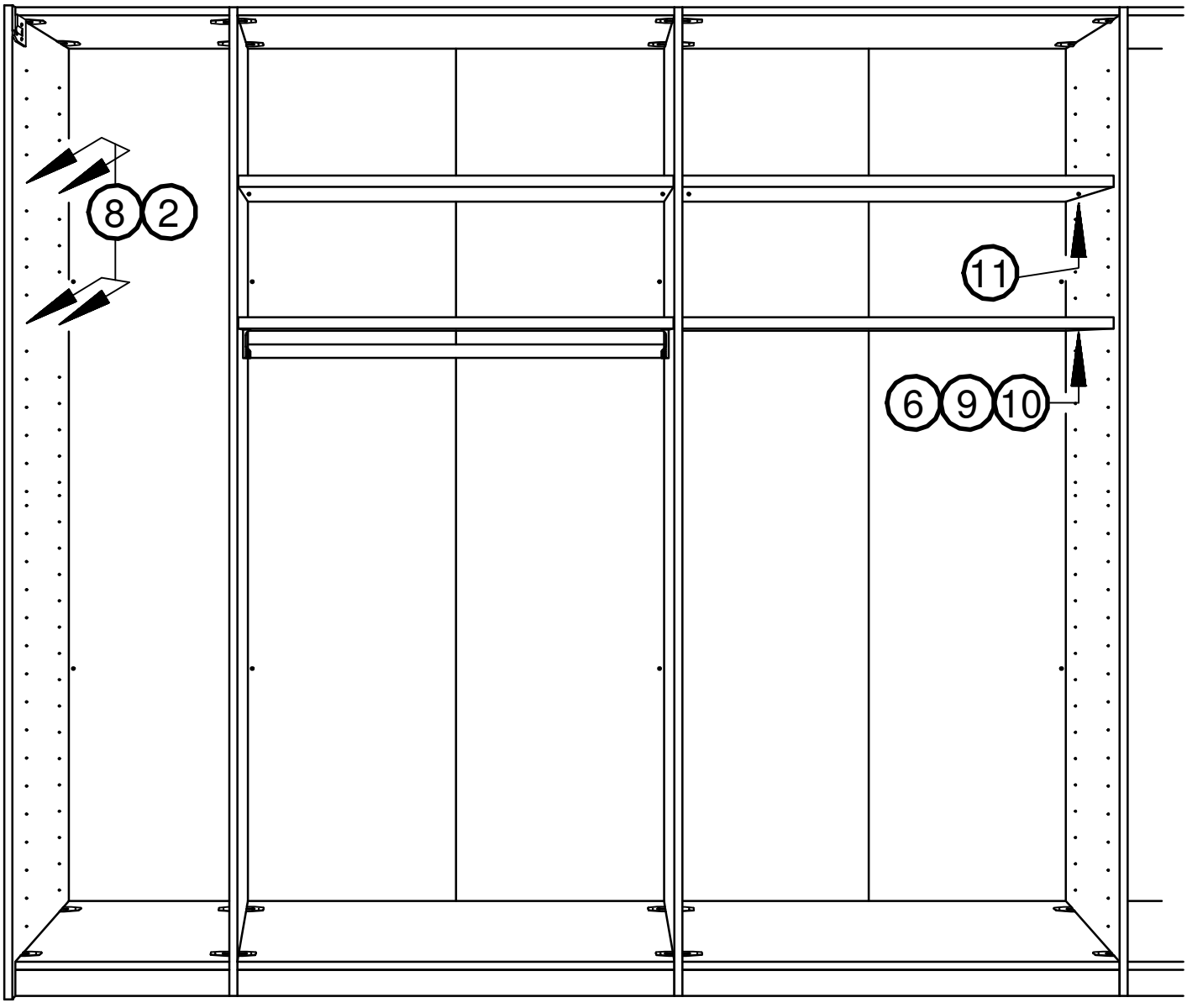


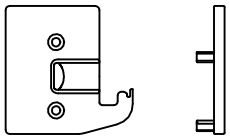


641.0204.000  8	632.0038.000 4 x 14 mm  2	631.1472.000 3,5 x 15 mm  6	621.0067.000  9

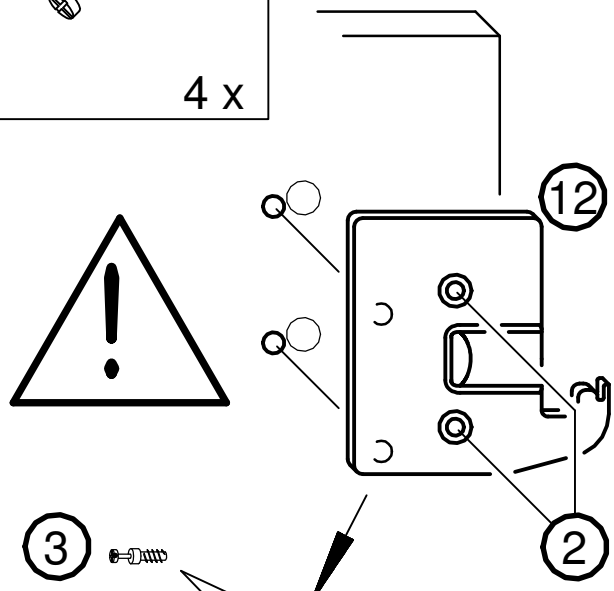
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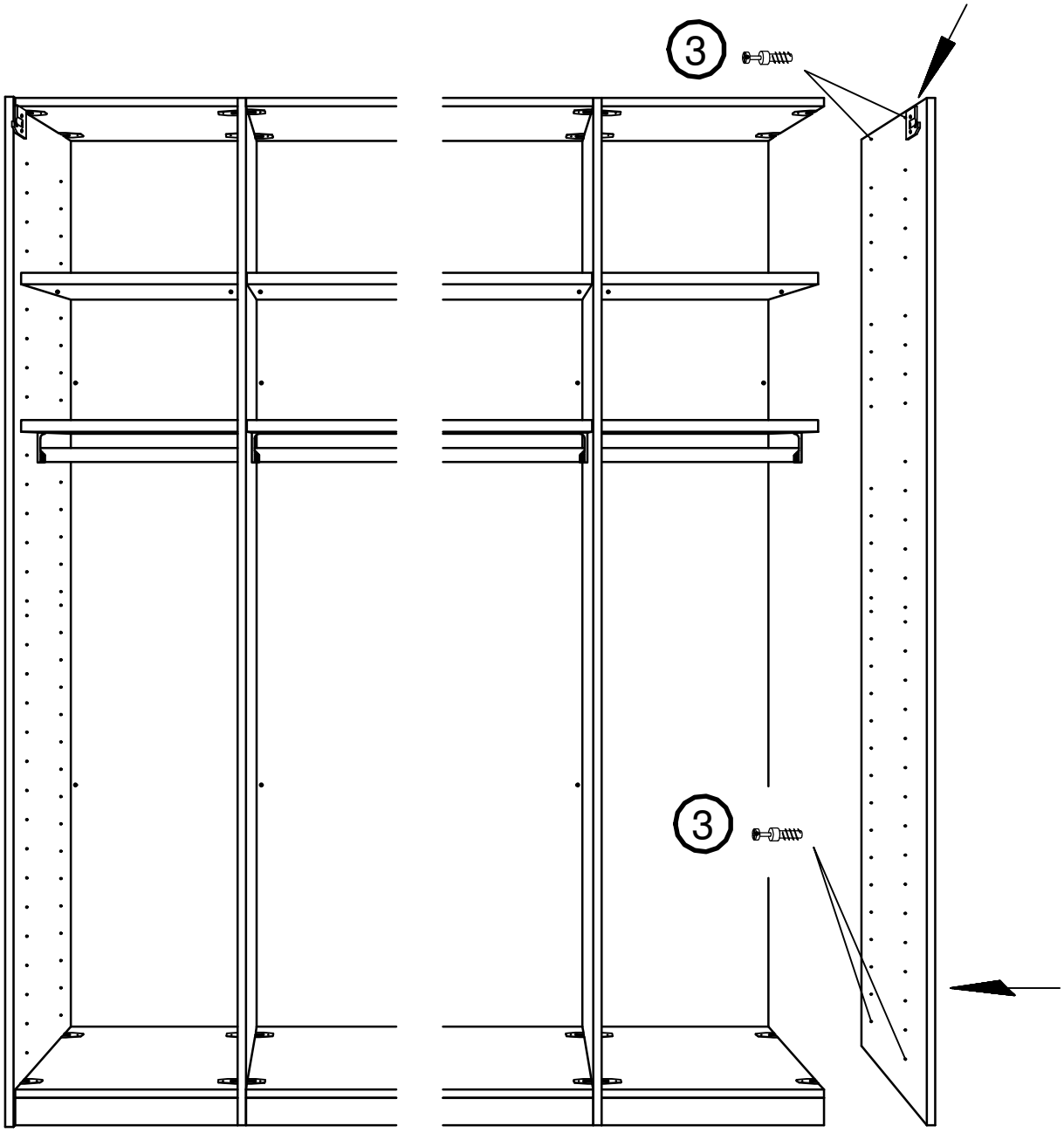
632.0517.000 M6 x 30 mm  10	 11

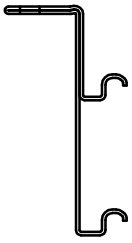
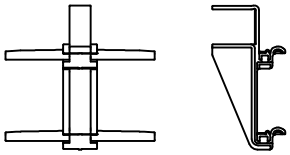


660.4670.000	632.0038.000 4 x 14 mm	641.0227.000 12 mm
		
(12) 1 x	(2) 2 x	(3) 4 x

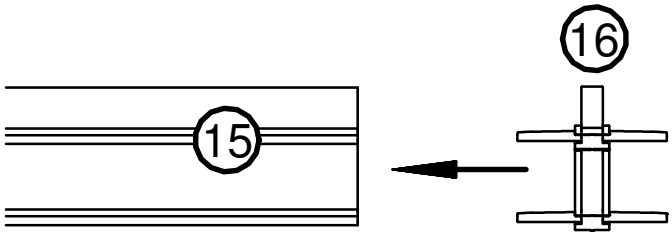
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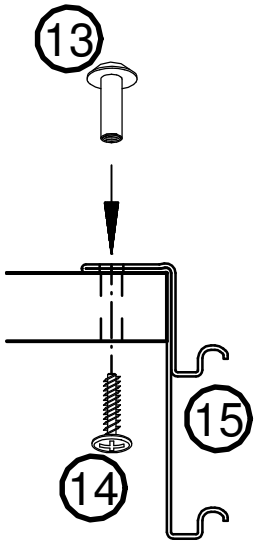


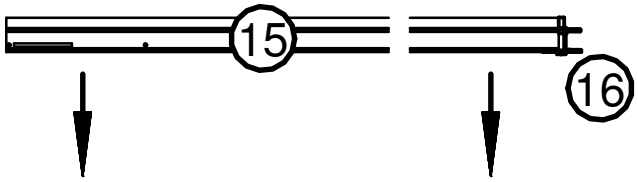


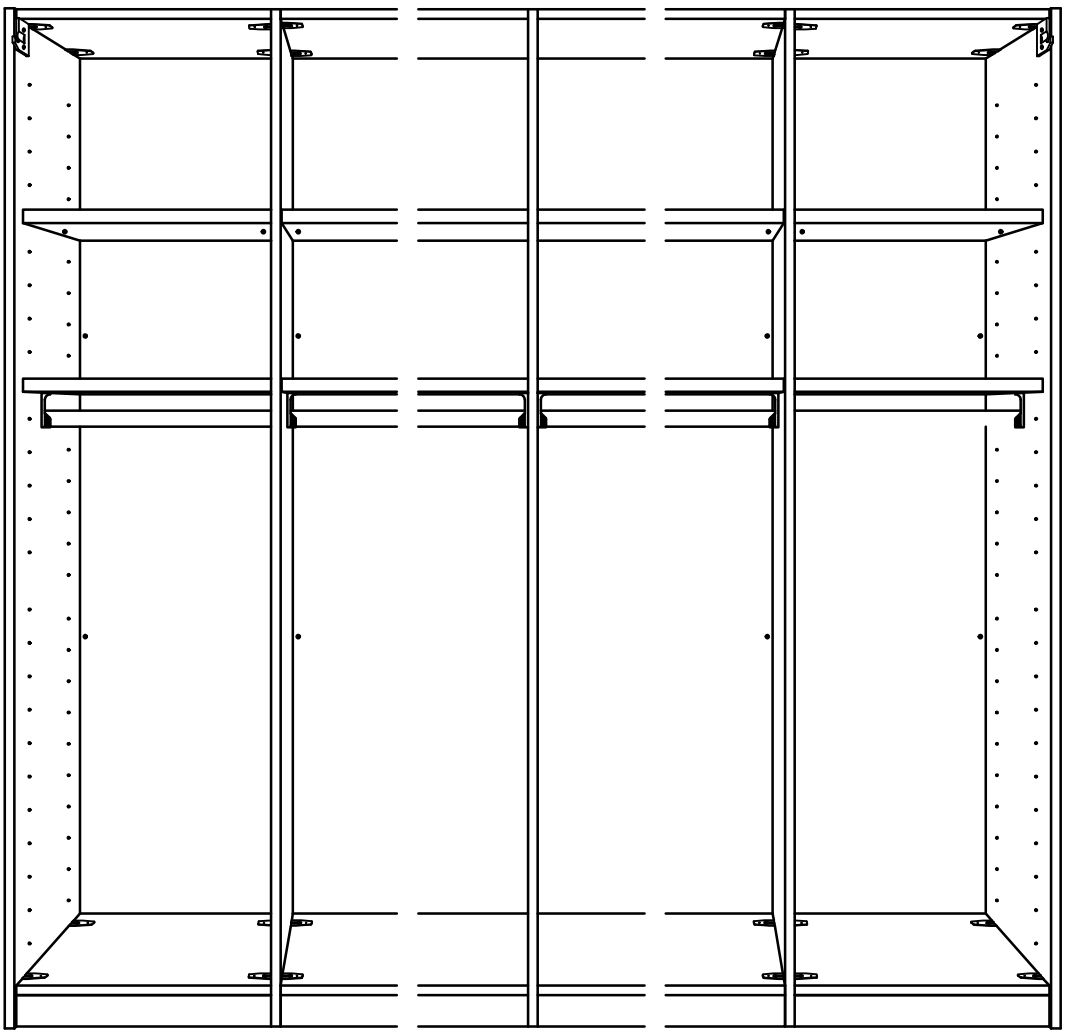
660.4676.000	660.4677.000 M4x12		660.4668.000
			
(13) 1 x	(14) 1 x	(15) 1 x	(16) 1 x

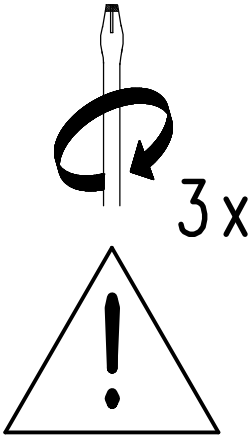
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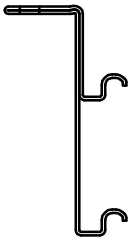


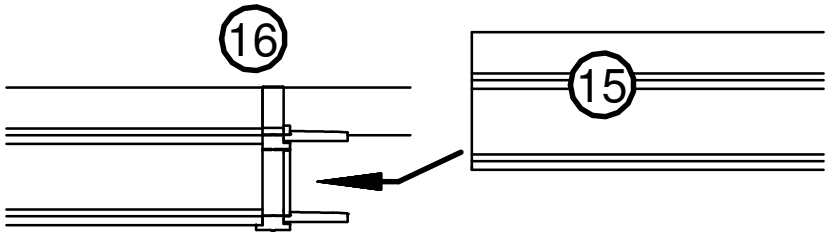


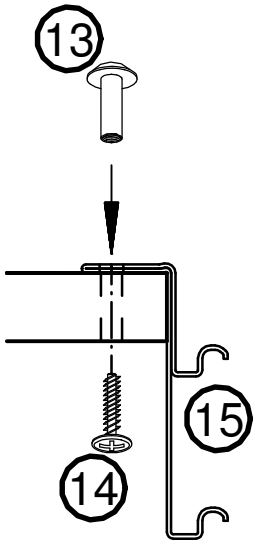


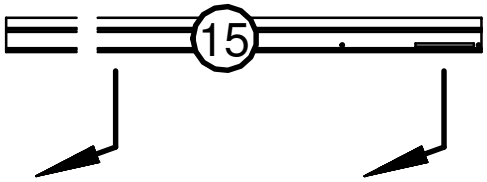


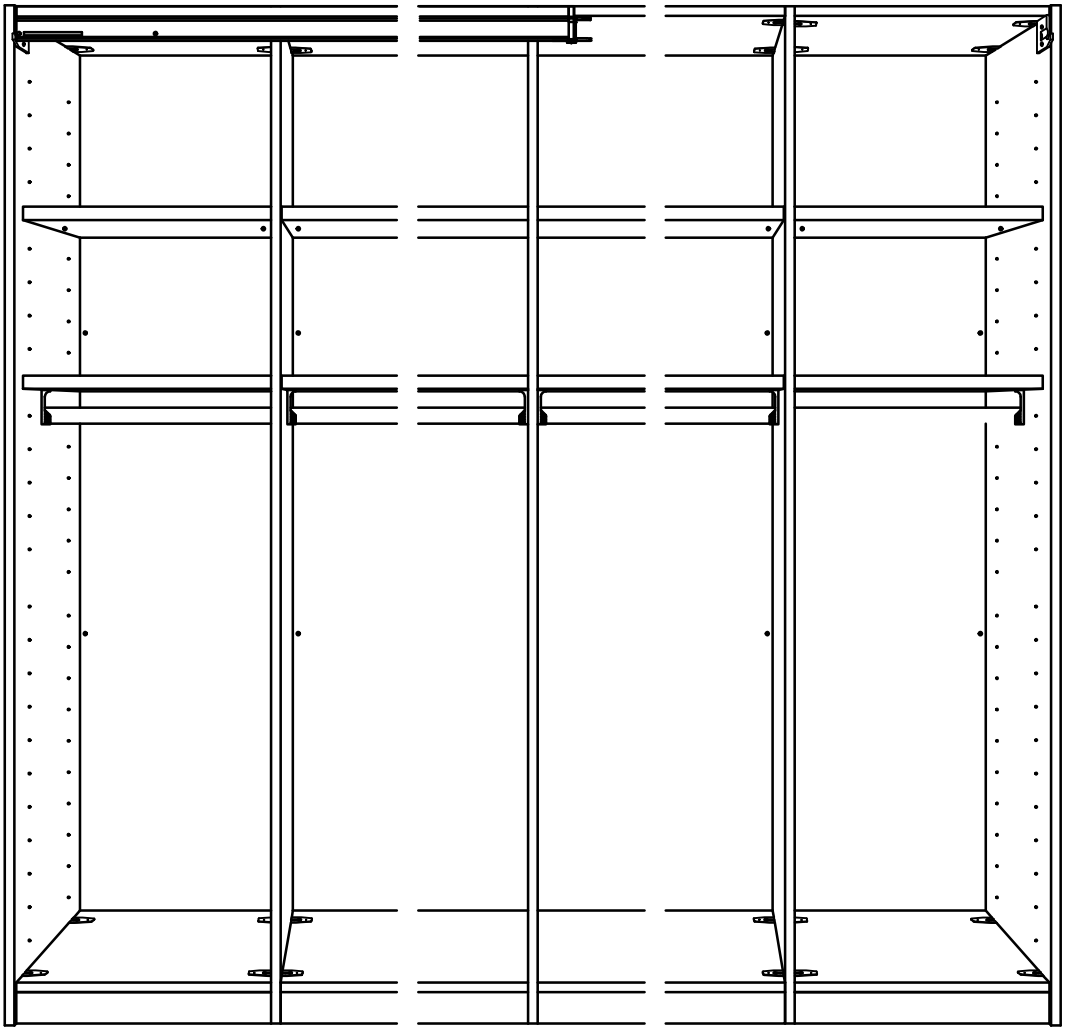
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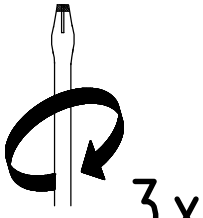
660.4676.000	660.4677.000 M4x12	
		
13 1 x	14 1 x	15 1 x





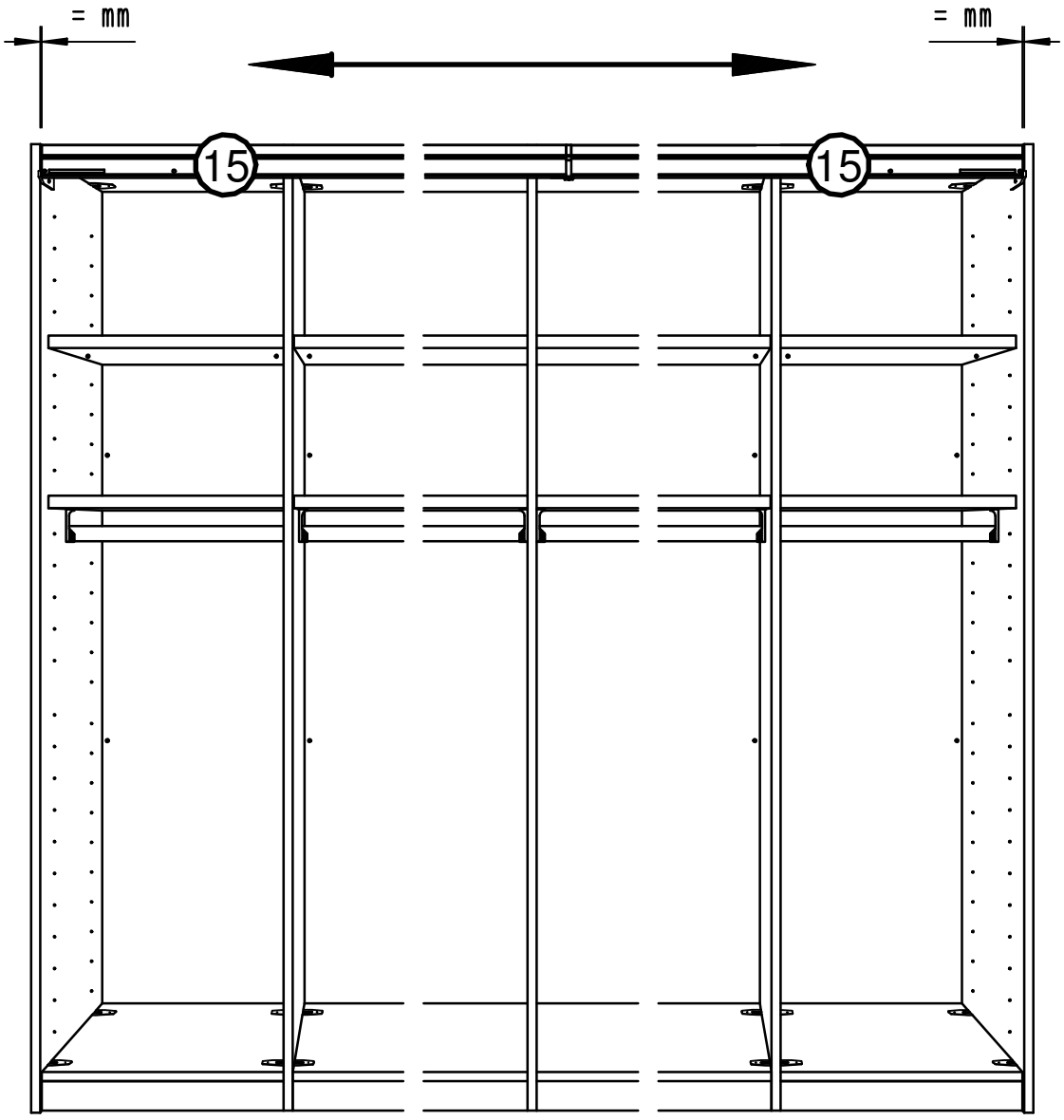


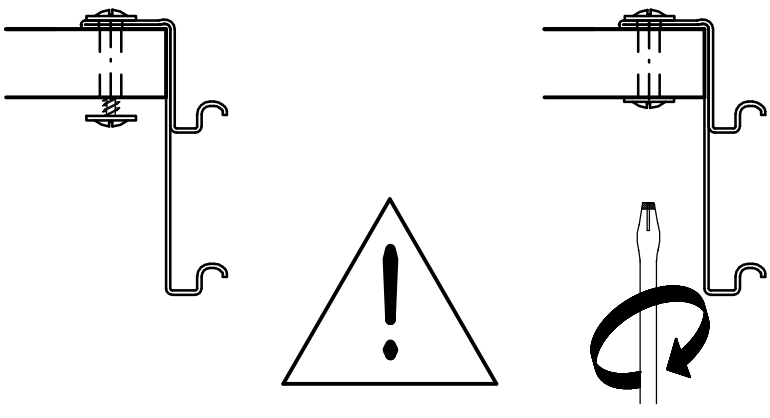


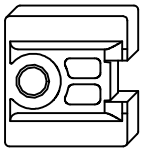
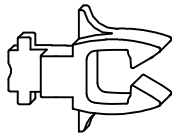




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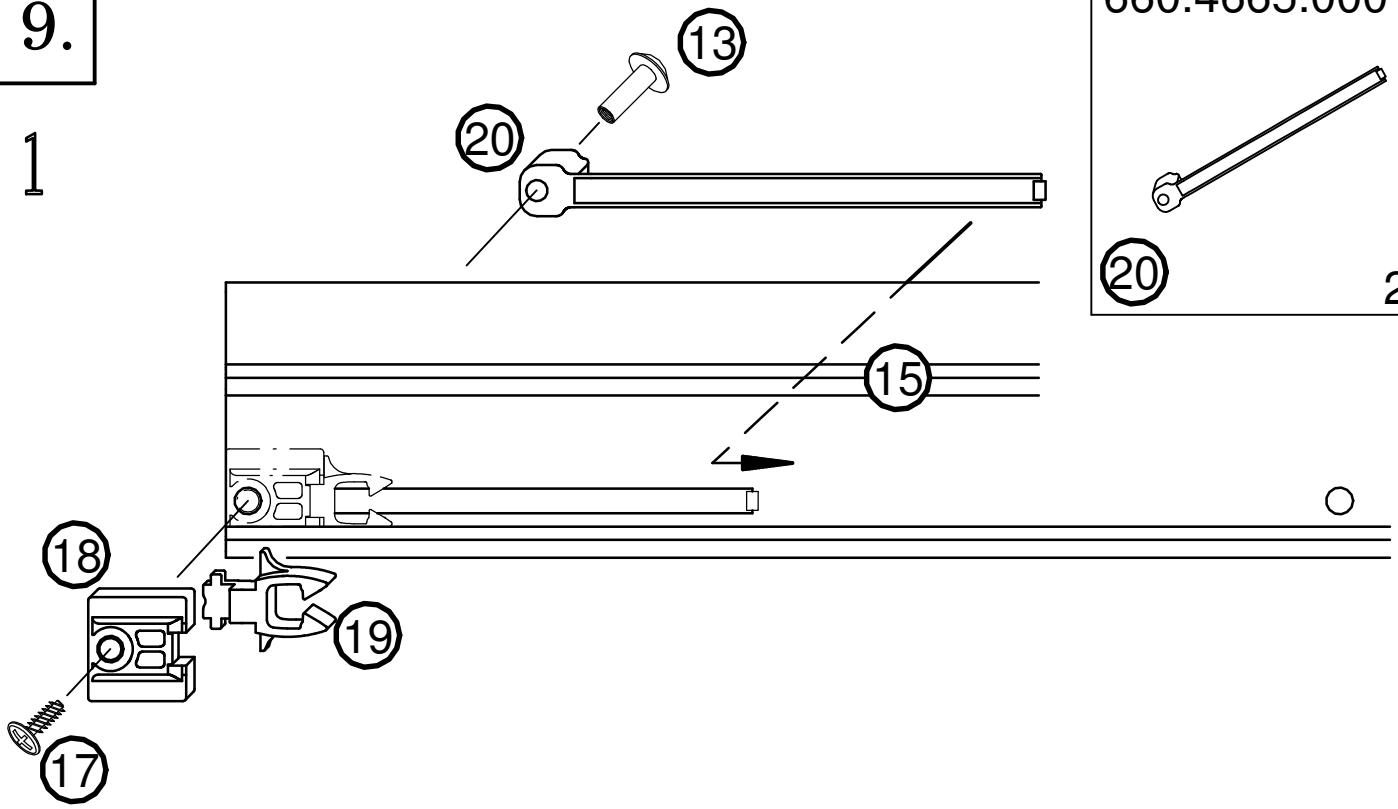




660.4676.000 M4	660.4680.000 M4x9	660.4666.000	660.4667.000
 13 2 x	 17 2 x	 18 2 x	 19 2 x

9.

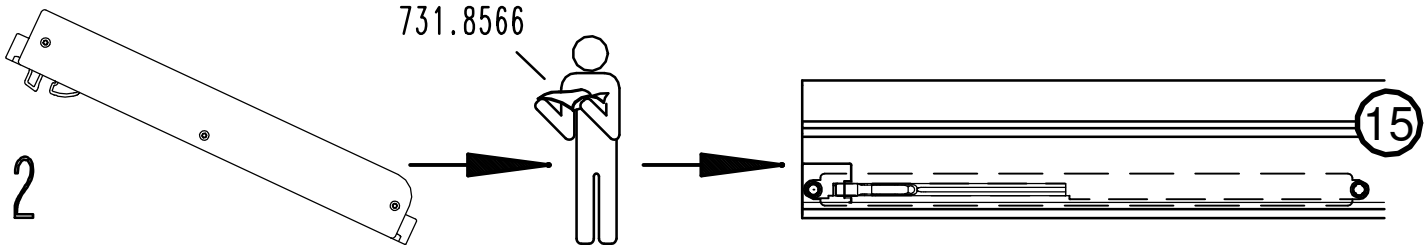
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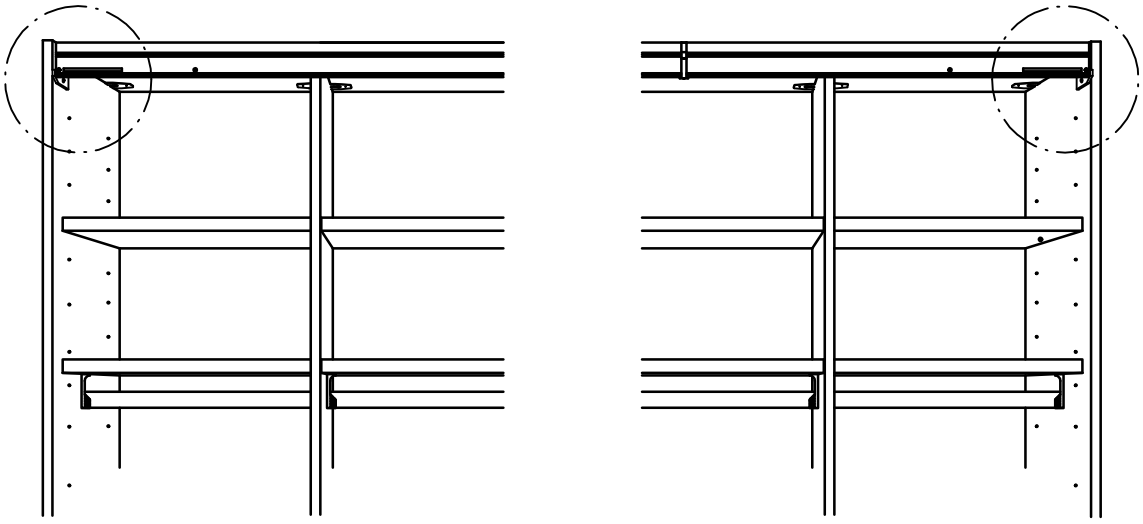


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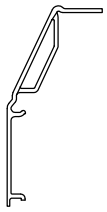
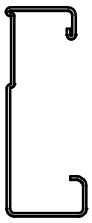
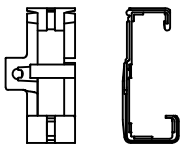
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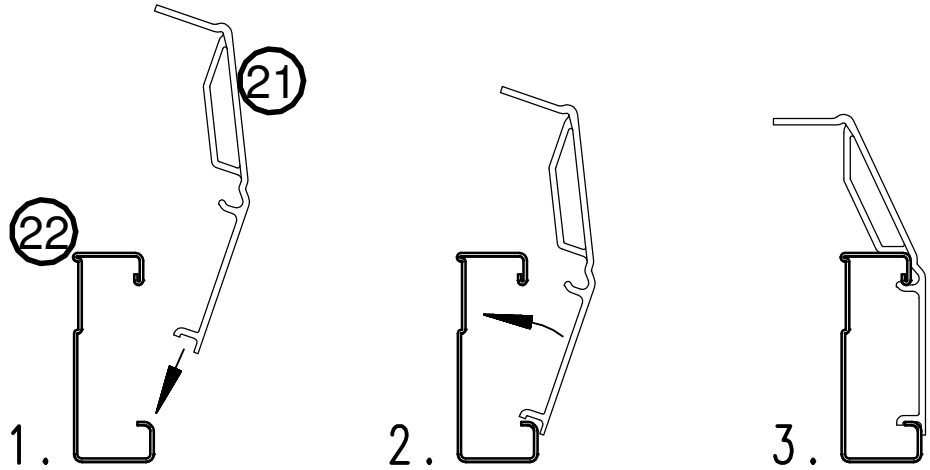
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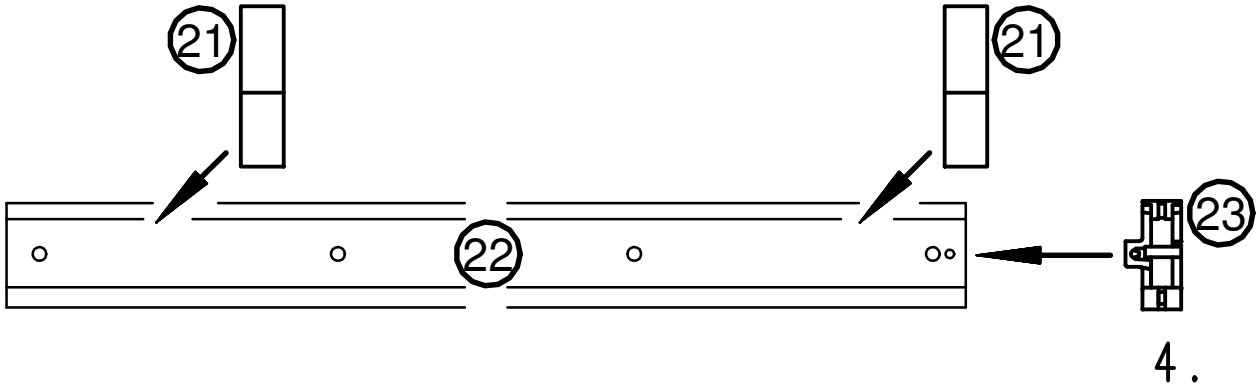


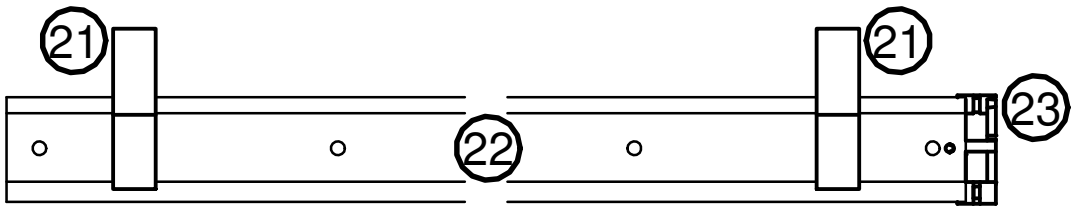


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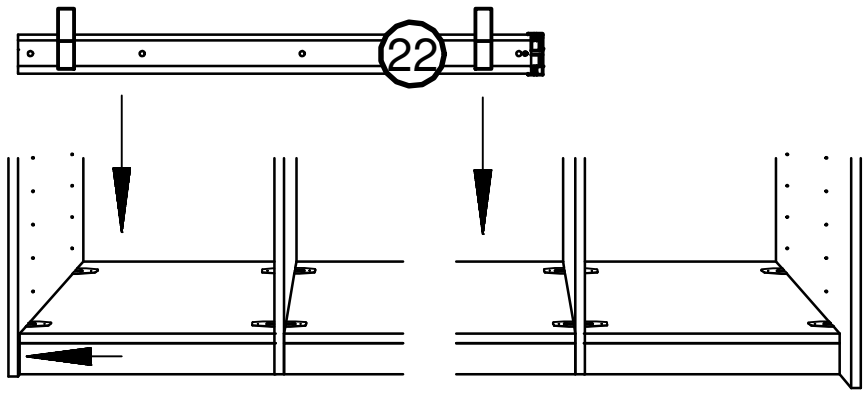
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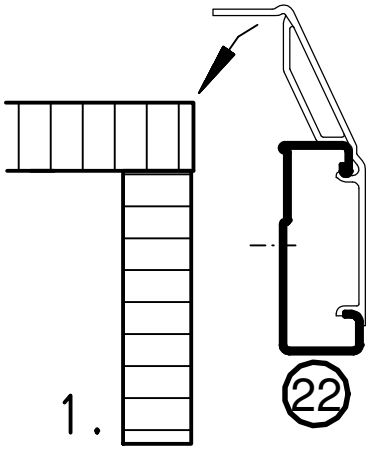


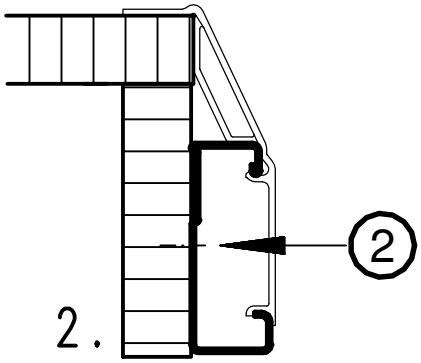


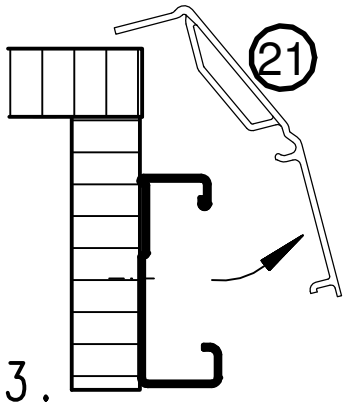


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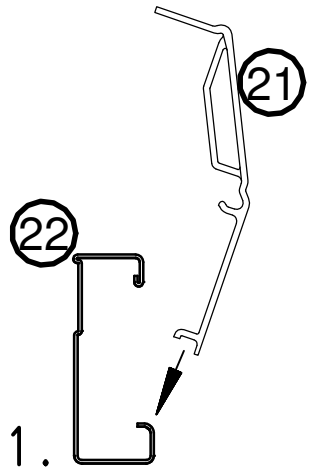


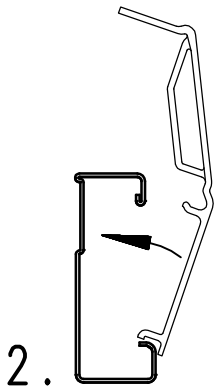
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4 x 14 mm

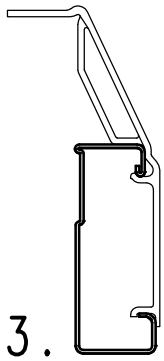


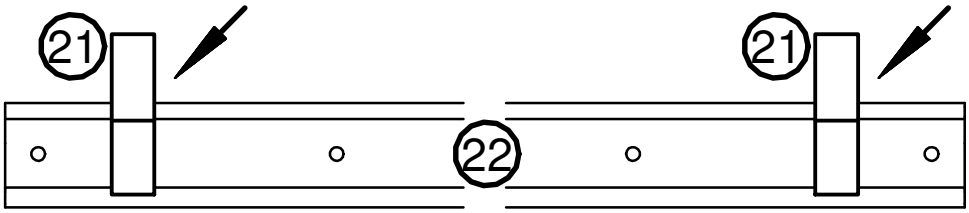
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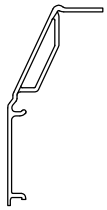




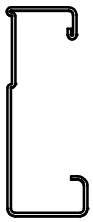




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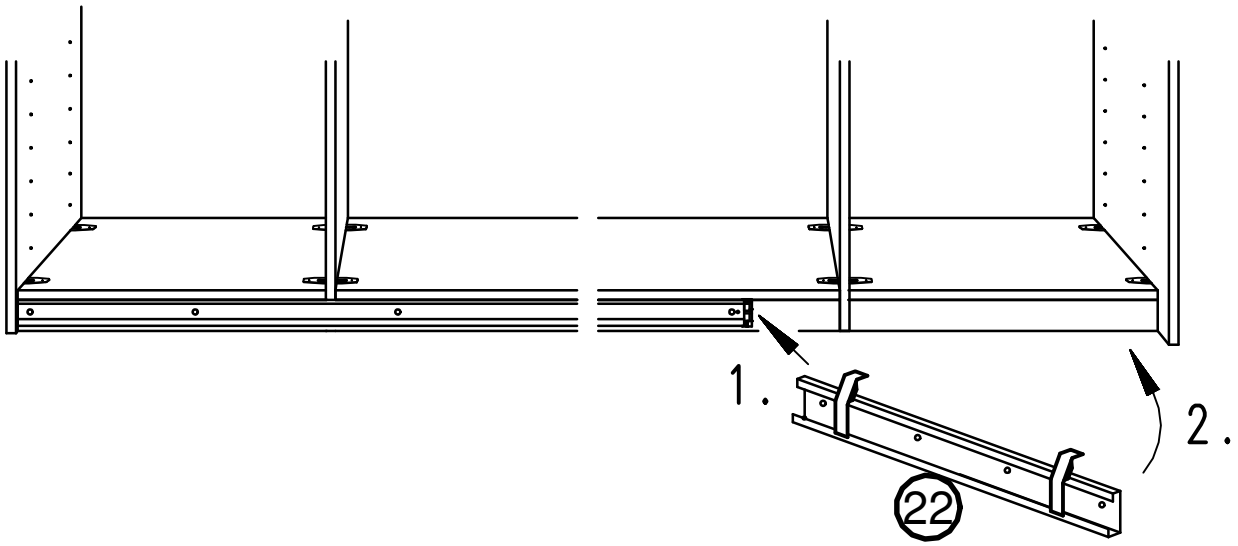
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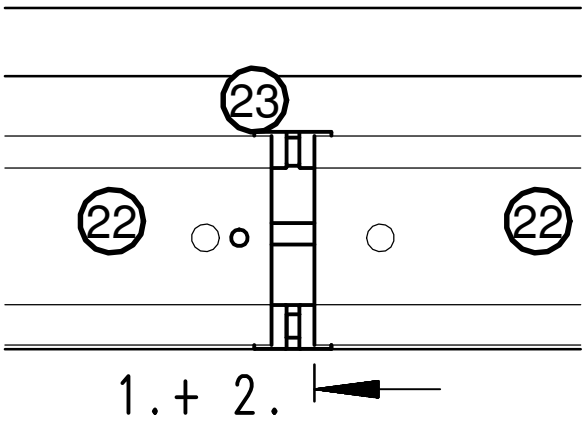
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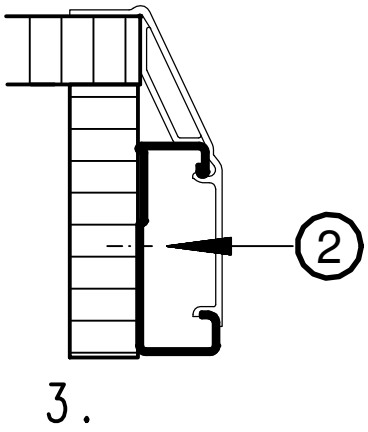
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4 x 14 mm

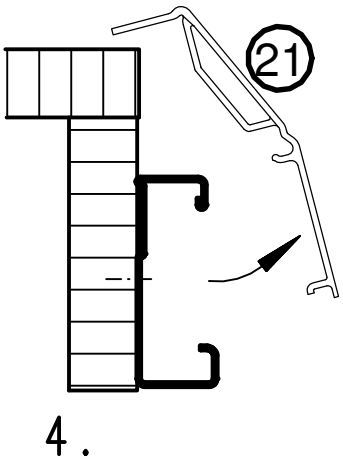


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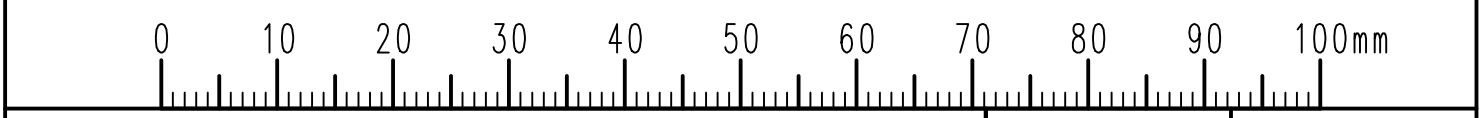


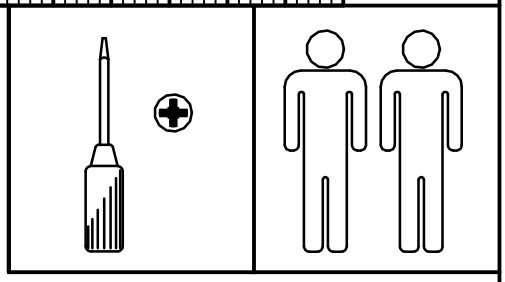


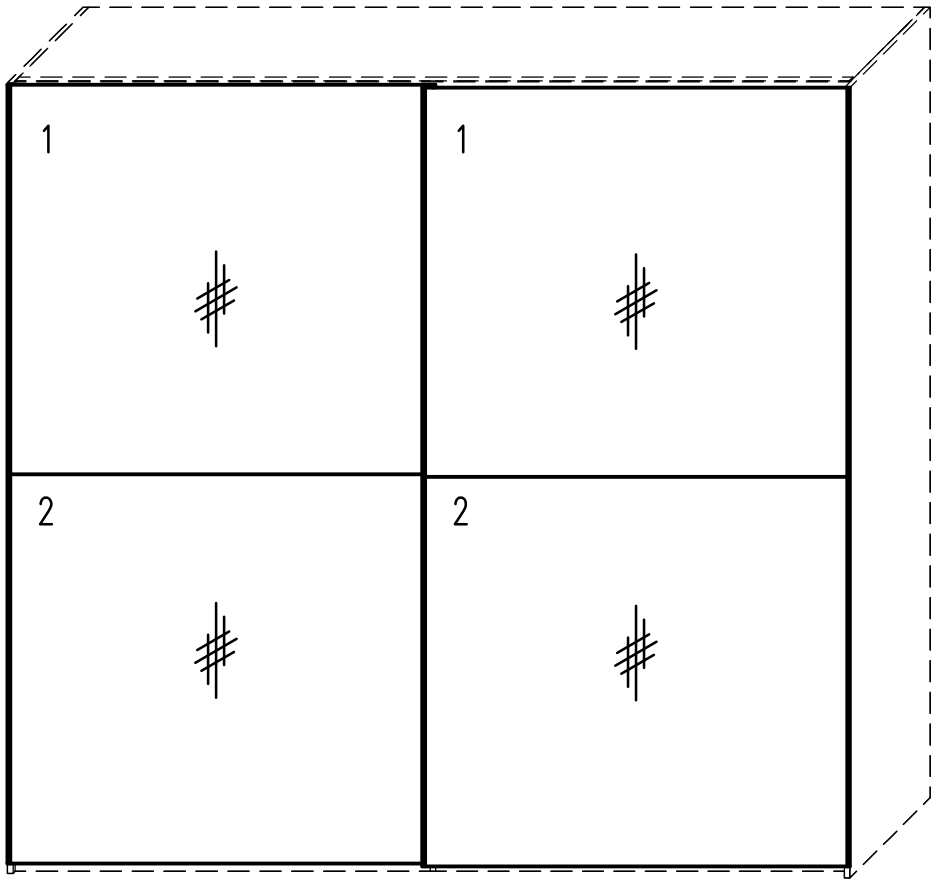




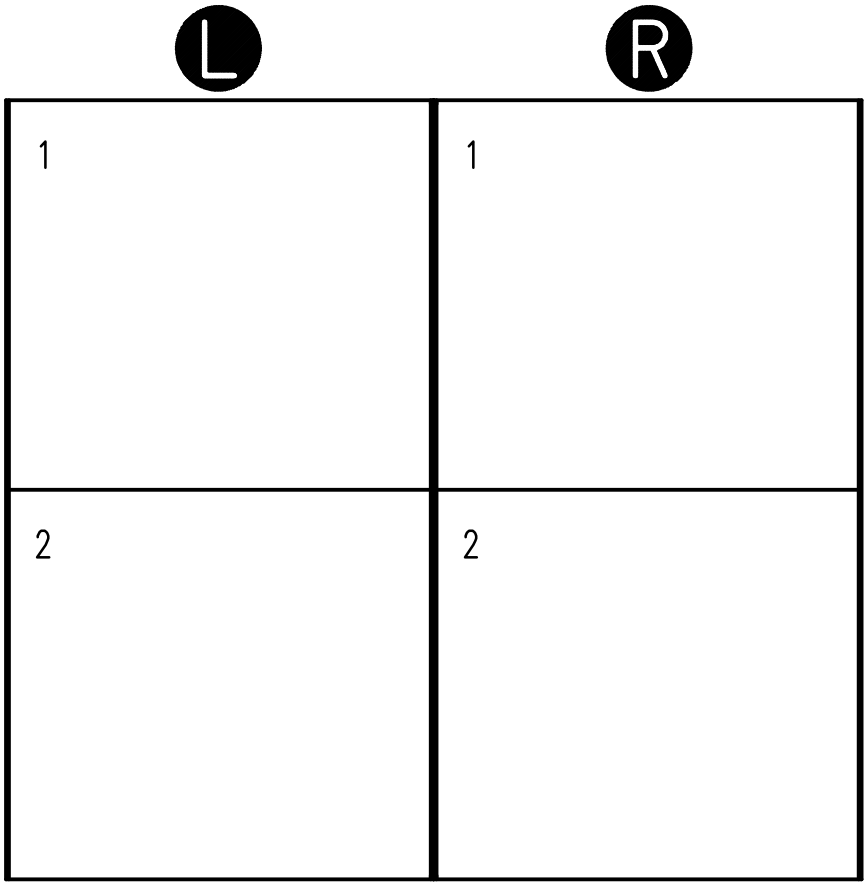
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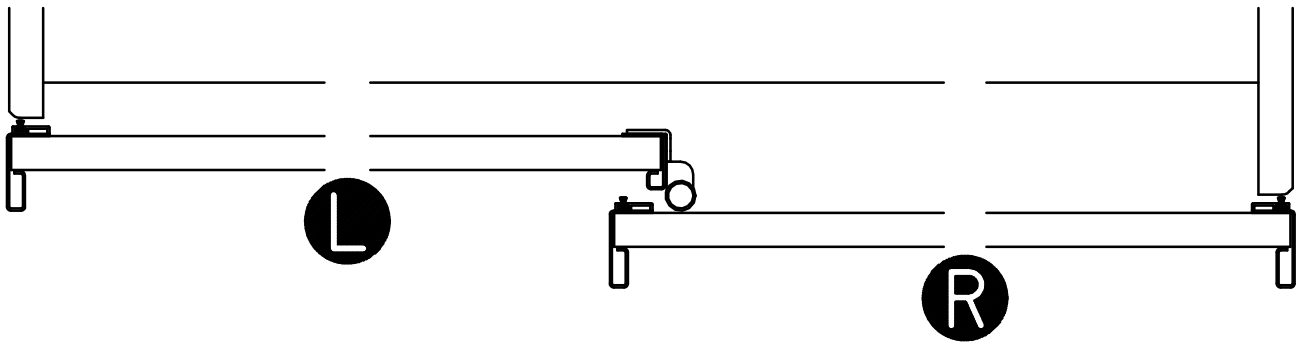




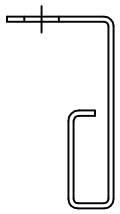


1.





2.

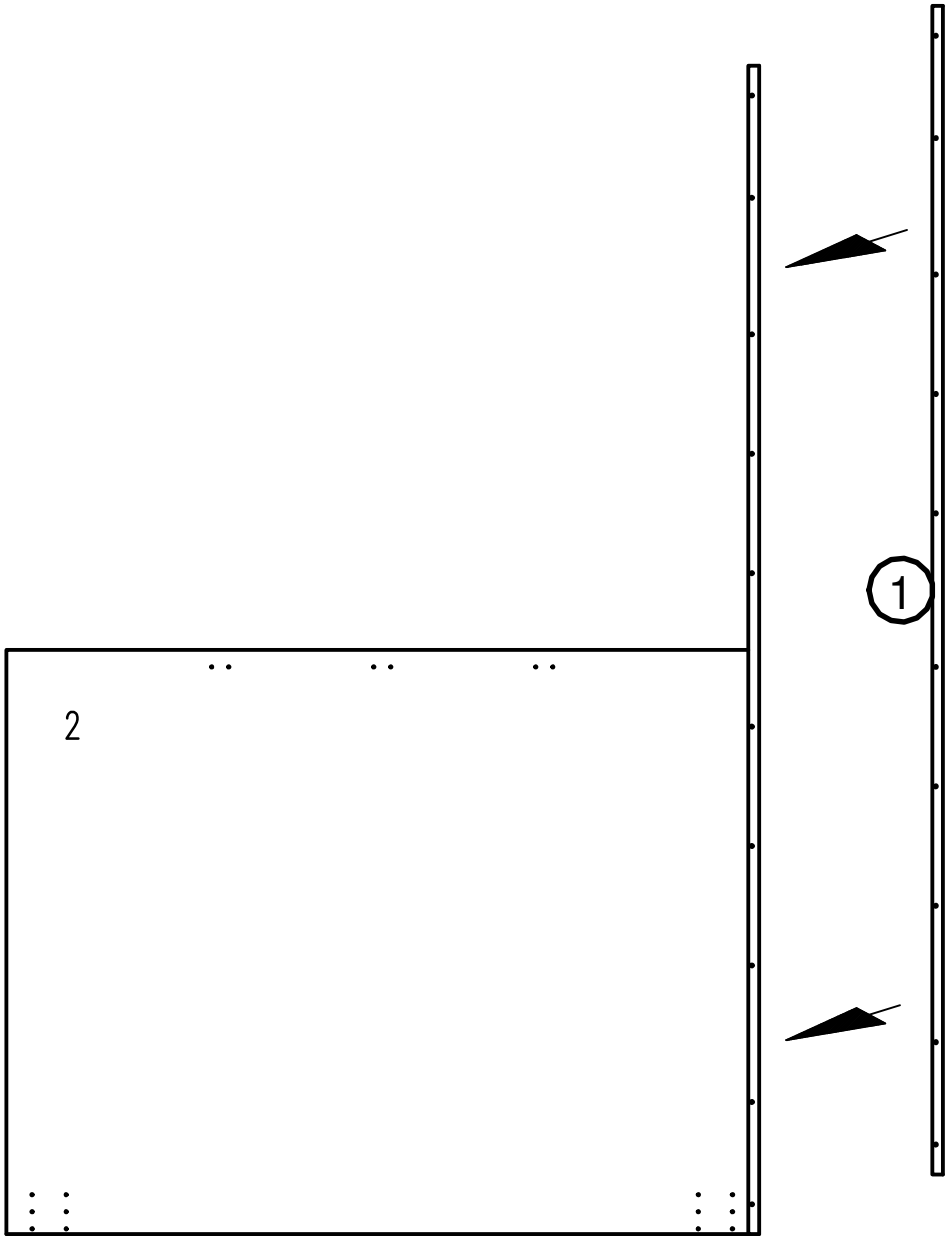


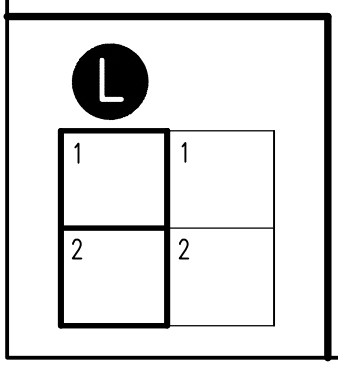
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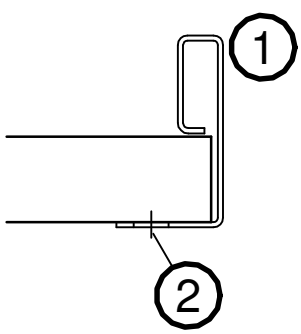
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4 x 14 mm



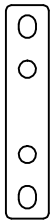
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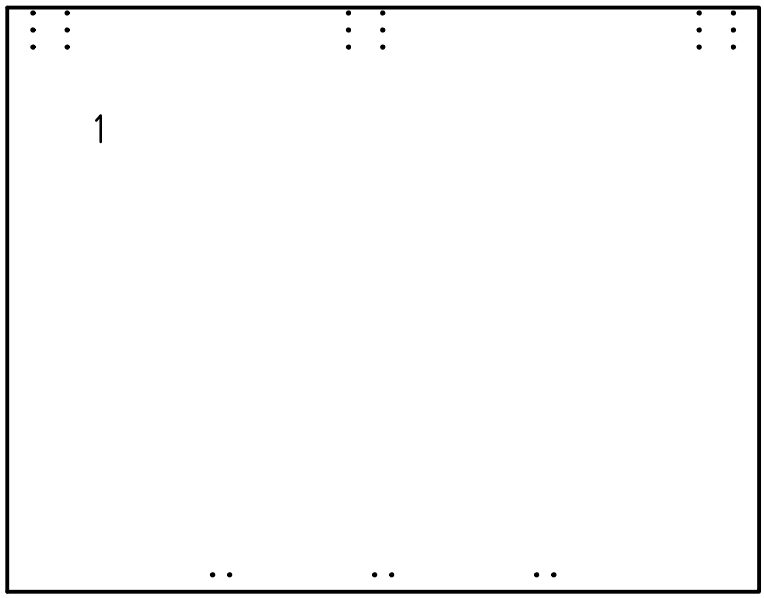


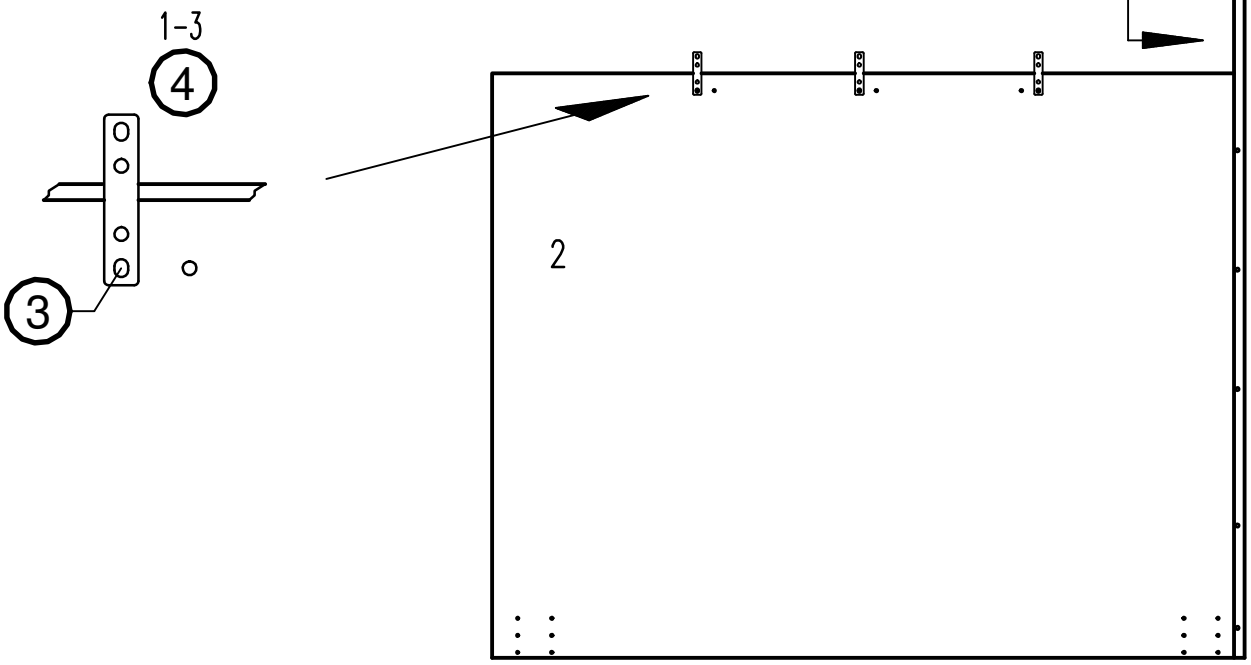


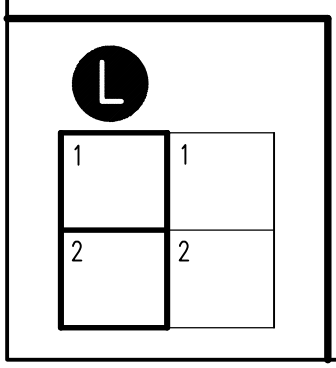


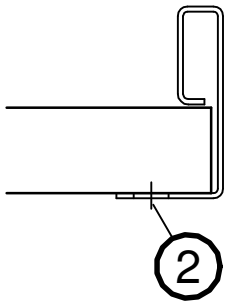
3.

632.0038.000 4 x 14 mm	632.0574.000 6,3 x 14 mm	641.1399.000
		
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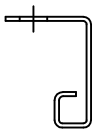


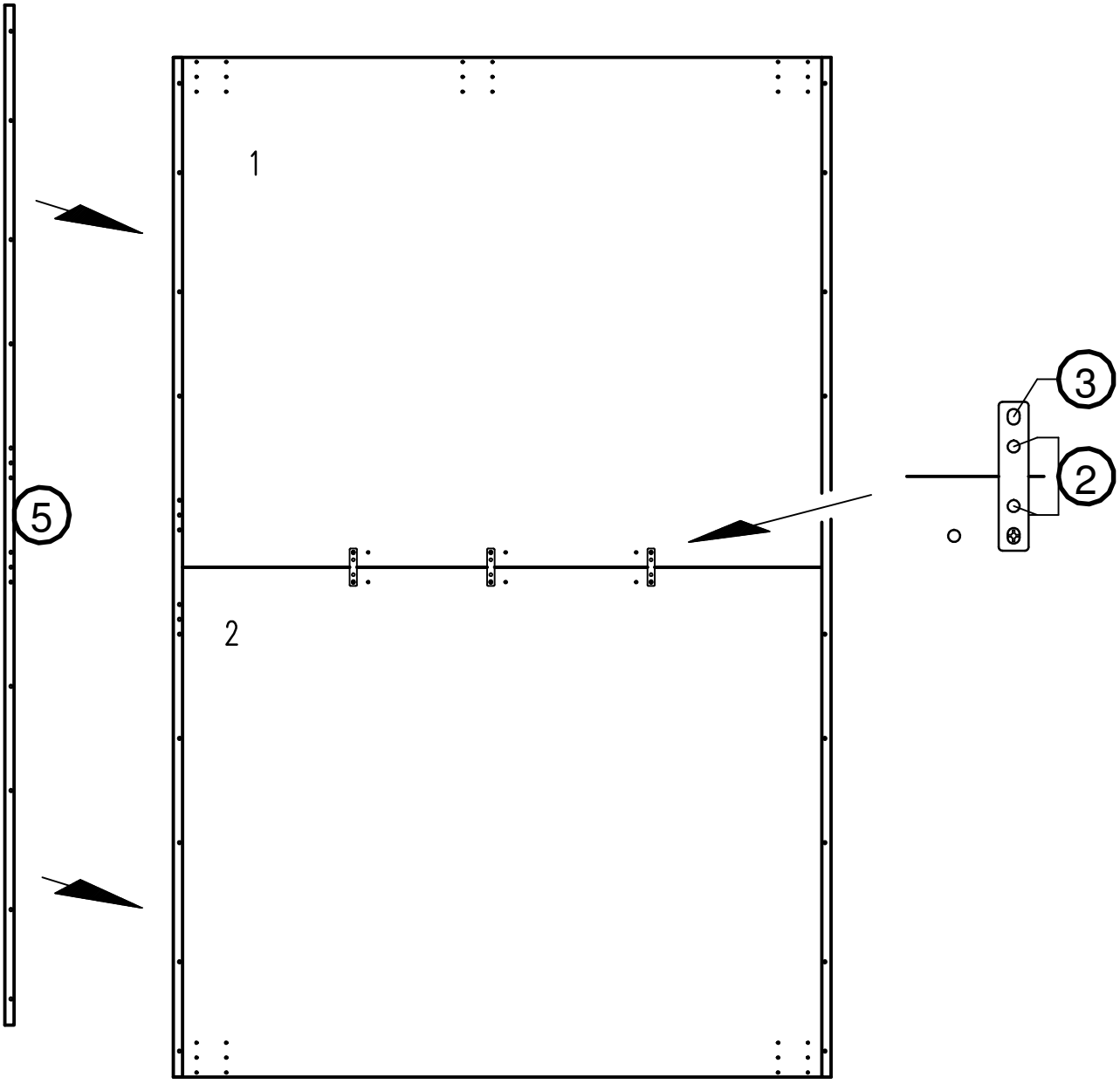


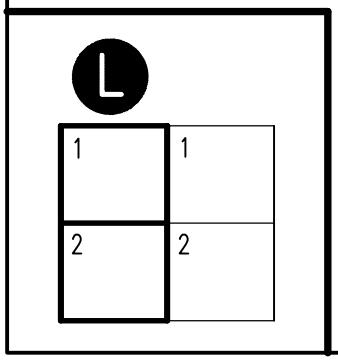


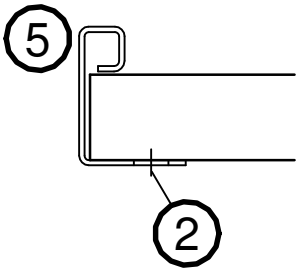


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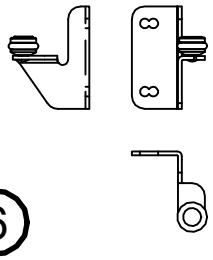
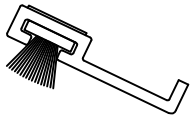
632.0038.000 4 x 14 mm	632.0574.000 6,3 x 14 mm	
		
2	3 1-3 x	5 1 x

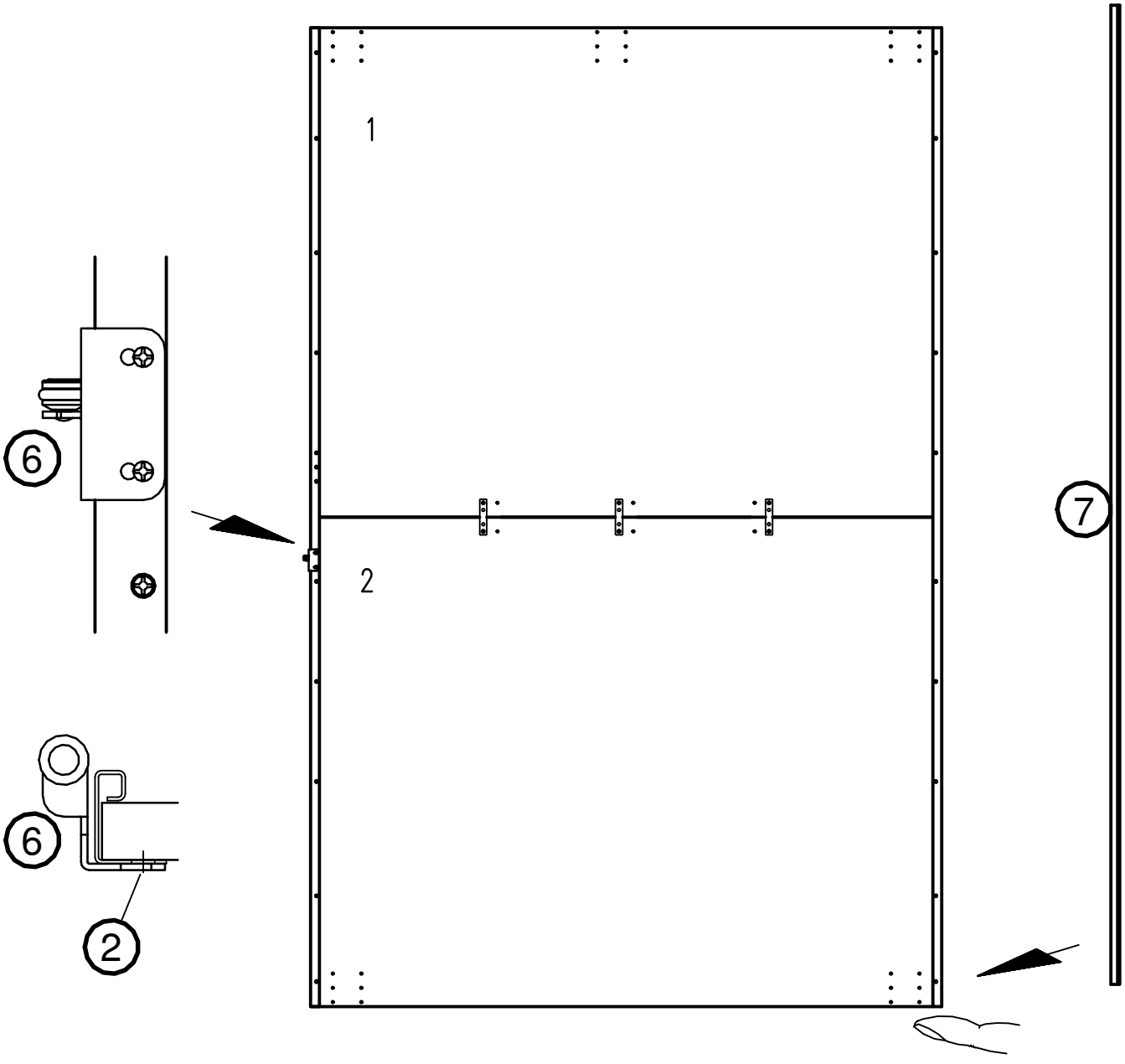


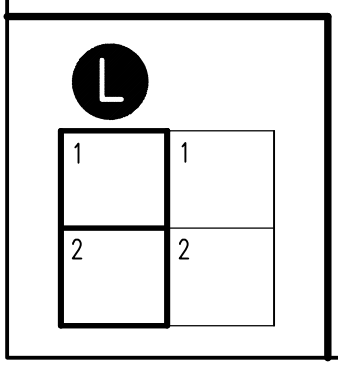


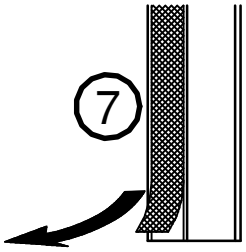


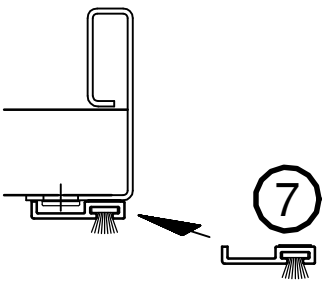
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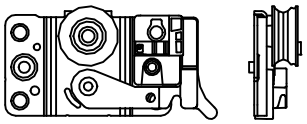
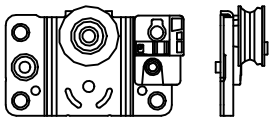
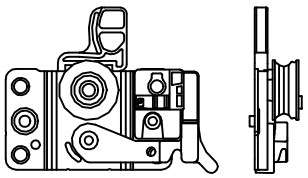
632.0038.000 4 x 14 mm	660.4628.000	
		
(2) 2 x	(6) 1 x	(7) 1 x





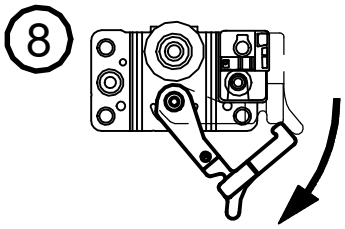


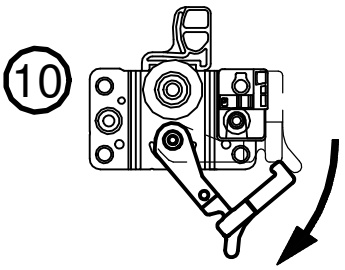


632.0574.000 6,3 x 14 mm	660.4656.000	660.4660.000	660.4654.000
			
③ 8-12 x	⑧ 1 x	⑨ (1 x)	⑩ 1 x

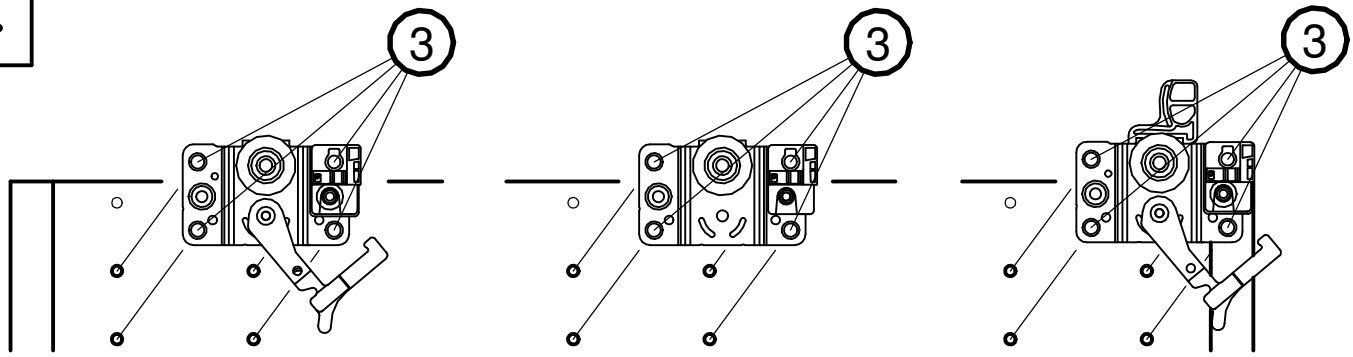
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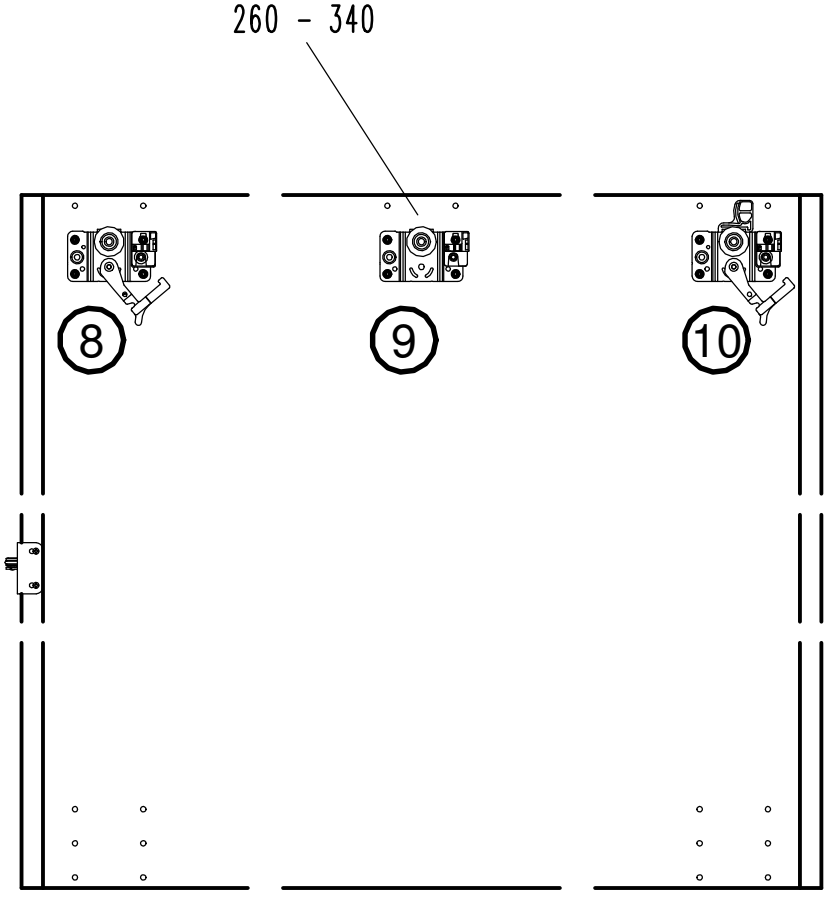


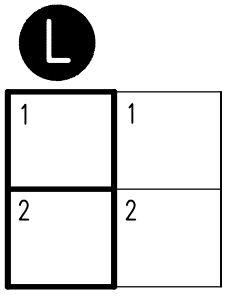




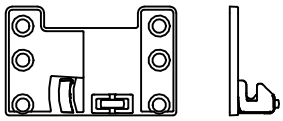
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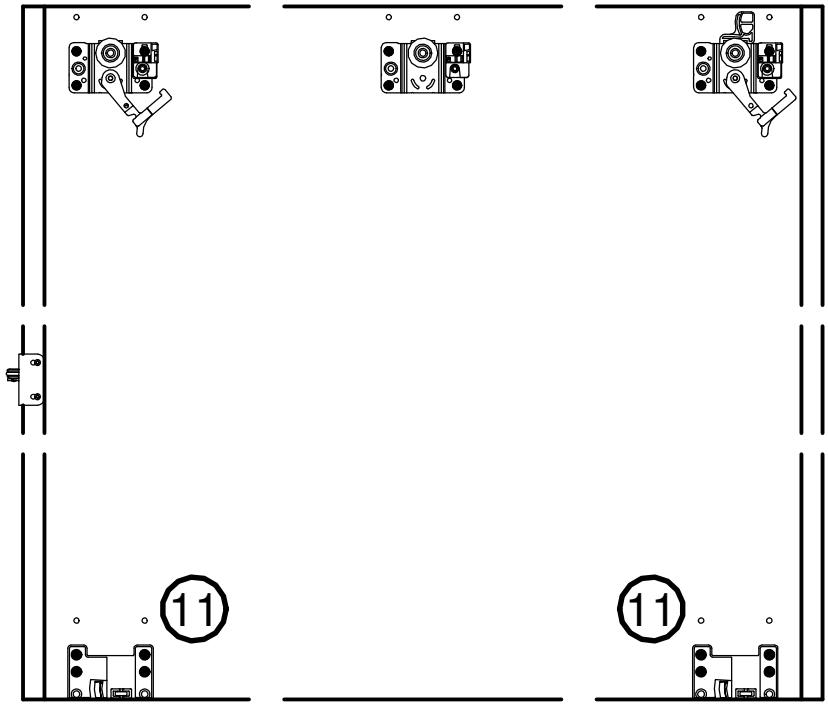


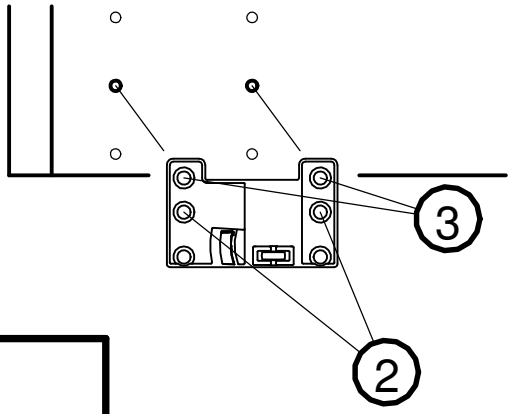


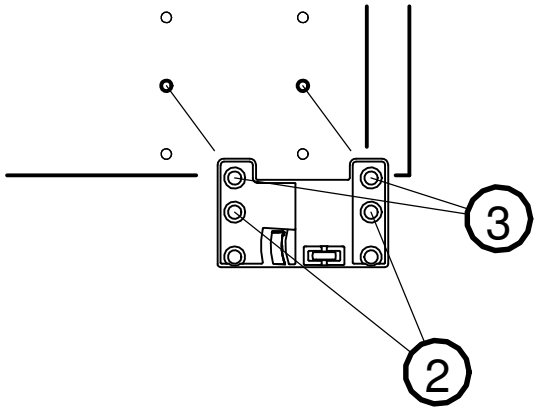


8.

632.0038.000 4 x 14 mm	632.0574.000 6,3 x 14 mm	660.4661.000
		
(2) 4 x	(3) 4 x	(11) 2 x



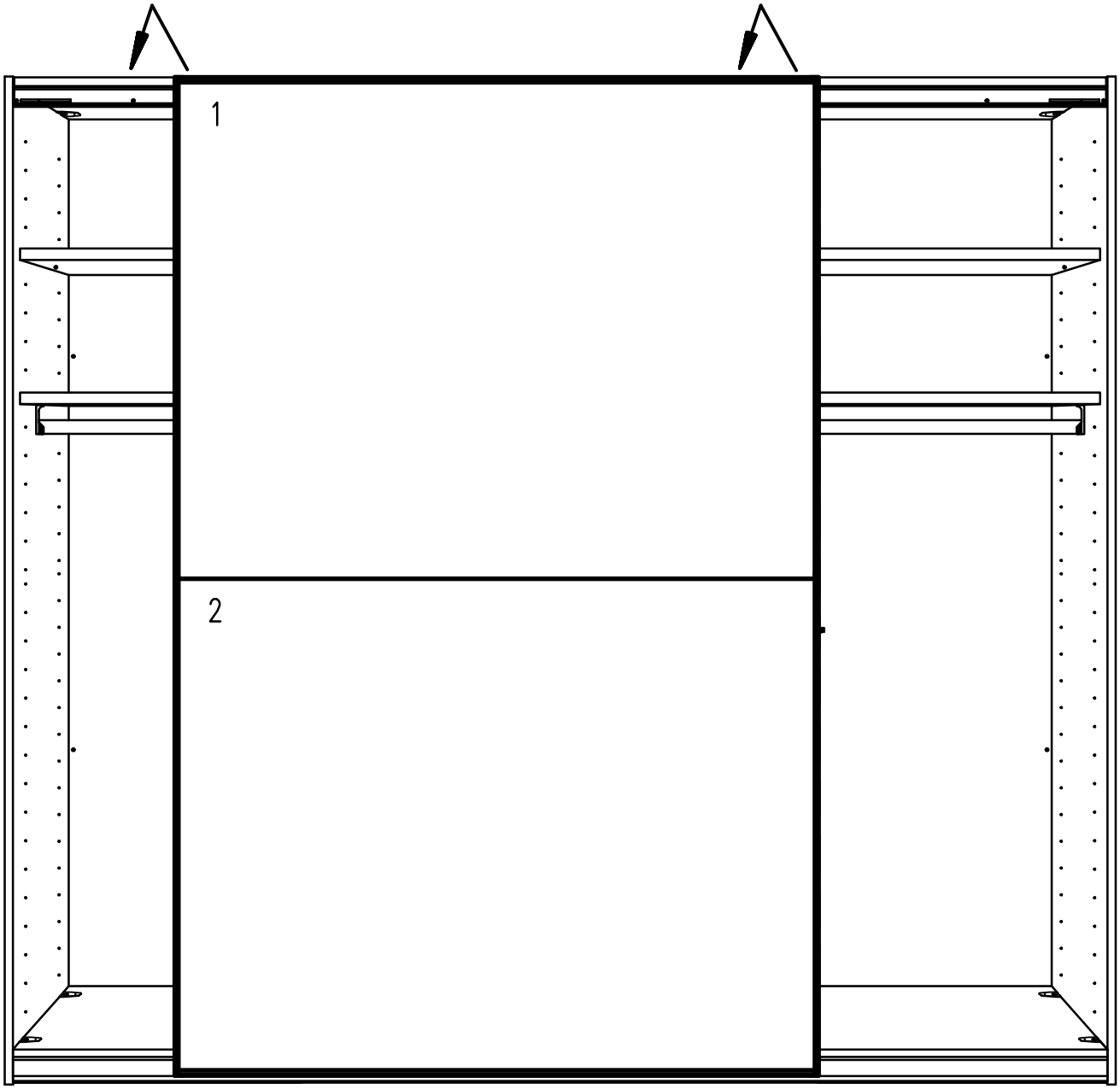




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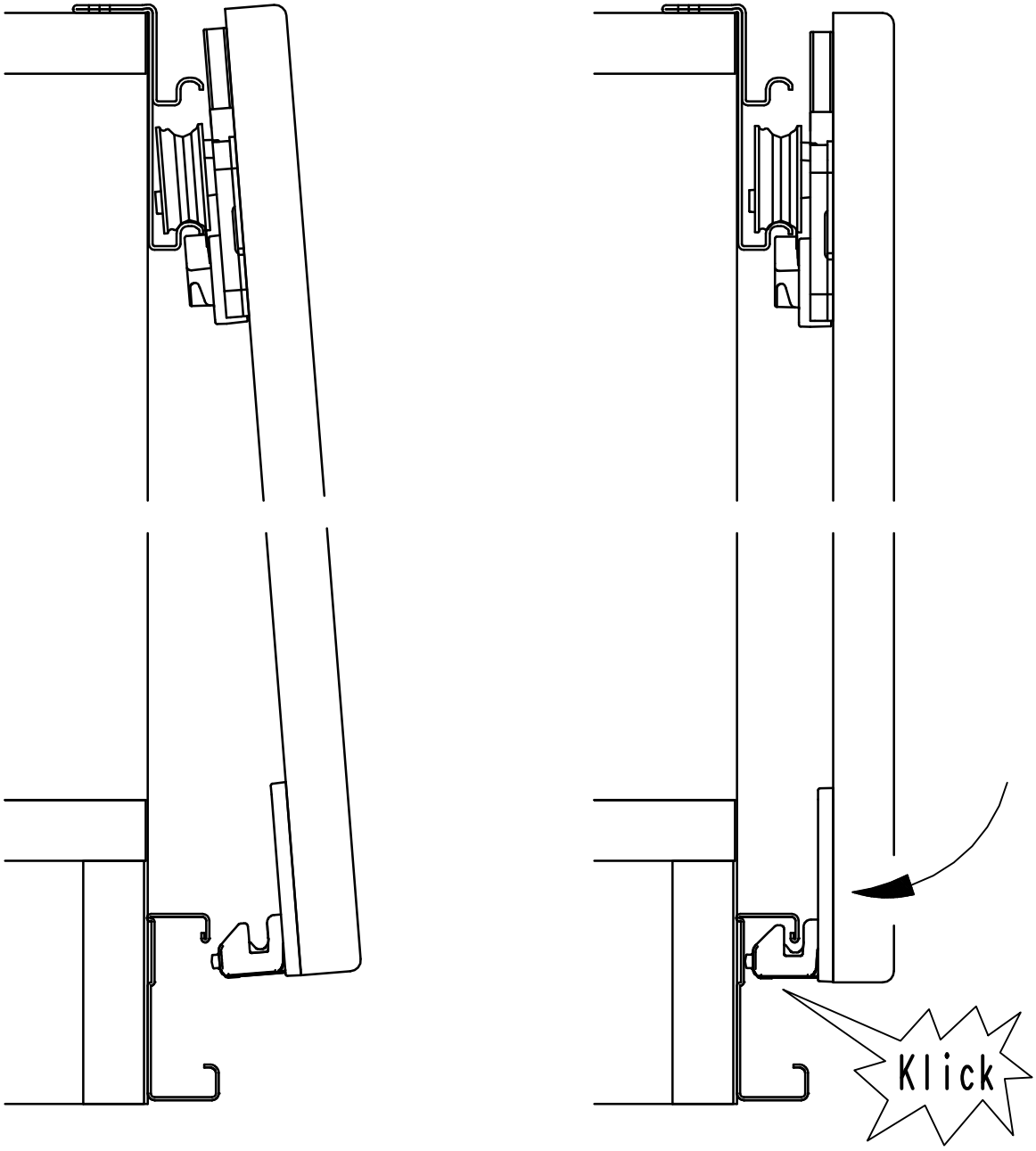
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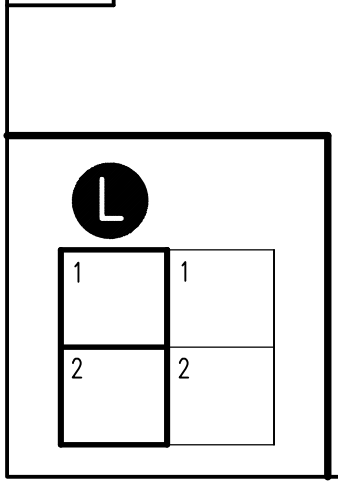
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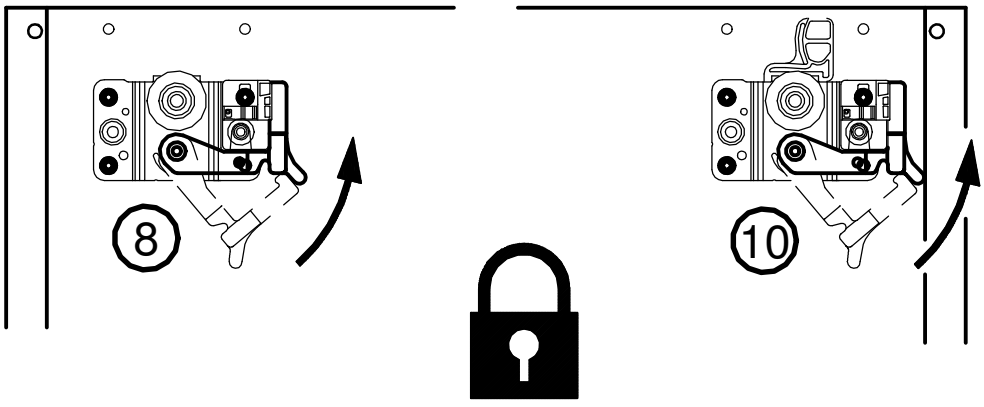
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2	2

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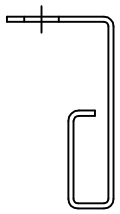


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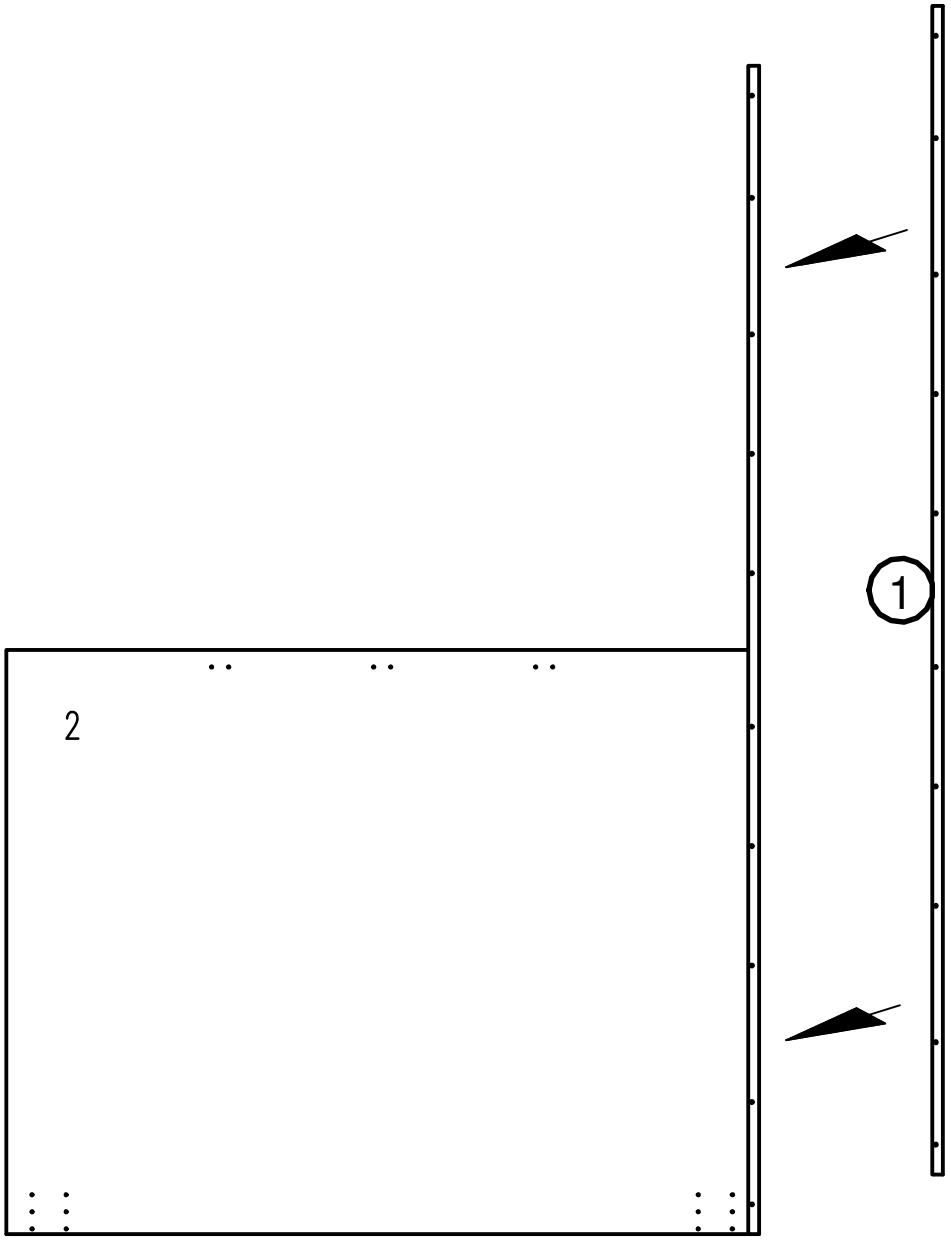
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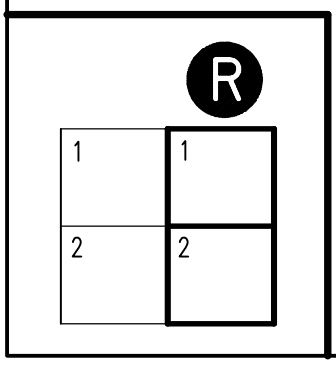


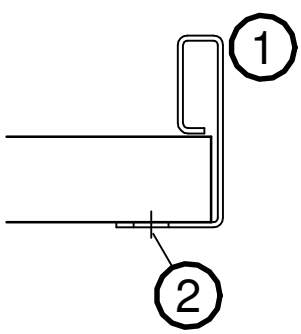
1 x

632.0038.000
4 x 14 mm

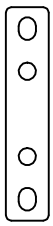


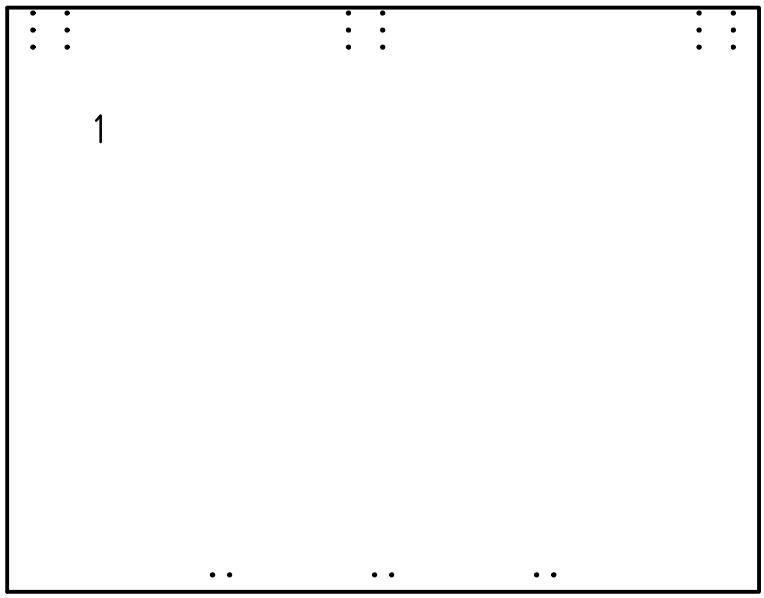


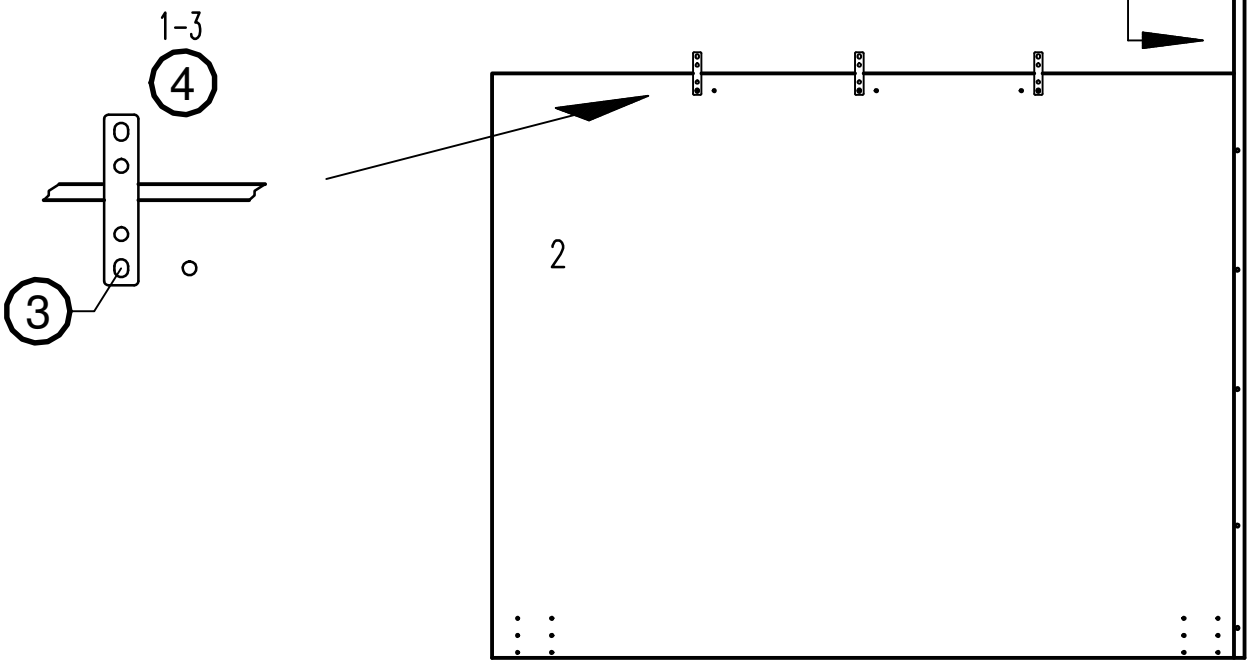


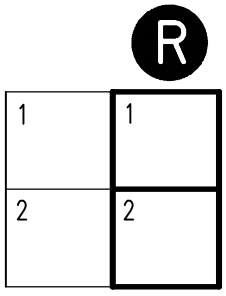


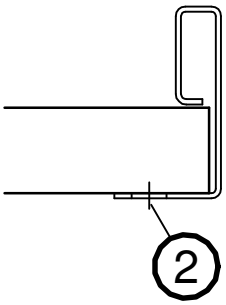
13.

632.0038.000 4 x 14 mm	632.0574.000 6,3 x 14 mm	641.1399.000
		
2	3 1-3 x	4



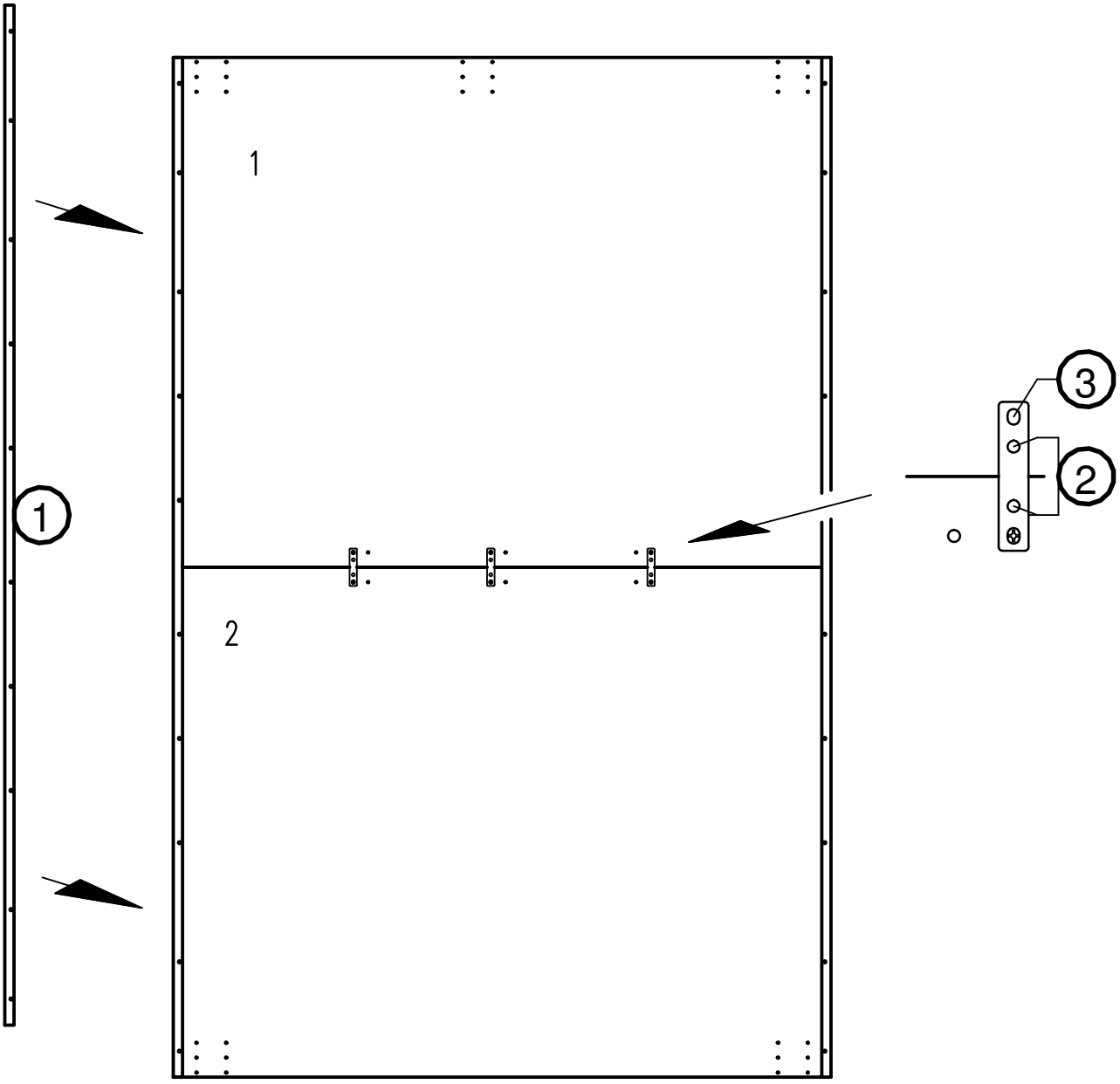


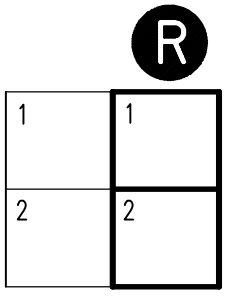


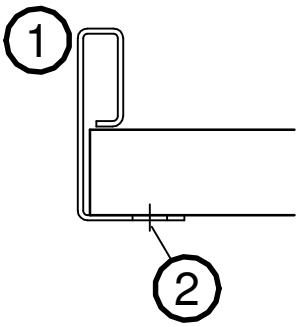


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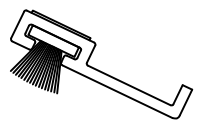
①	②	③
1 x	632.0038.000 4 x 14 mm	632.0574.000 6,3 x 14 mm 1-3 x



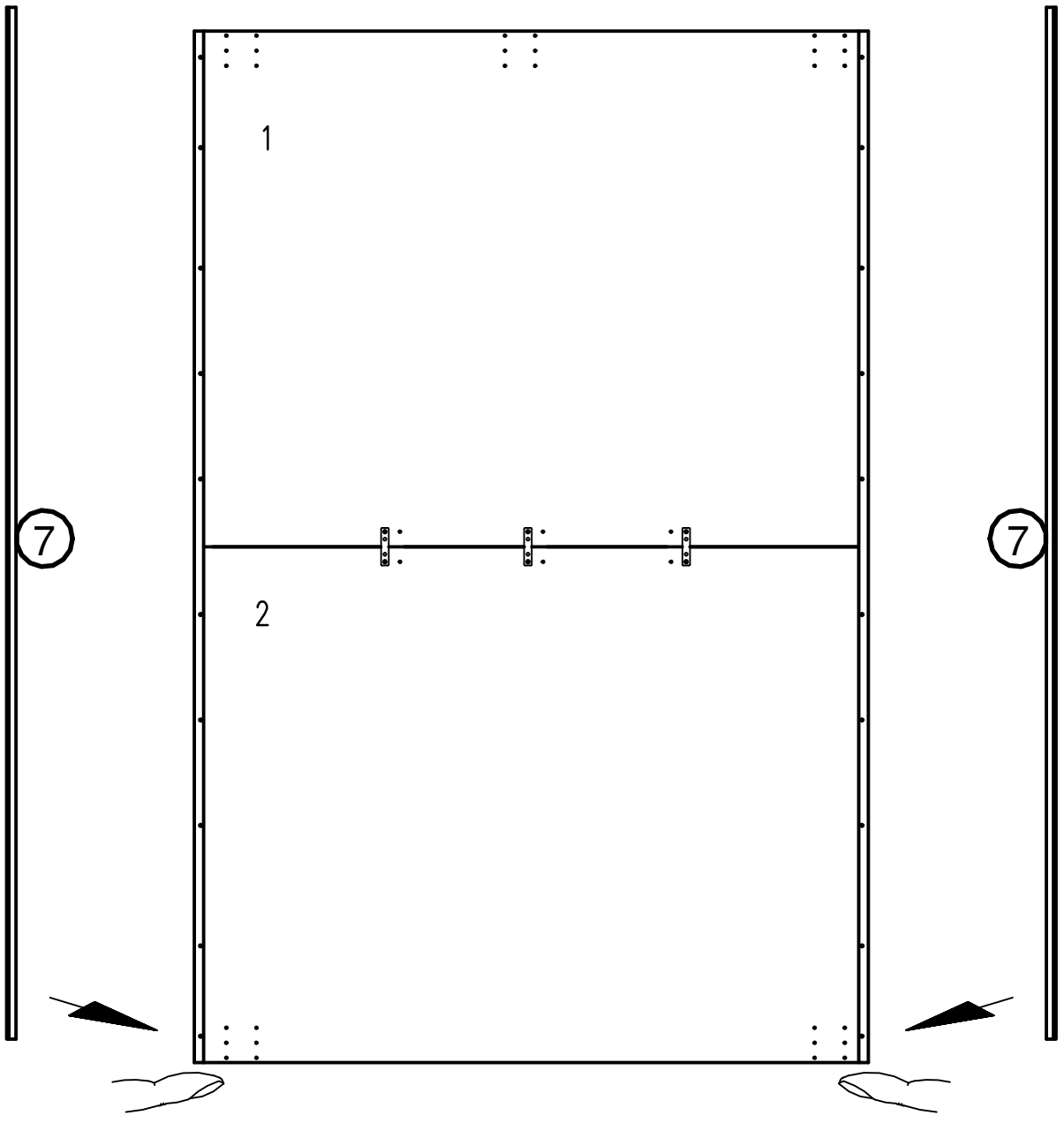


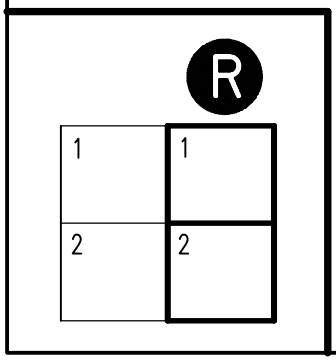


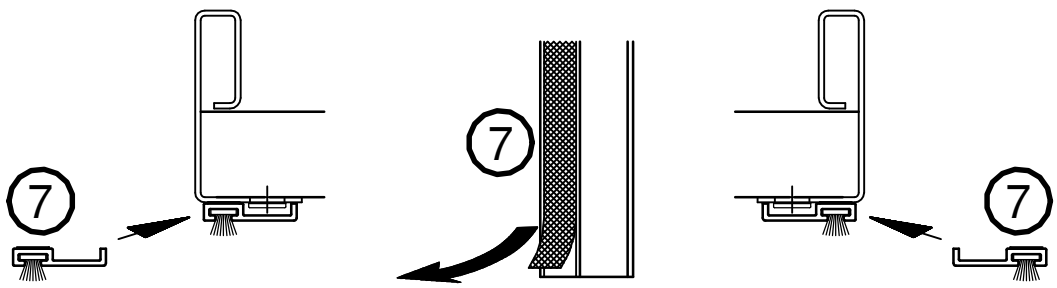
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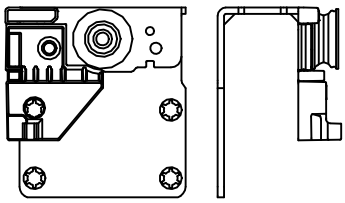
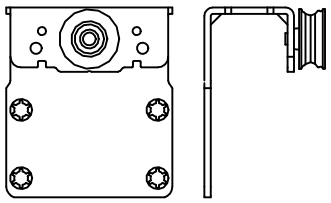
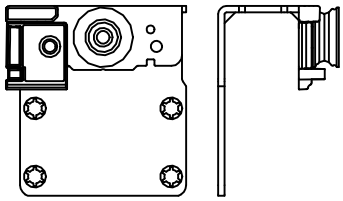


7 2 x



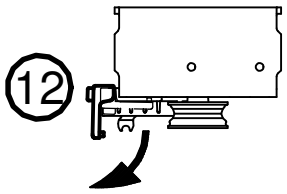


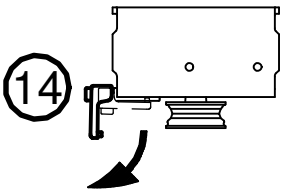


632.0574.000 6,3 x 14 mm	660.4651.000	660.4652.000	660.4650.000
 ③ 8-12 x	 ⑫ 1 x	 ⑬ 1 x	 ⑭ 1 x

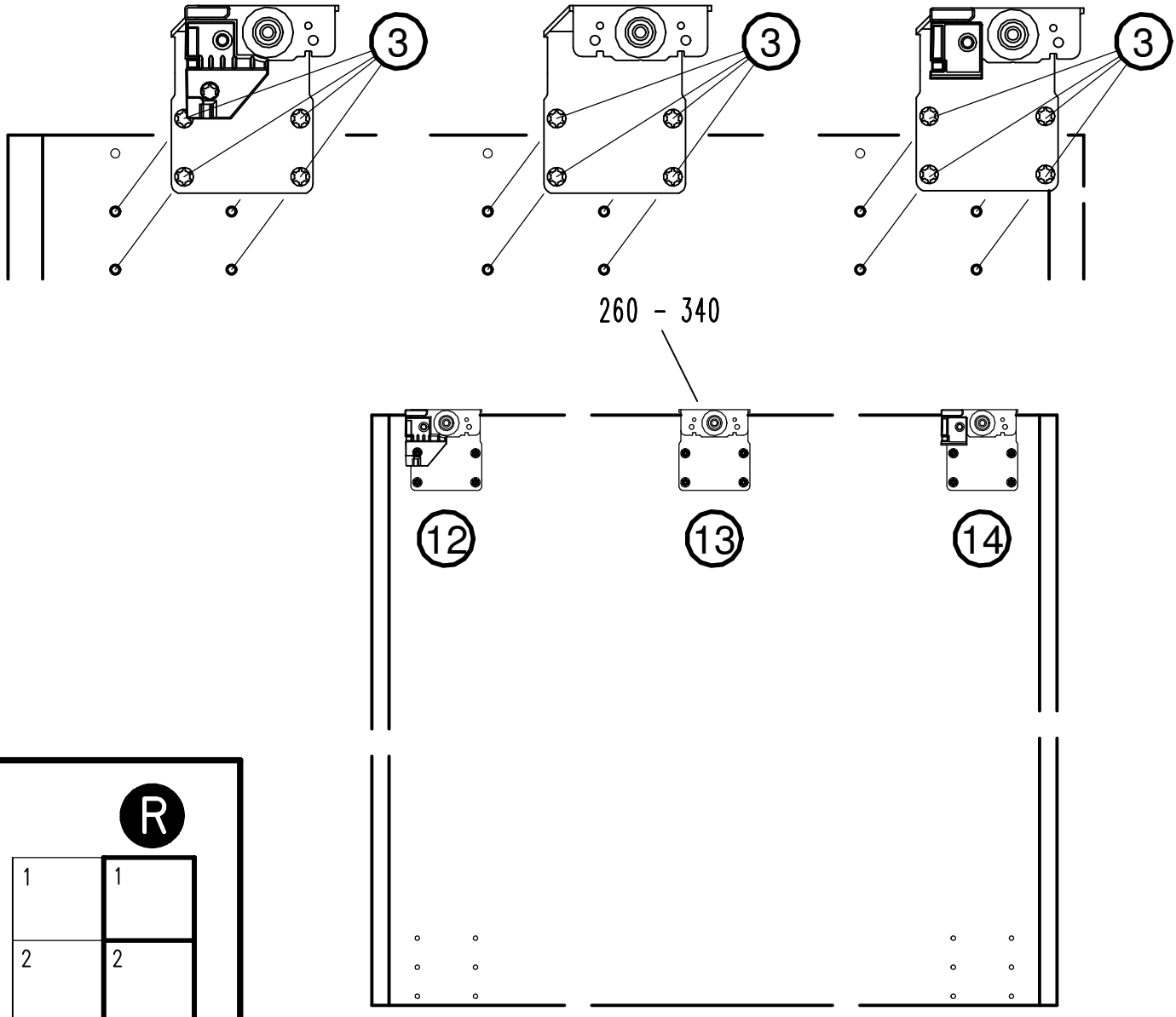
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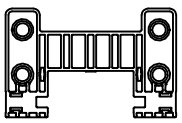
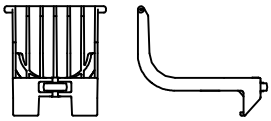
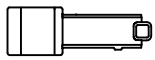






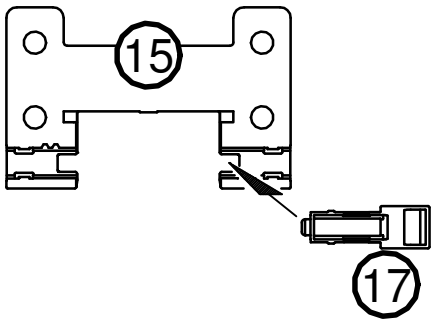
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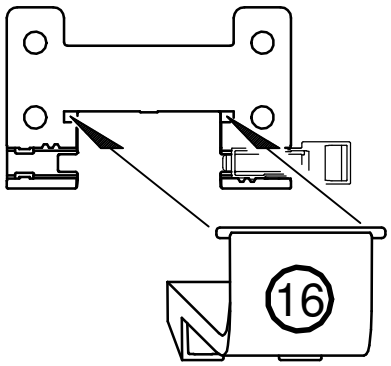
632.0038.000 4 x 14 mm	632.0574.000 6,3 x 14 mm	660.4663.000	660.4662.000	660.4664.000
				
② 4 x	③ 4 x	⑮ 2 x	⑯ 2 x	⑰ 2 x

18.

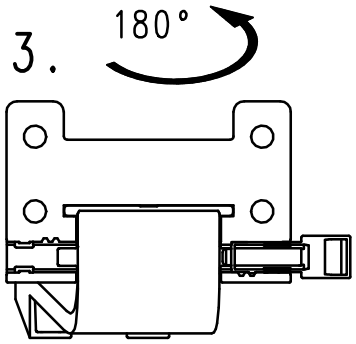
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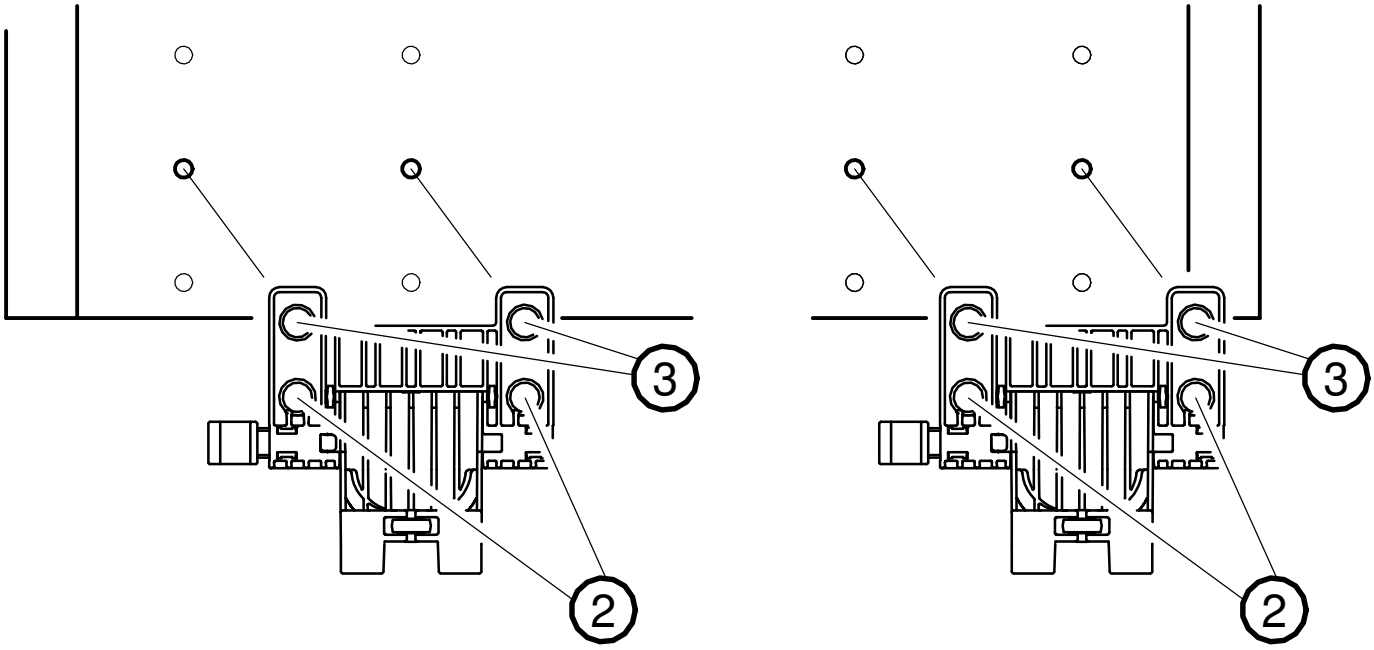
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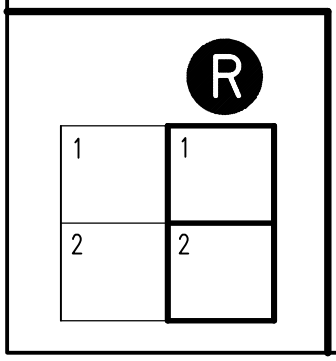


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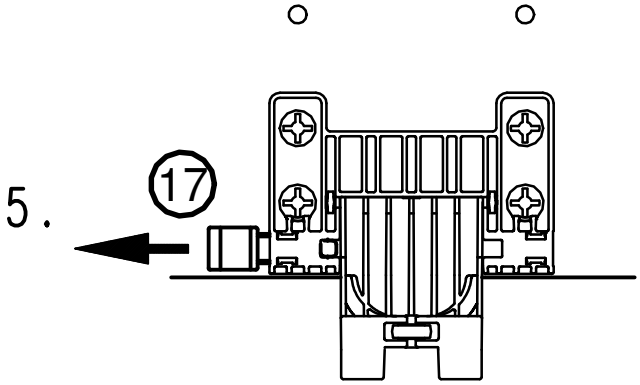


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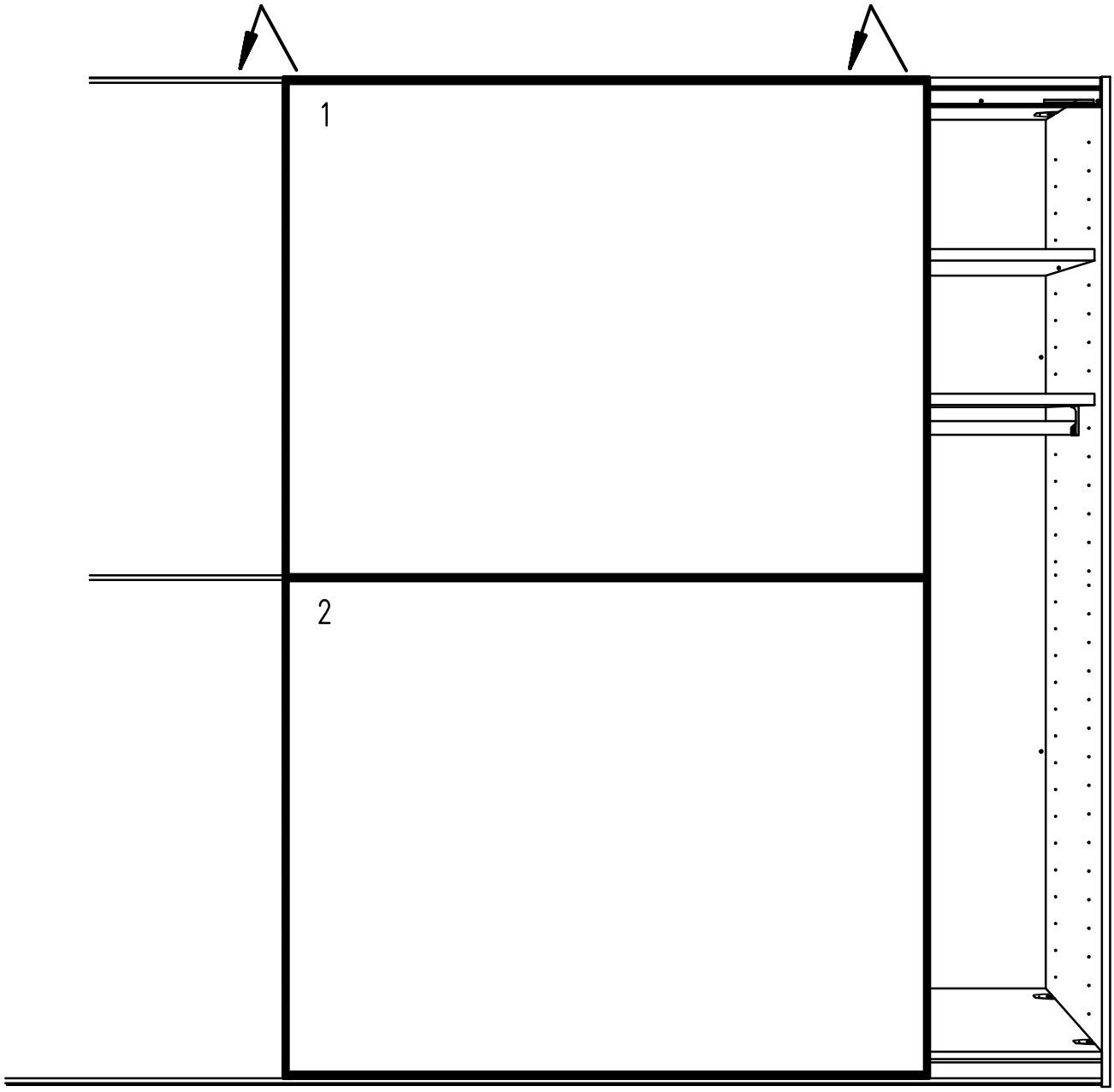




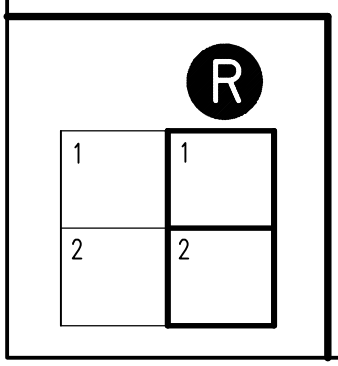
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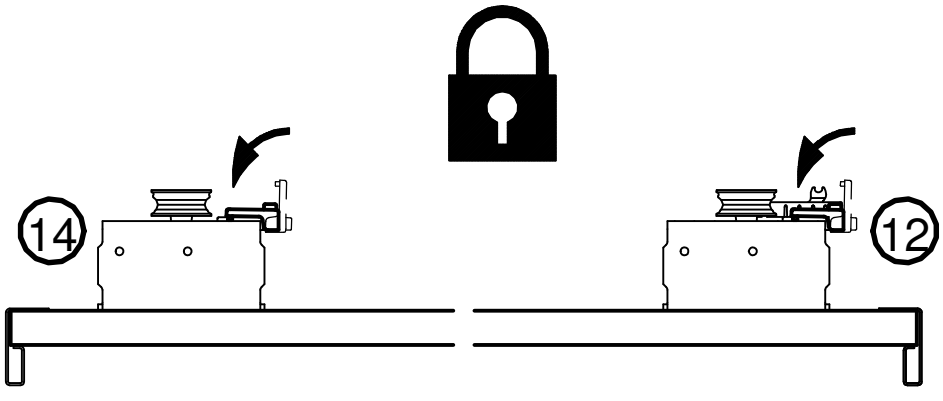


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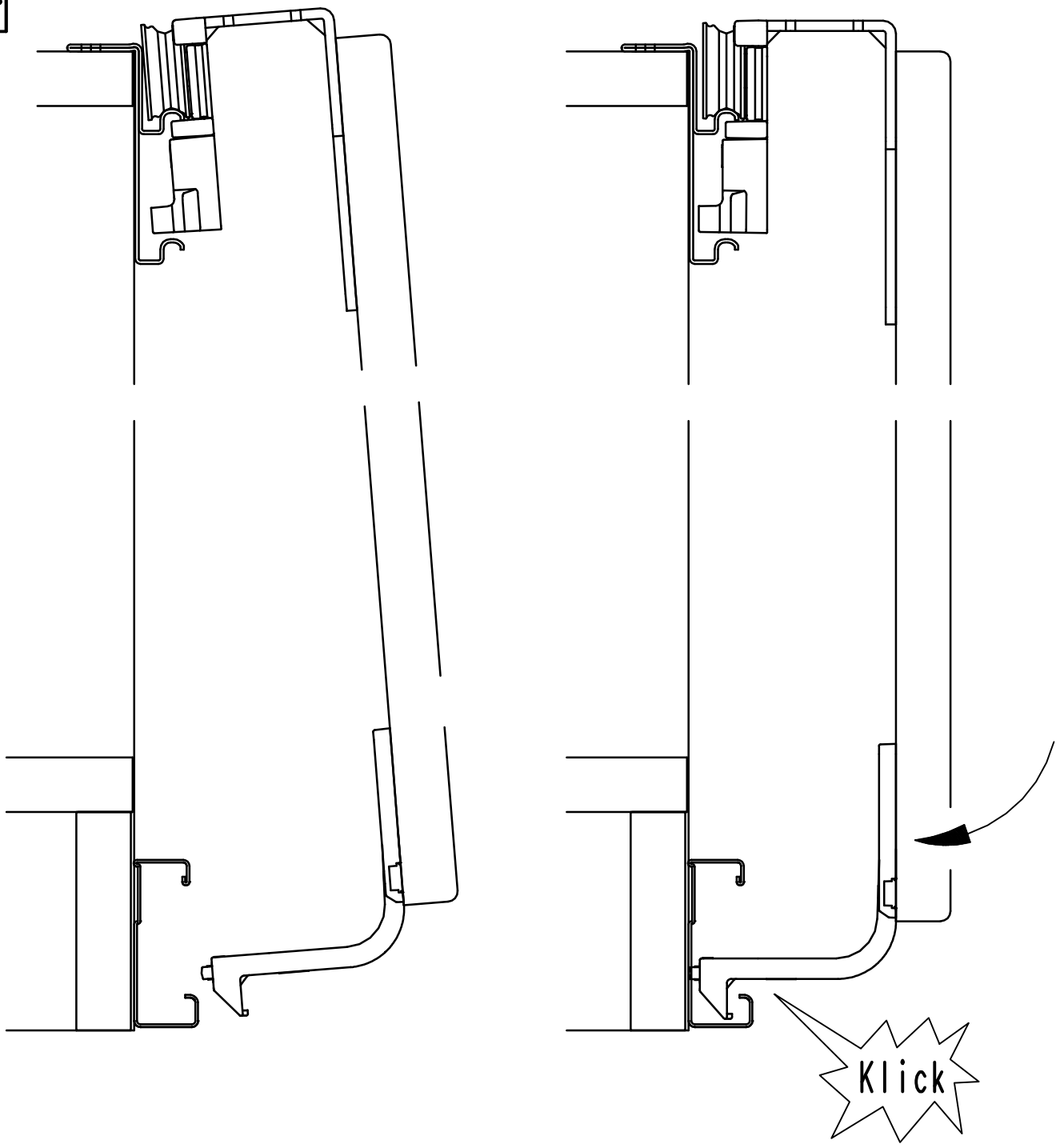


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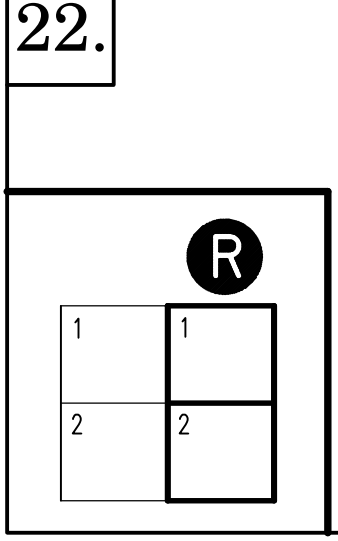


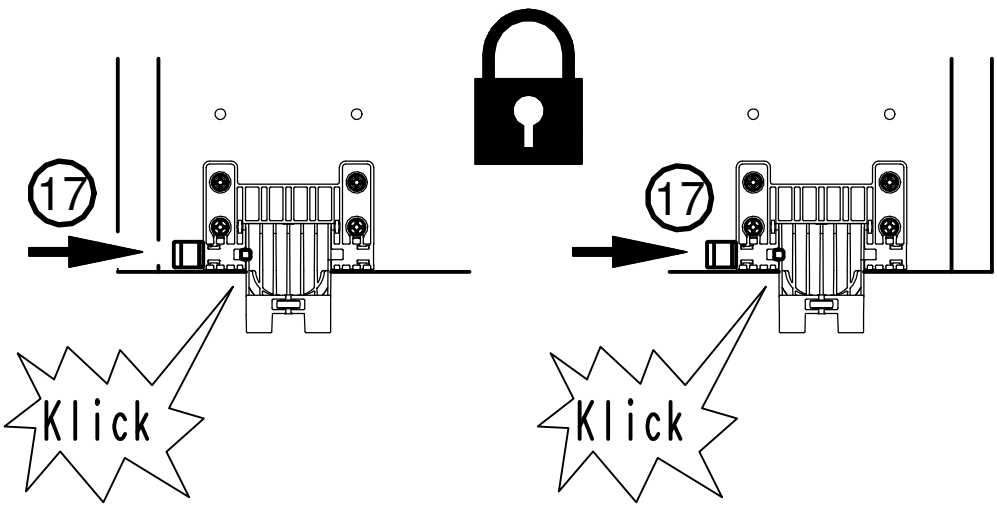


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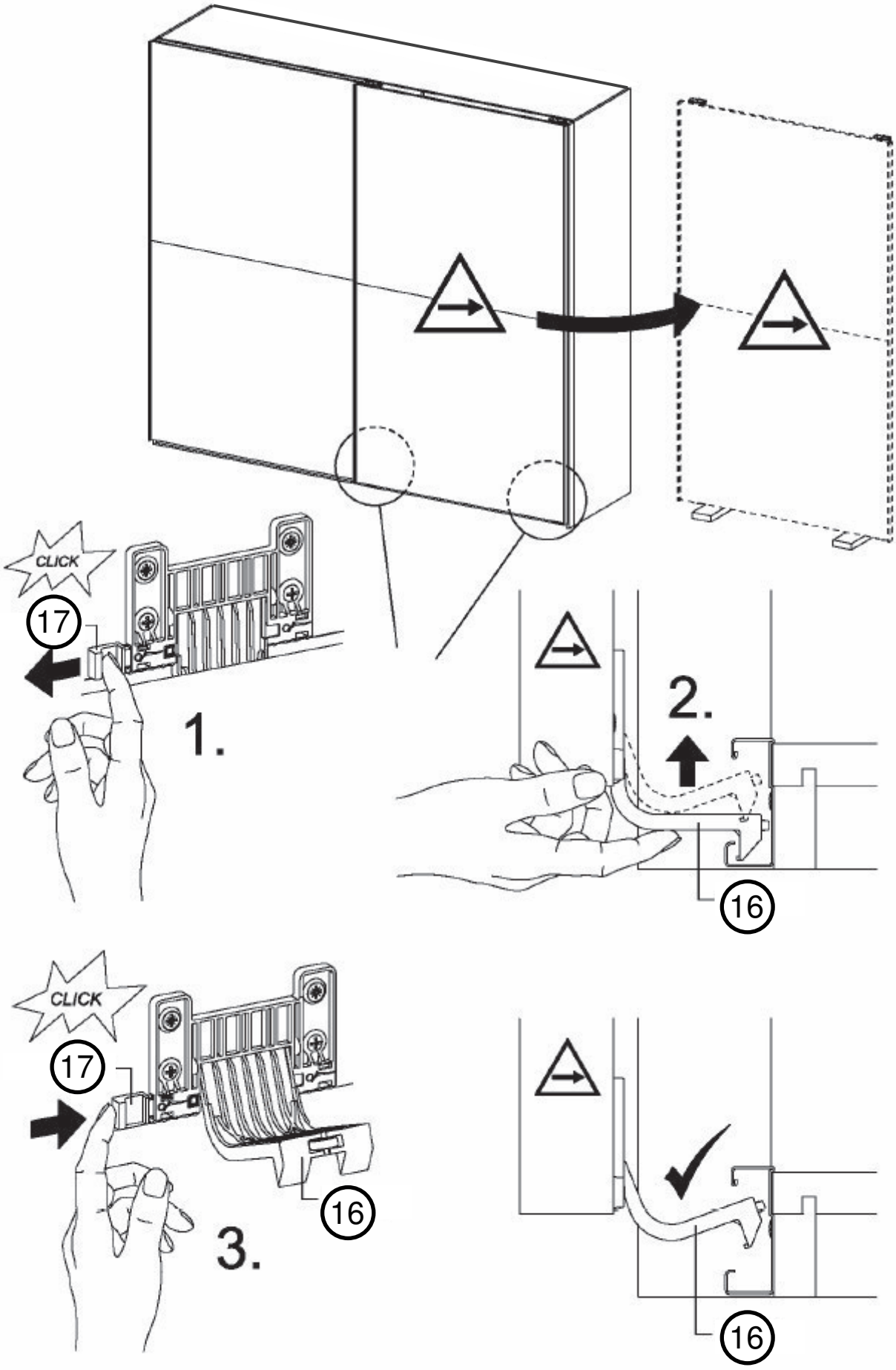


22.





D1



D2

