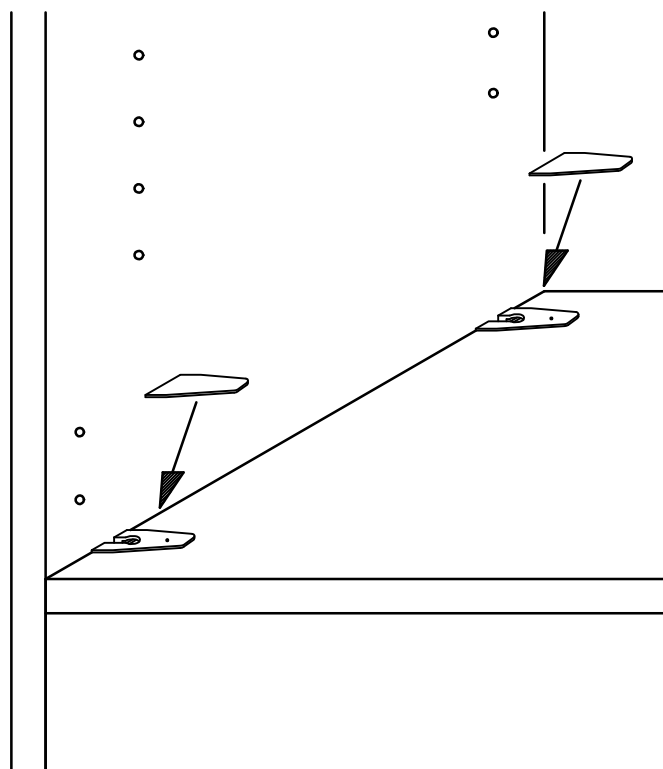
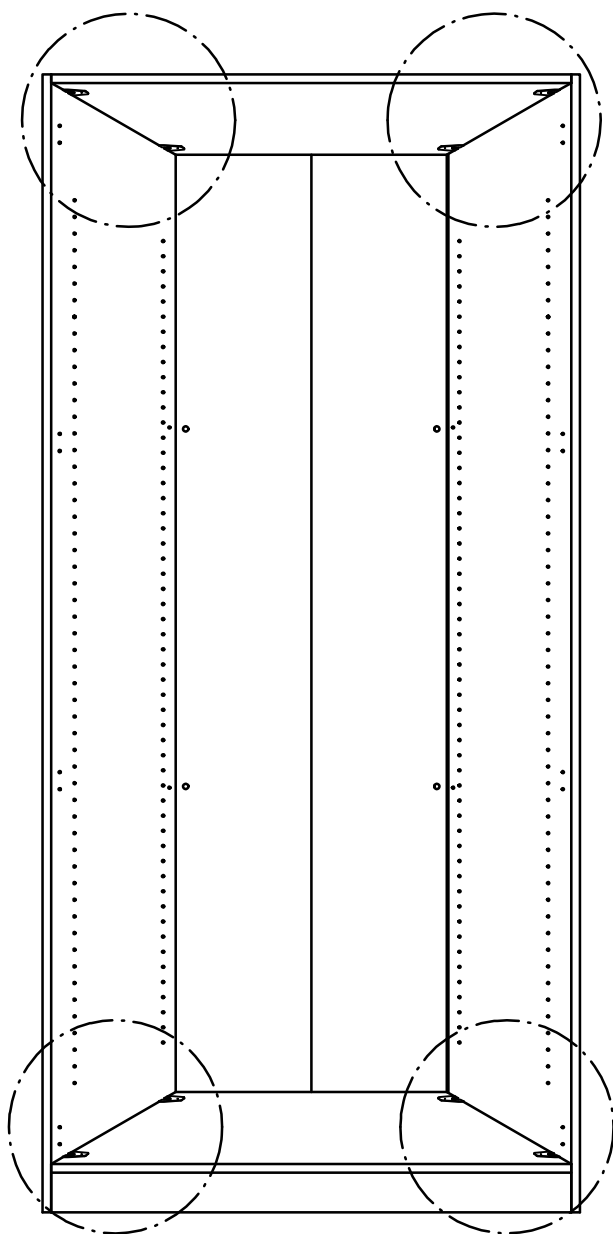
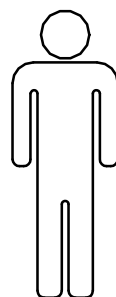


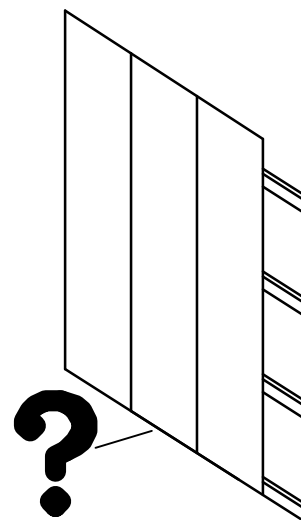
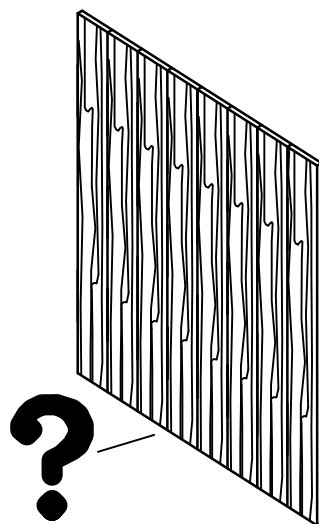
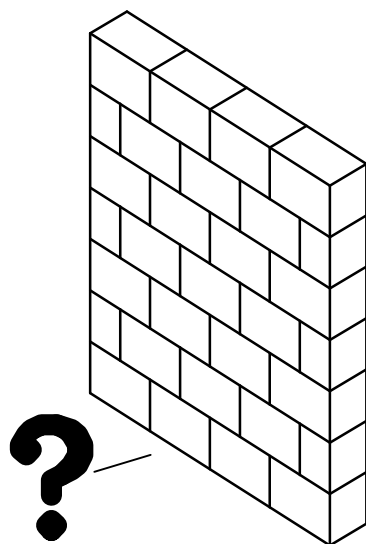
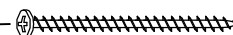
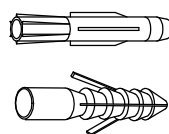
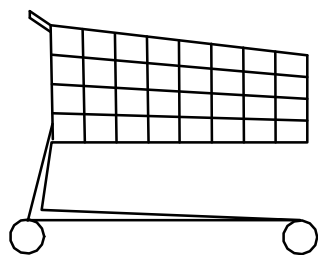
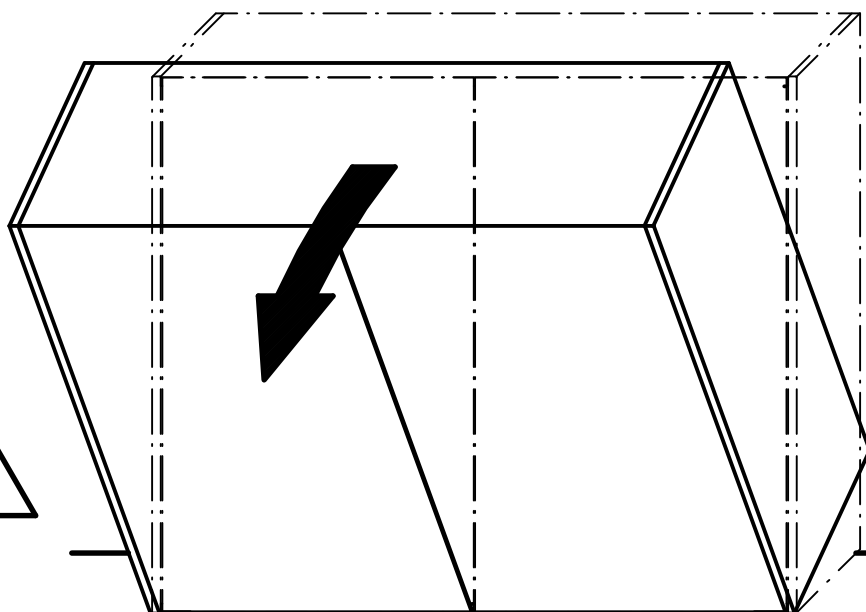
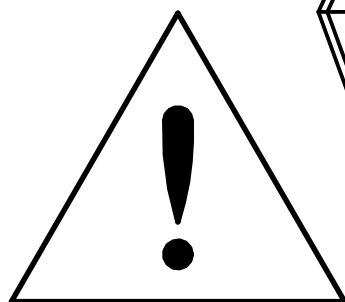
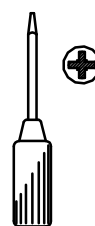
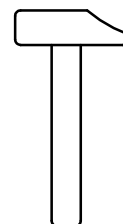
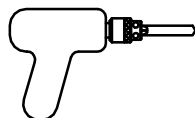
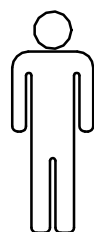
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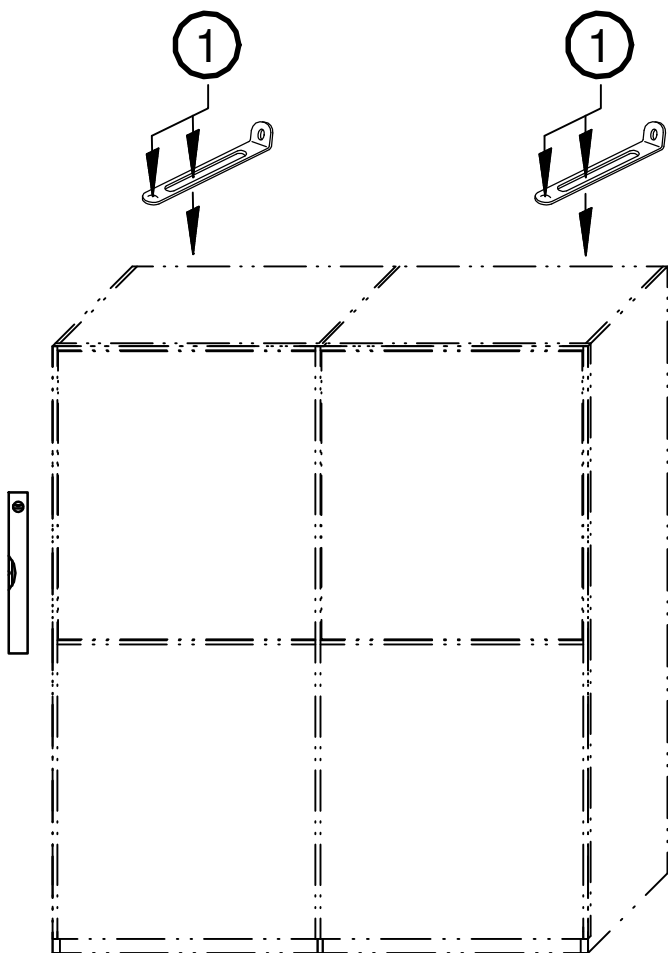
Assembly Instructions

0 10 20 30 40 50 60 70 80 90 100mm

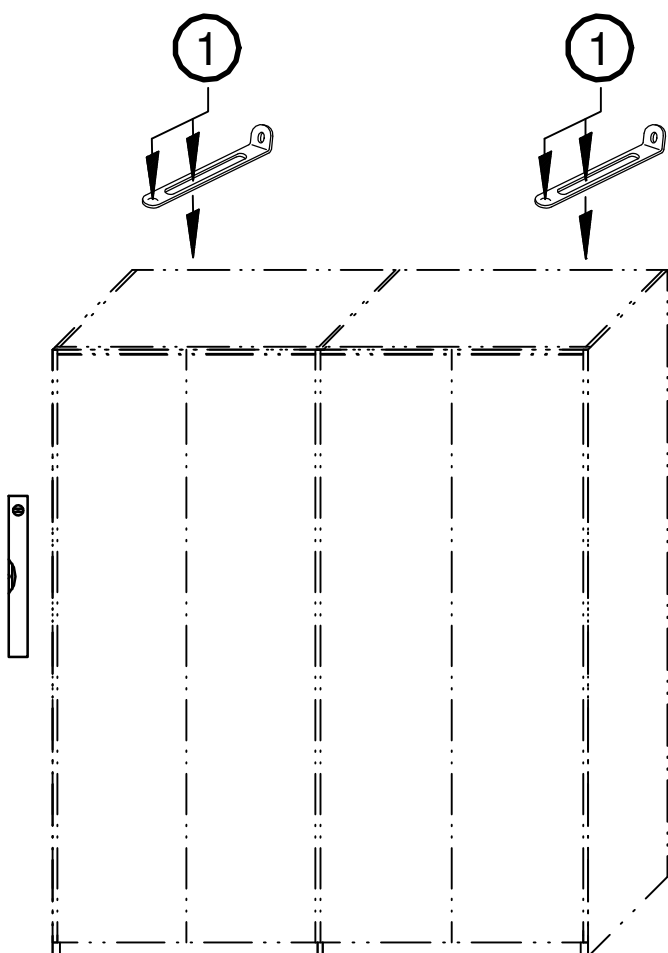
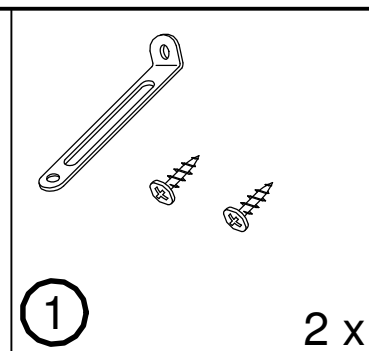


0 10 20 30 40 50 60 70 80 90 100mm

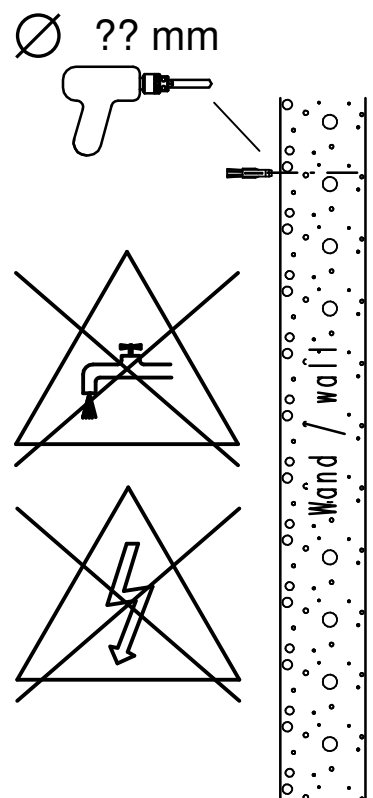




VERSION 1

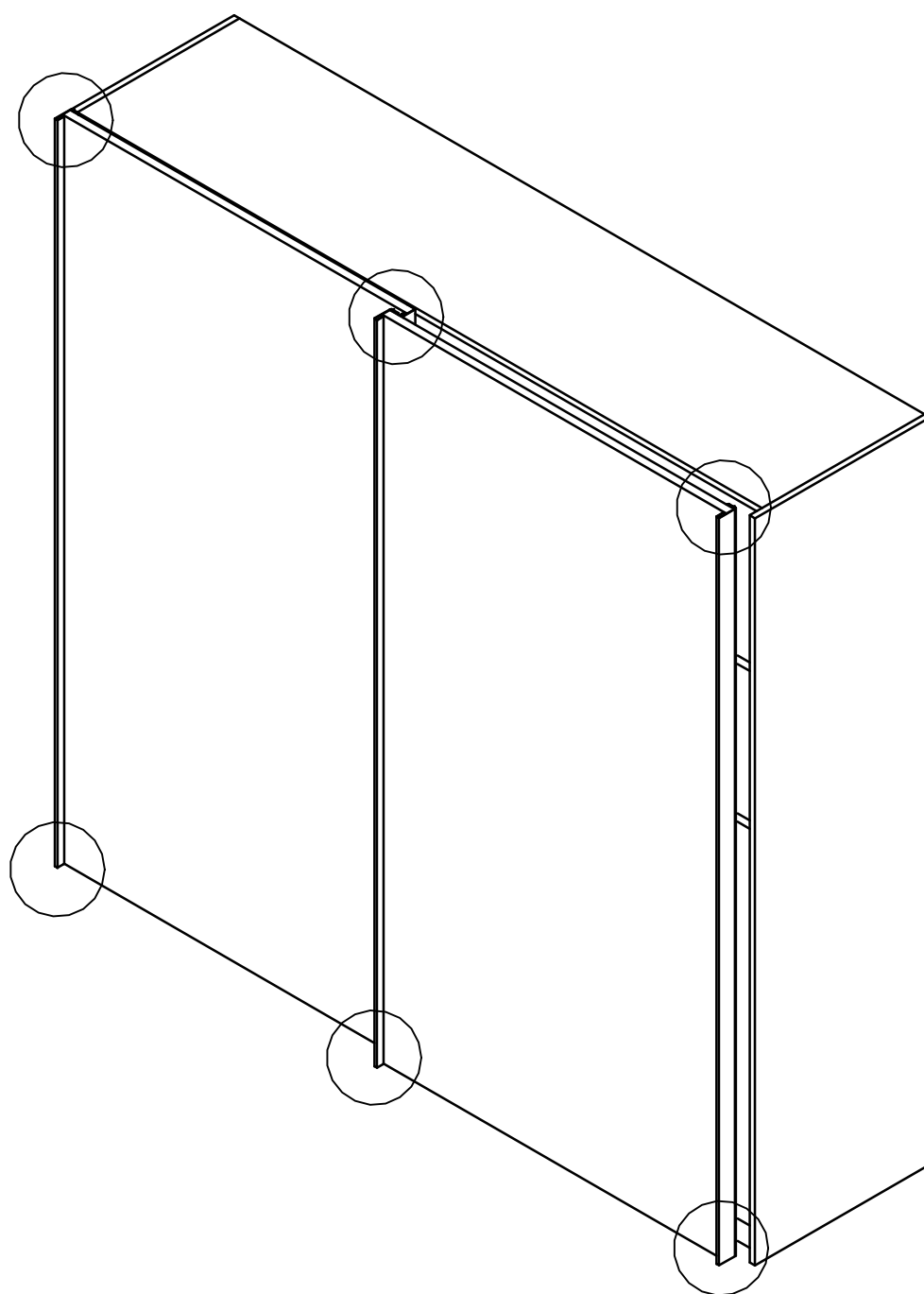
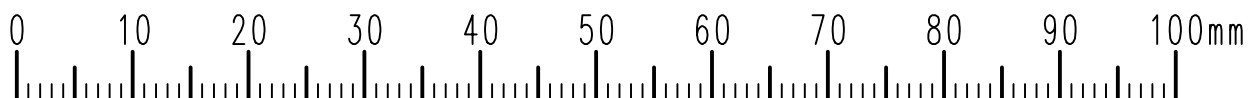


VERSION 2



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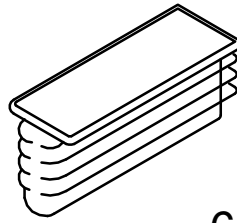
Index : 0



630.1110.000

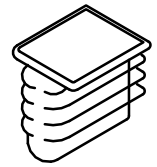
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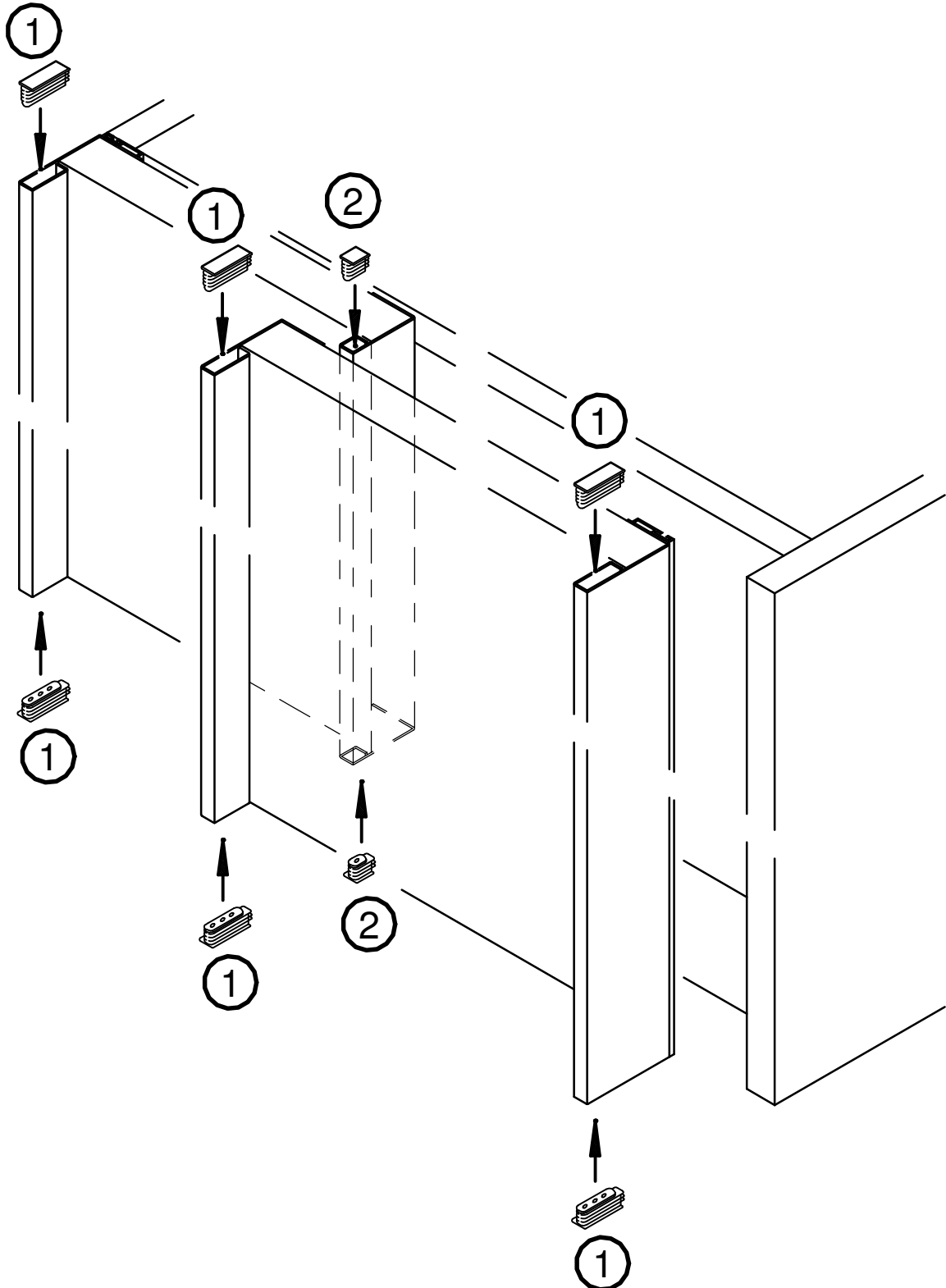


6 x

②

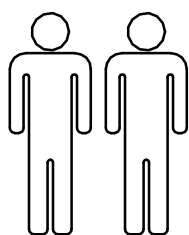
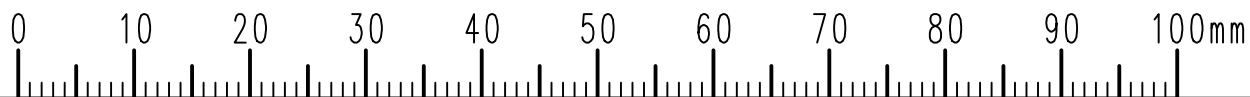


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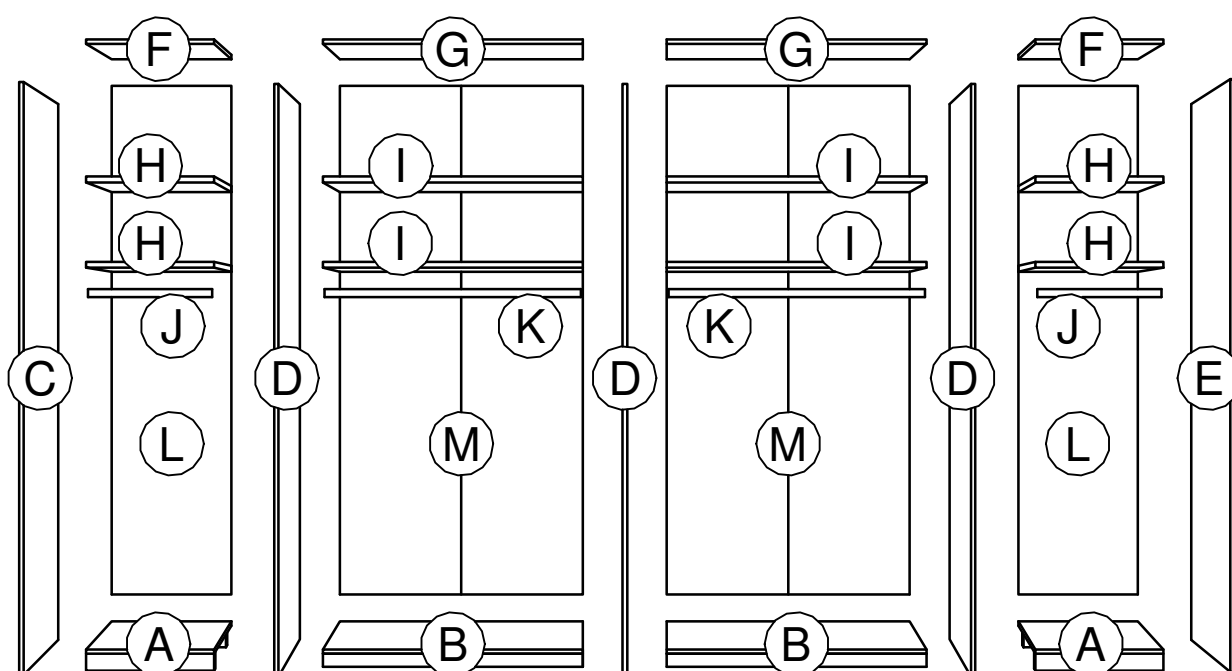
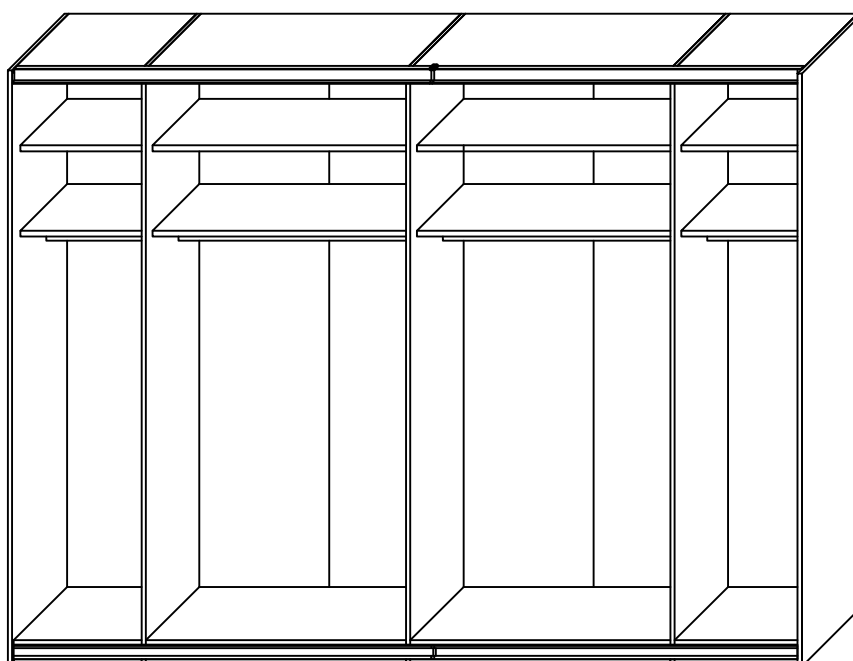


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300er



240er

1168	1168
------	------

260er

480	784	784	480
-----	-----	-----	-----



280er

576	784	784	576
-----	-----	-----	-----

880	976	880
-----	-----	-----

300er

480	976	976	480
-----	-----	-----	-----

976	976	976
-----	-----	-----

320er

576	976	976	576
-----	-----	-----	-----

976	1168	976
-----	------	-----

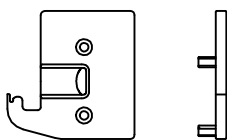
340er

480	1168	1168	480
-----	------	------	-----

1168	976	1168
------	-----	------

1.

660.4671.000



①

1 x

632.0038.000

4 x 14 mm

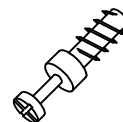


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2 x

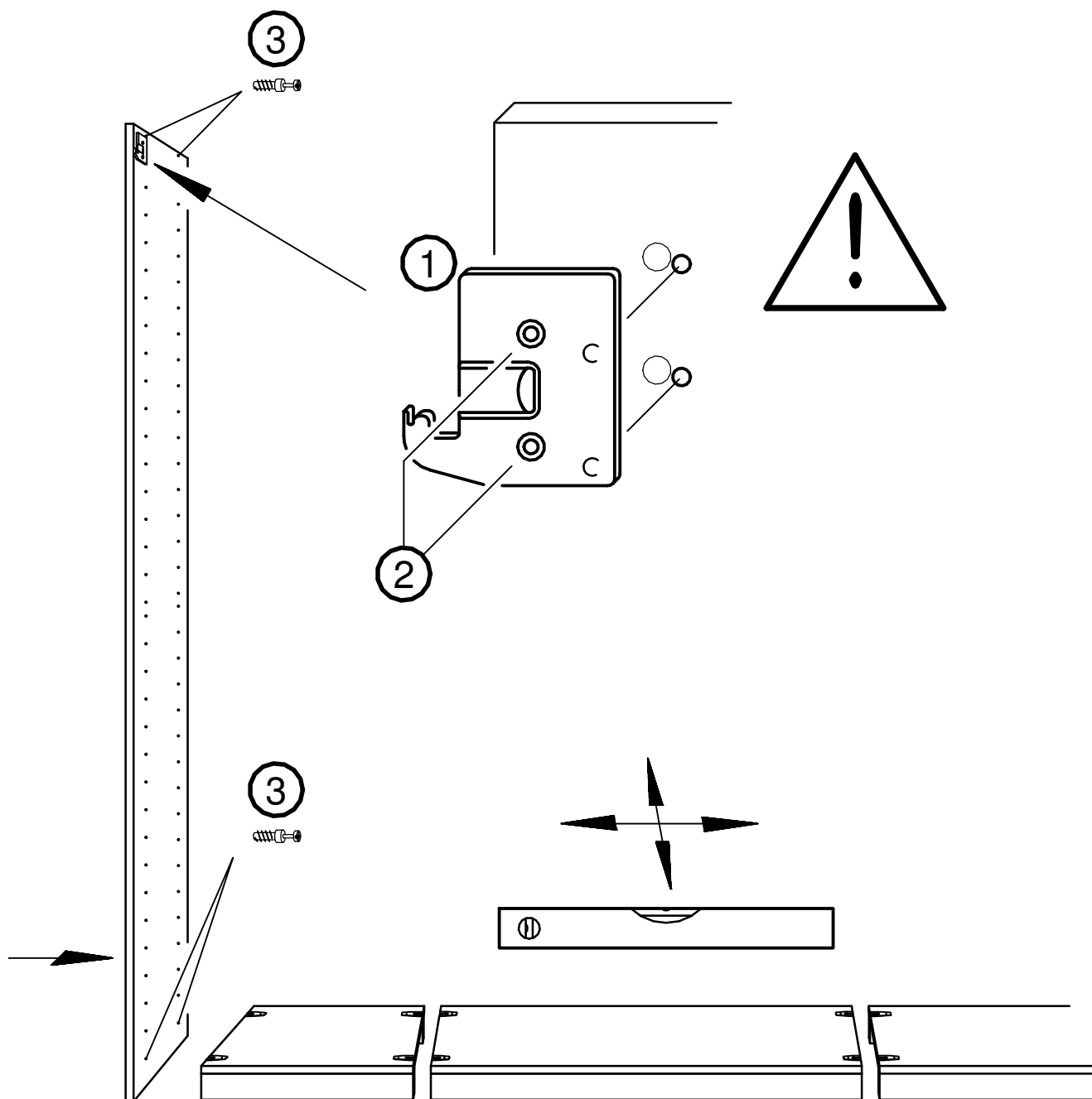
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12 mm

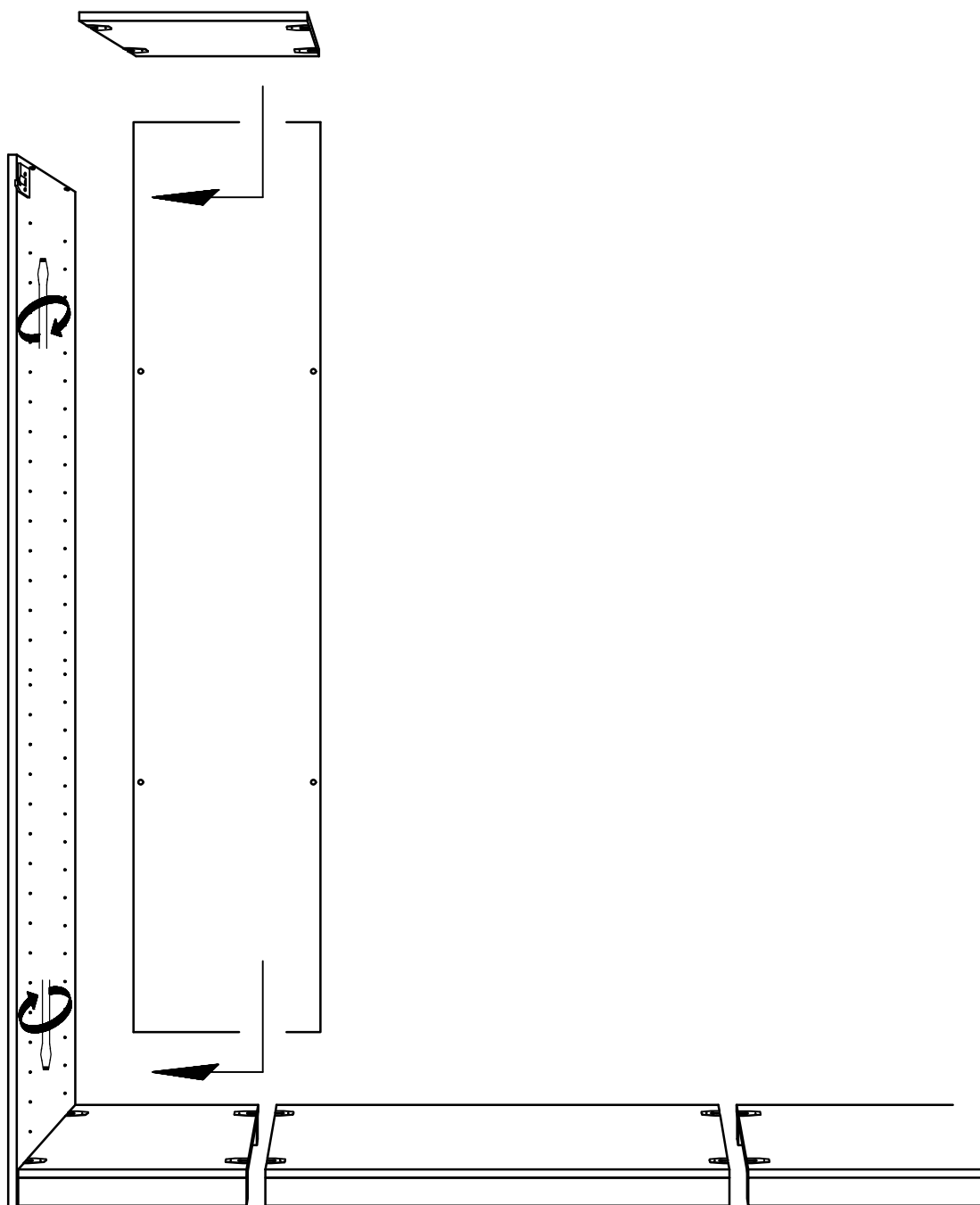


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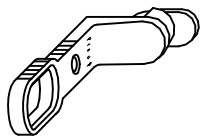
4 x



2.



621.2930.000



④

631.1266.000

6,3 x 11 mm



⑤

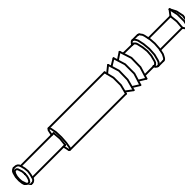
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3,5 x 15 mm



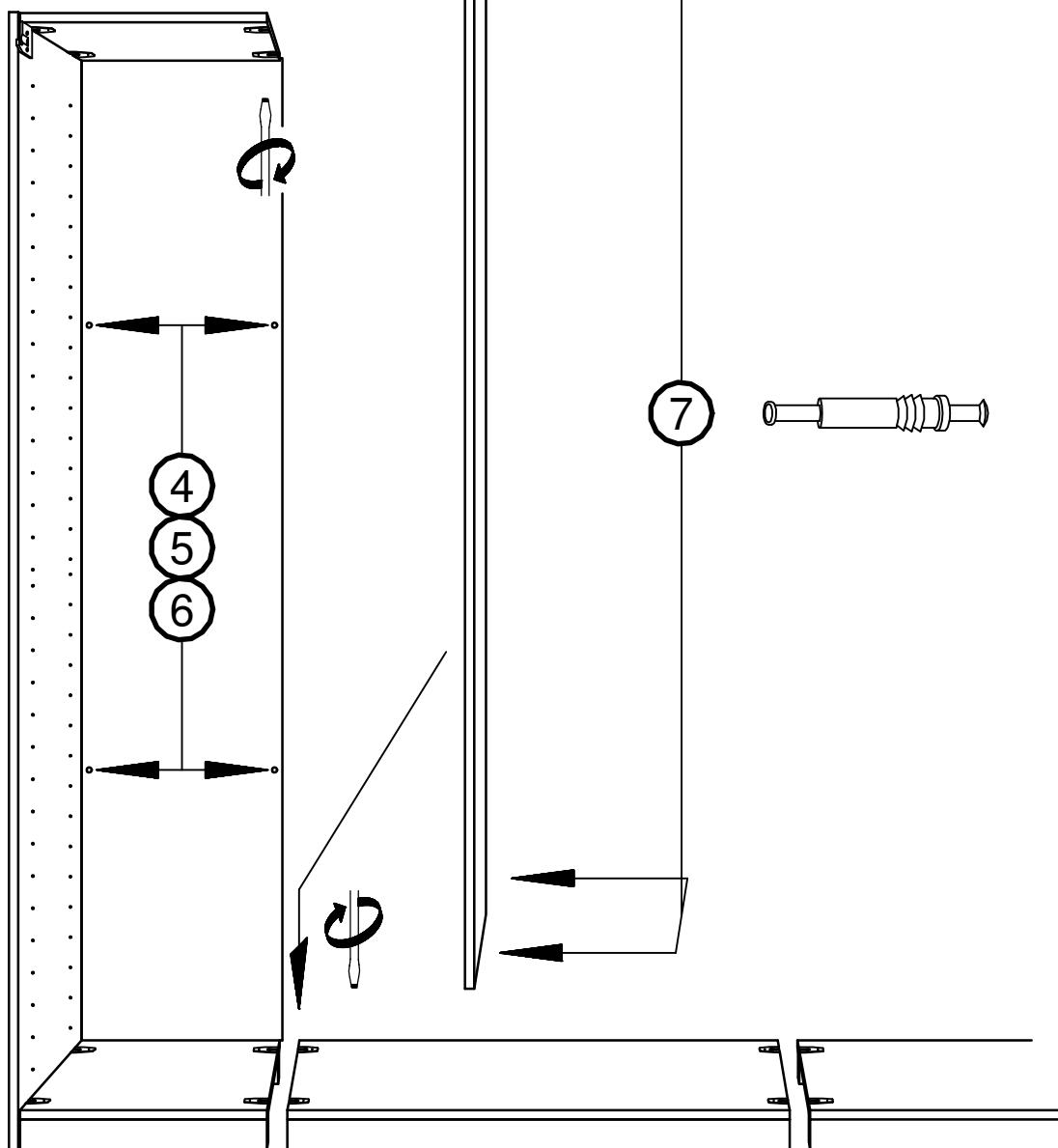
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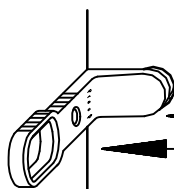


⑦

3.

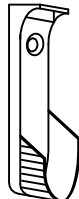
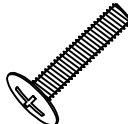
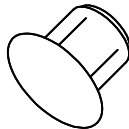


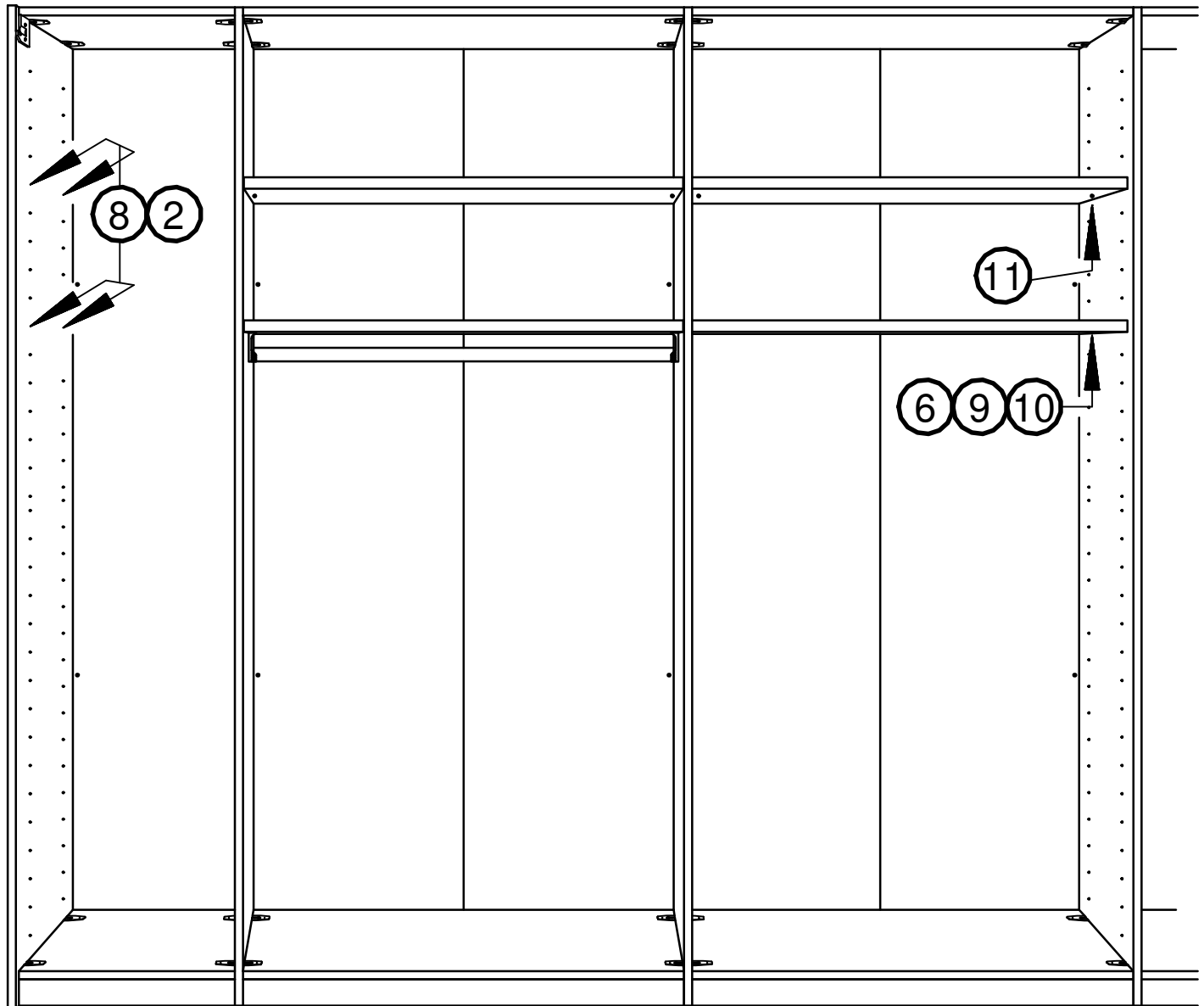
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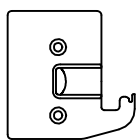
⑥

⑤

641.0204.000  ⑧	632.0038.000 4 x 14 mm  ②	631.1472.000 3,5 x 15 mm  ⑥	621.0067.000  ⑨
4.	632.0517.000 M6 x 30 mm  ⑩		 ⑪



660.4670.000



⑫

1 x

632.0038.000

4 x 14 mm



②

2 x

641.0227.000

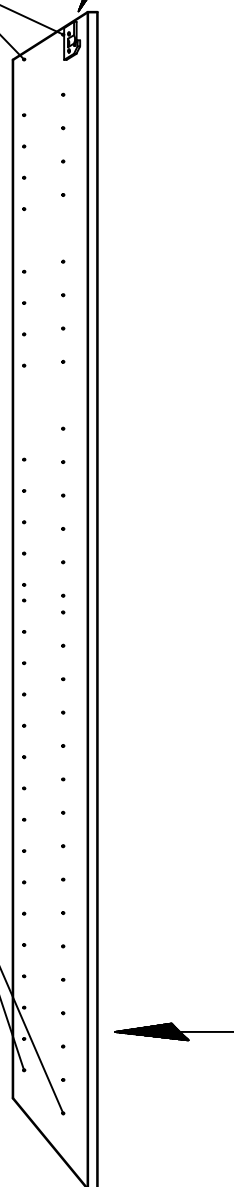
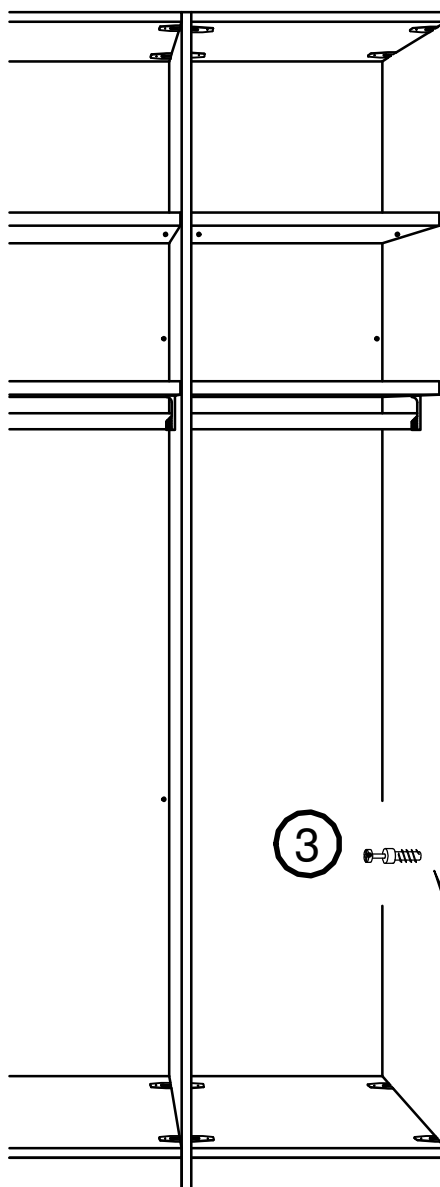
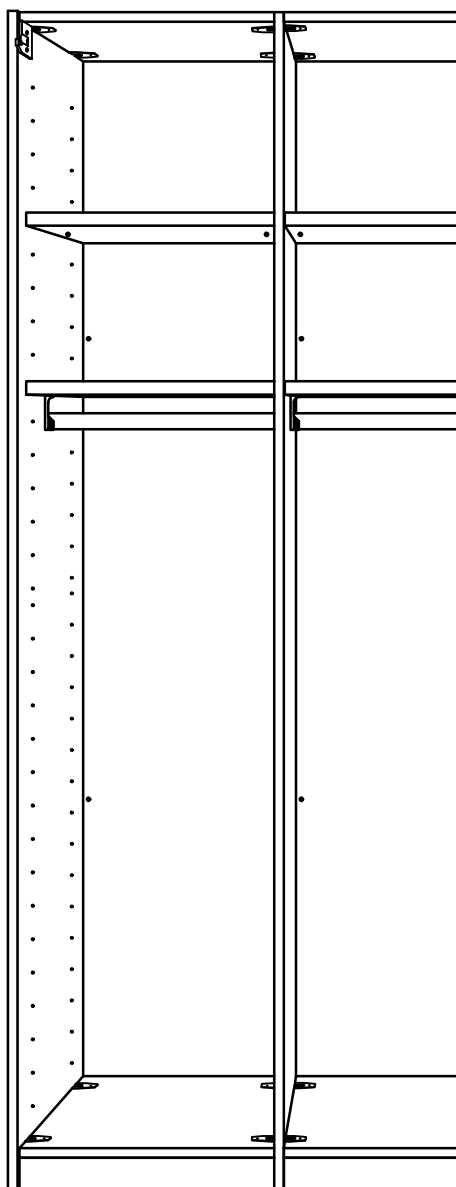
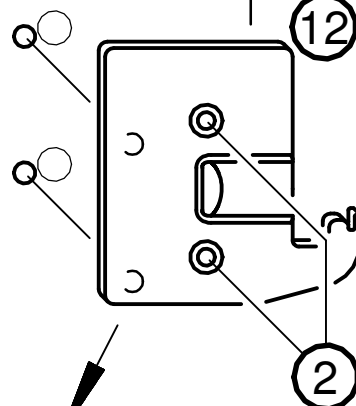
12 mm

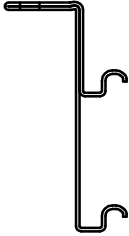
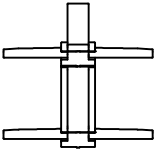


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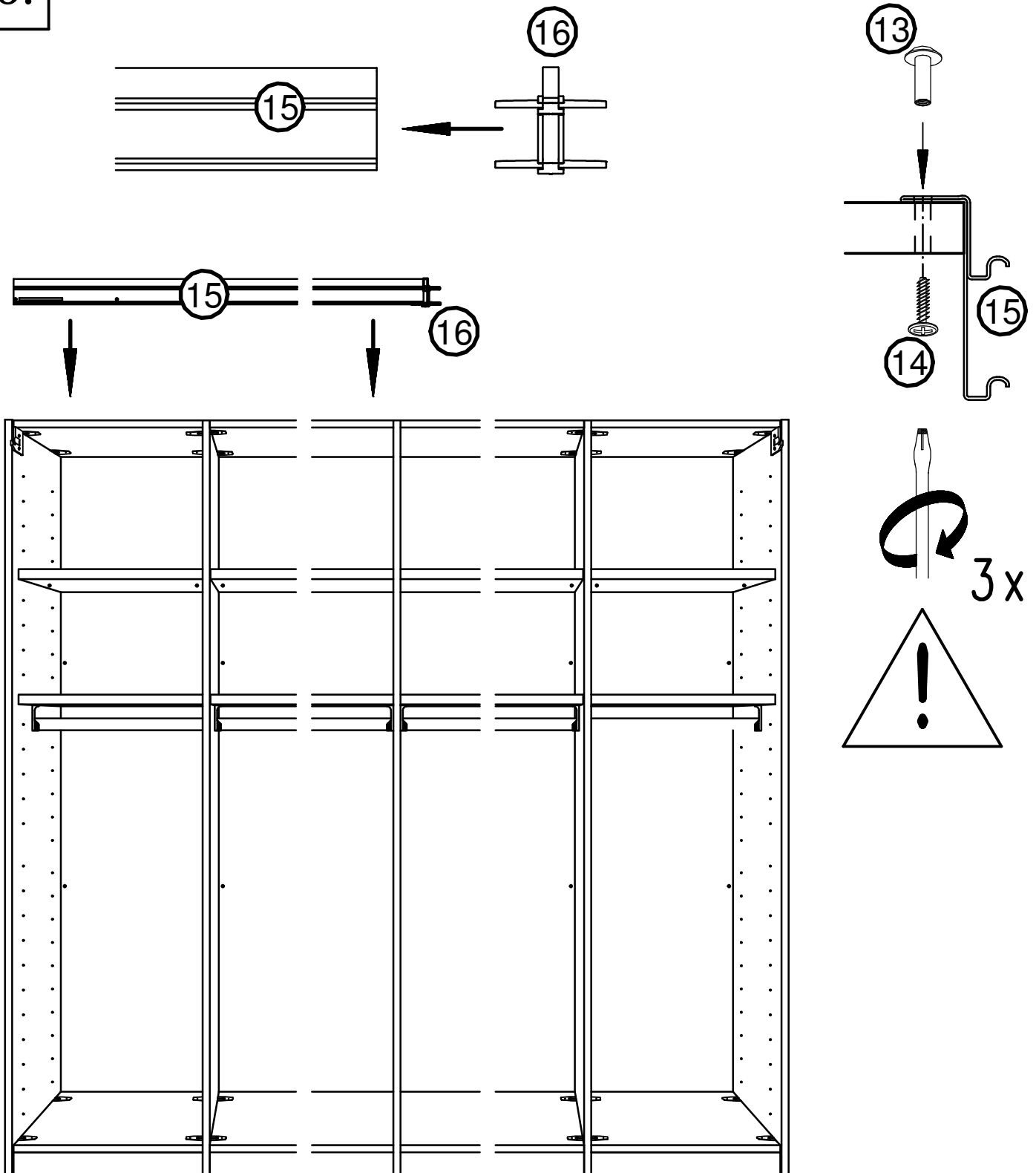
4 x

5.



660.4676.000  1 x	660.4677.000 M4x12  1 x	 1 x	660.4668.000  1 x
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6.



7.

660.4676.000



(13)

1 x

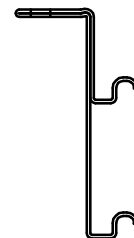
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M4x12



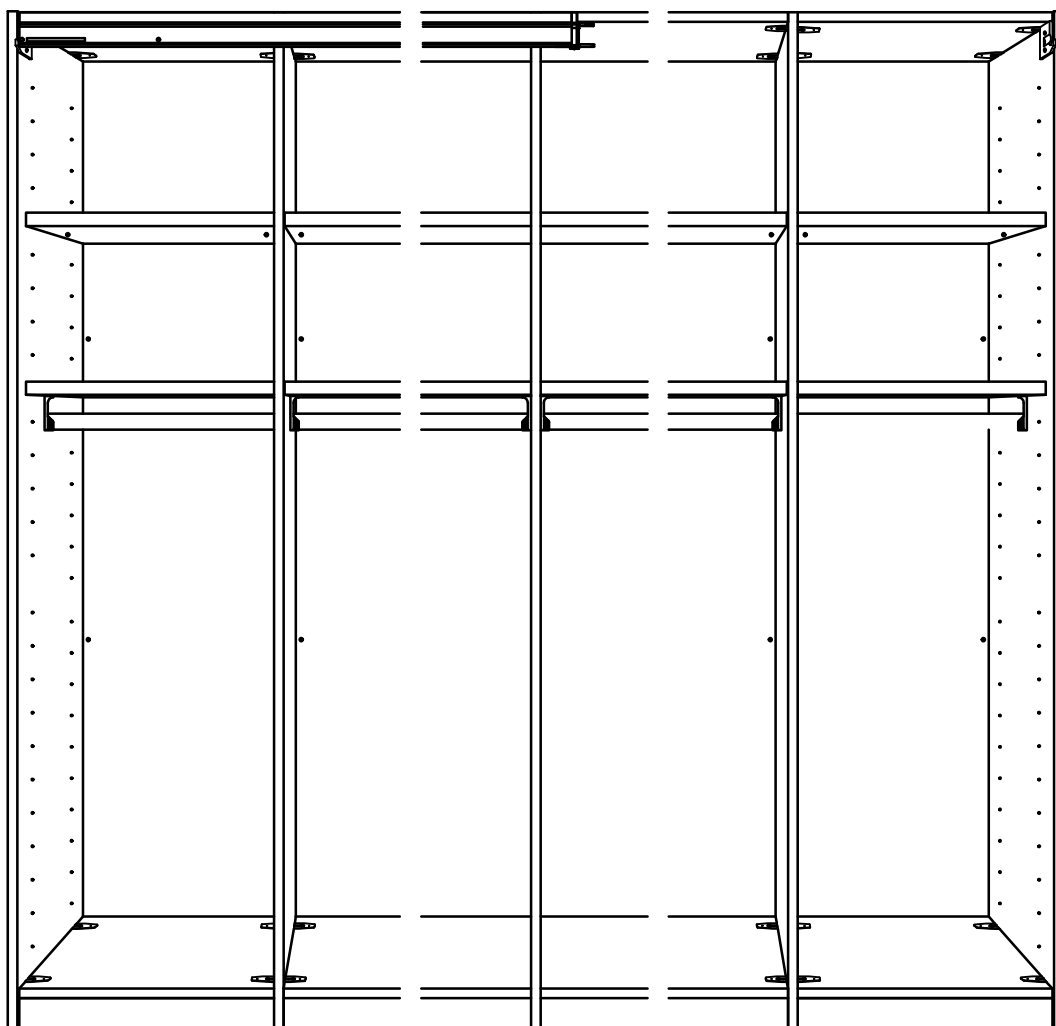
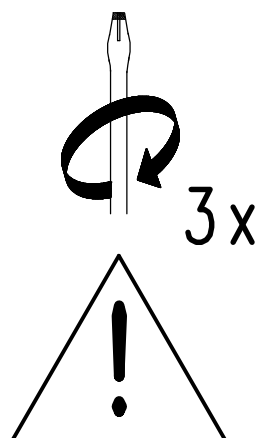
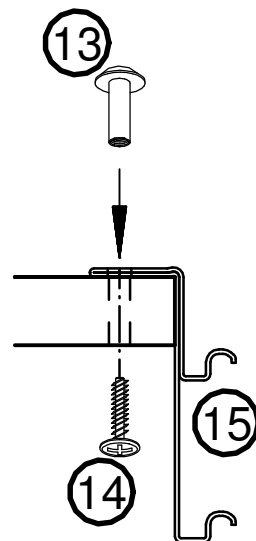
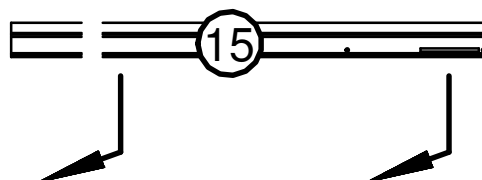
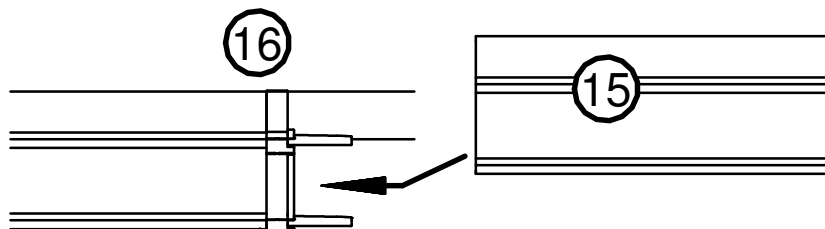
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1 x

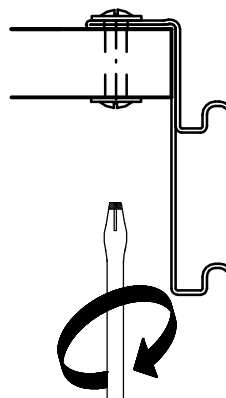
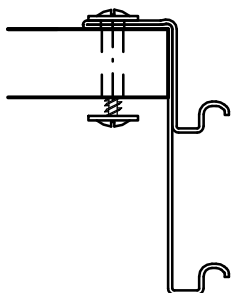
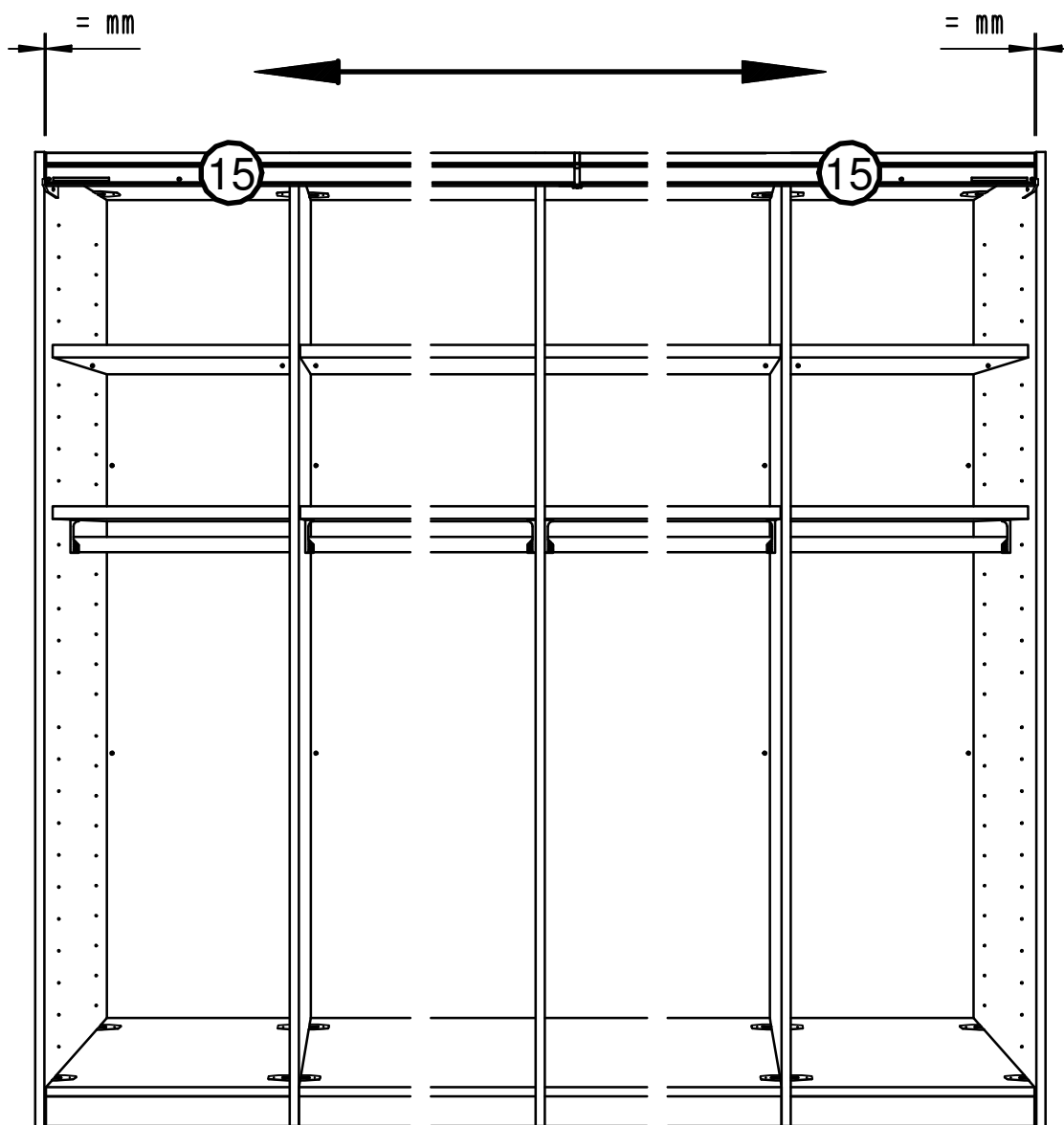


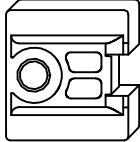
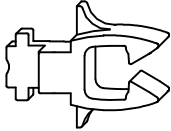
(15)

1 x



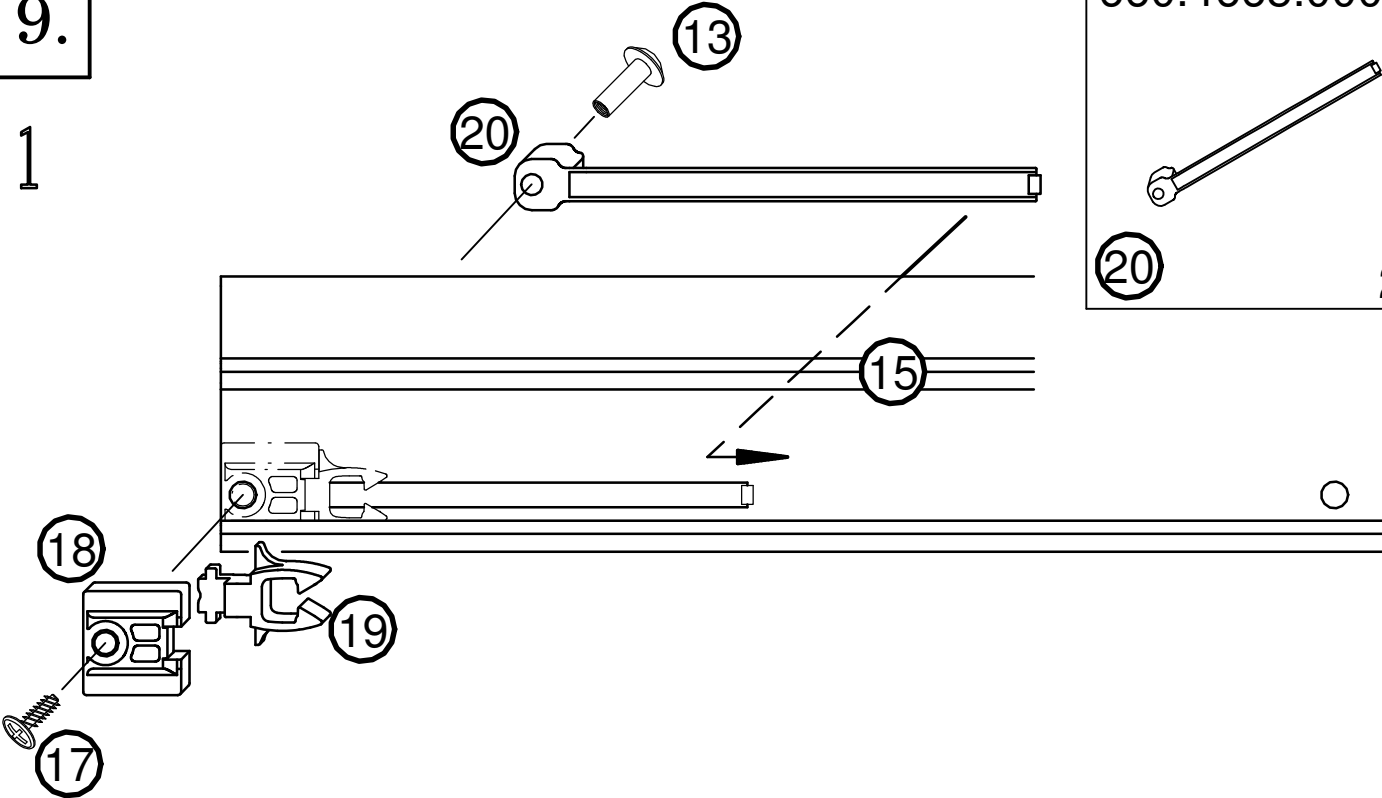
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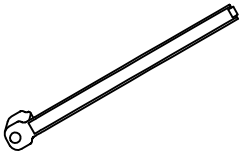
660.4676.000 M4 	660.4680.000 M4x9 	660.4666.000 	660.4667.000 
(13) 2 x	(17) 2 x	(18) 2 x	(19) 2 x

9.

1

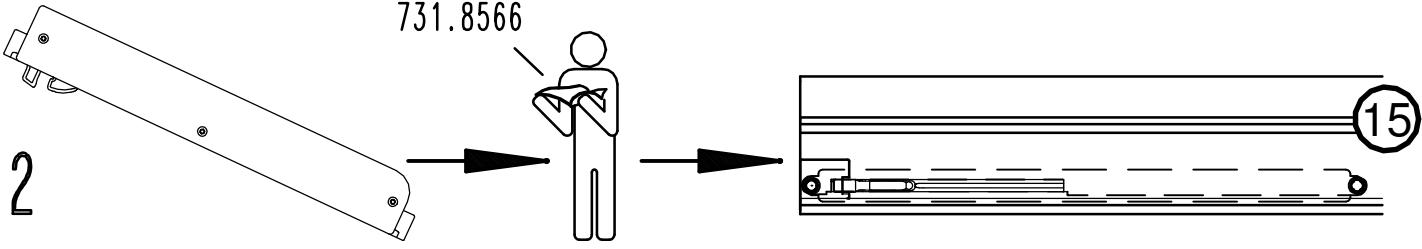


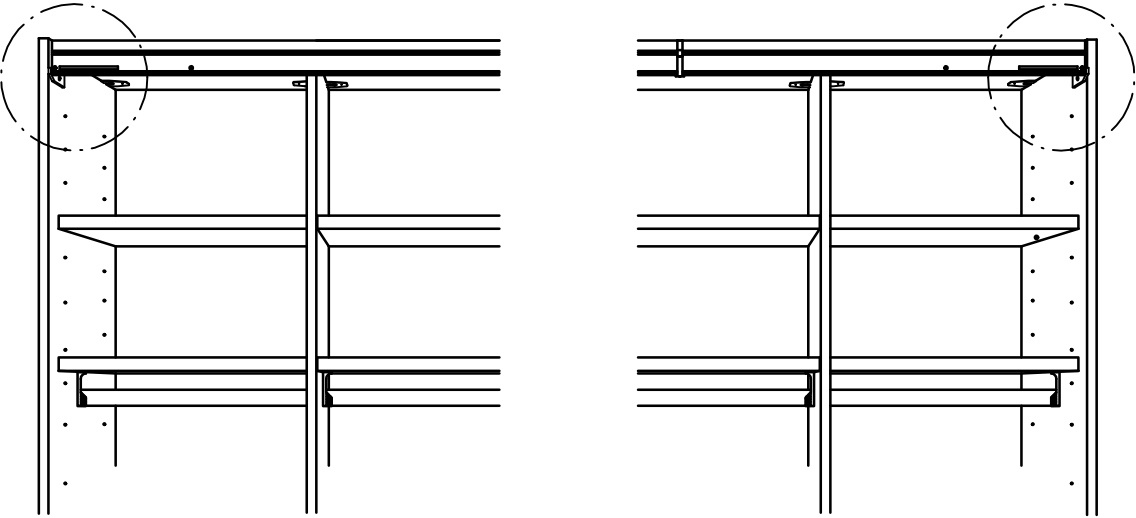
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(20) 2 x

2

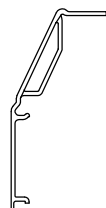




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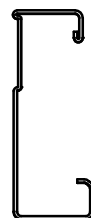
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(21)



2 x

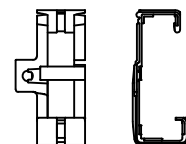
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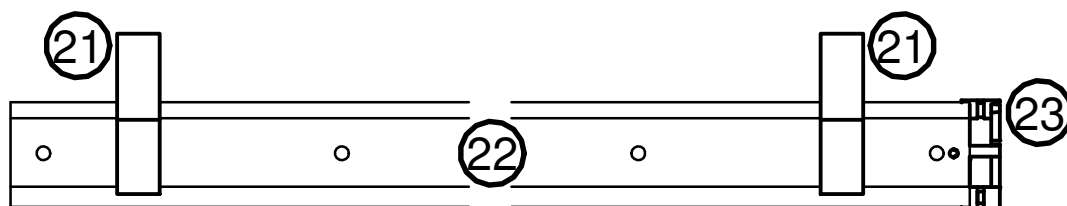
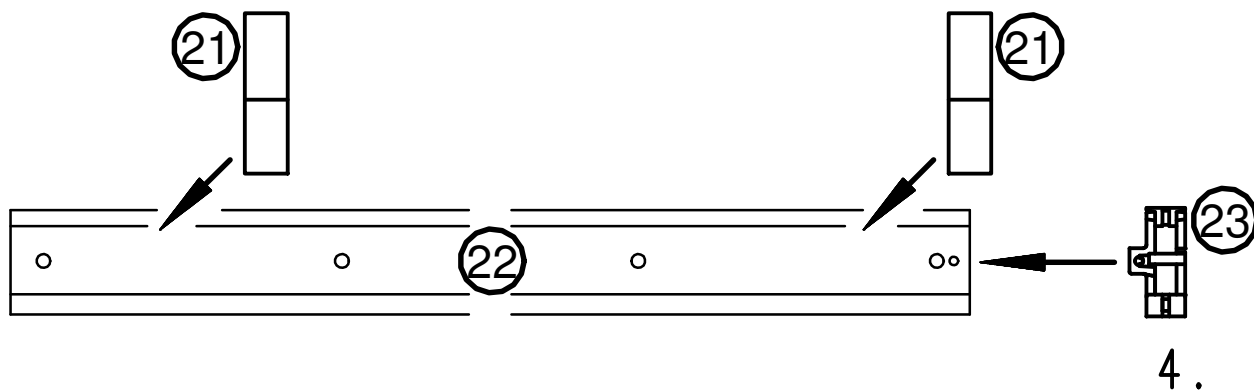
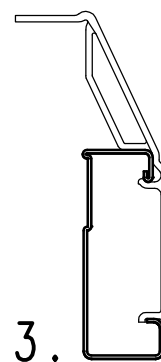
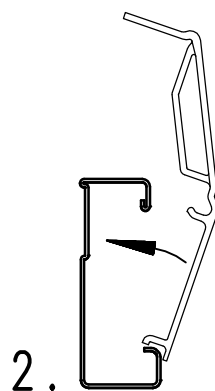
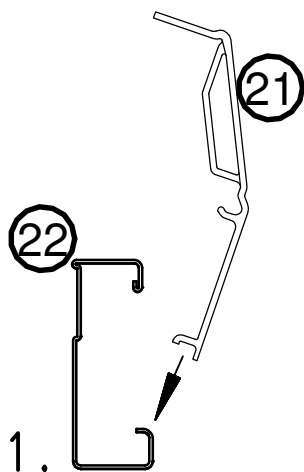
1 x

660.4669.000

(23)



1 x



11.

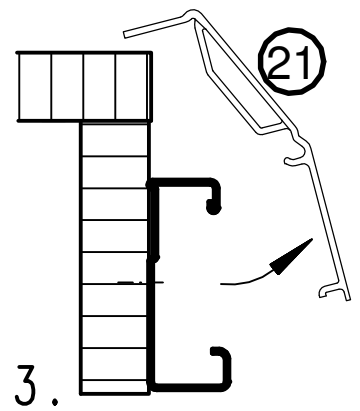
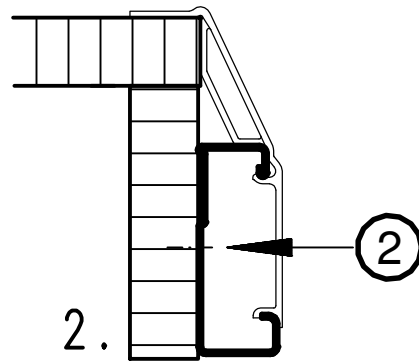
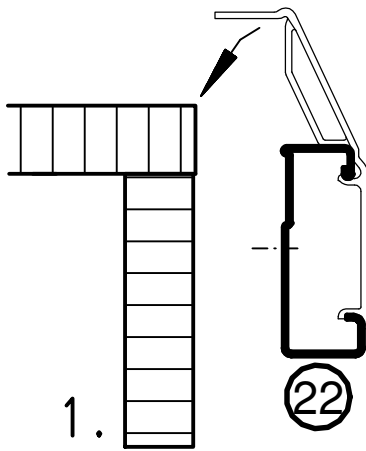
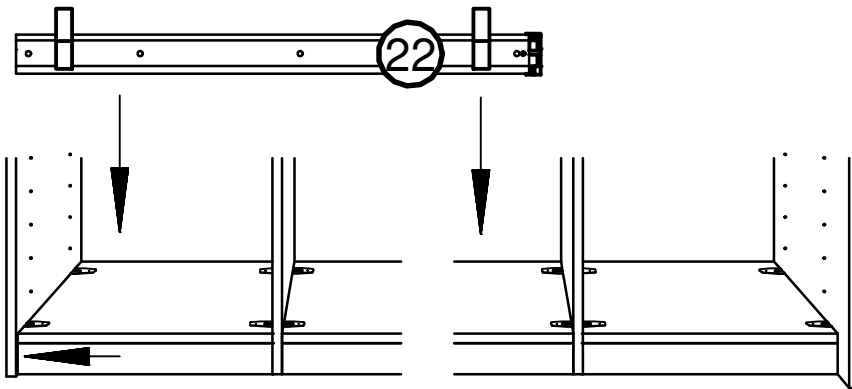
632.0038.000

4 x 14 mm



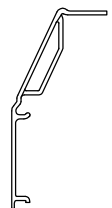
②

1 x



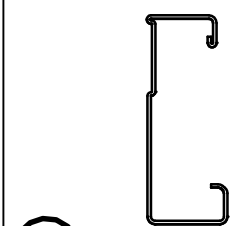
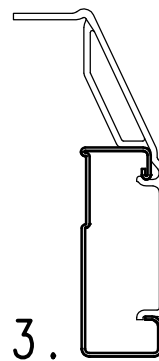
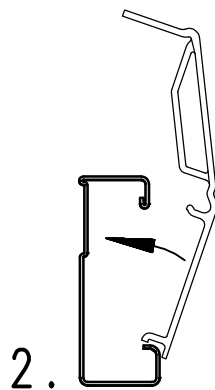
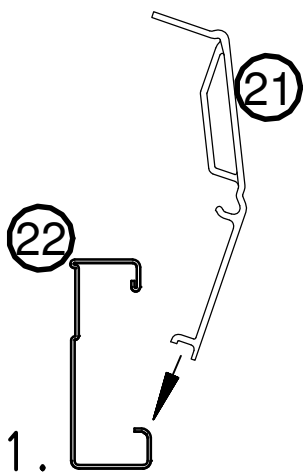
12.

660.4742.000



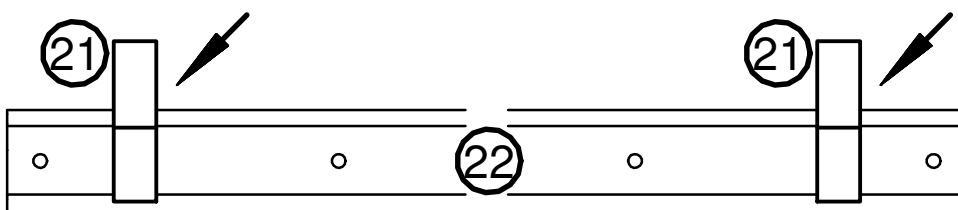
②①

2 x



②②

1 x



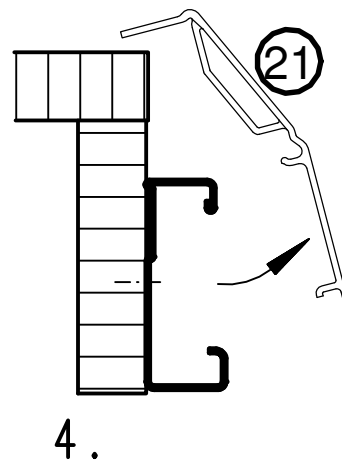
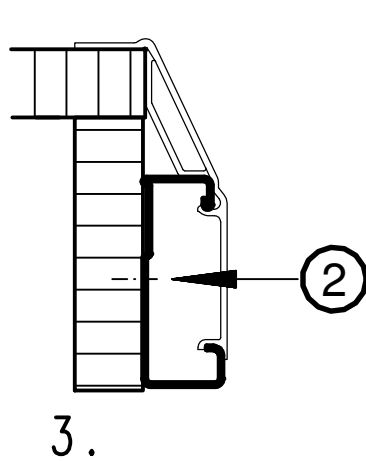
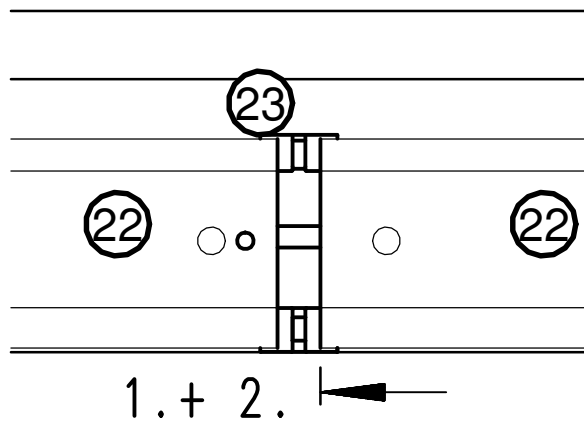
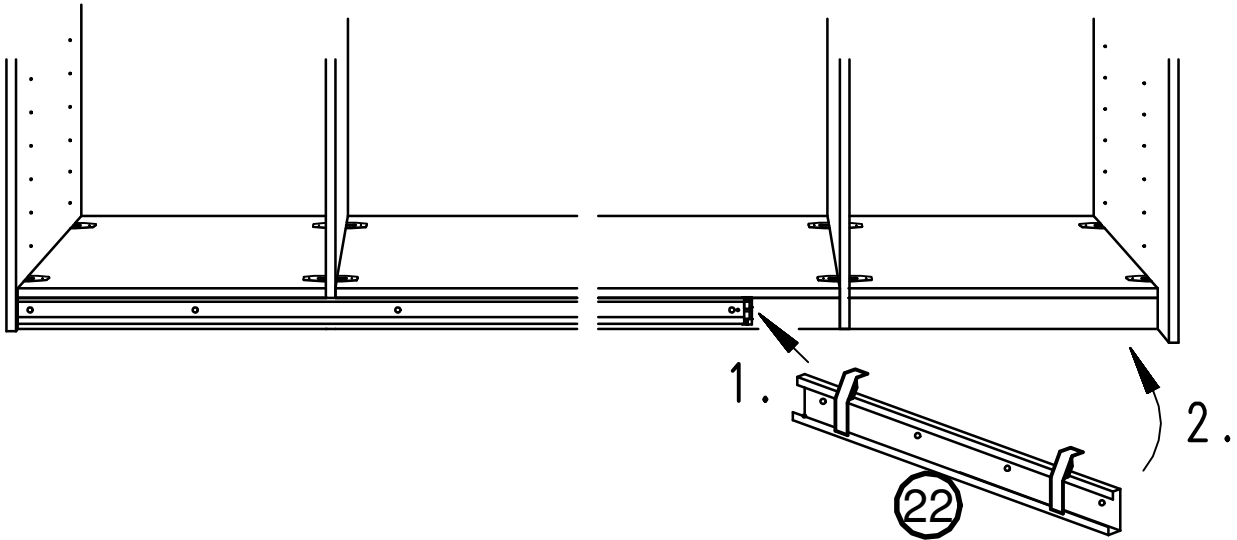
13.

632.0038.000

4 x 14 mm



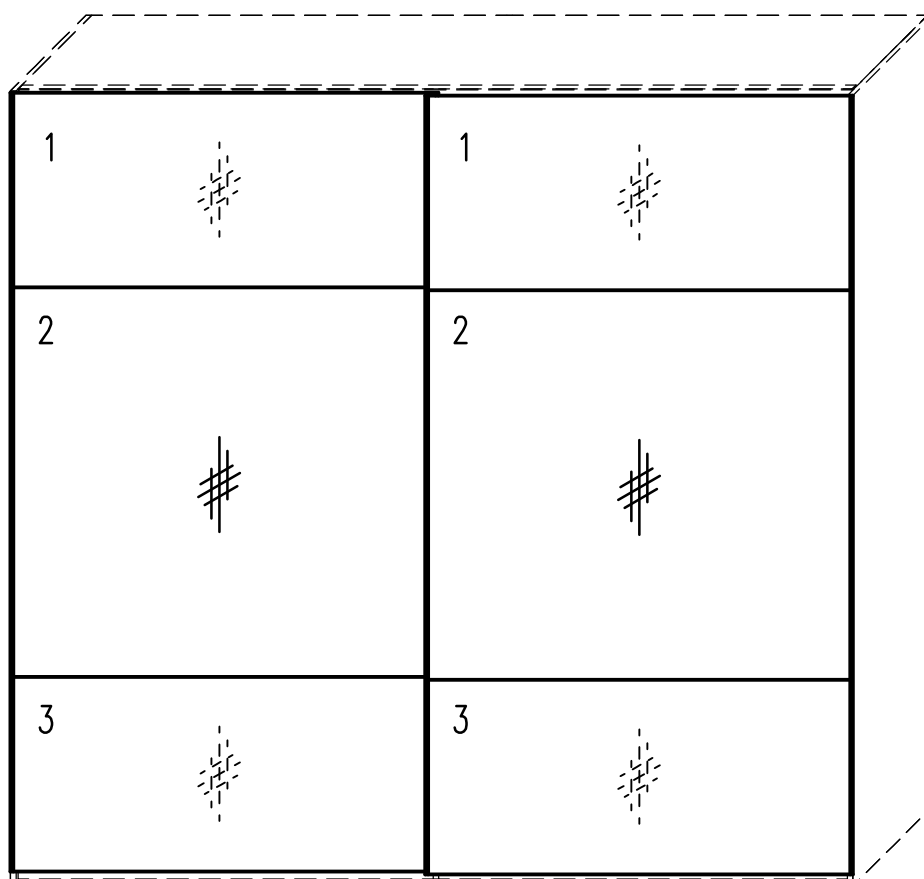
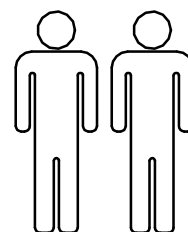
②



T.-Nr. 731.8593

Index : 0

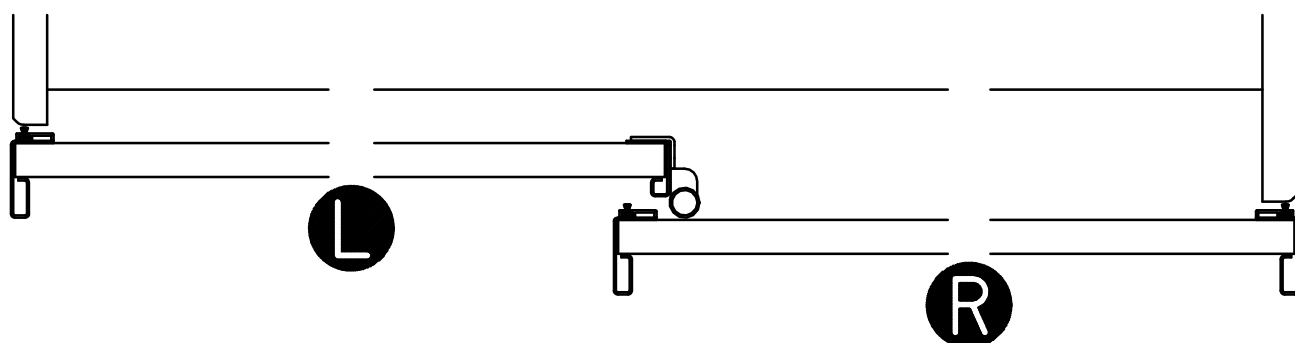
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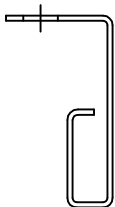
1.

L		R	
1		1	
2		2	
3		3	

160 - 340



2.



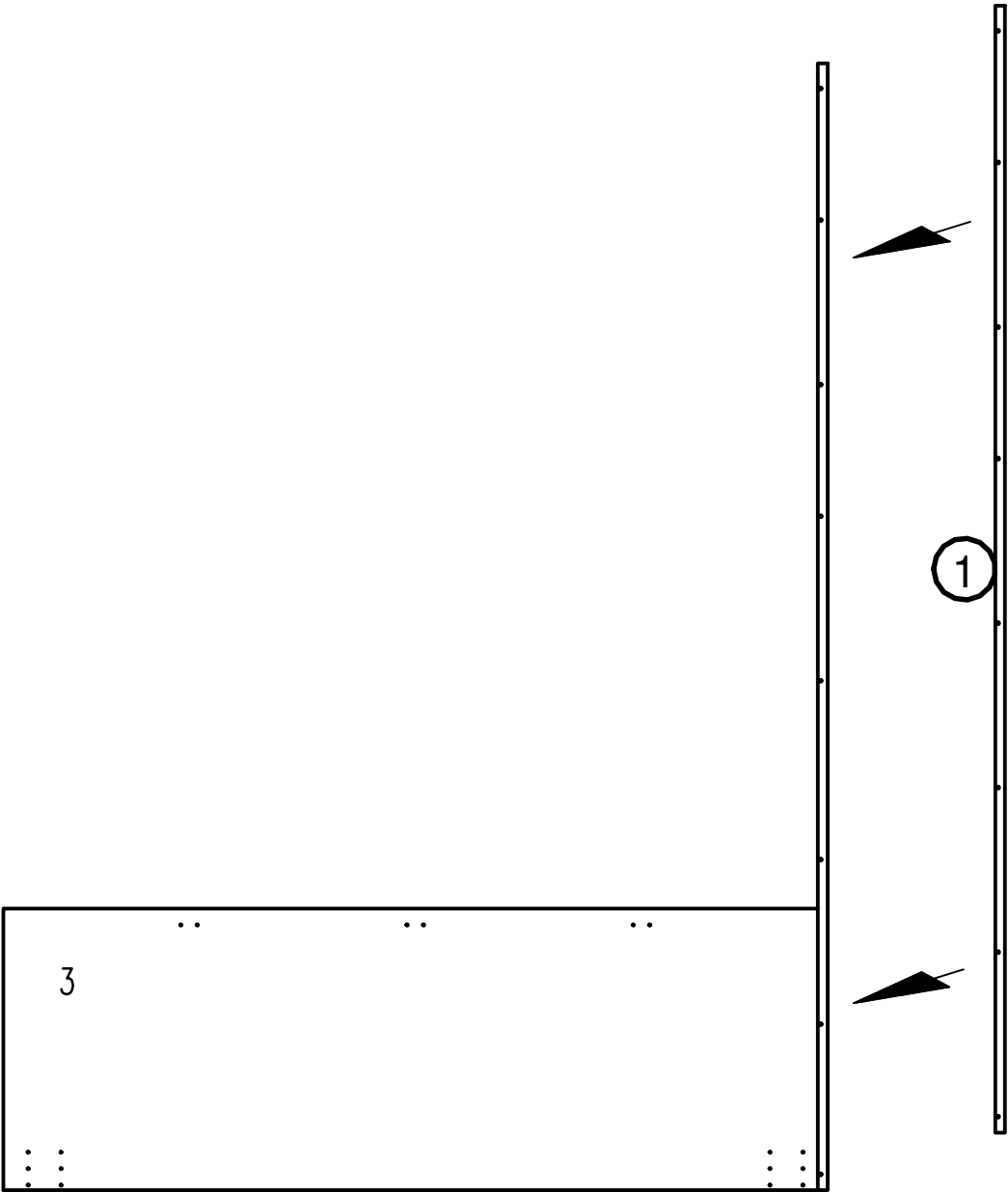
632.0038.000
4 x 14 mm



①

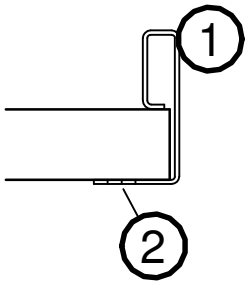
1 x

②



L

1	1
2	2
3	3



3.

632.0038.000

4 x 14 mm



②

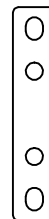
632.0574.000

6,3 x 14 mm



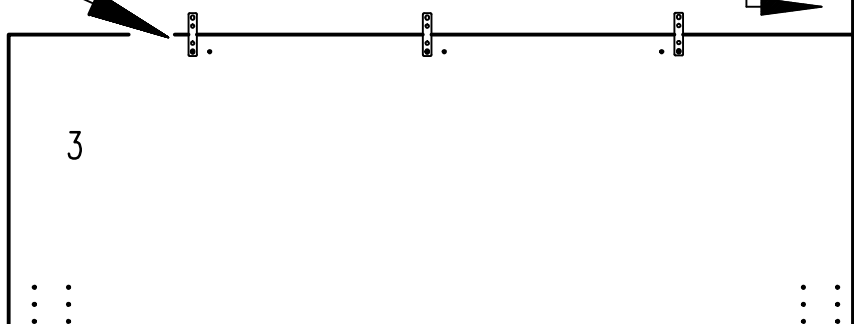
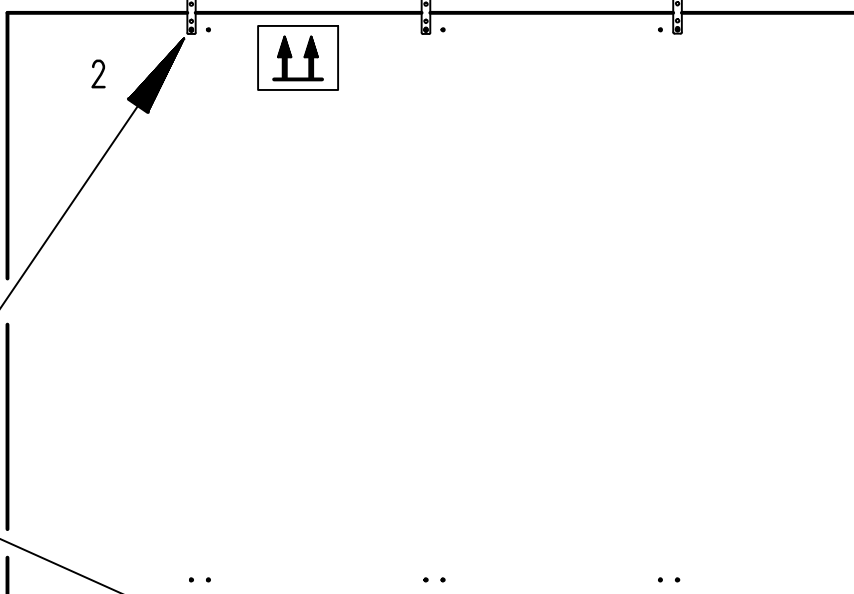
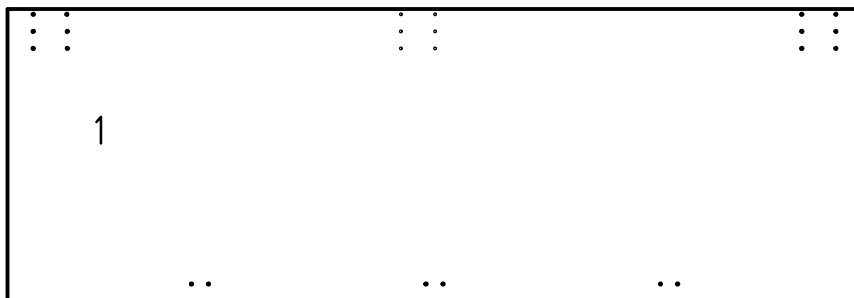
③

641.1399.000



④

2-6 x



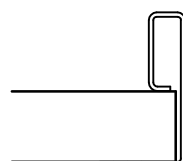
2-6

④

③

L

1	1
2	2
3	3



②

4.

632.0038.000
4 x 14 mm



②

632.0574.000
6,3 x 14 mm

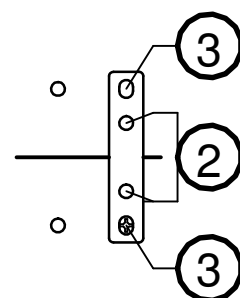
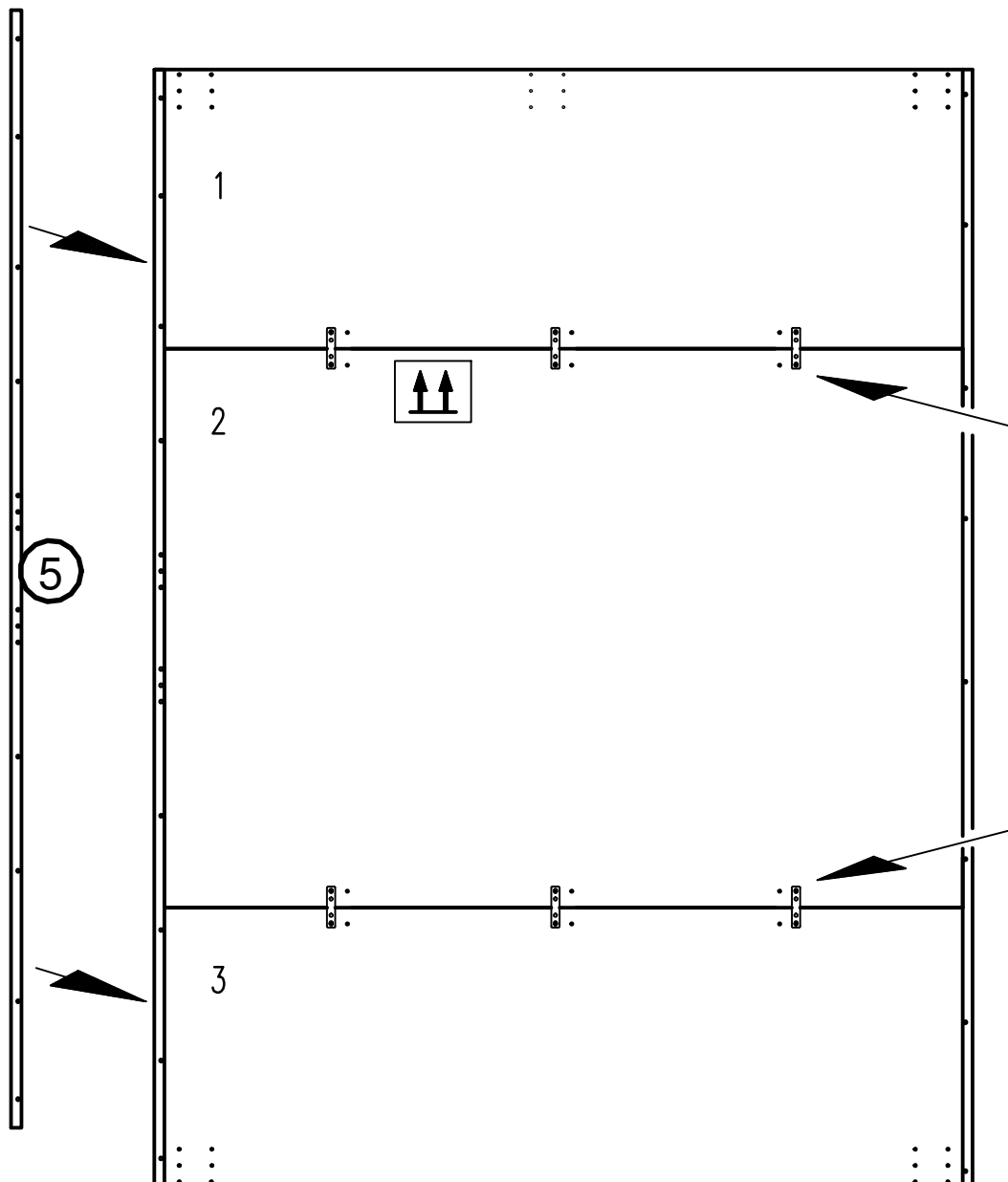


③



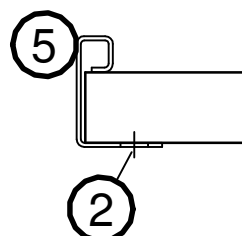
⑤

1 x



L

1	1
2	2
3	3



5.

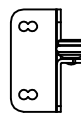
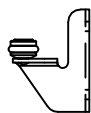
632.0038.000
4 x 14 mm

660.4628.000



②

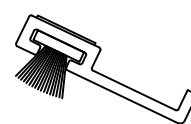
2 x



⑥

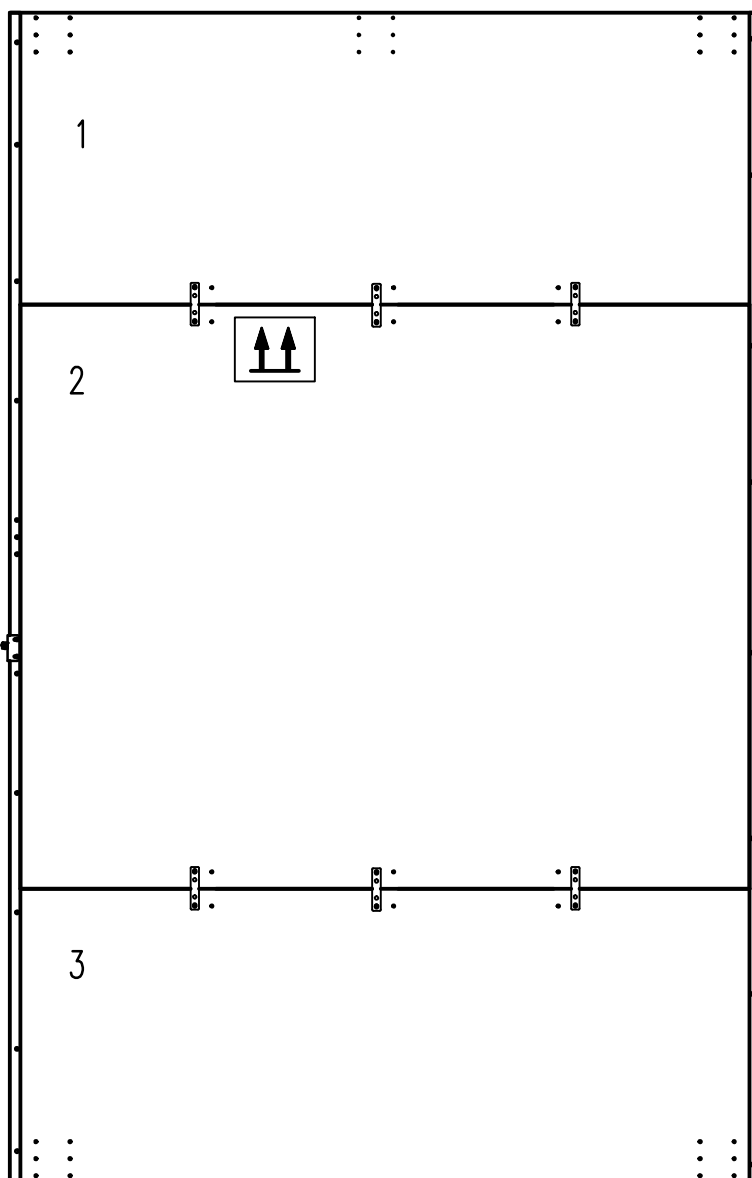
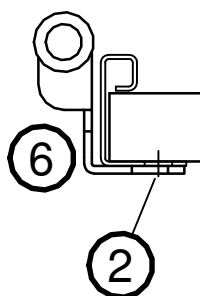
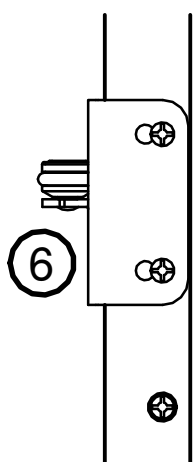


1 x



⑦

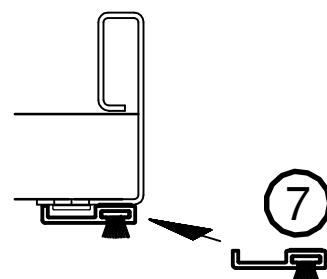
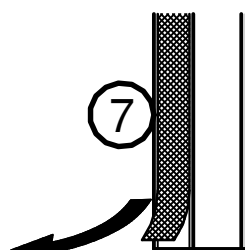
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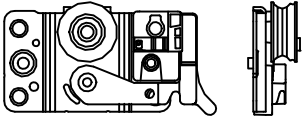
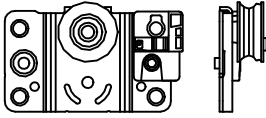
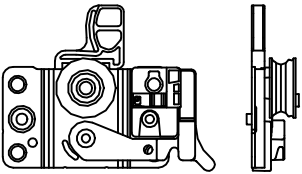


⑦

L

1	1
2	2
3	3

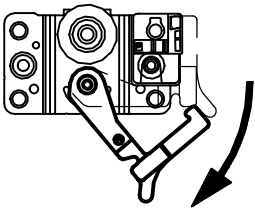


632.0574.000 6,3 x 14 mm 	660.4656.000 	660.4660.000 	660.4654.000 
③ 8-12 x	⑧ 1 x	⑨ (1 x)	⑩ 1 x

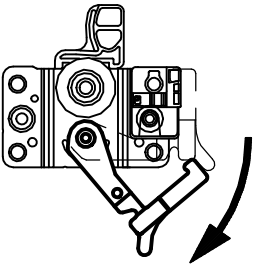
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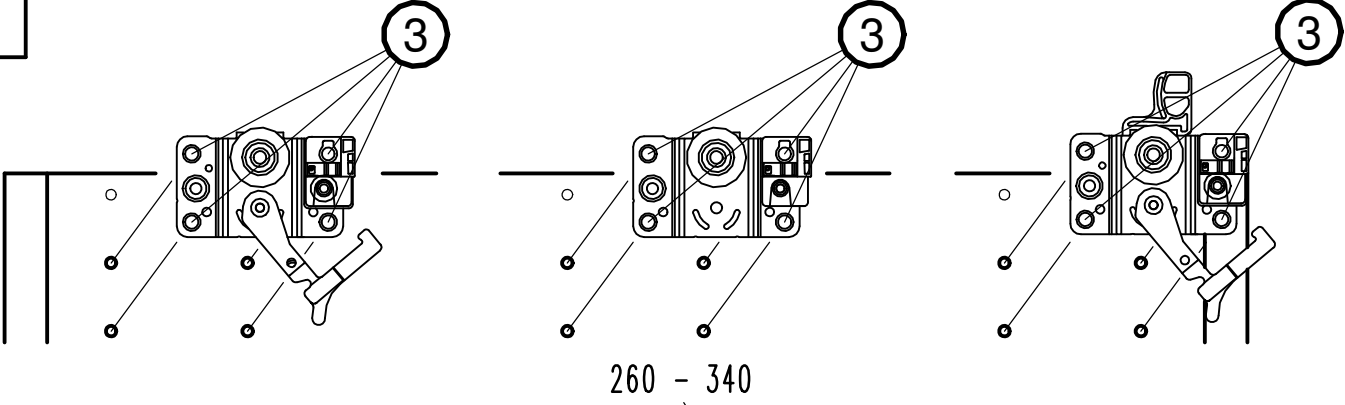
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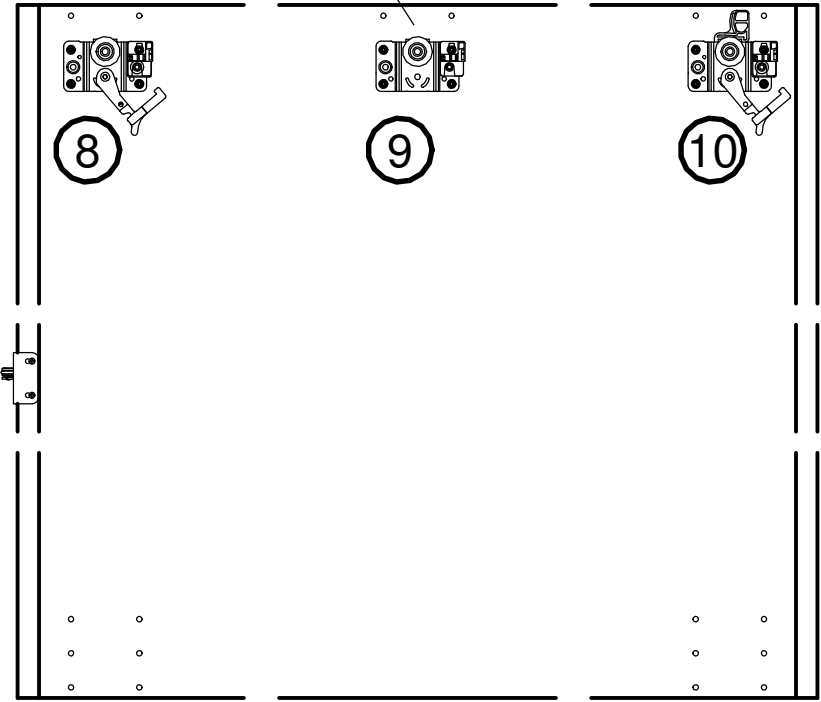
⑩



7.



260 - 340



L

1	1
2	2
3	3

8.

632.0038.000

4 x 14 mm



②

4 x

632.0574.000

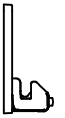
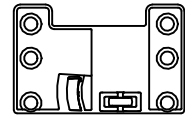
6,3 x 14 mm



③

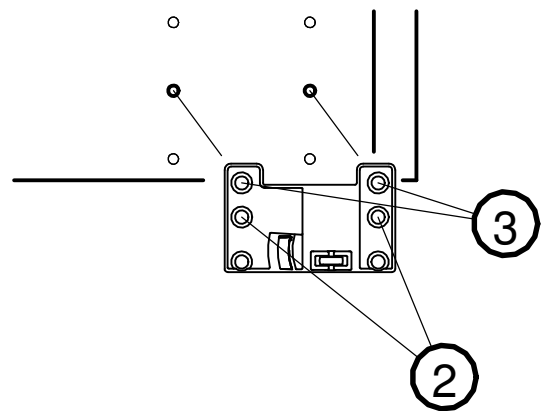
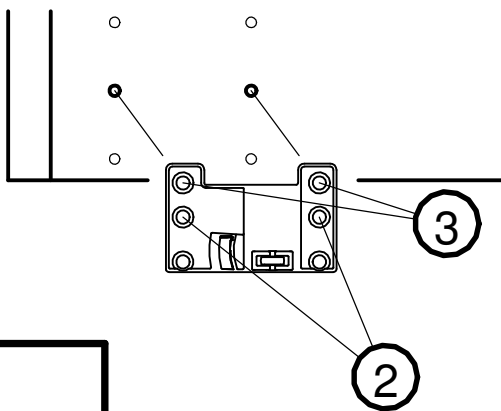
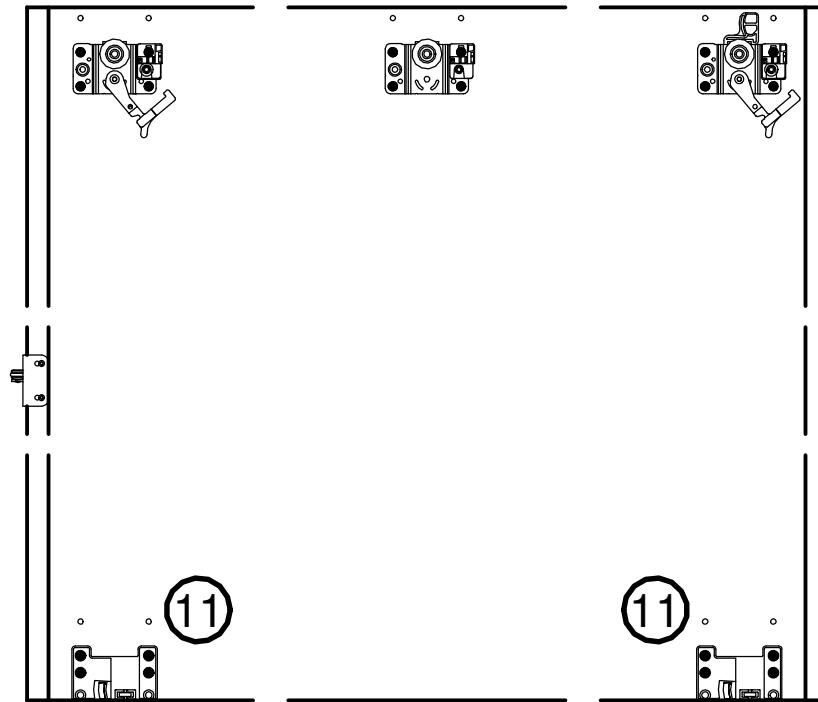
4 x

660.4661.000



⑪

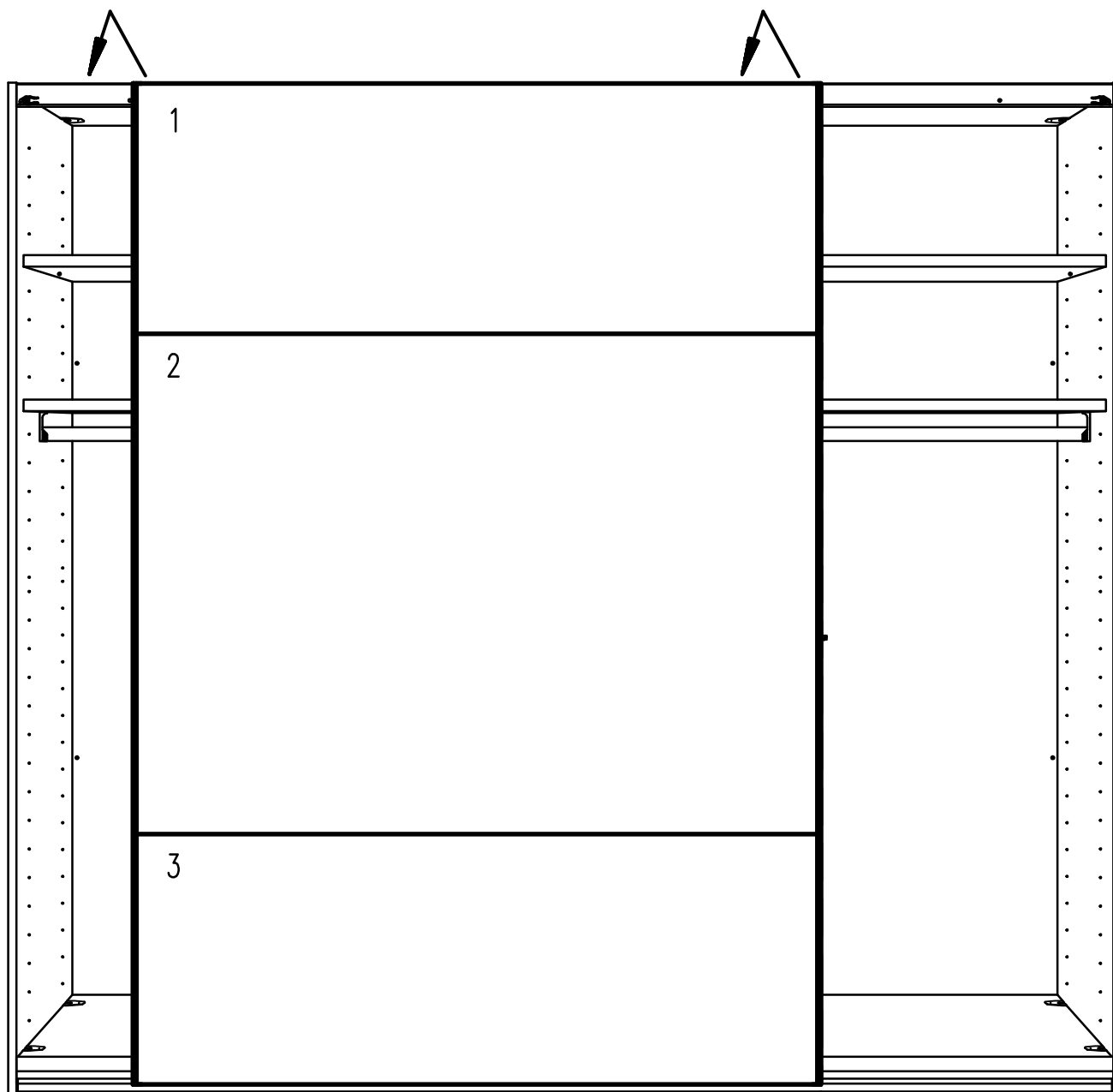
2 x



L

1	1
2	2
3	3

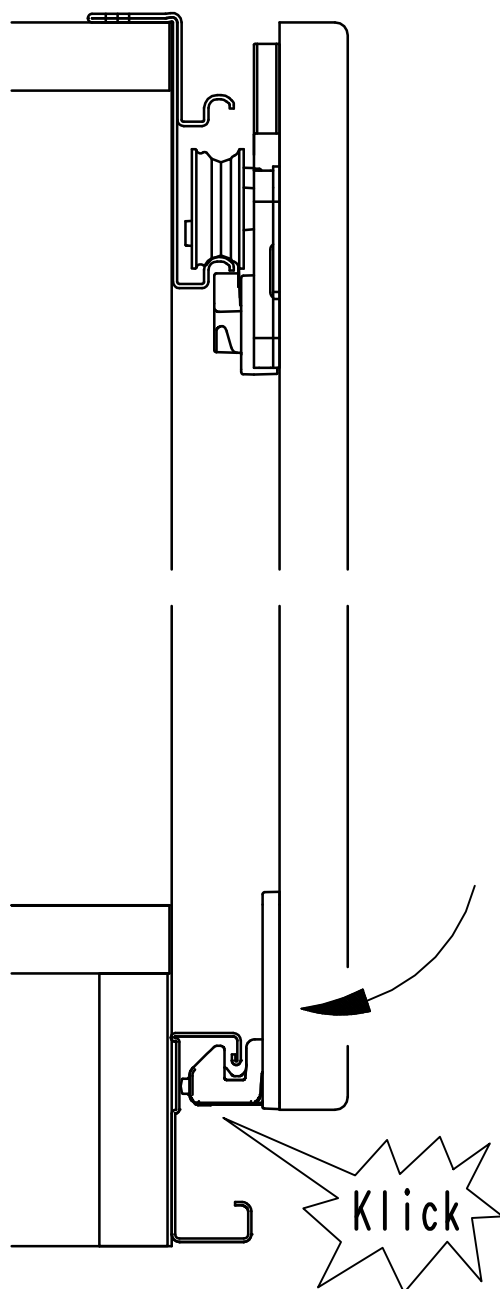
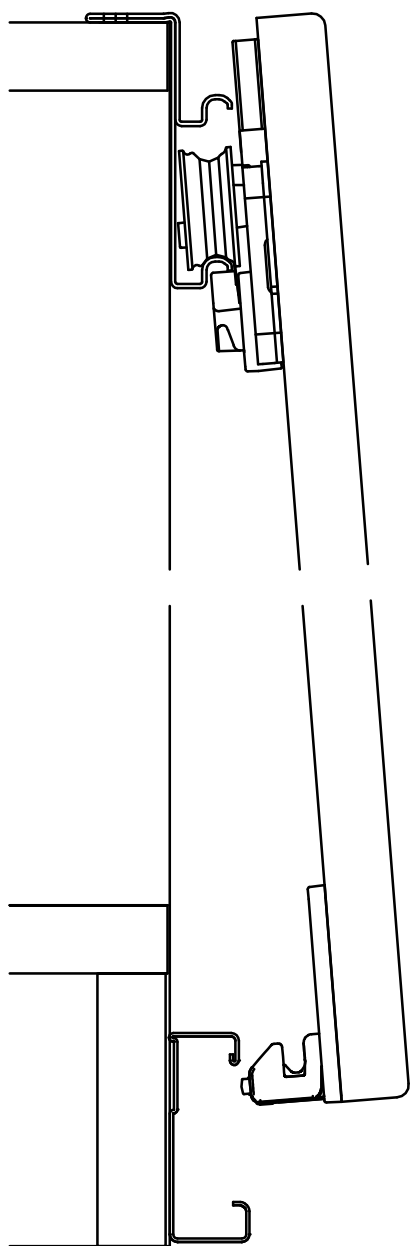
9.



L

1	1
2	2
3	3

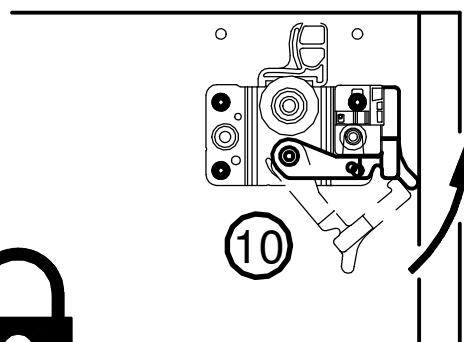
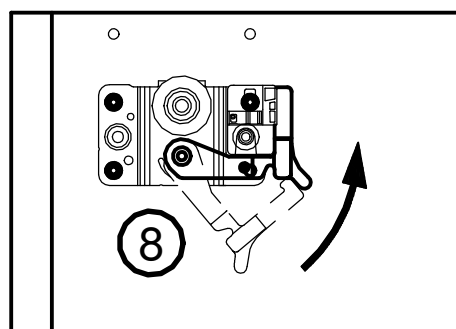
10.



11.

L

1	1
2	2
3	3



12.



①

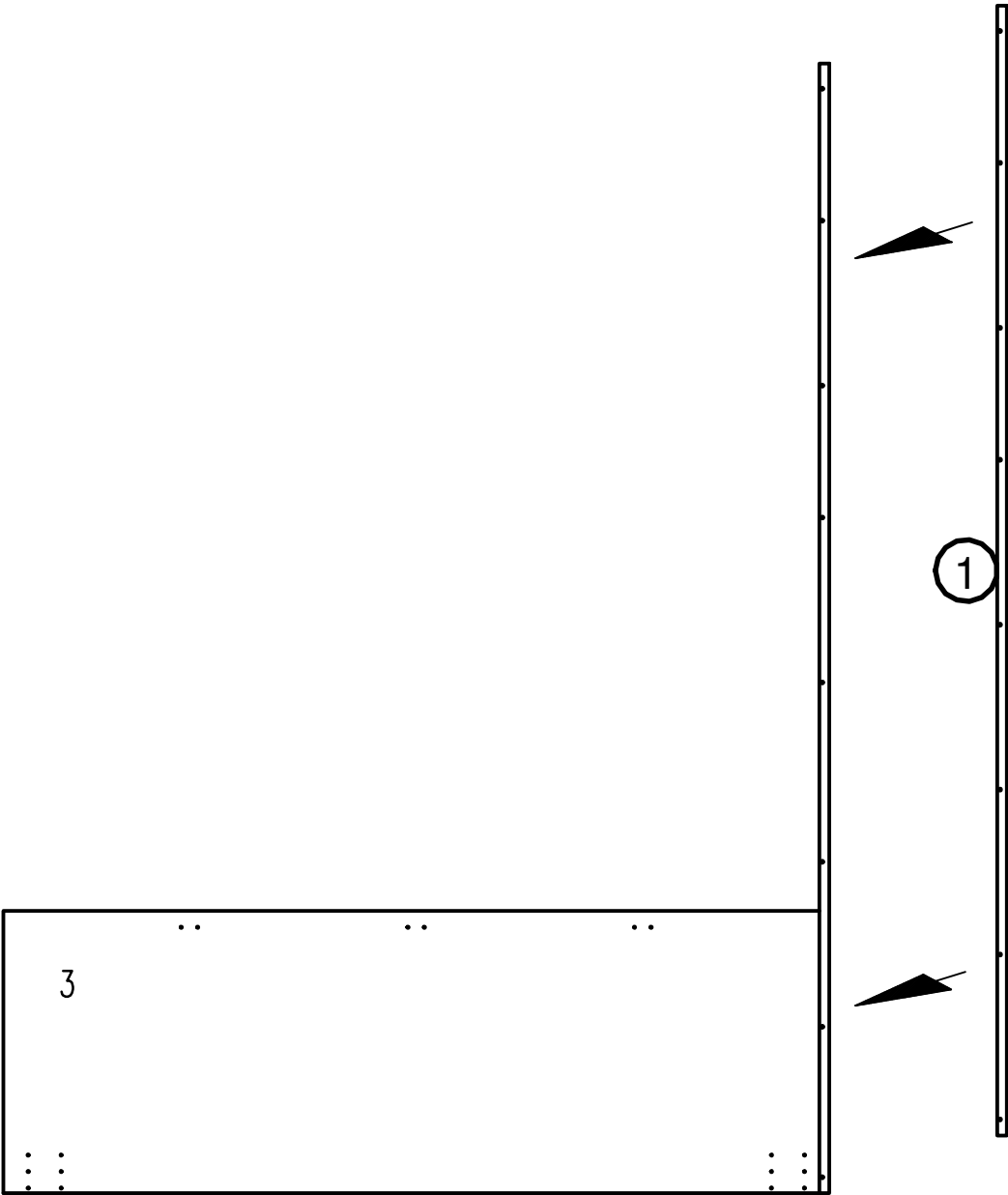
1 x

②



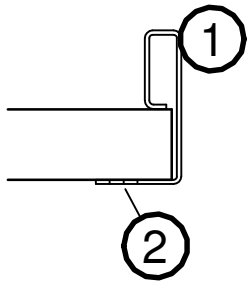
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4 x 14 mm

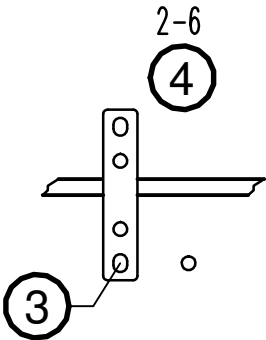
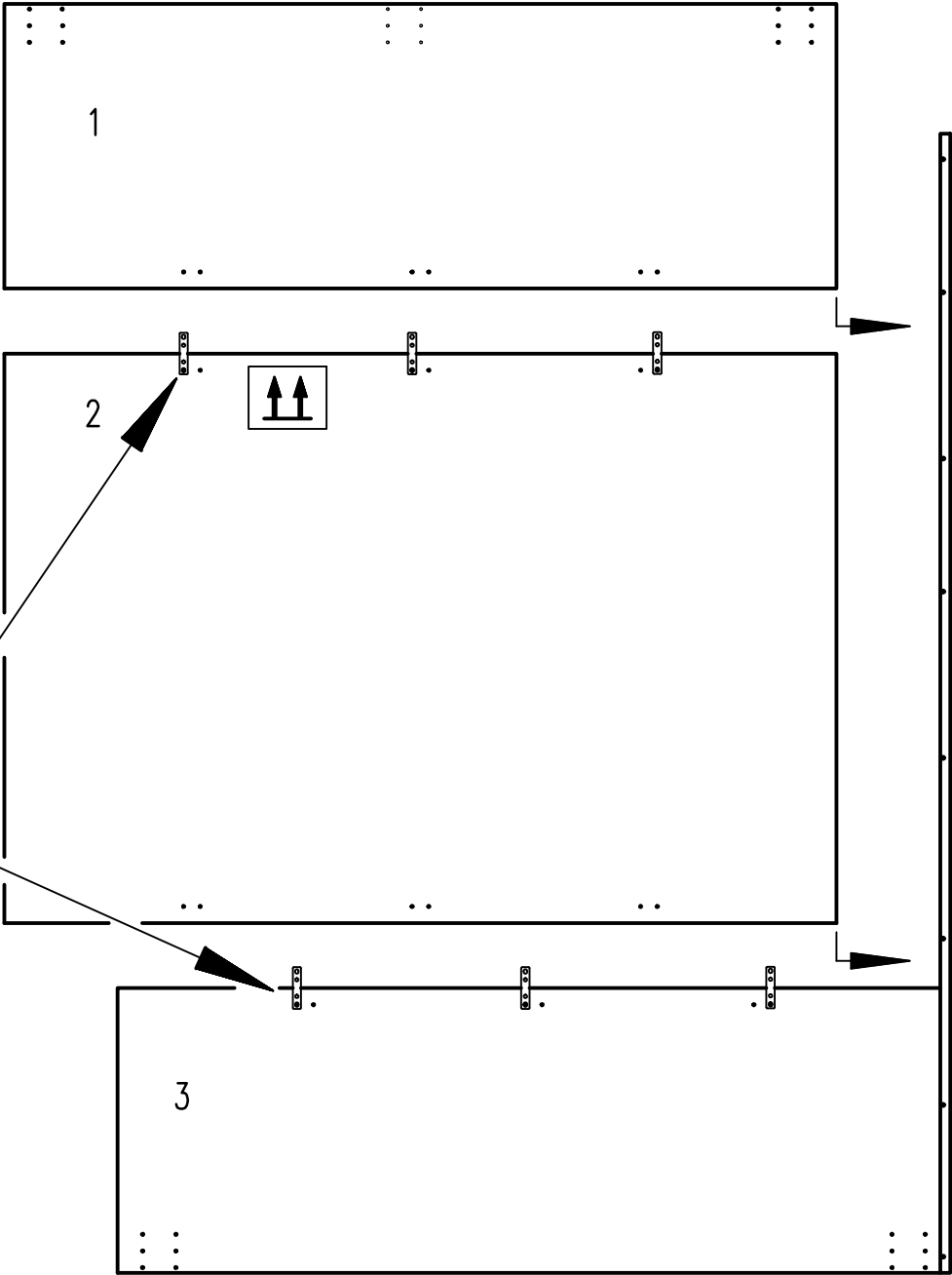


R

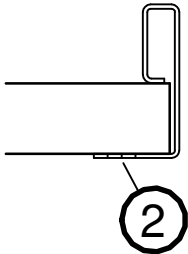
1	1
2	2
3	3



13.	632.0038.000 4 x 14 mm  ②	632.0574.000 6,3 x 14 mm  ③	641.1399.000  ④ 2-6 x
-----	---	--	--



R	
1	1
2	2
3	3



14.

632.0038.000
4 x 14 mm

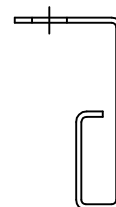


②

632.0574.000
6,3 x 14 mm

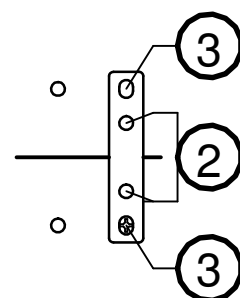
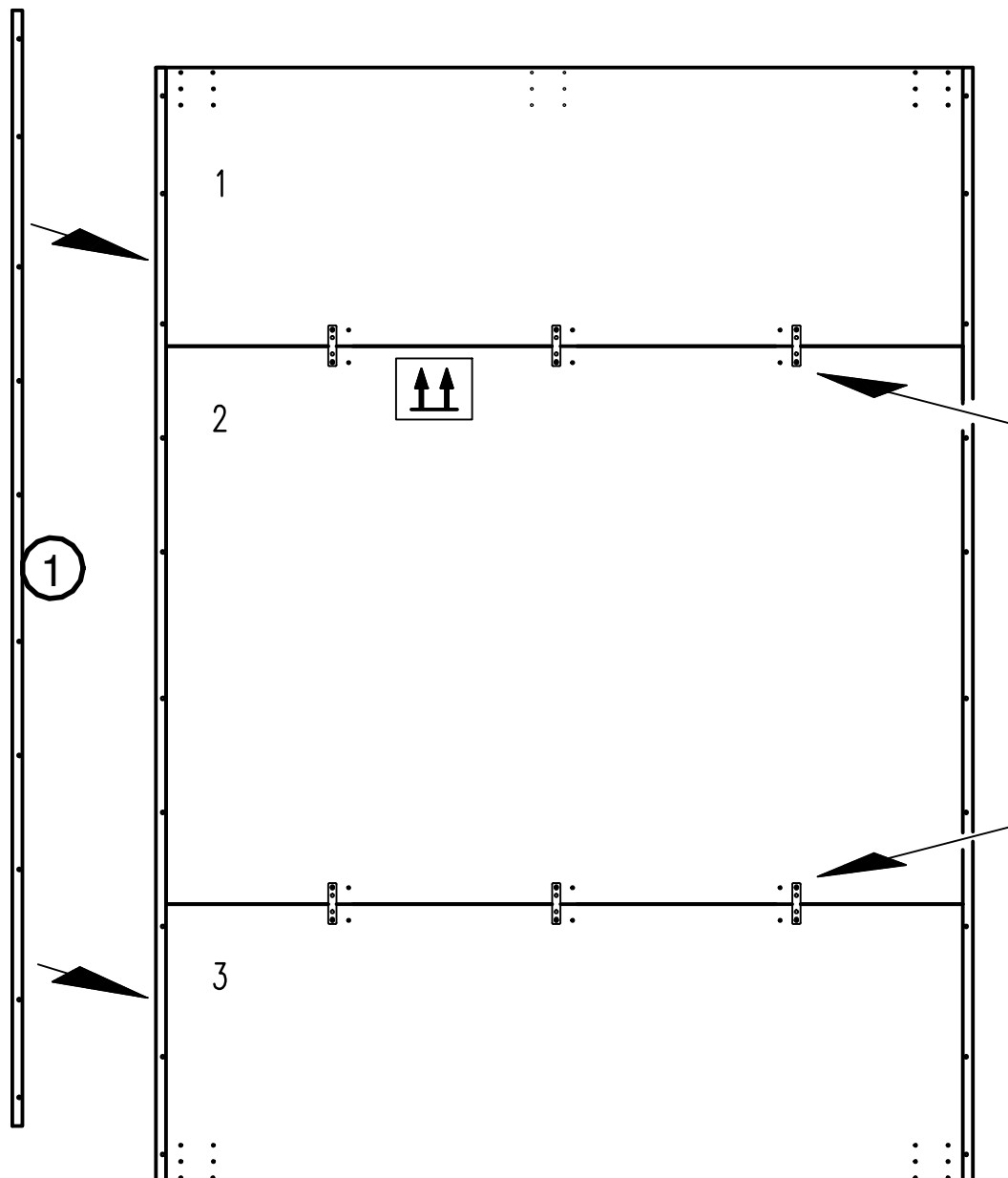


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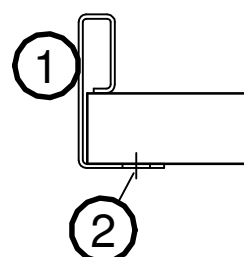
①

1 x

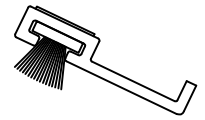


R

1	1
2	2
3	3

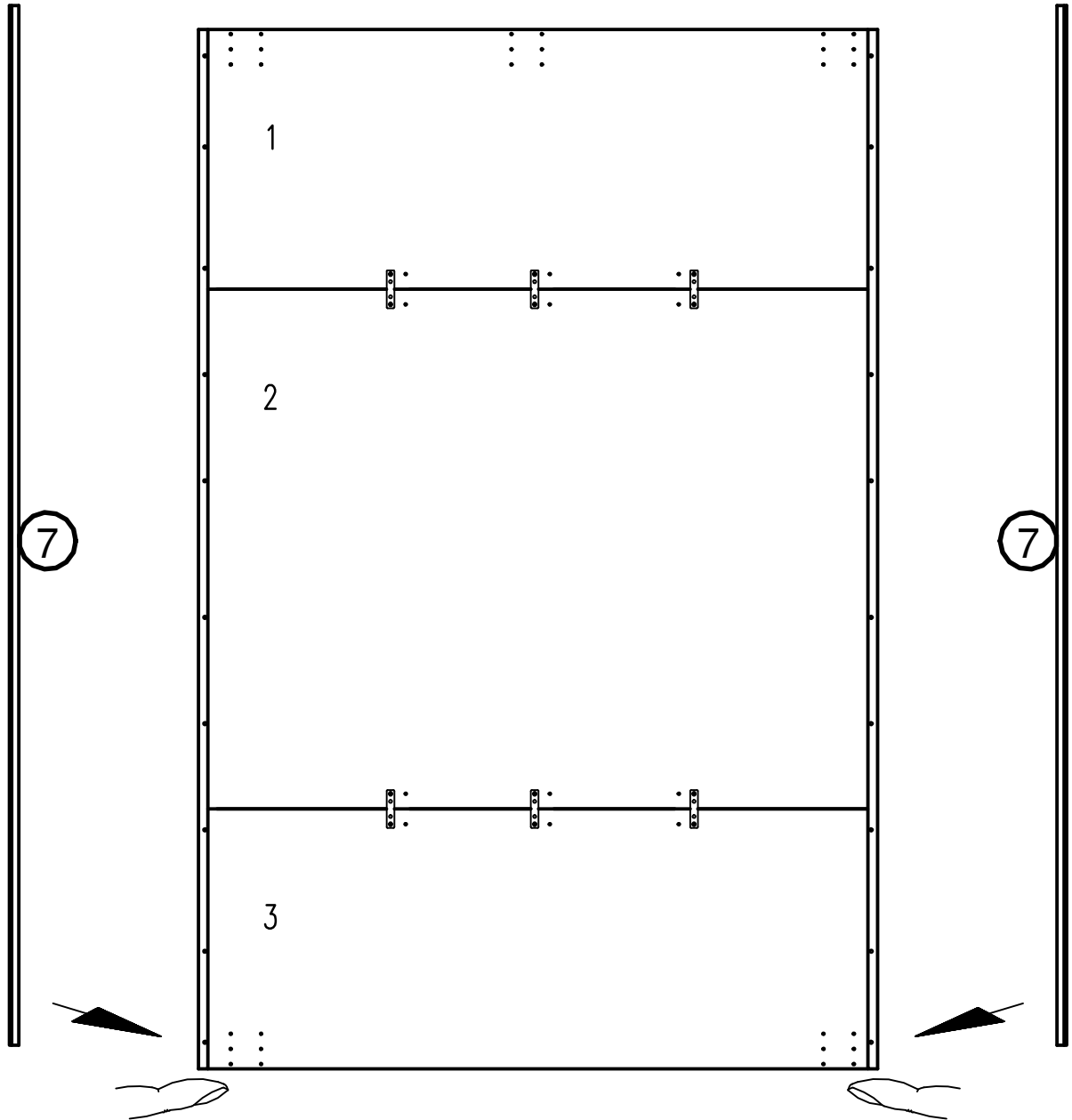


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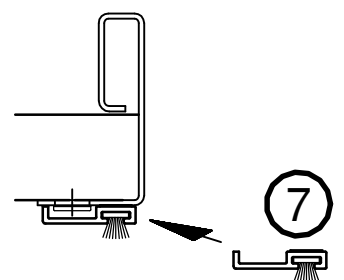
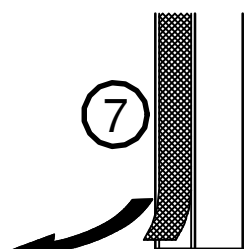
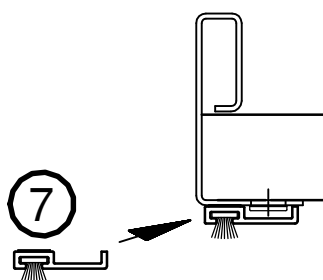
7

2 x



R

1	1
2	2
3	3



632.0574.000

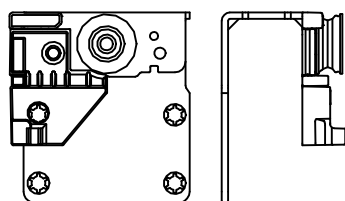
6,3 x 14 mm



③

8-12 x

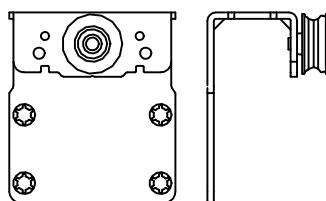
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⑫

1 x

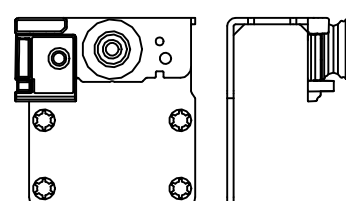
660.4652.000



⑬

1 x

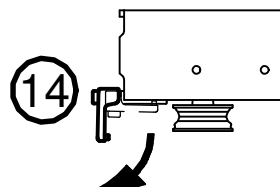
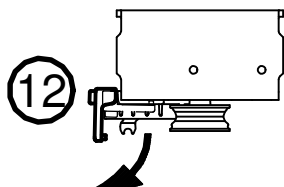
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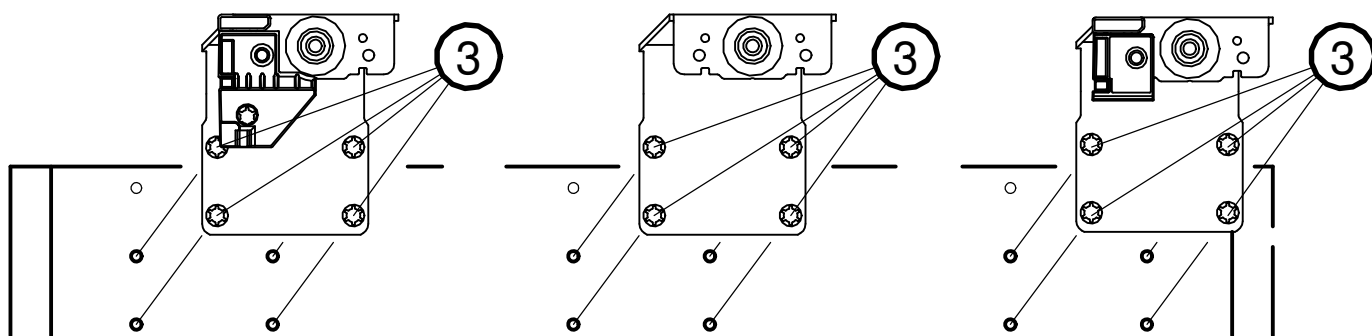
⑭

1 x

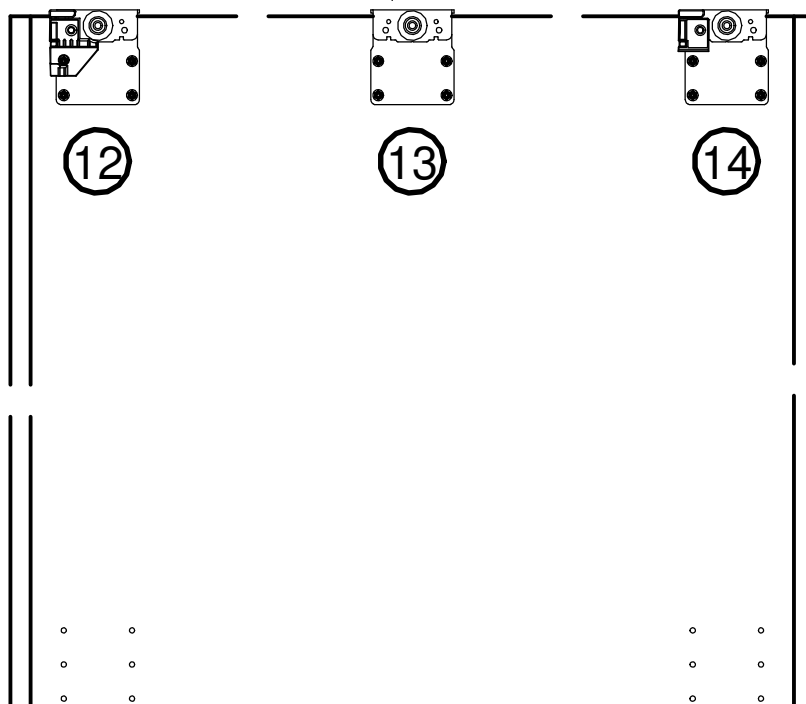
16.



17.

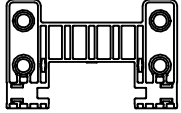
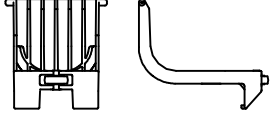
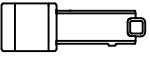


260 - 340



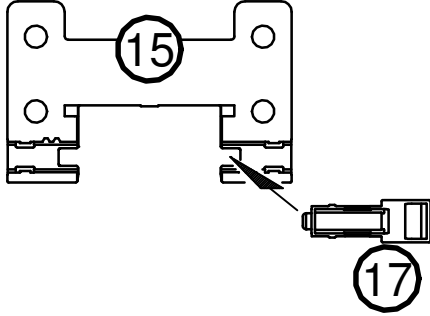
R

1	1
2	2
3	3

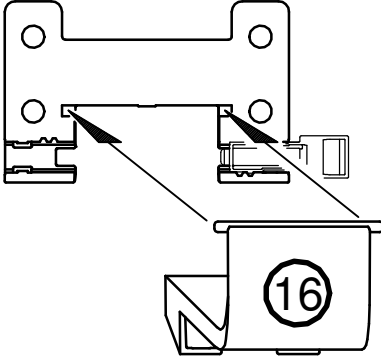
632.0038.000 4 x 14 mm	632.0574.000 6,3 x 14 mm	660.4663.000	660.4662.000	660.4664.000
				
② 4 x	③ 4 x	⑮ 2 x	⑯ 2 x	⑰ 2 x

18.

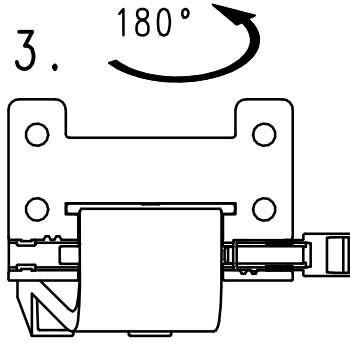
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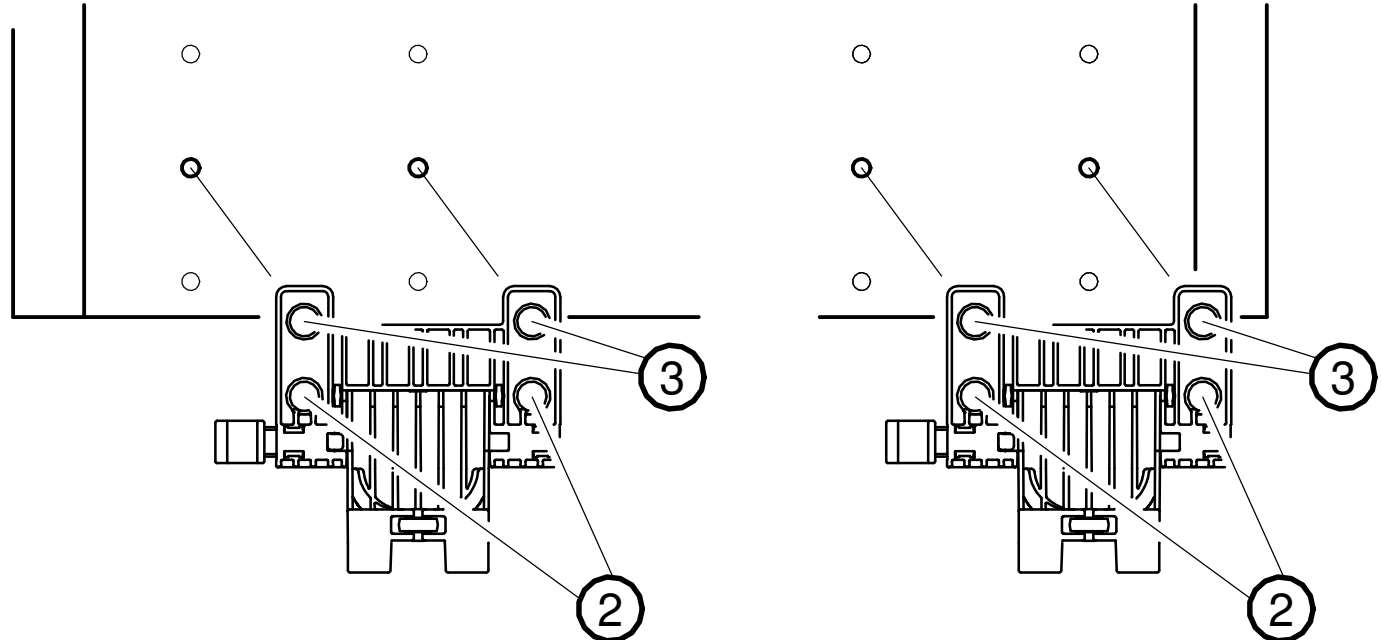
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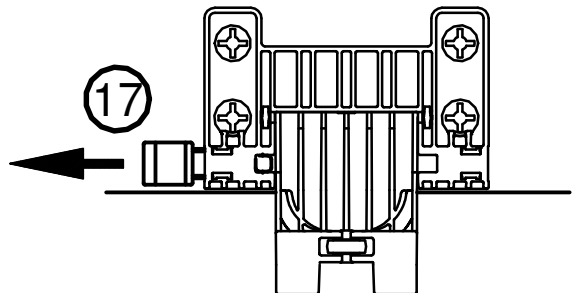
3.



4.



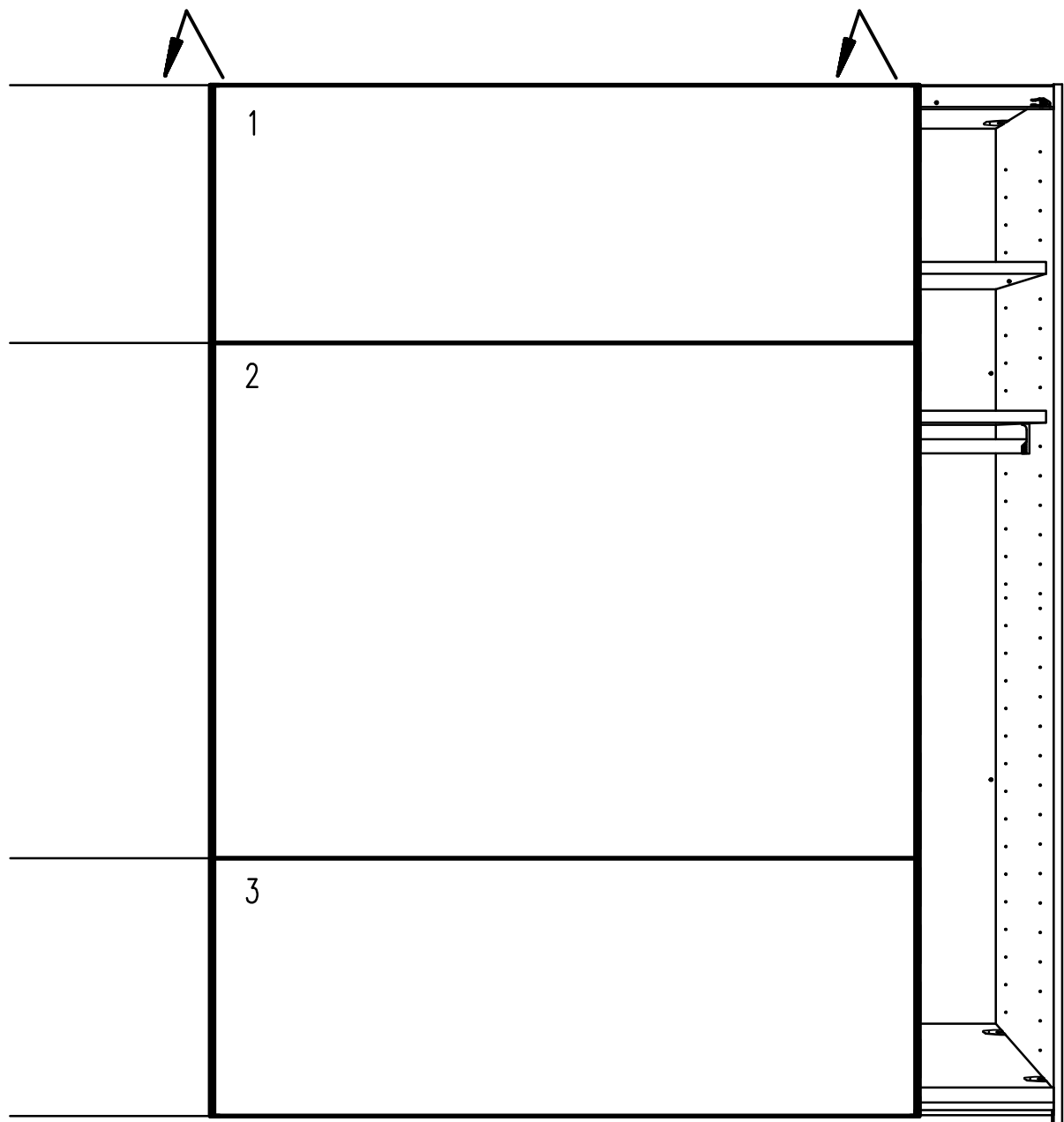
5.



R

1	1
2	2
3	3

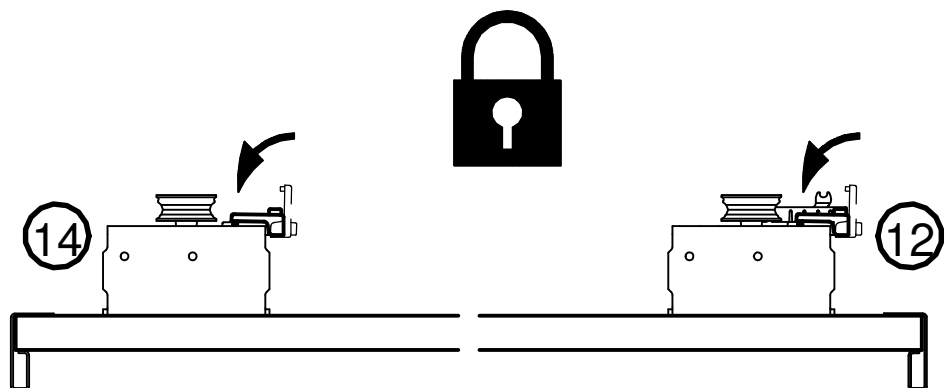
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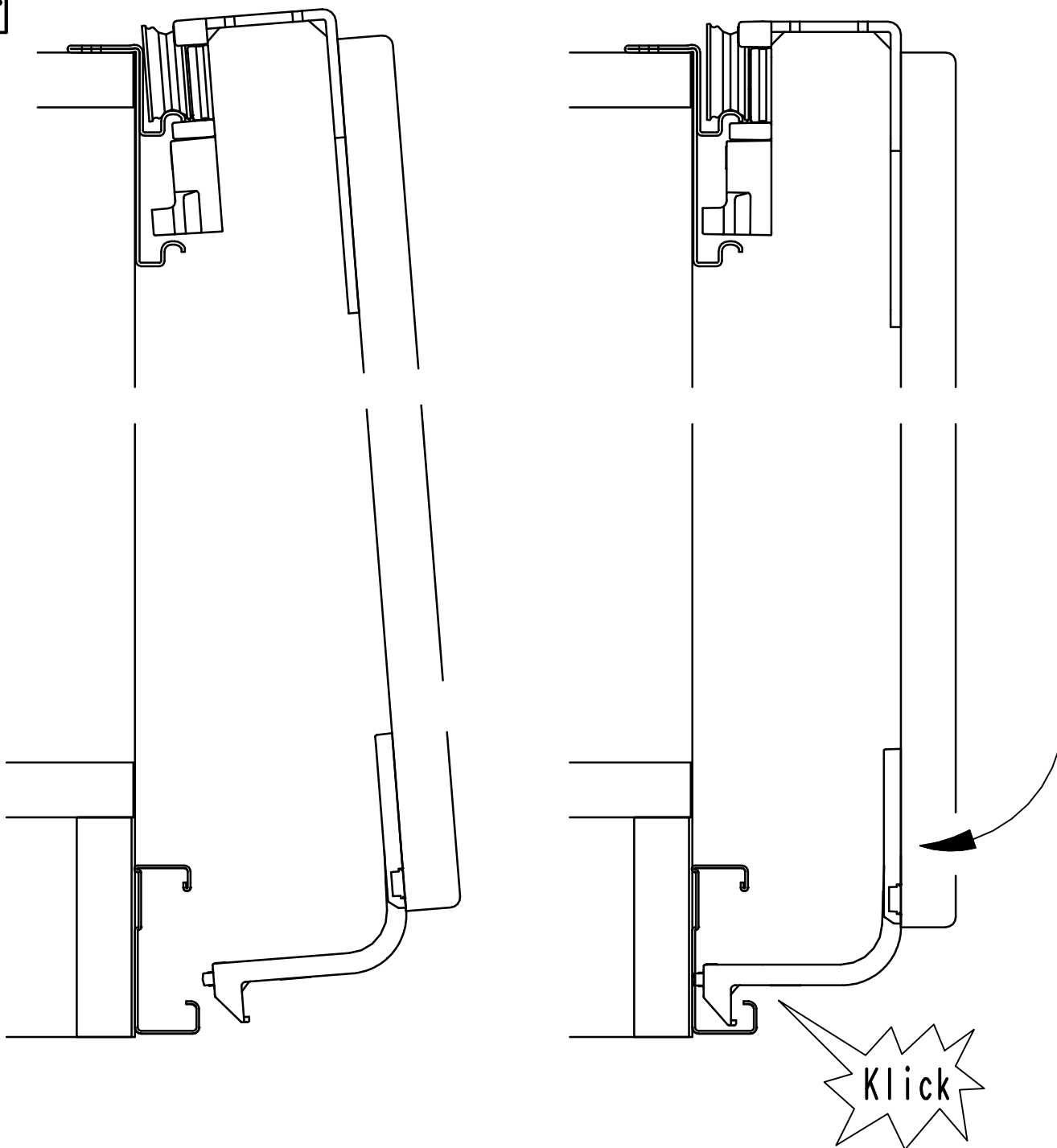
20.

R

1	1
2	2
3	3



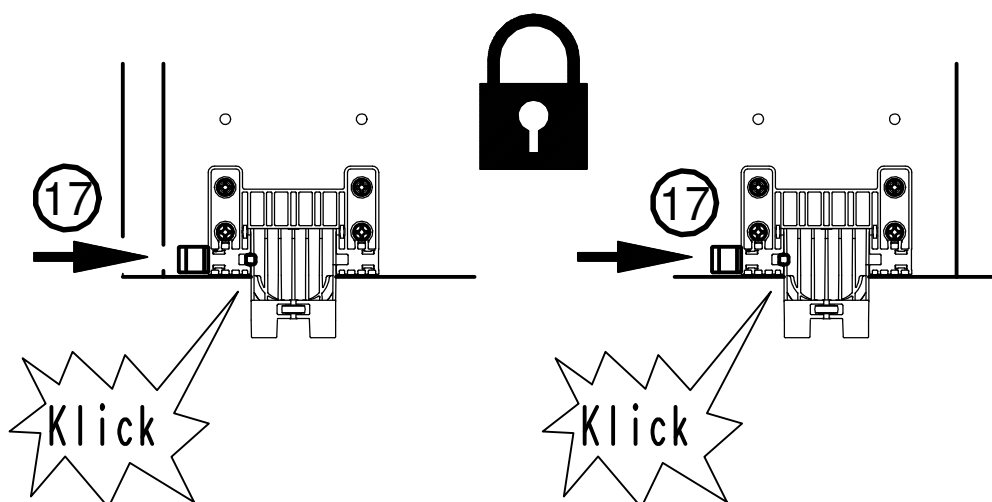
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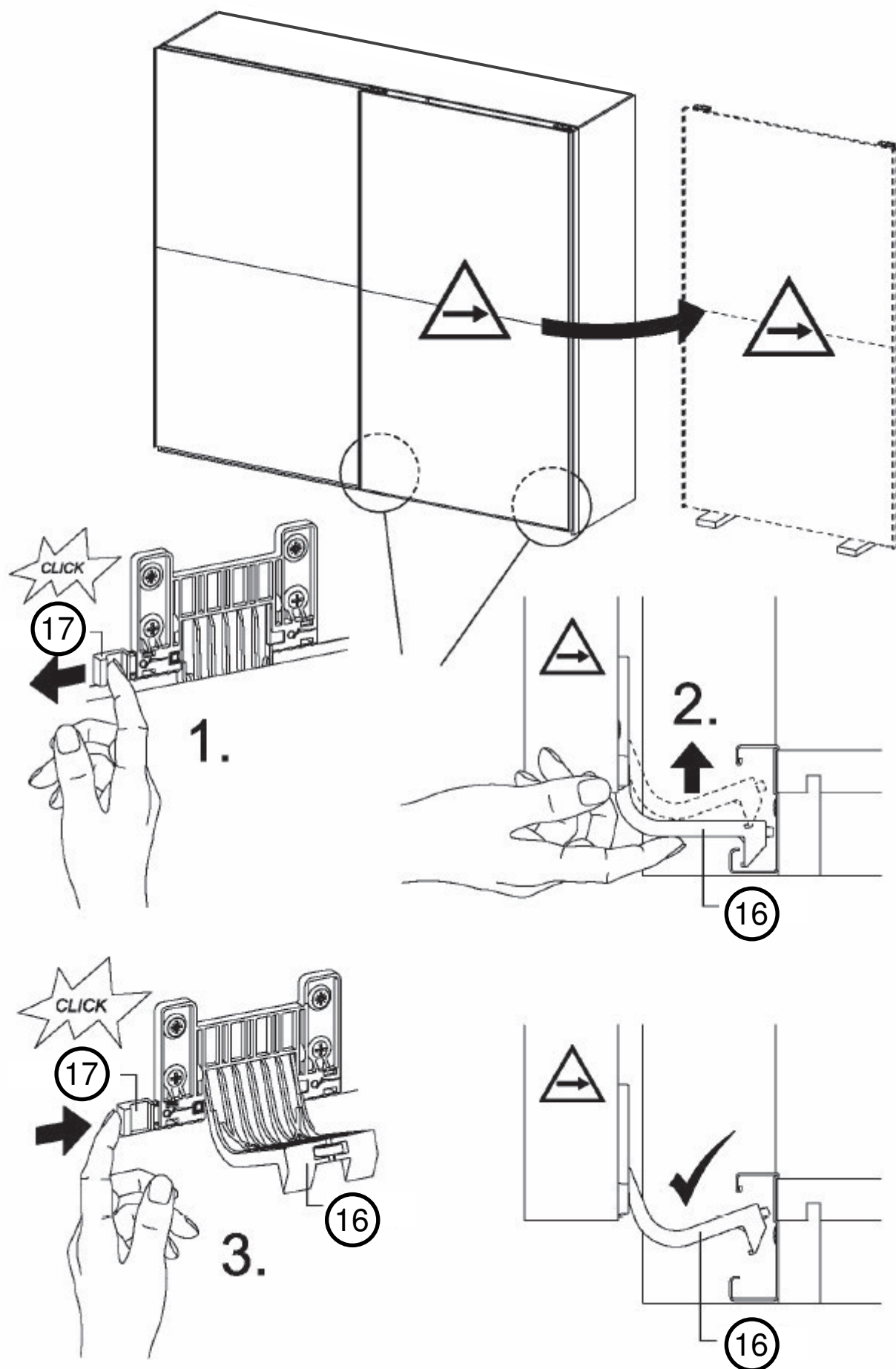
22.

1	1
2	2
3	3

R



D1



D2

