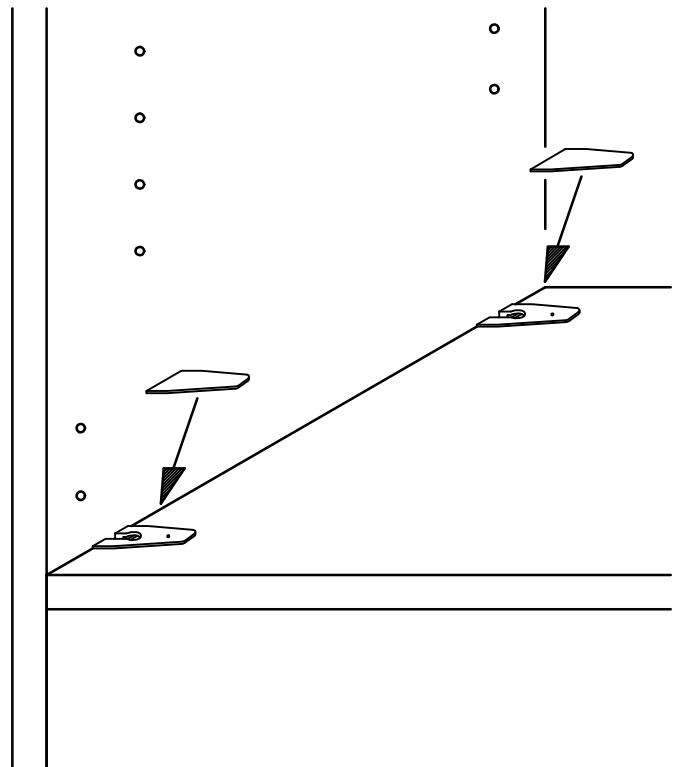
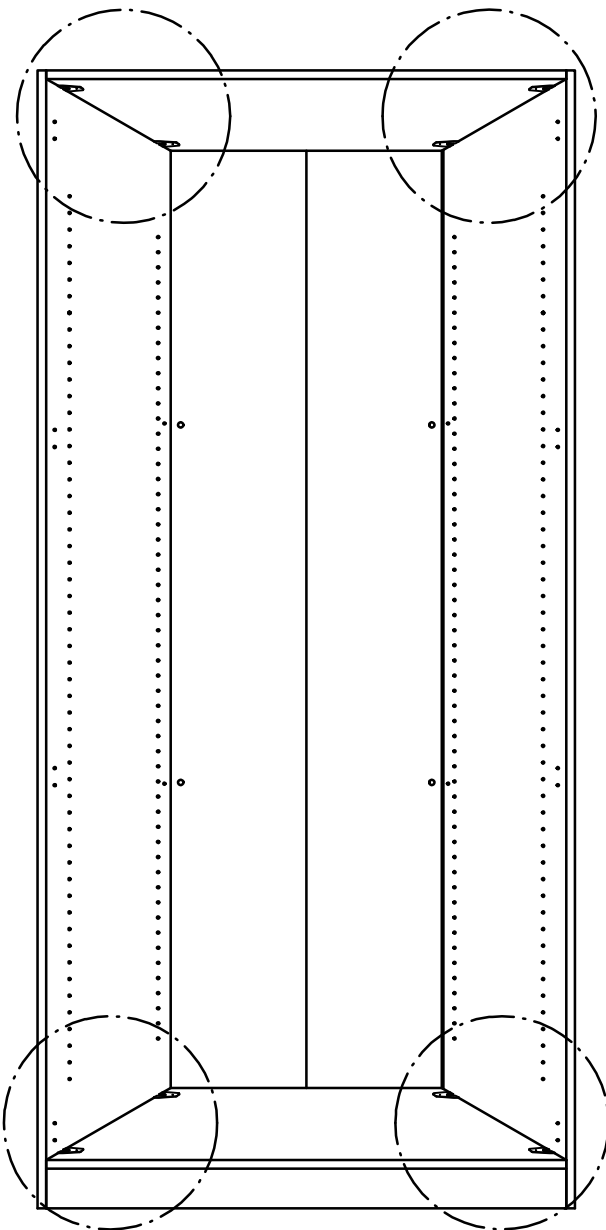
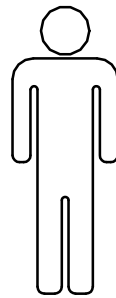


Montageanleitung

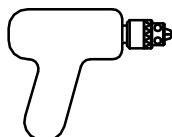
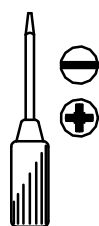
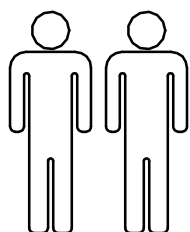
Assembly Instructions



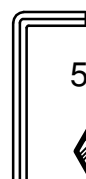
T.-Nr. 731.8126

Index : 9

0 10 20 30 40 50 60 70 80 90 100mm



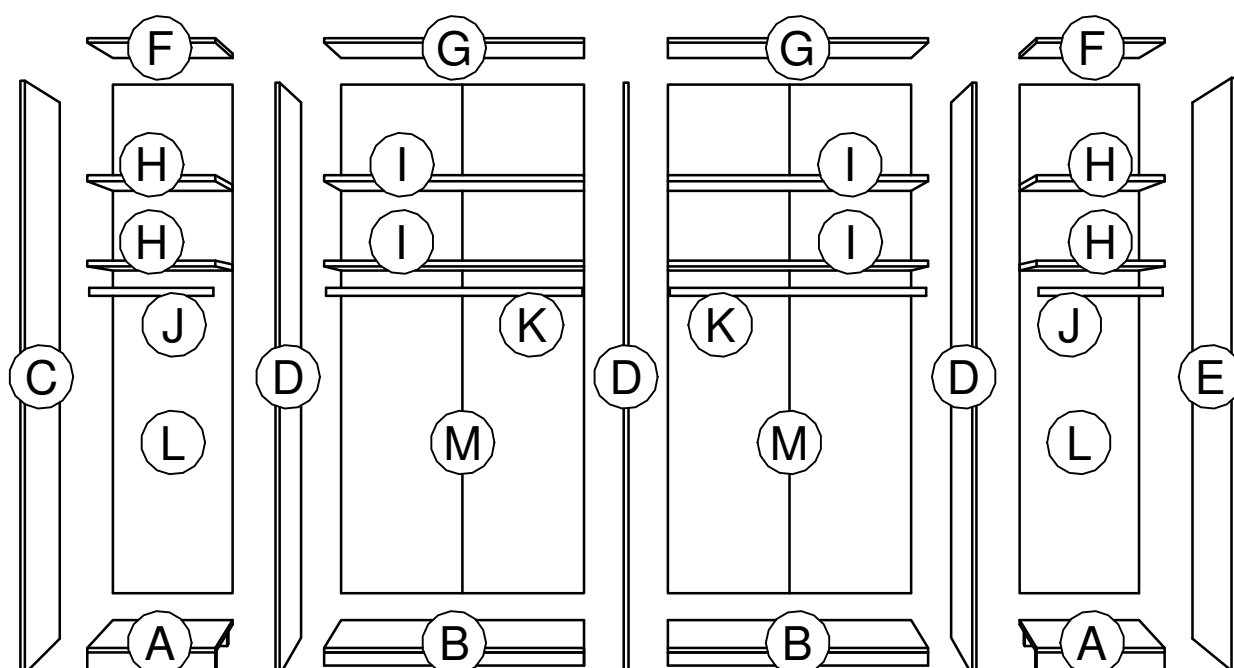
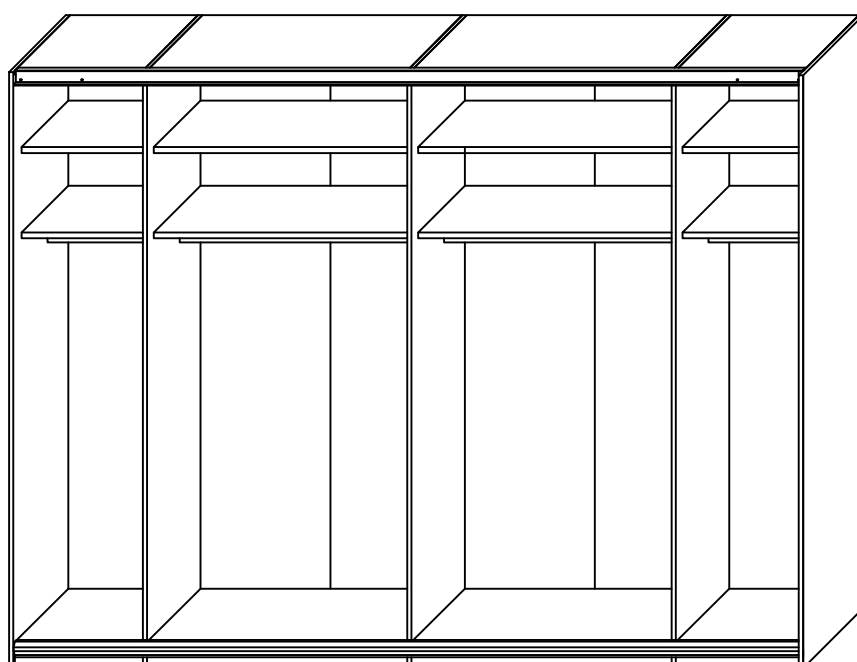
8 mm



5mm



300er



140er

784	576
-----	-----

160er

784	784
-----	-----

180er

976	784
-----	-----

880	880
-----	-----

200er

976	976
-----	-----

220er

1168	976
------	-----

240er

1168	1168
------	------



260er

480	784	784	480
-----	-----	-----	-----

280er

576	784	784	576
-----	-----	-----	-----

880	976	880
-----	-----	-----

300er

480	976	976	480
-----	-----	-----	-----

976	976	976
-----	-----	-----

320er

576	976	976	576
-----	-----	-----	-----

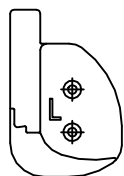
976	1168	976
-----	------	-----

340er

480	1168	1168	480
-----	------	------	-----

1168	976	1168
------	-----	------

660.4615.000



①

1 x

632.0038.000

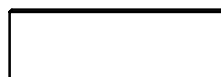
4 x 14 mm



②

2 x

③



641.0227.000

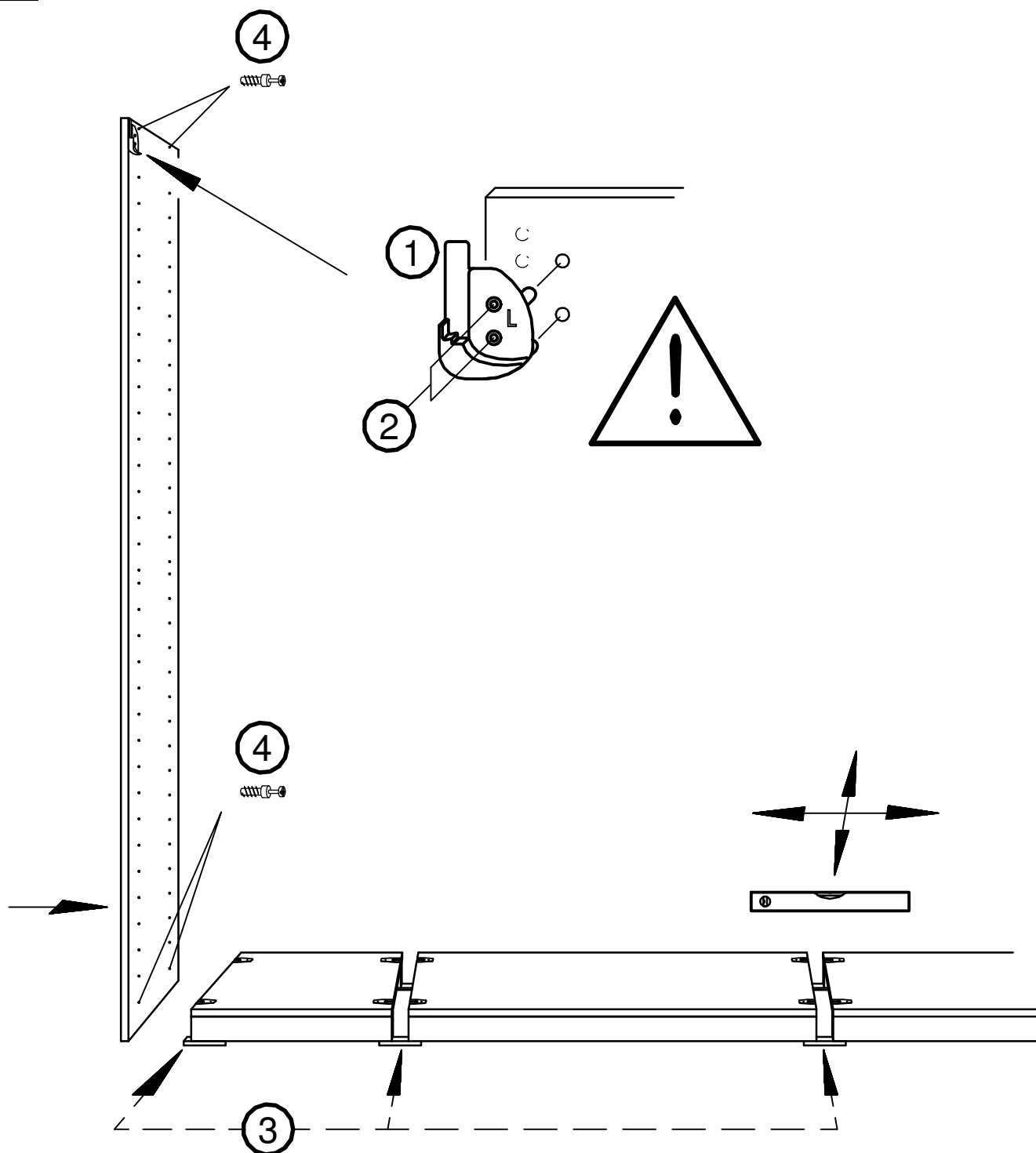
12 mm



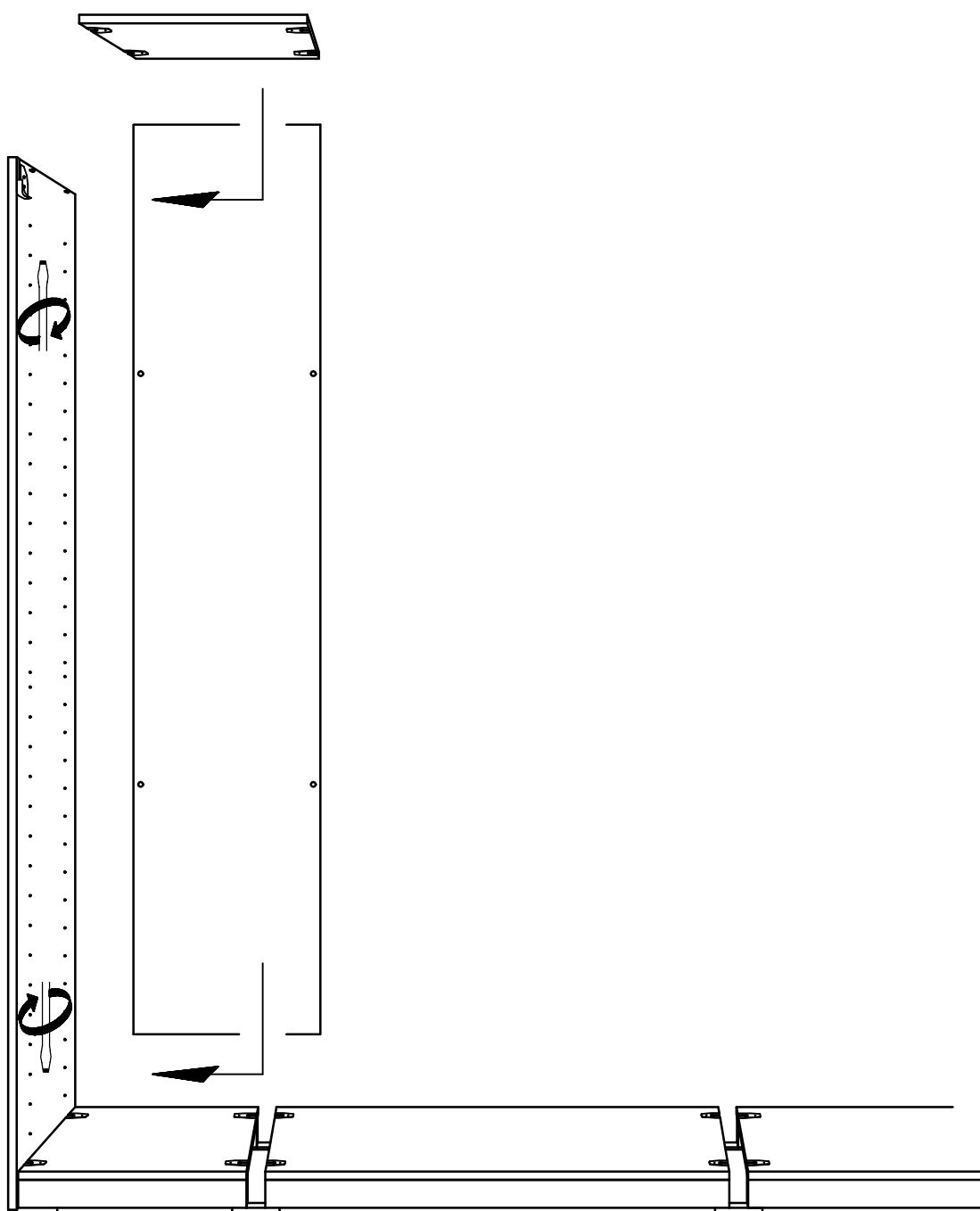
④

4 x

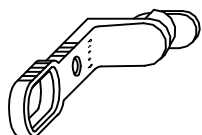
1.



2.



621.2930.000



⑤

631.1266.000

6,3 x 11 mm



⑥

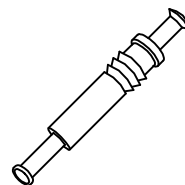
631.1472.000

3,5 x 15 mm



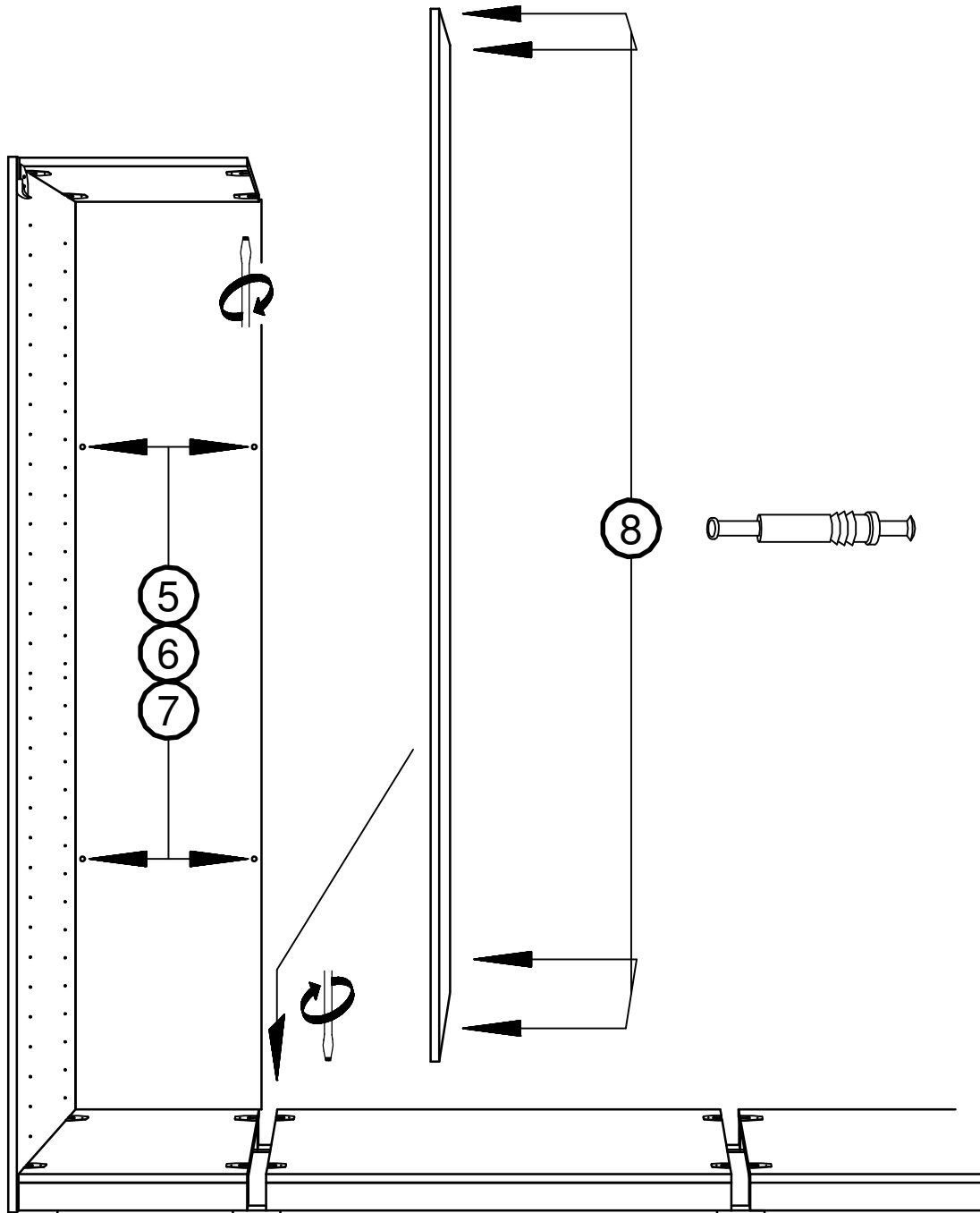
⑦

641.0226.000

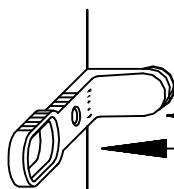


⑧

3.

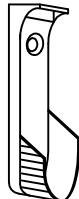
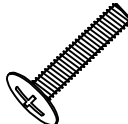
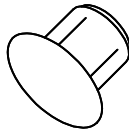


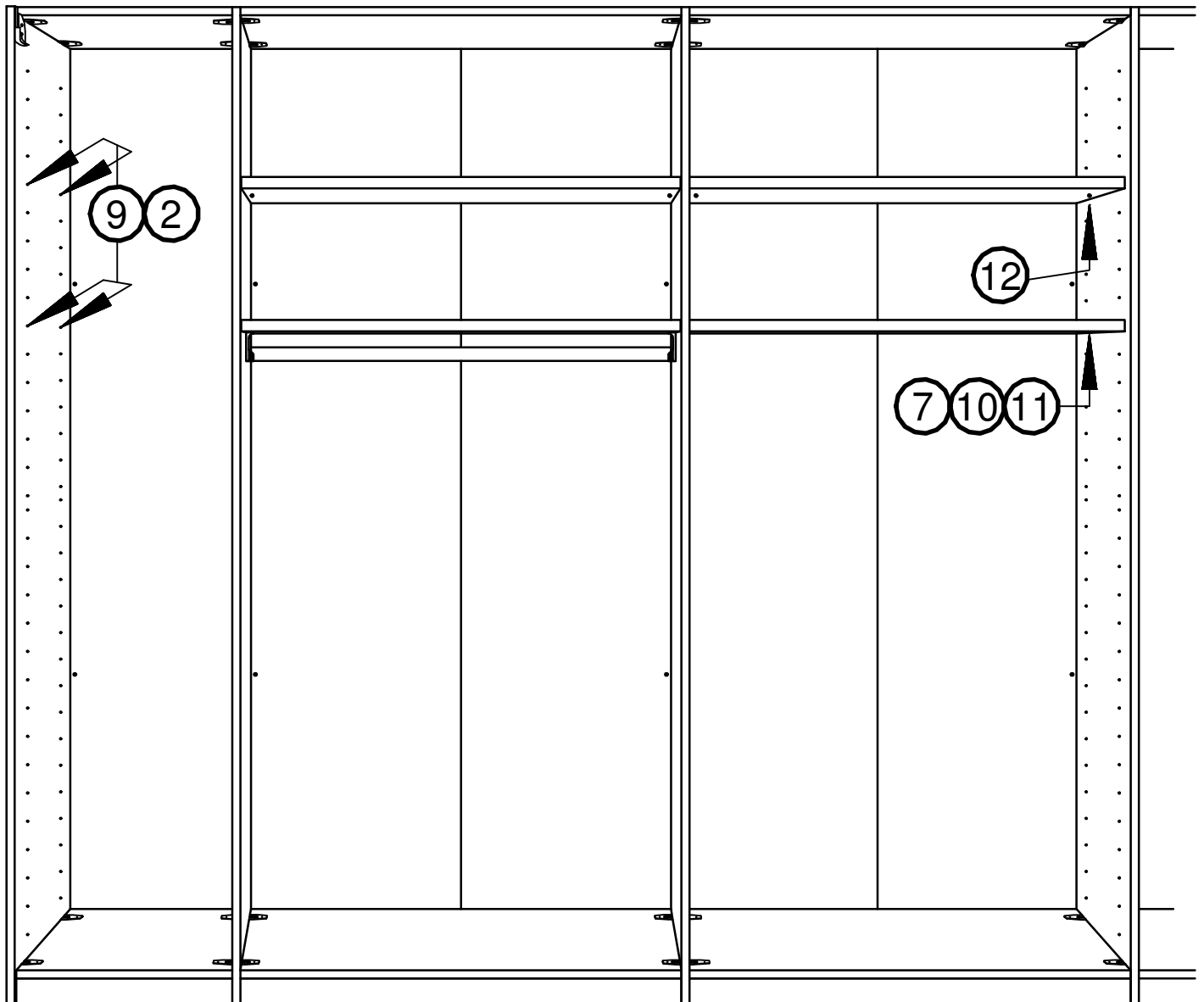
⑤



⑦

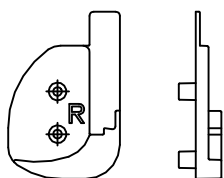
⑥

641.0204.000  ⑨	632.0038.000 4 x 14 mm  ②	631.1472.000 3,5 x 15 mm  ⑦	621.0067.000  ⑩
4.	632.0517.000 M6 x 30 mm  ⑪		 ⑫



5.

660.4616.000



(13)

1 x

632.0038.000

4 x 14 mm



(2)

2 x

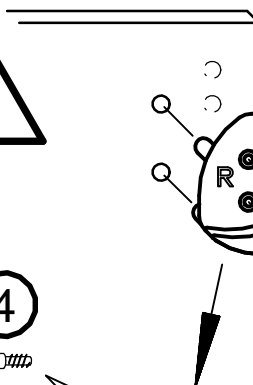
641.0227.000

12 mm



(4)

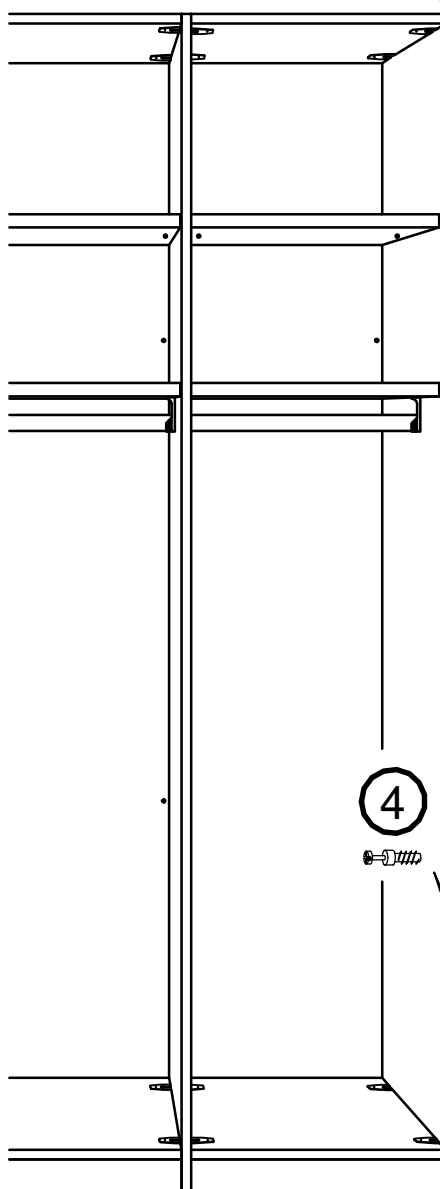
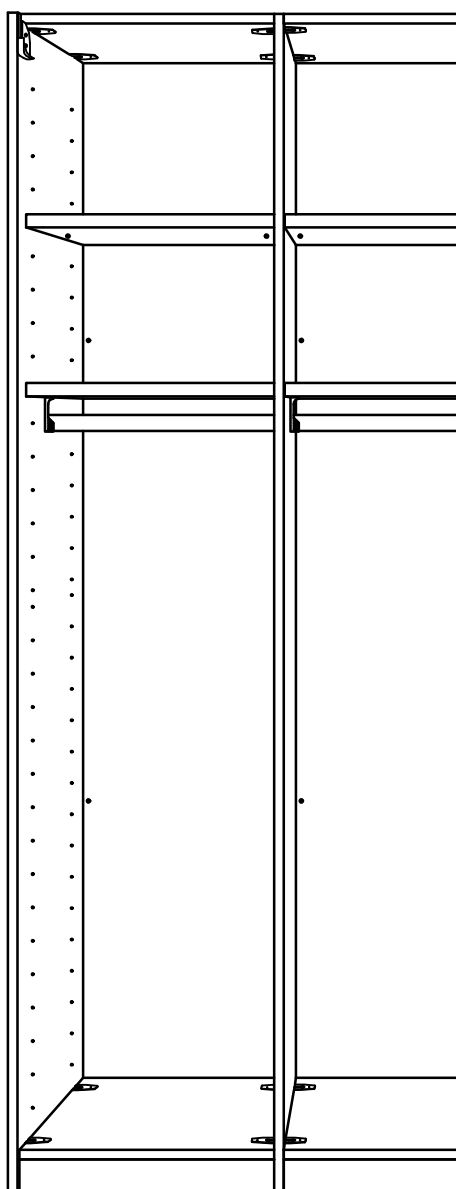
4 x



(13)

(2)

(4)

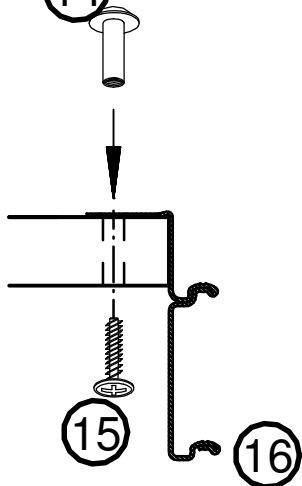


(4)



6.

14



660.4630.000



14



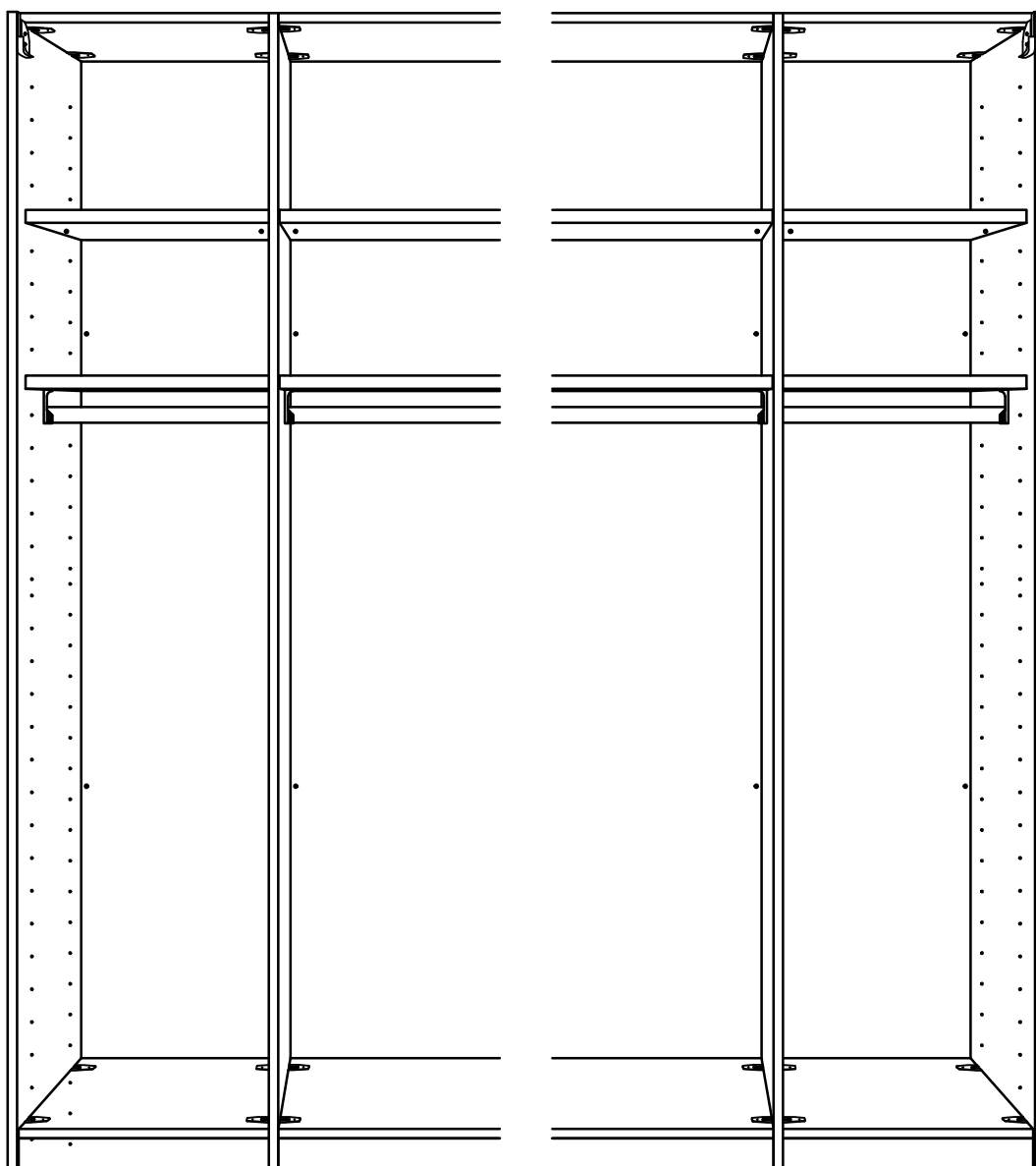
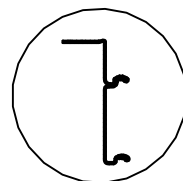
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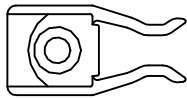
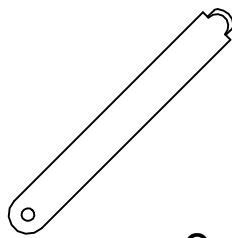
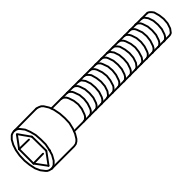
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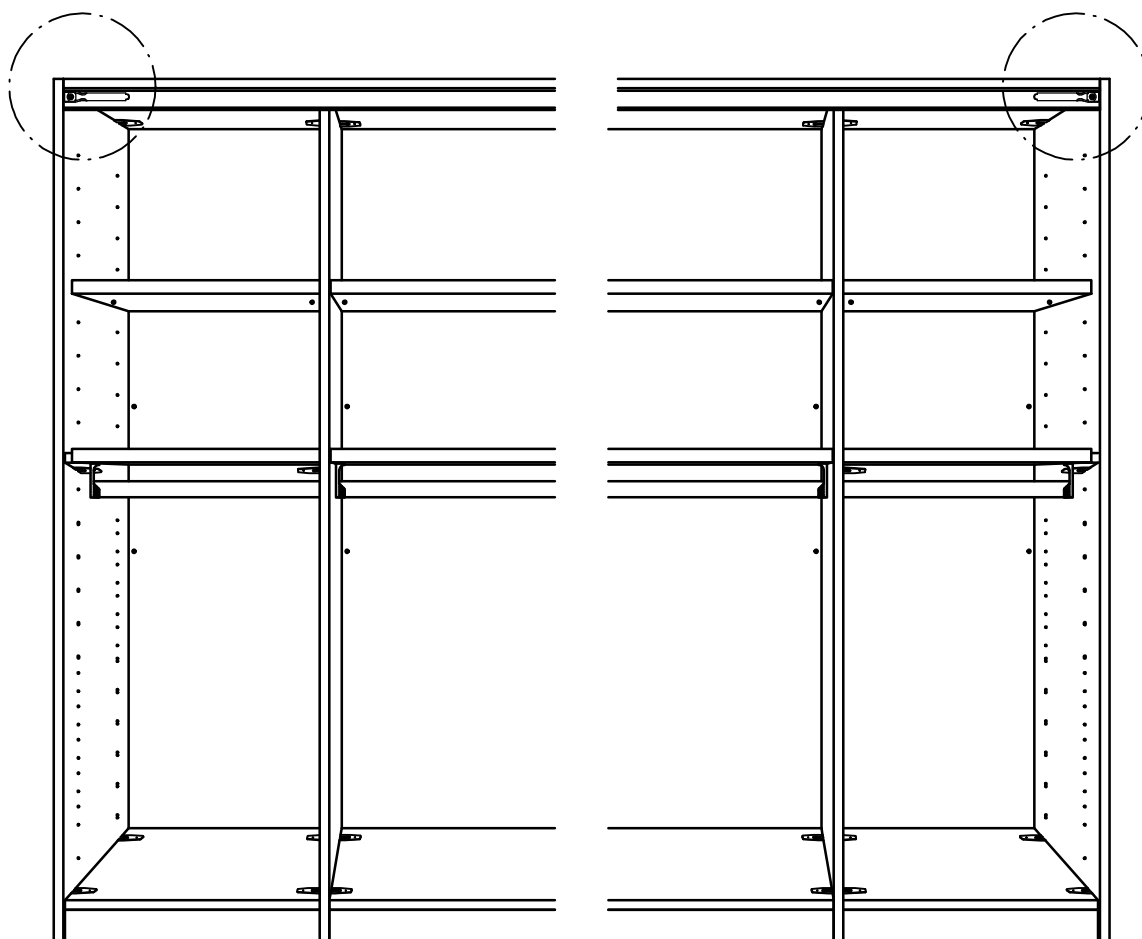
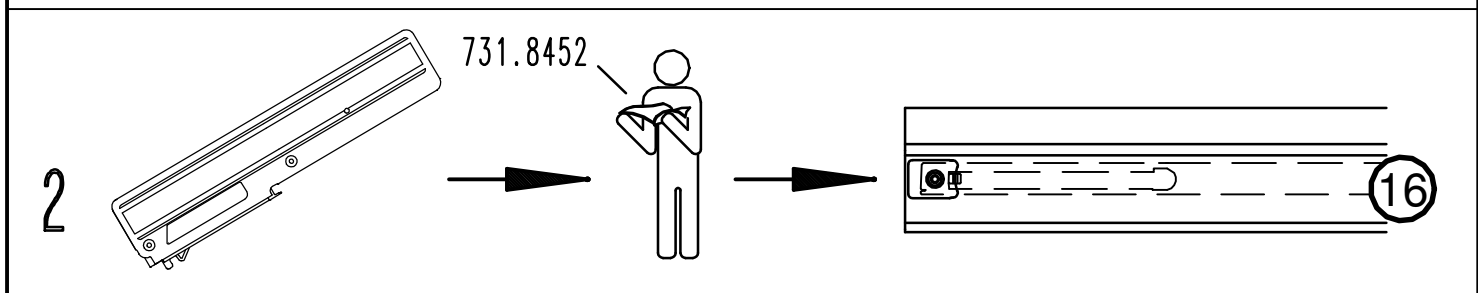
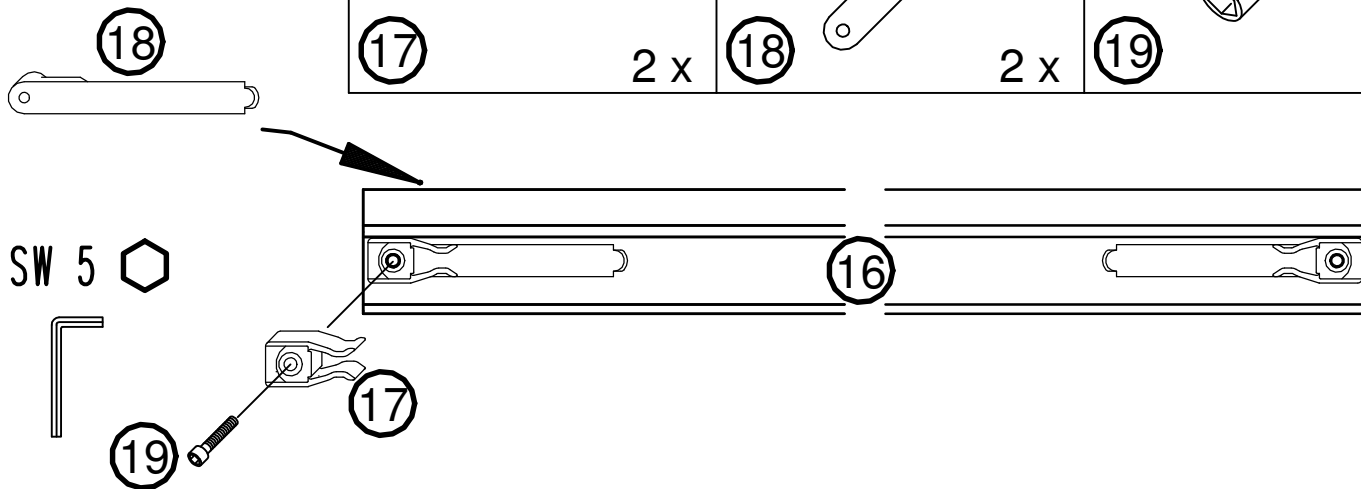
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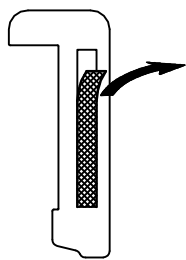
16



7.	660.4620.000	660.4621.000	660.4622.000
1	 17 2 x	 18 2 x	 19 2 x

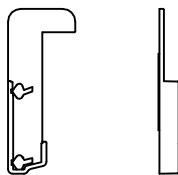


8.



660.4617.000

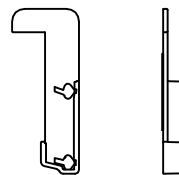
(20)



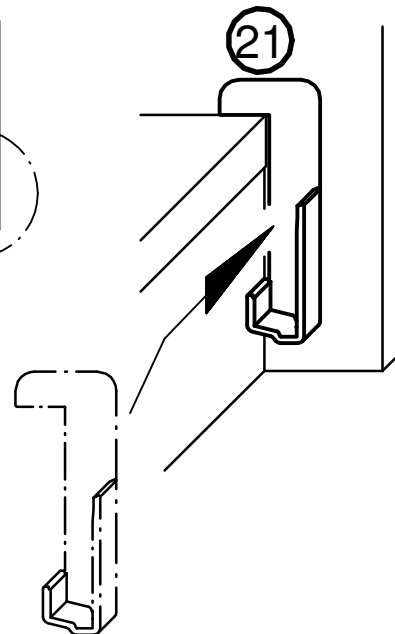
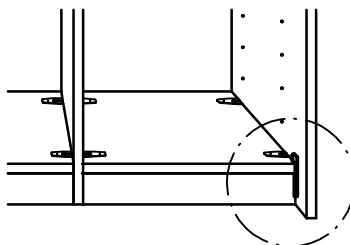
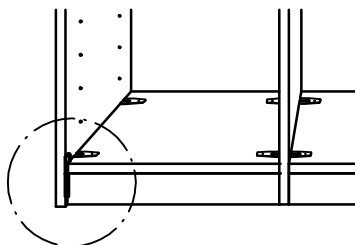
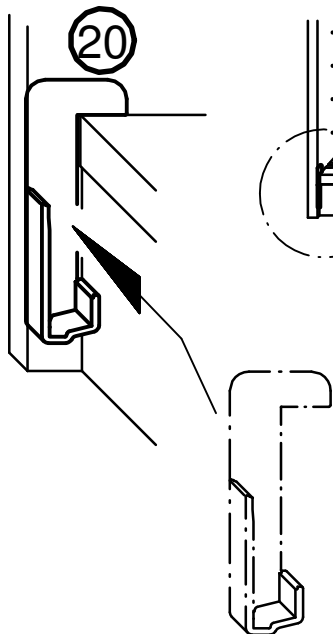
1 x

660.4618.000

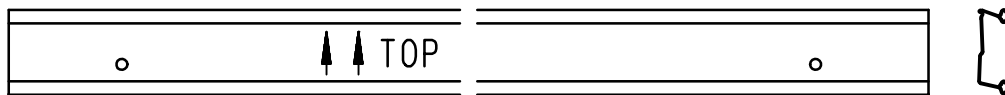
(21)



1 x



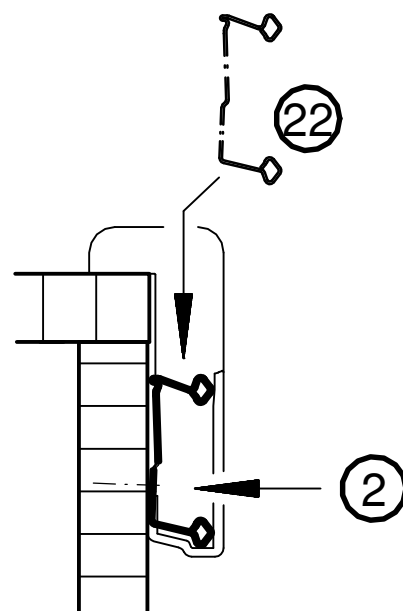
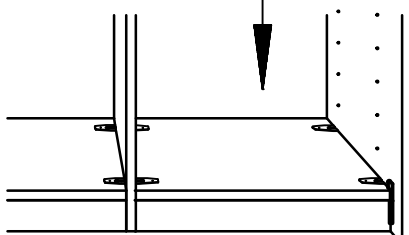
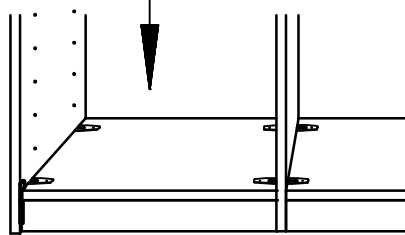
632.0038.000
4 x 14 mm

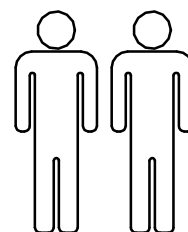
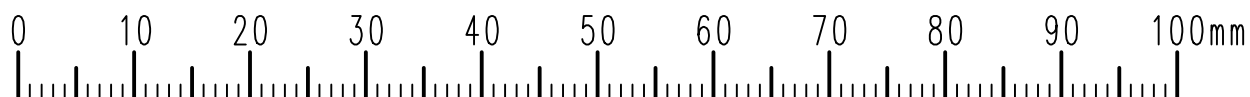


(2)

(22)

9.



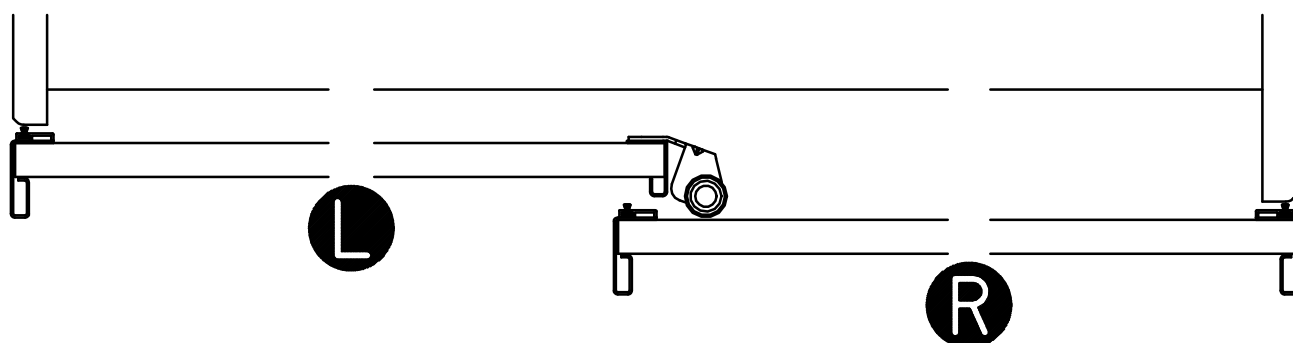


1o	2	3	4o
1u			4u

1.

L		R	
1o	2	3	4o
1u			4u

240 - 340

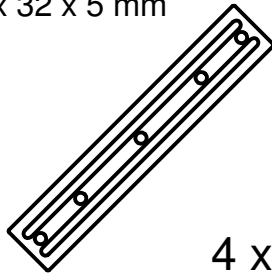


2.

644.0267.000

180 x 32 x 5 mm

①



4 x

632.0038.000

4 x 14 mm

②



8 x

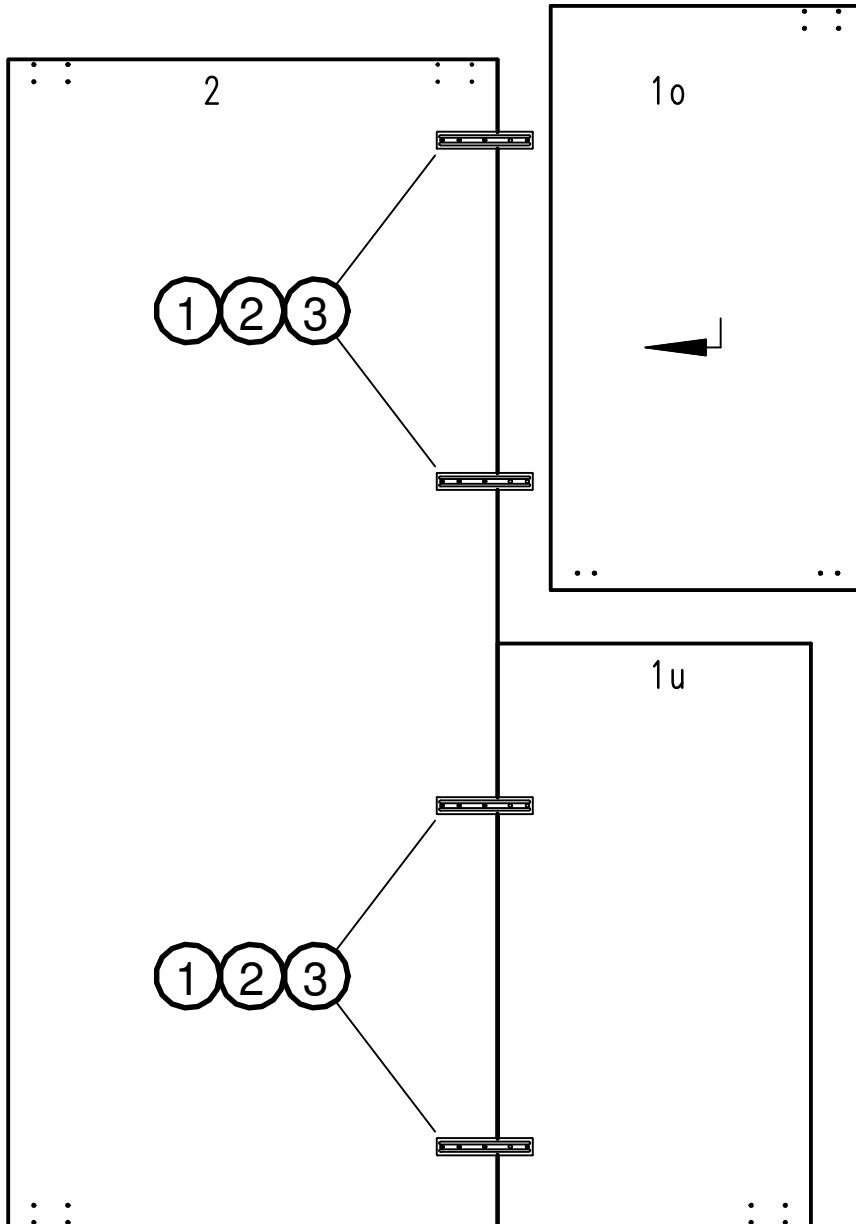
632.0574.000

6,3 x 14 mm

③

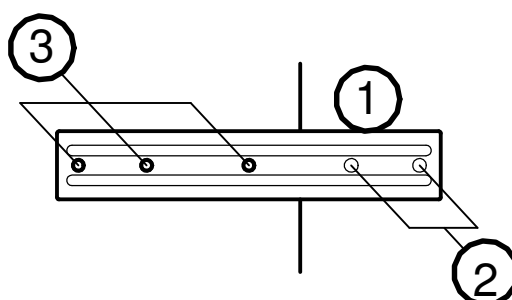


12 x



L

1o	2	3	4o
1u			4u



3.

632.0038.000

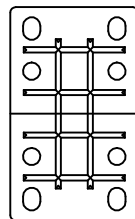
4 x 14 mm



②

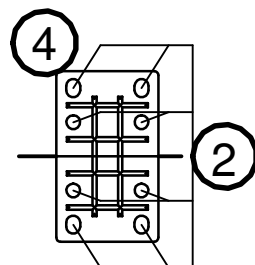
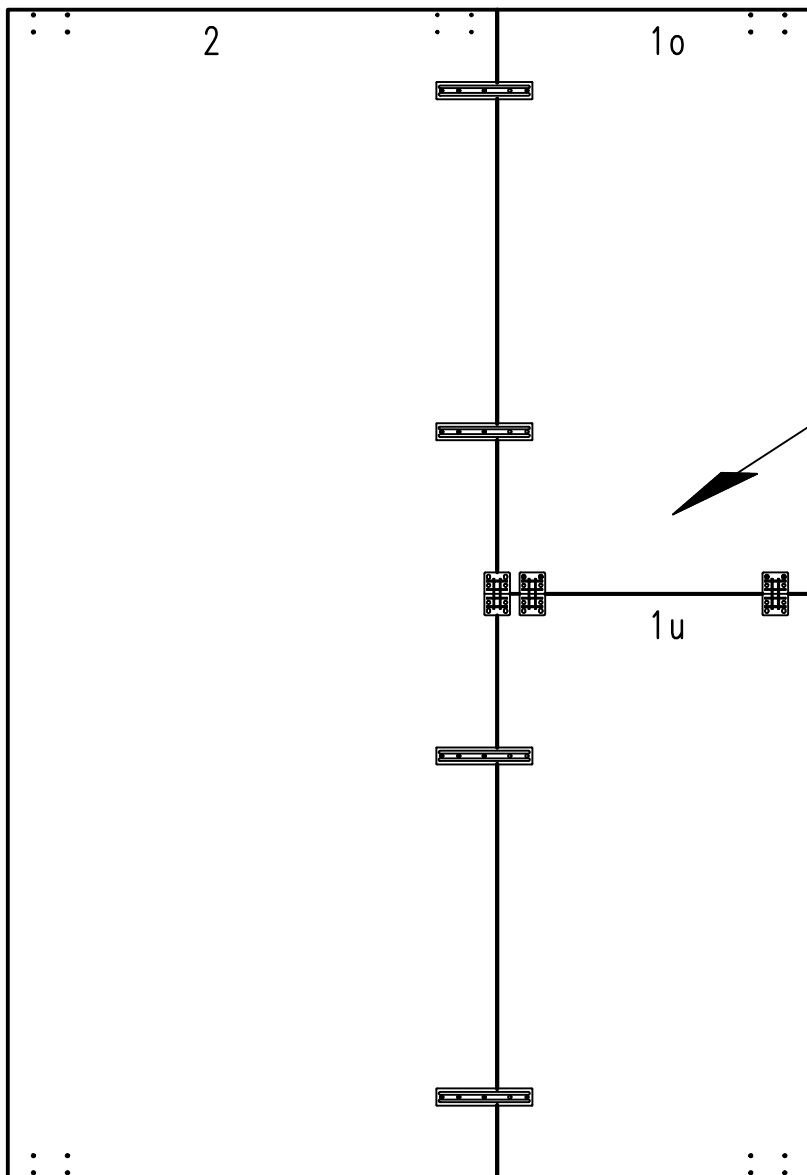
24 x

641.0349.000



④

3 x



L

1o	2	3	4o
1u			4u

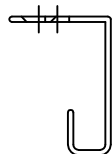
4.

632.0038.000

4 x 14 mm

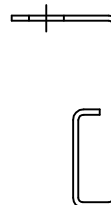


②



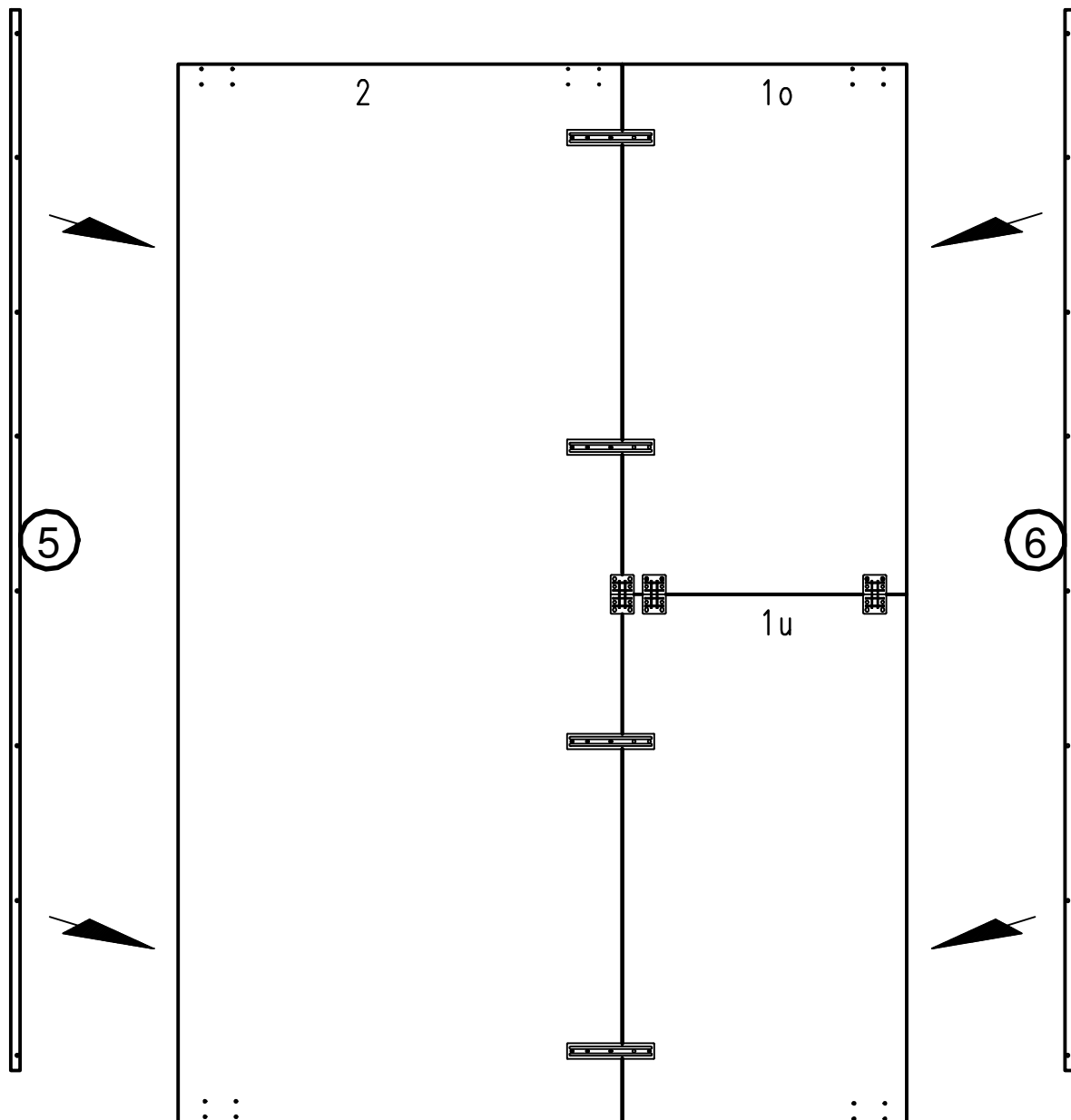
⑤

1 x



⑥

1 x



L

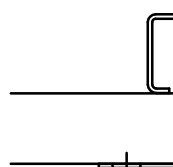
1o	2	3	4o
1u			4u

⑤



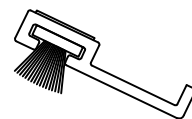
②

⑥



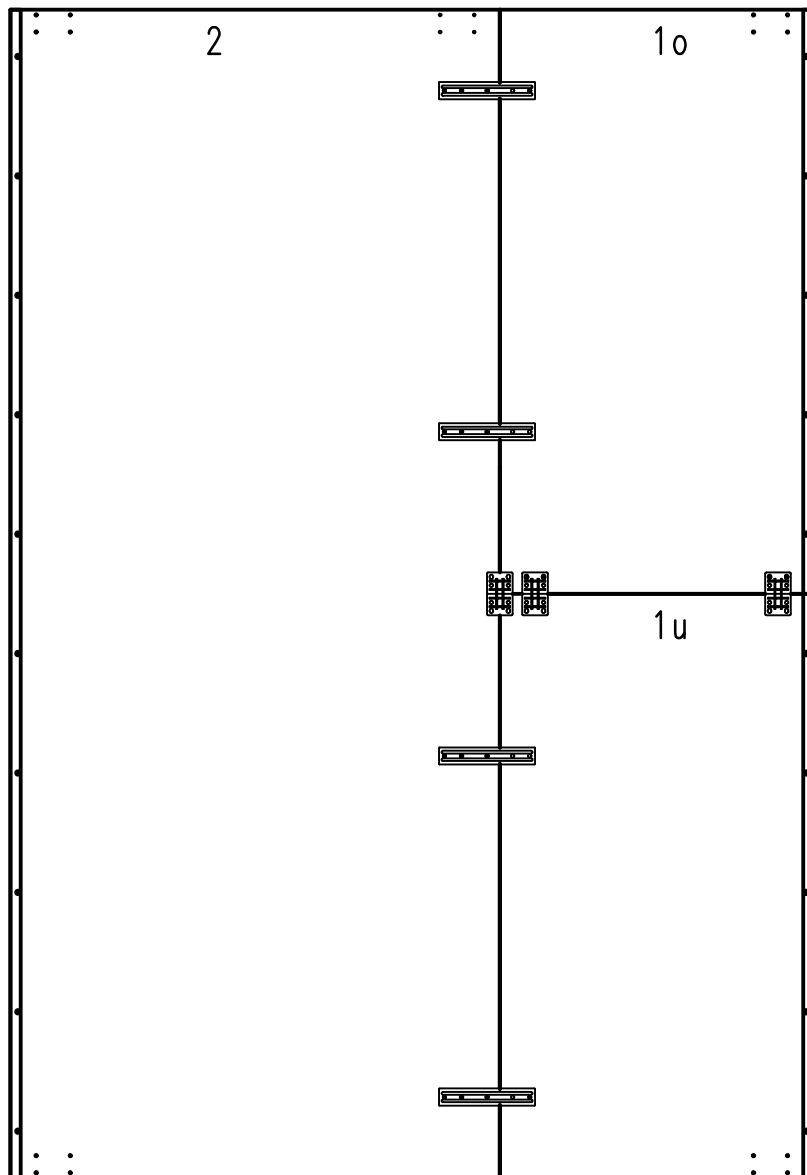
②

5.



⑦

1 x



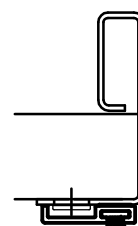
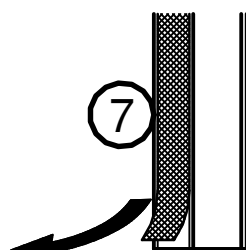
⑦



L

1o	2	3	4o
1u			4u

⑦



⑦



632.0574.000

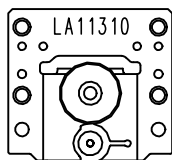
6,3 x 14 mm



③

12-16 x

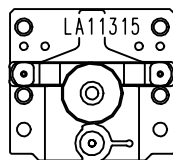
660.4604.000



⑧

1-2 x

660.4605.000



⑨

1 x

660.4612.000

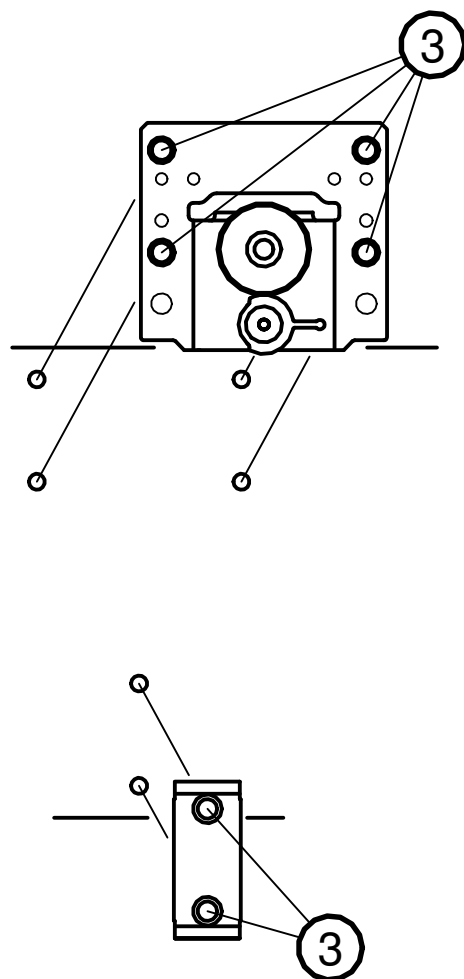
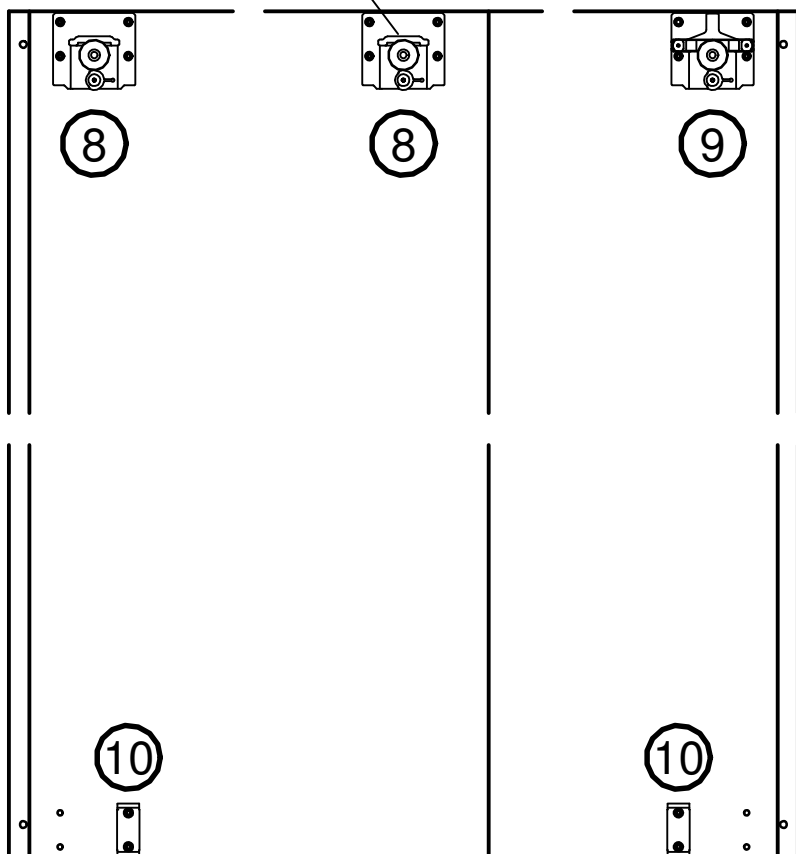


⑩

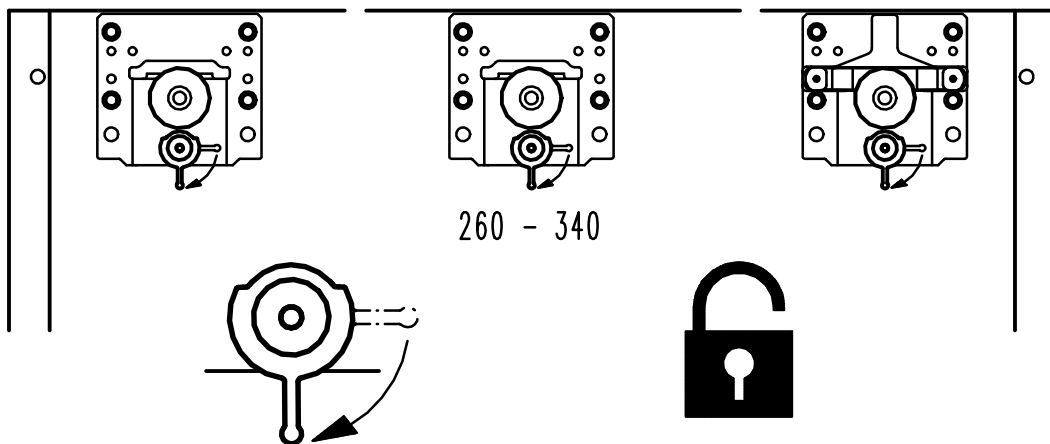
2 x

6.

260 - 340



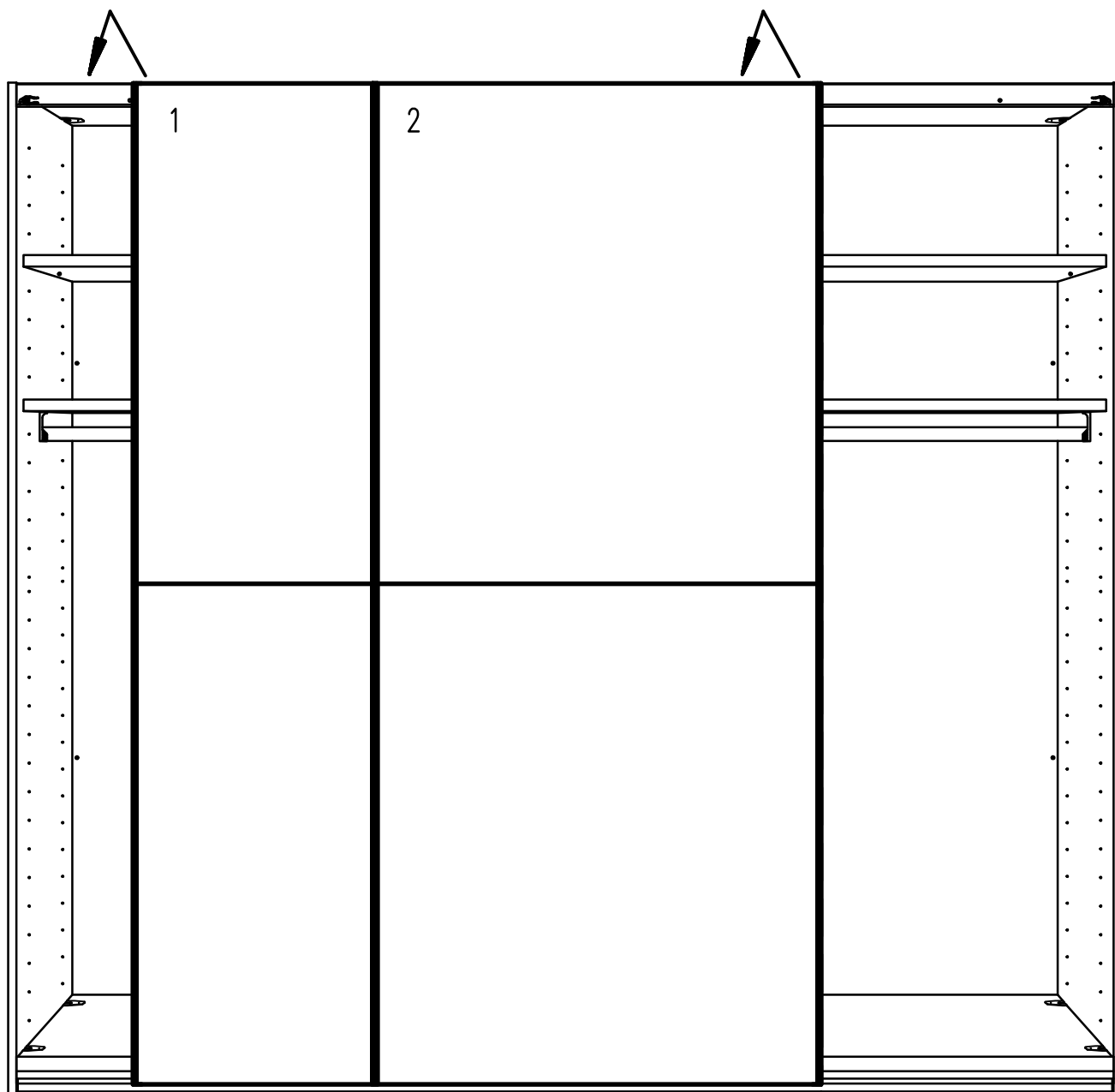
7.



L

1o	2	3	4o
1u			4u

8.

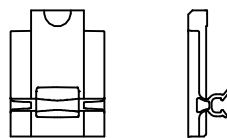


L

1o	2	3	4o
1u			4u

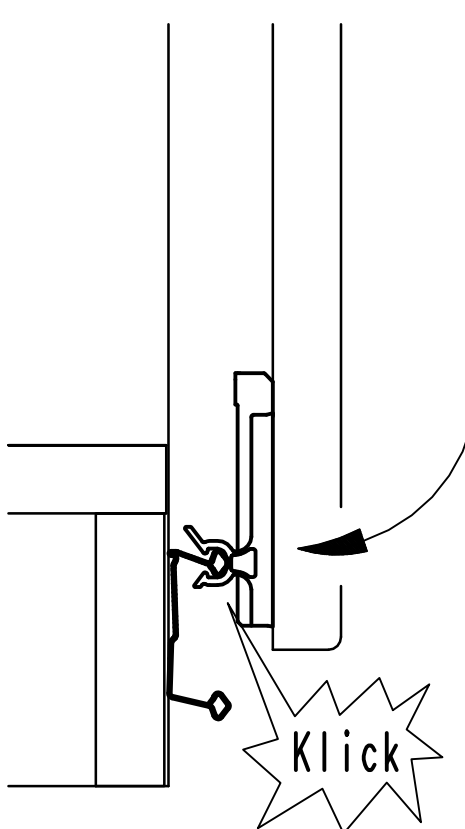
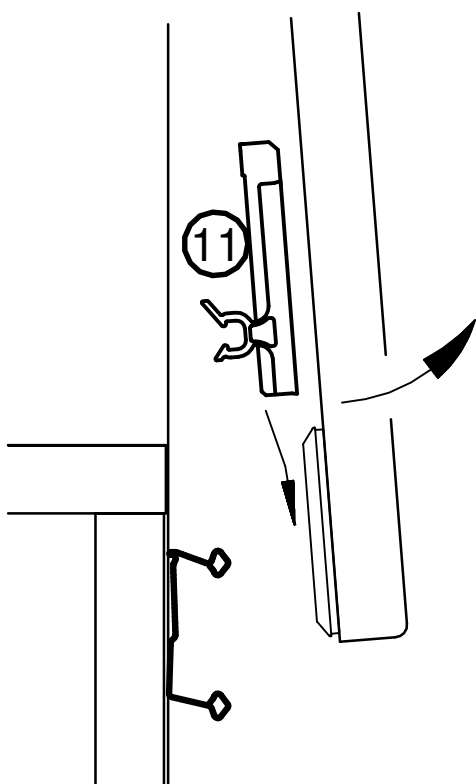
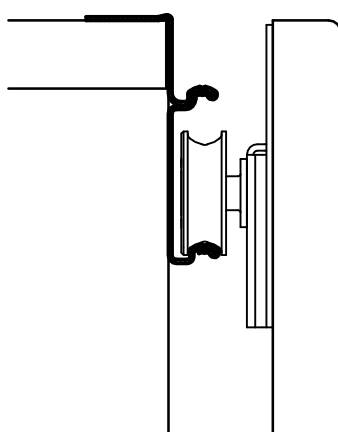
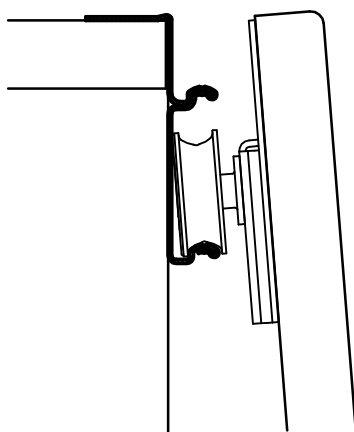
9.

660.4610.000



11

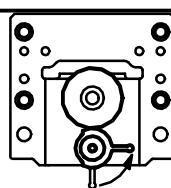
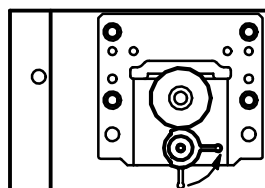
2 x



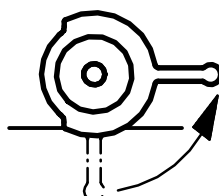
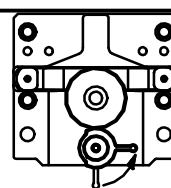
10.

L

1o	2	3	4o
1u			4u



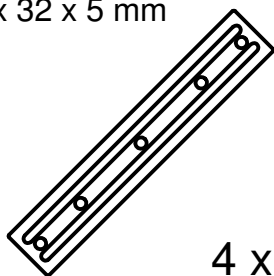
260 - 340



11.

644.0267.000
180 x 32 x 5 mm

①



4 x

632.0038.000
4 x 14 mm

②



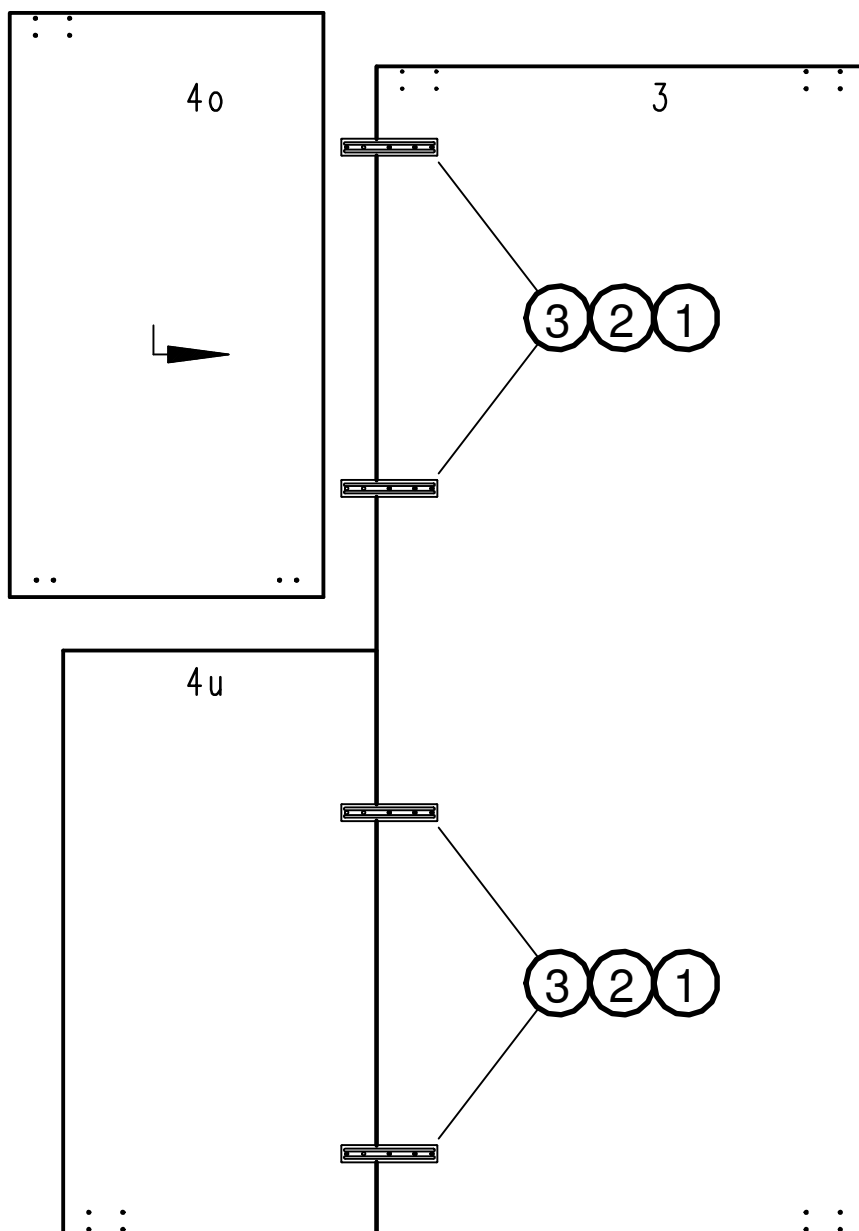
8 x

632.0574.000
6,3 x 14 mm

③

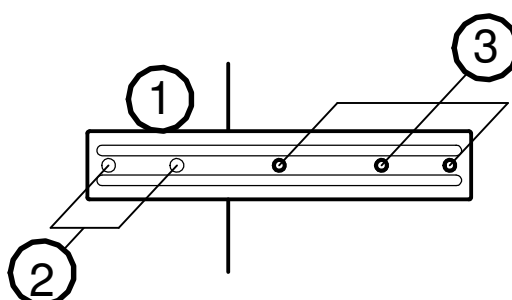


12 x



R

1o	2	3	4o
1u			4u



12.

632.0038.000

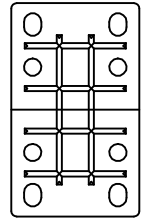
4 x 14 mm



②

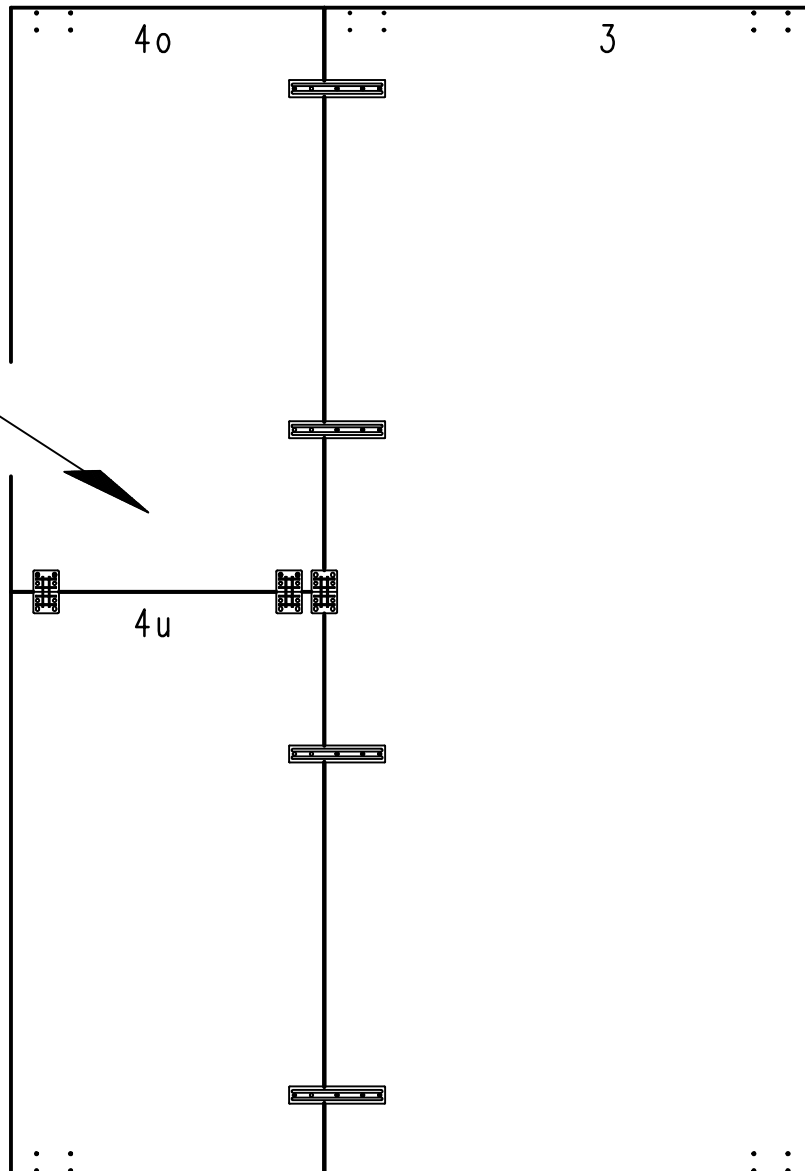
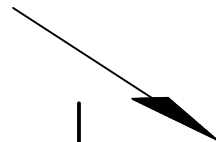
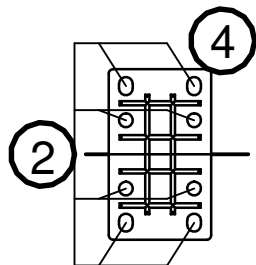
24 x

641.0349.000



④

3 x



R

1o	2	3	4o
1u			4u

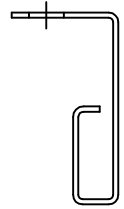
13.

632.0038.000

4 x 14 mm

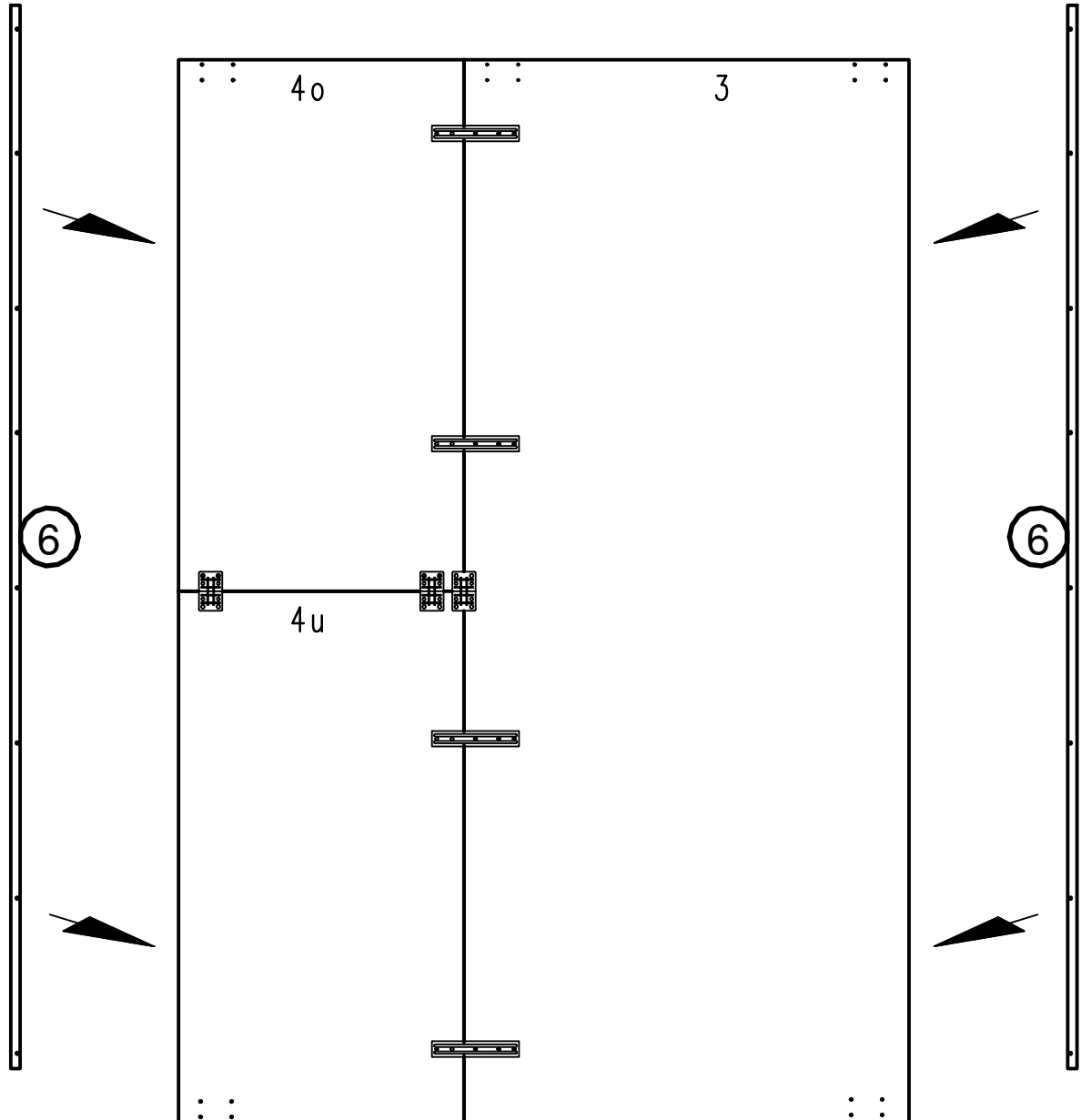


②



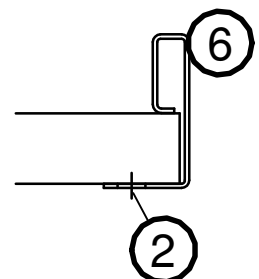
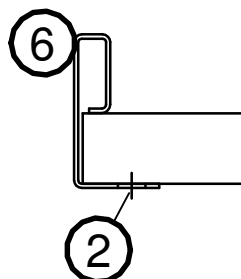
⑥

2 x

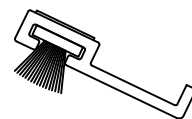


R

1o	2	3	4o
1u			4u

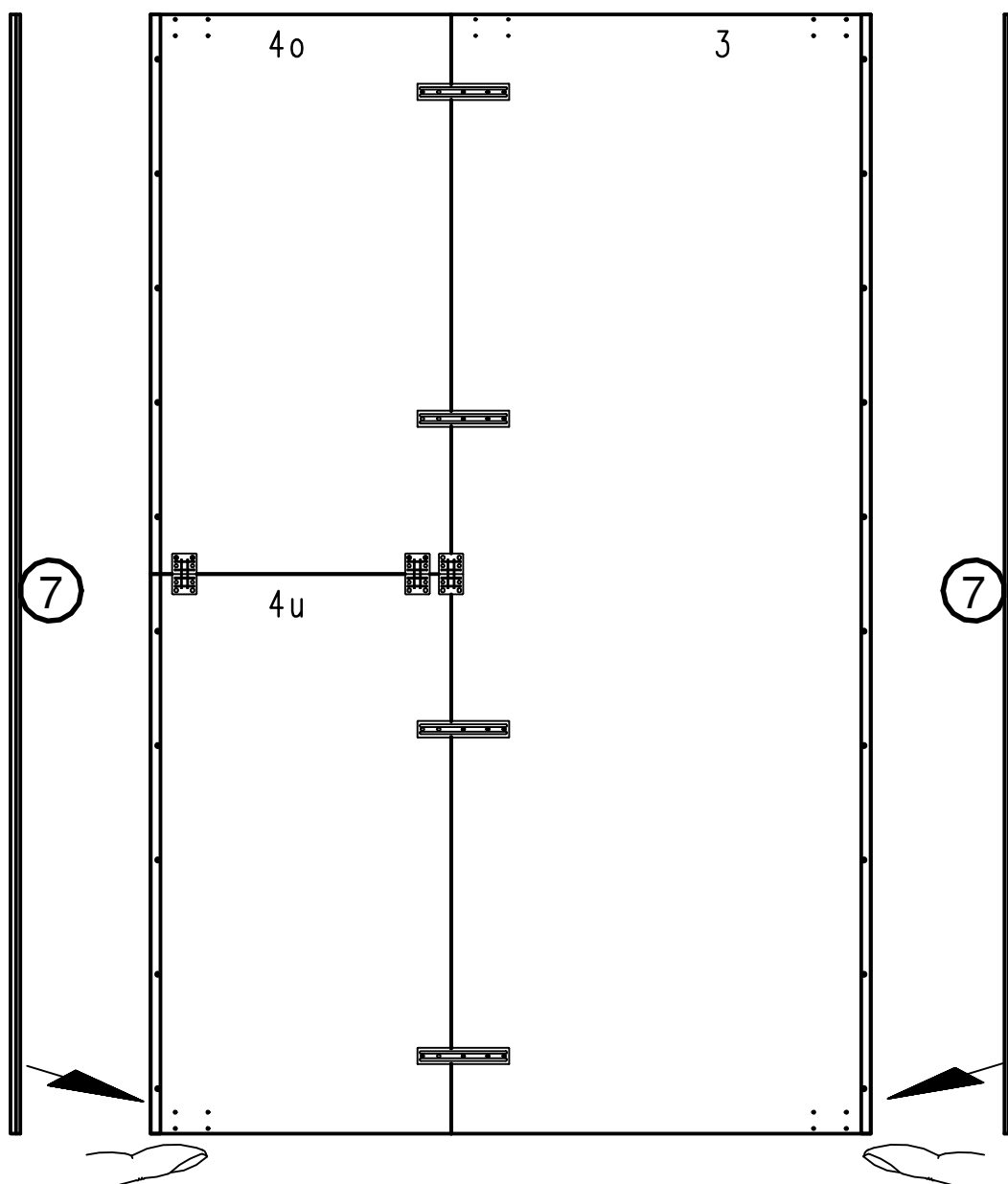


14.



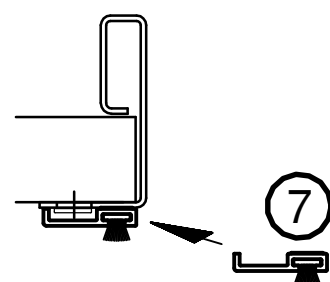
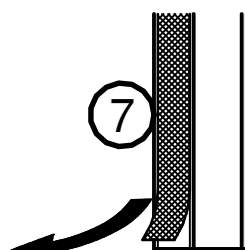
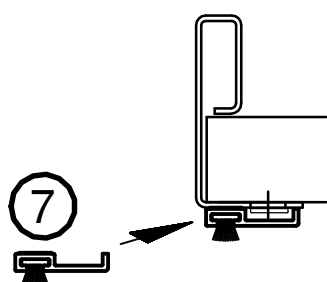
⑦

2 x



R

1o	2	3	4o
1u			4u



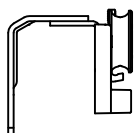
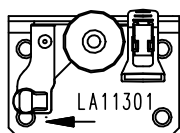
632.0574.000
6,3 x 14 mm



③

12-16 x

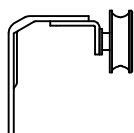
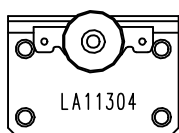
660.4600.000



⑫

1 x

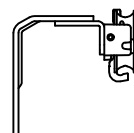
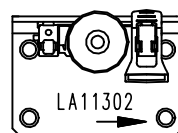
660.4603.000



⑬

1 x

660.4601.000

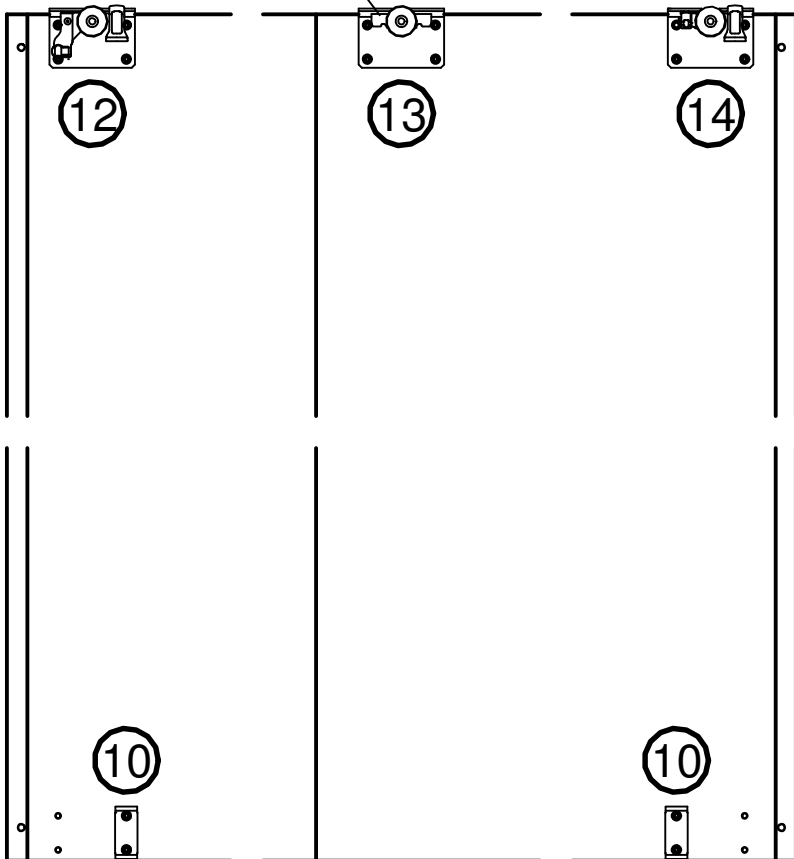


⑭

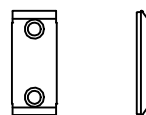
1 x

15.

260 - 340

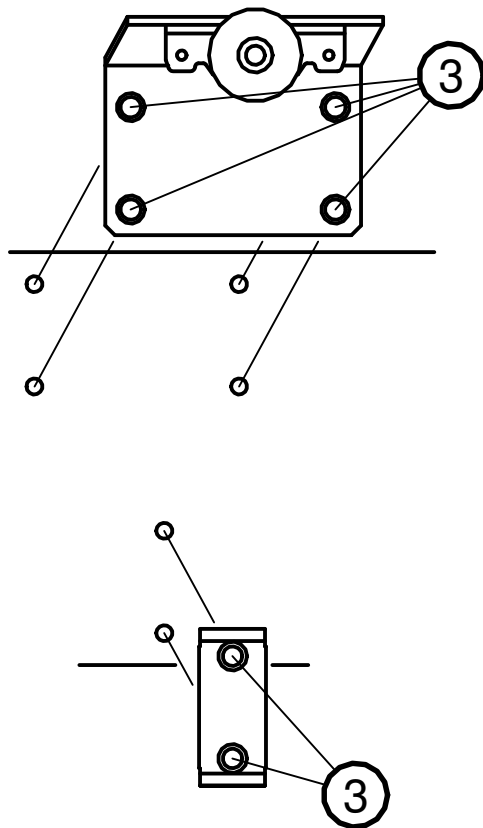


660.4612.000



⑩

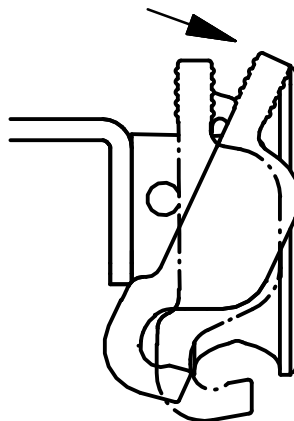
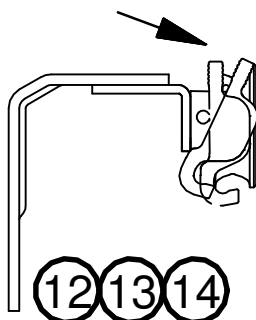
2 x



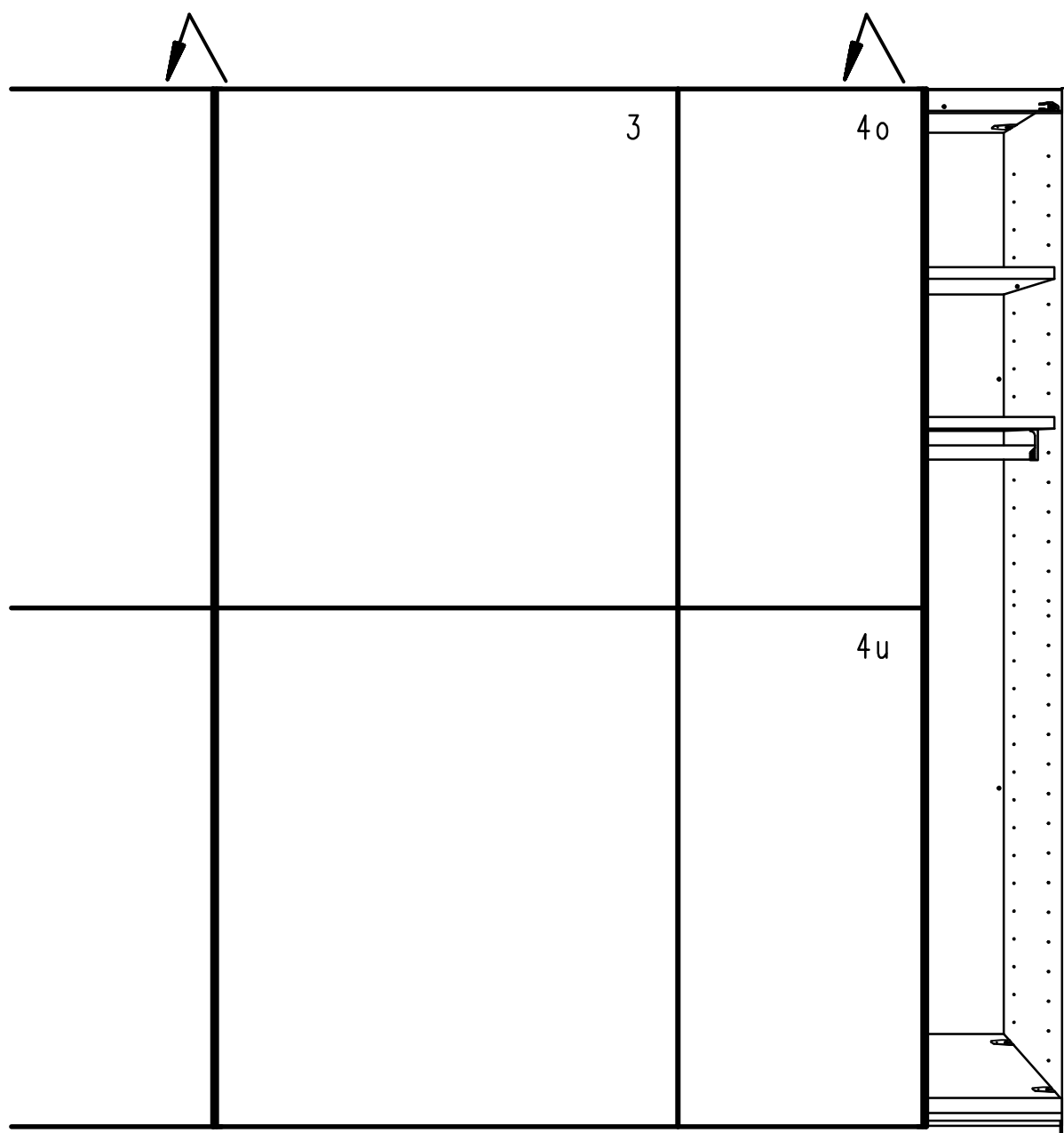
16.

R

1o	2	3	4o
1u			4u



17.

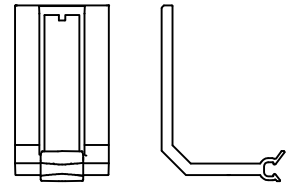


R

1 o	2	3	4 o
1 u			4 u

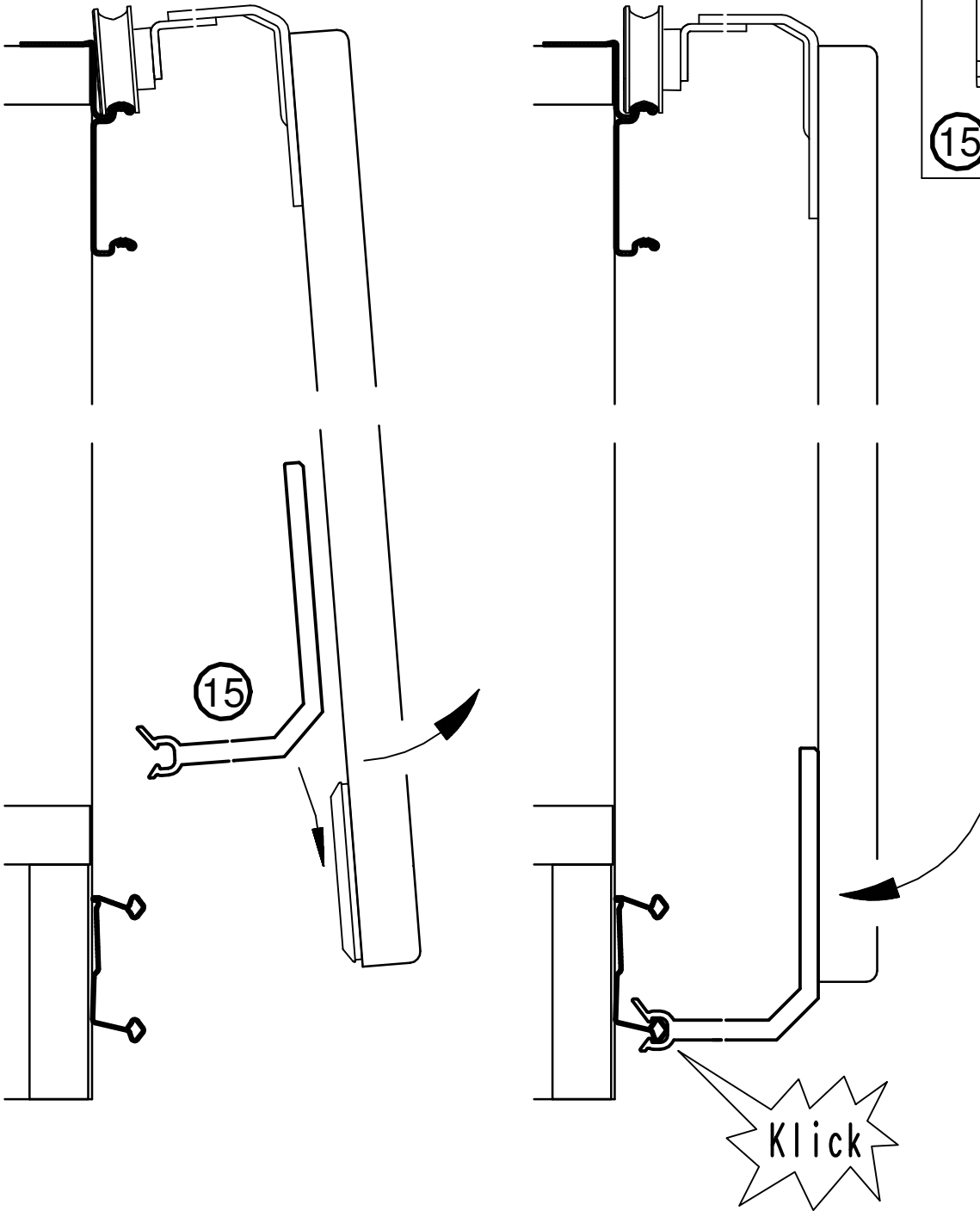
18.

660.4611.000



15

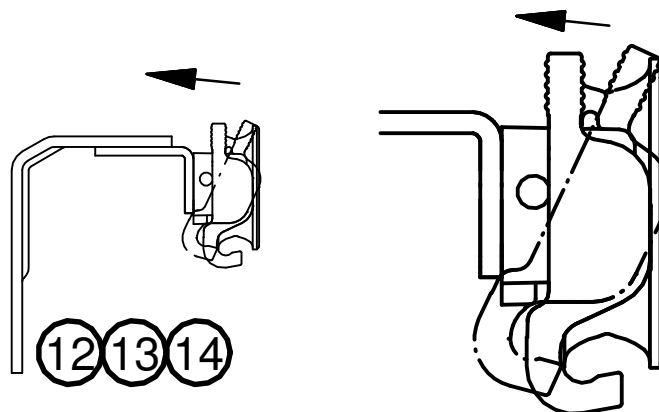
2 x



19.

R

1o	2	3	4o
1u			4u



20.

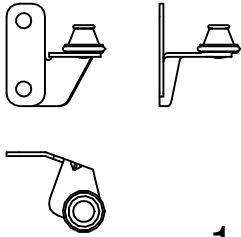
632.0038.000
4 x 14 mm



2

2 x

650.9318.000



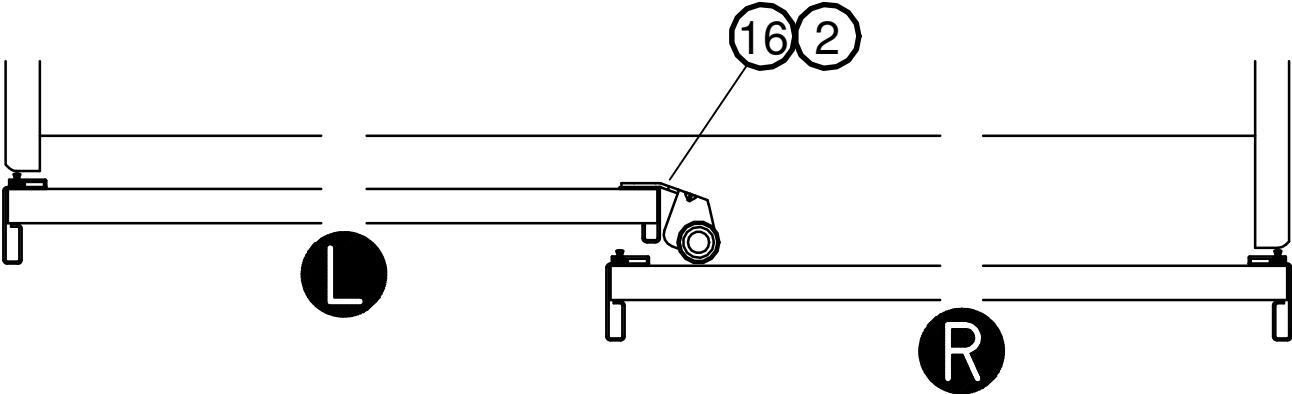
16

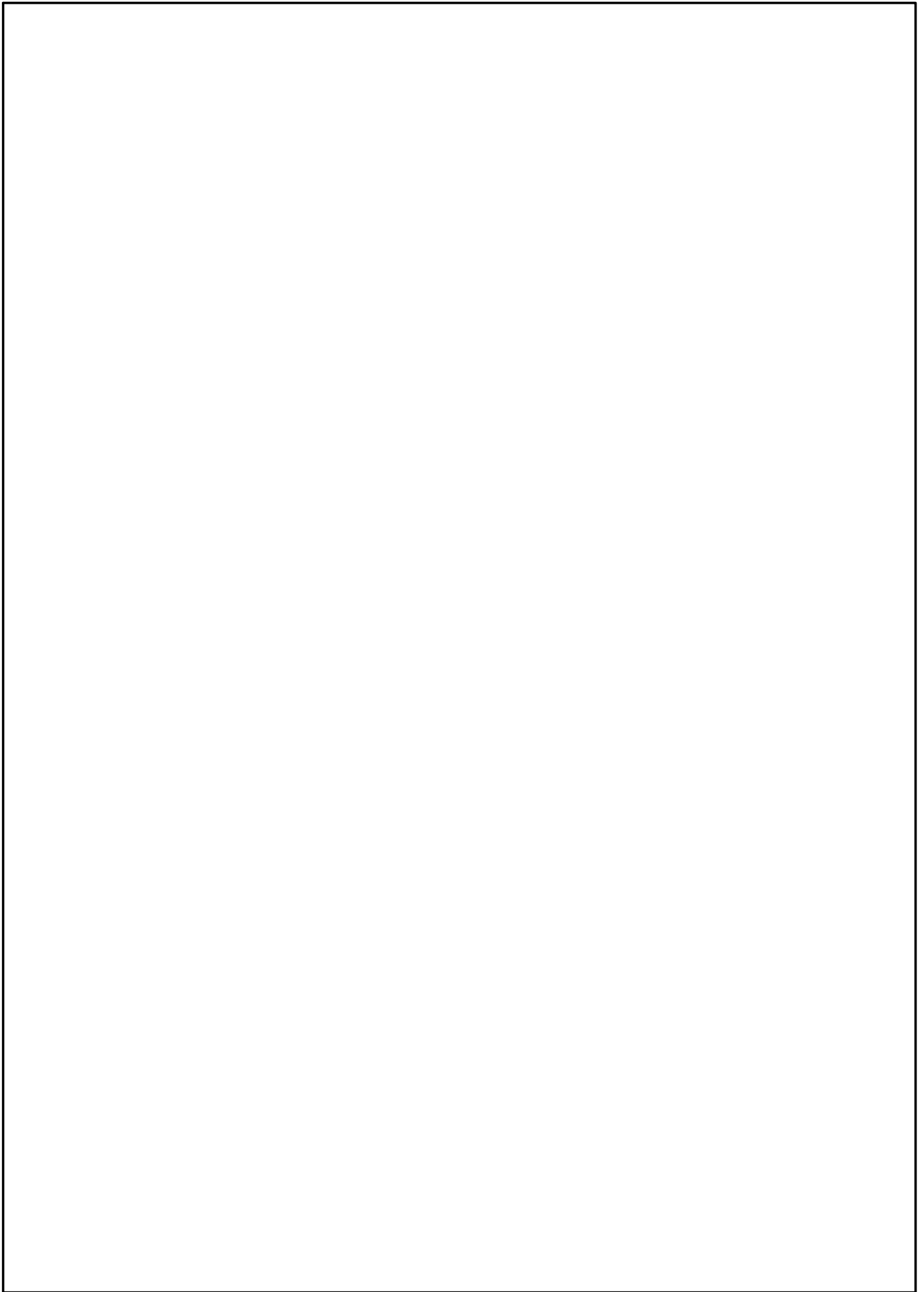
1 x

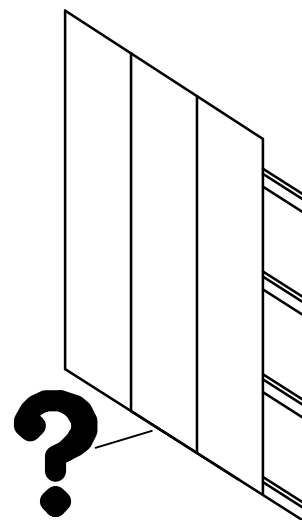
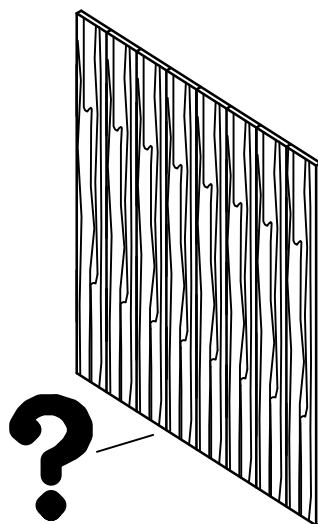
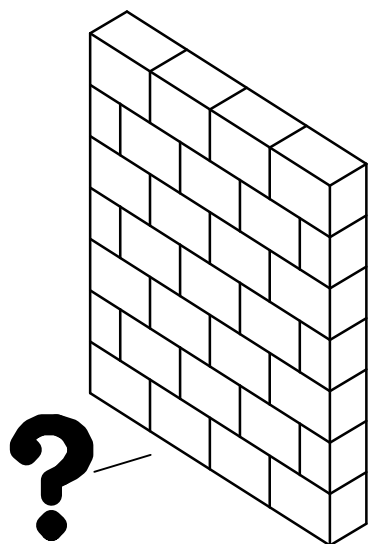
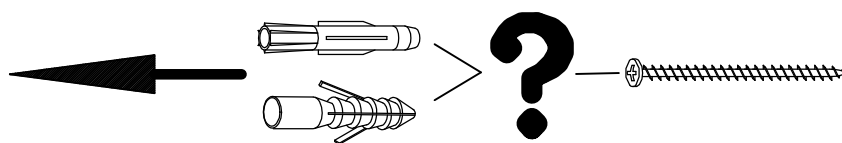
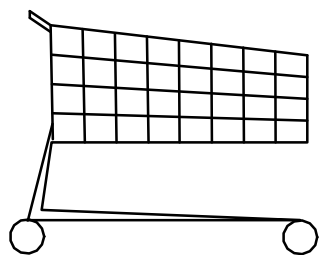
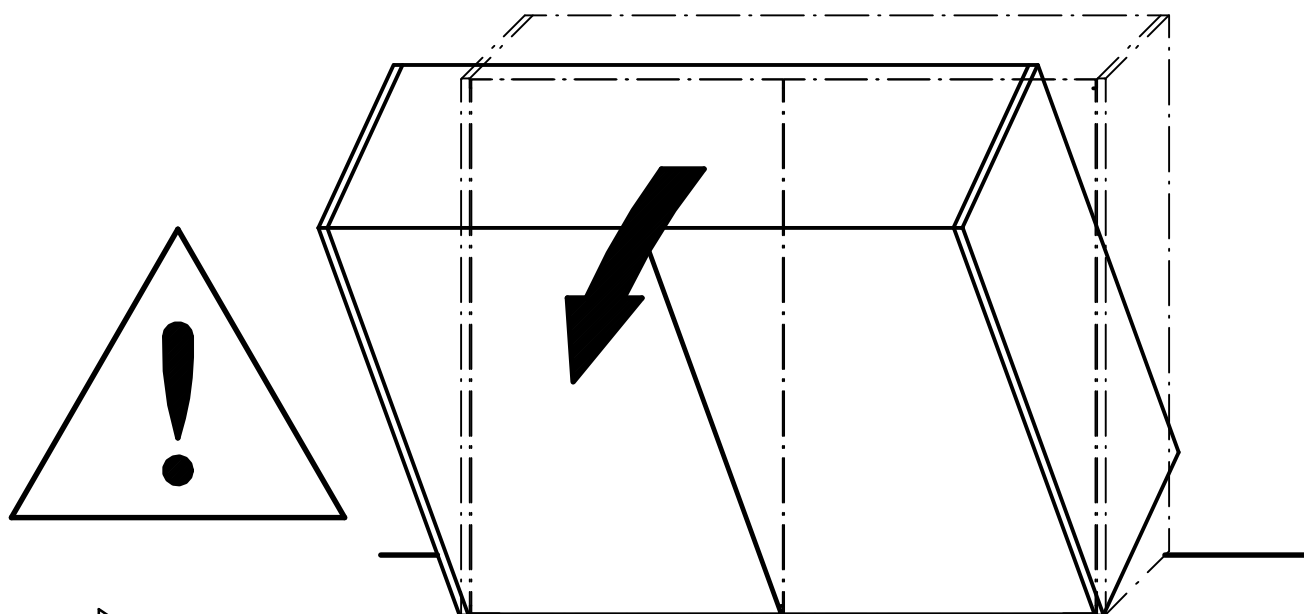
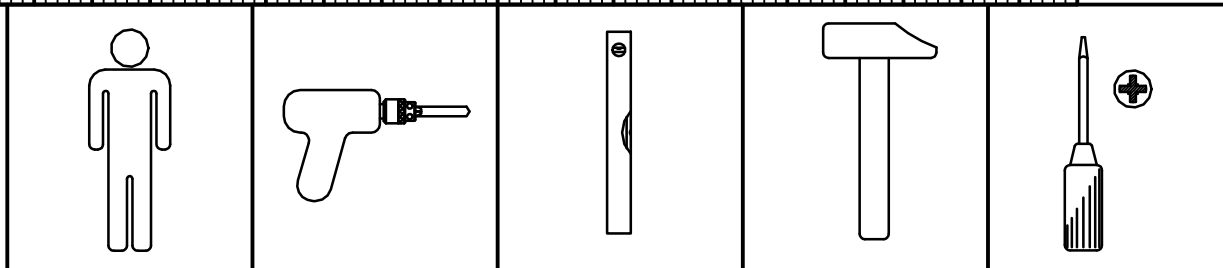
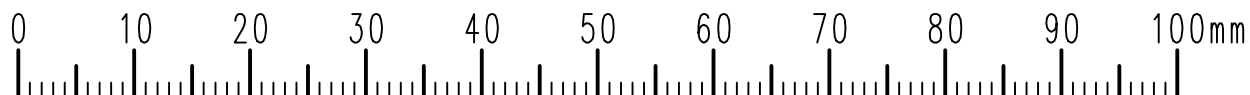
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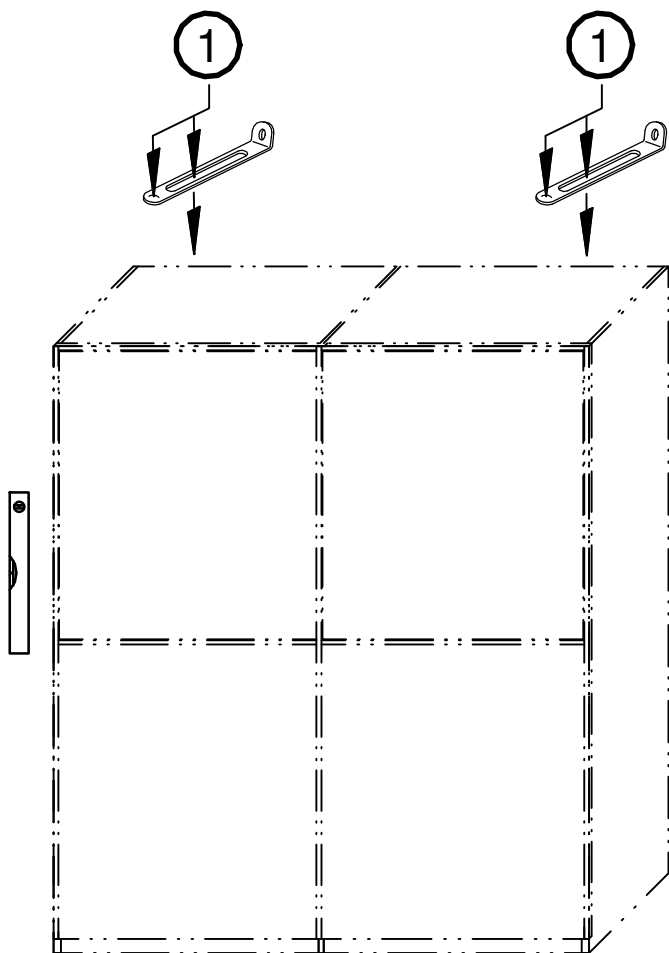
R

1o	2	3	4o
1u			4u

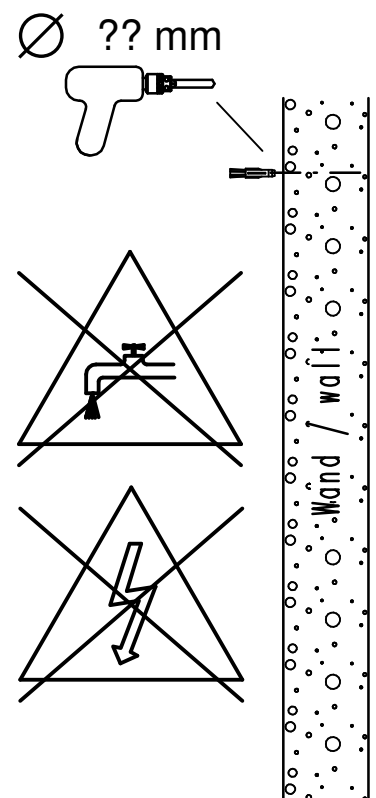
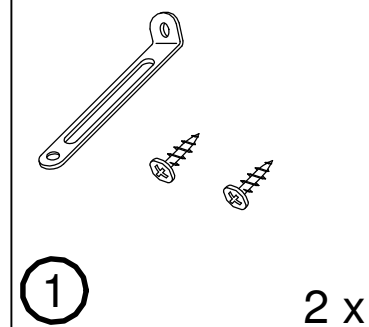








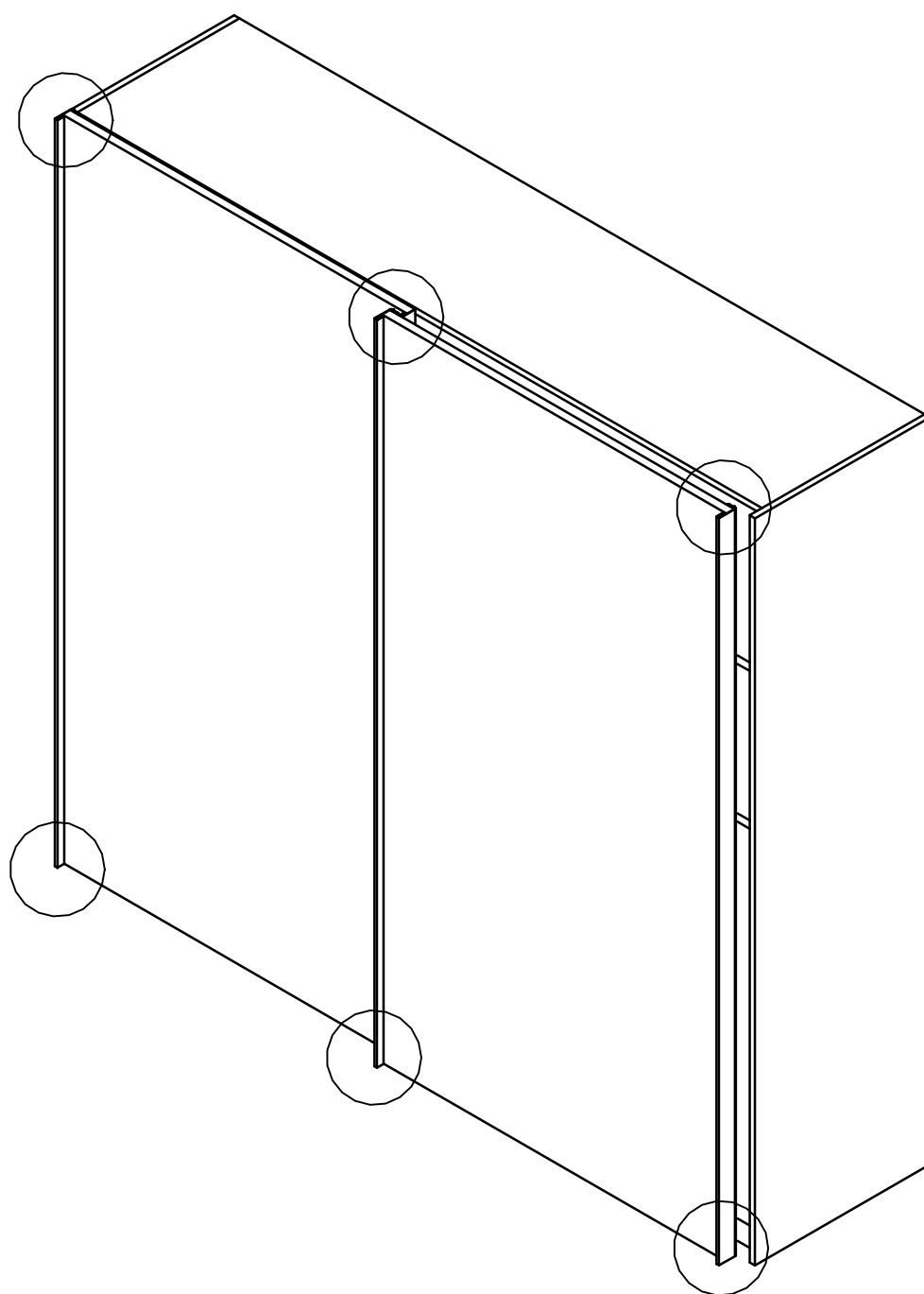
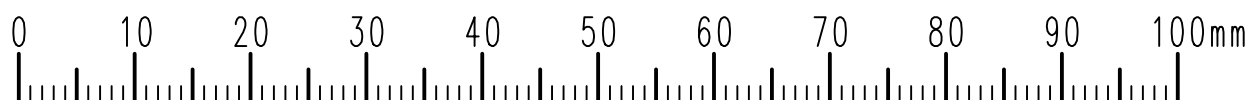
VERSION 1



VERSION 2

T.-Nr. 731.8275

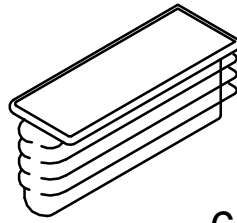
Index : 0



630.1110.000

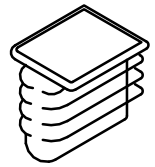
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①

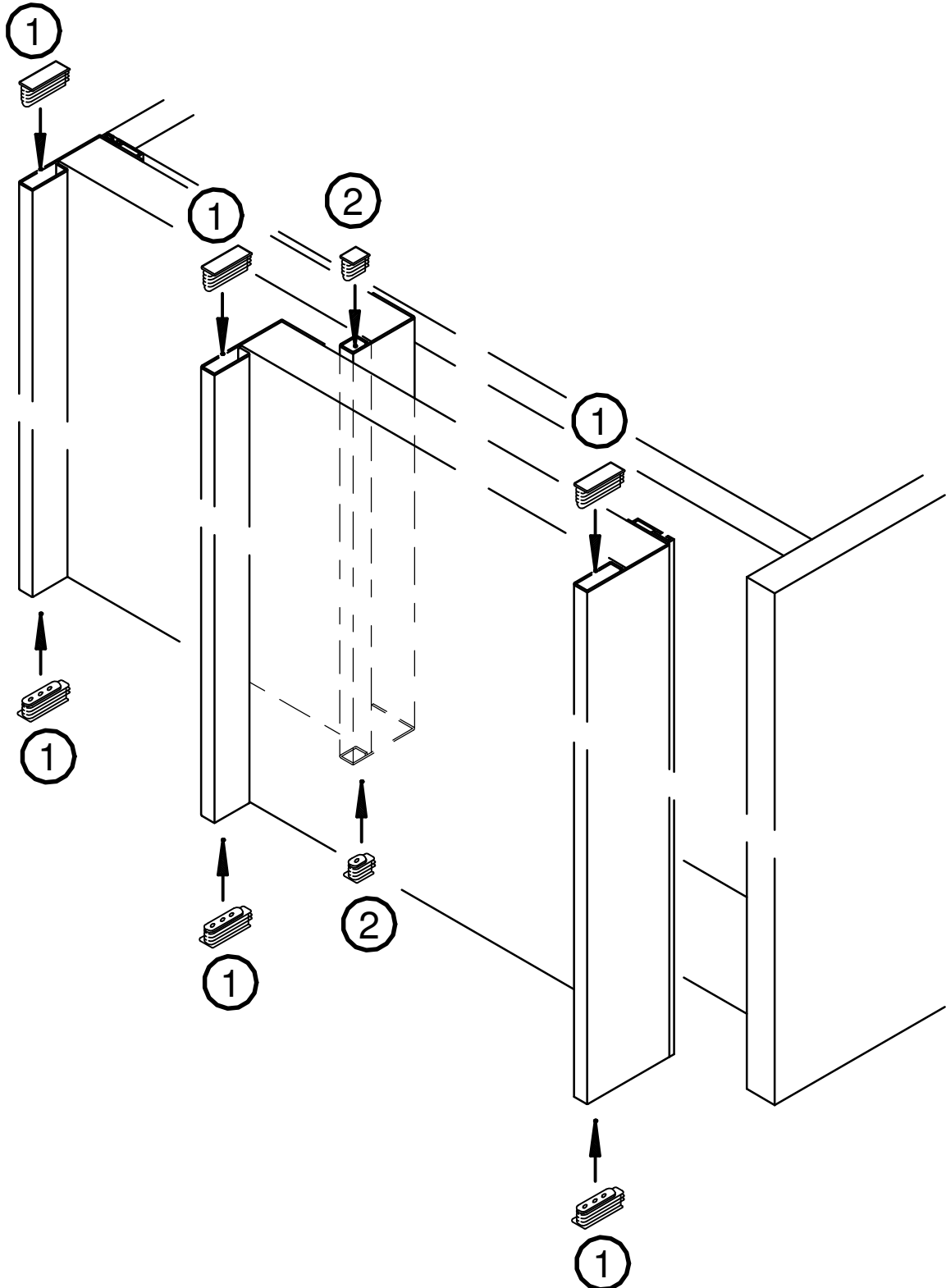


6 x

②

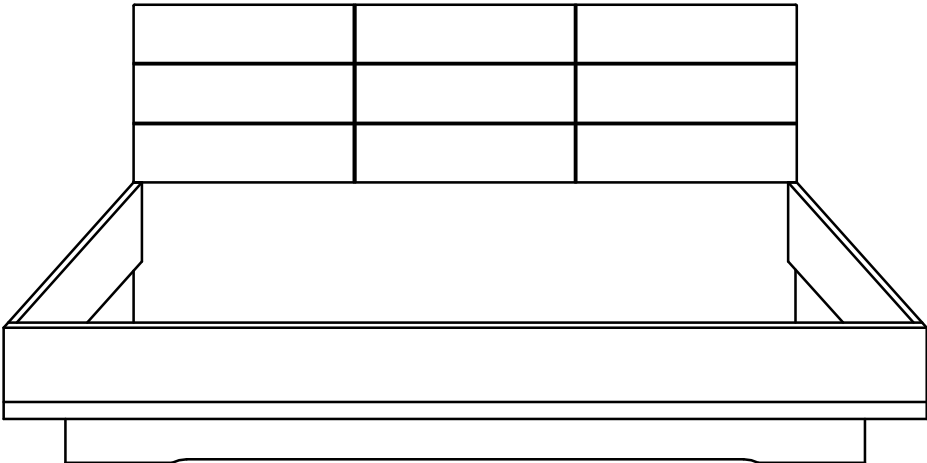
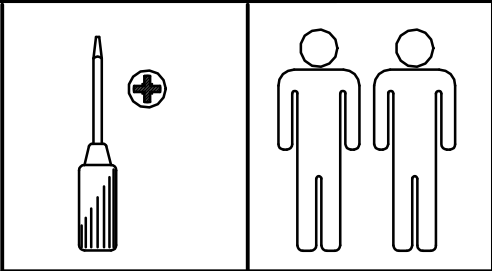
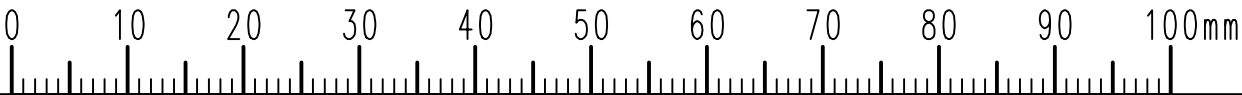


2 x



T.-Nr. 731.8505

Index : 0

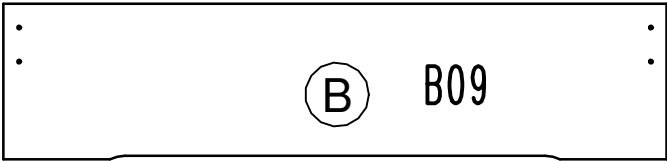


A

D48

B

B09



B01

C



E



E



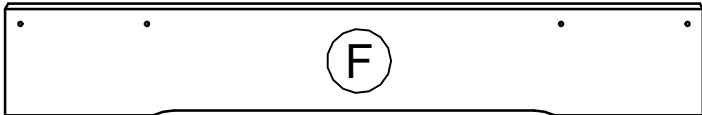
B02

D



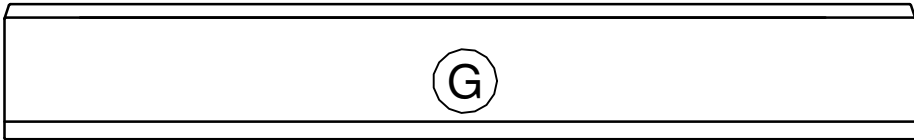
F

B36



G

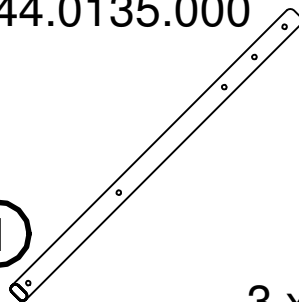
B08



1.

644.0135.000

①

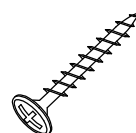


3 x

631.1530.000

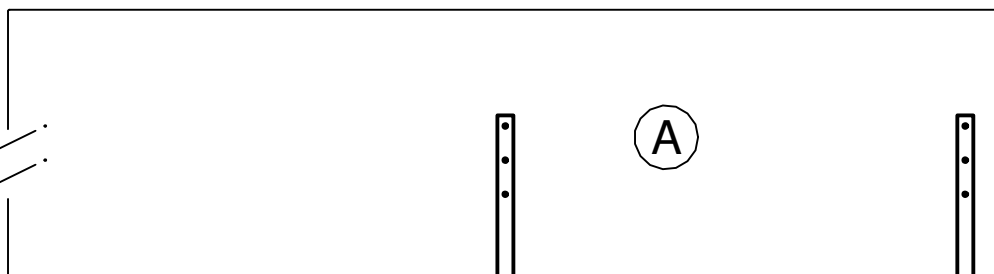
4 x 30 mm

②

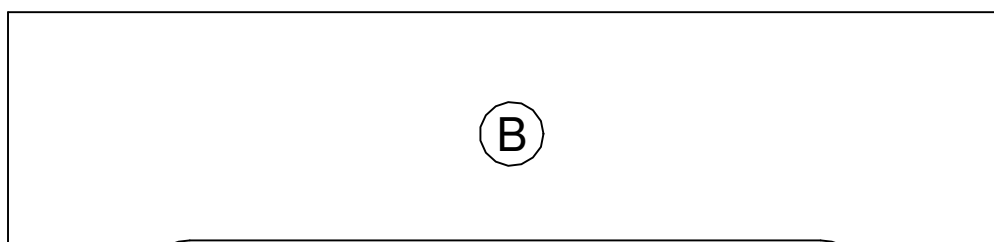


15 x

①
②

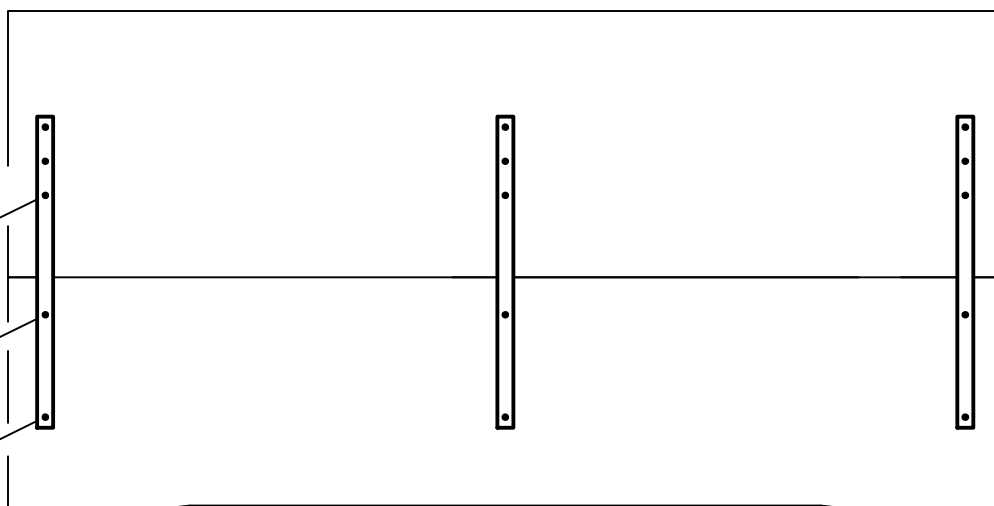
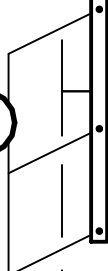


A



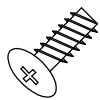
B

②



2.

631.1001.000
M 6 x 12 mm



③

4 x

624.0027.000



④

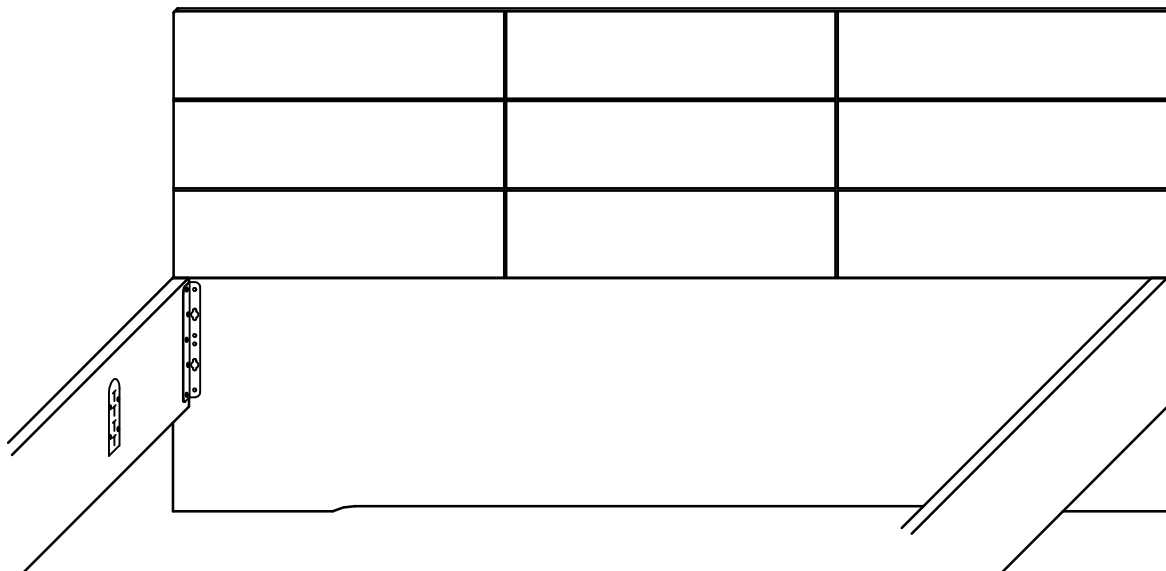
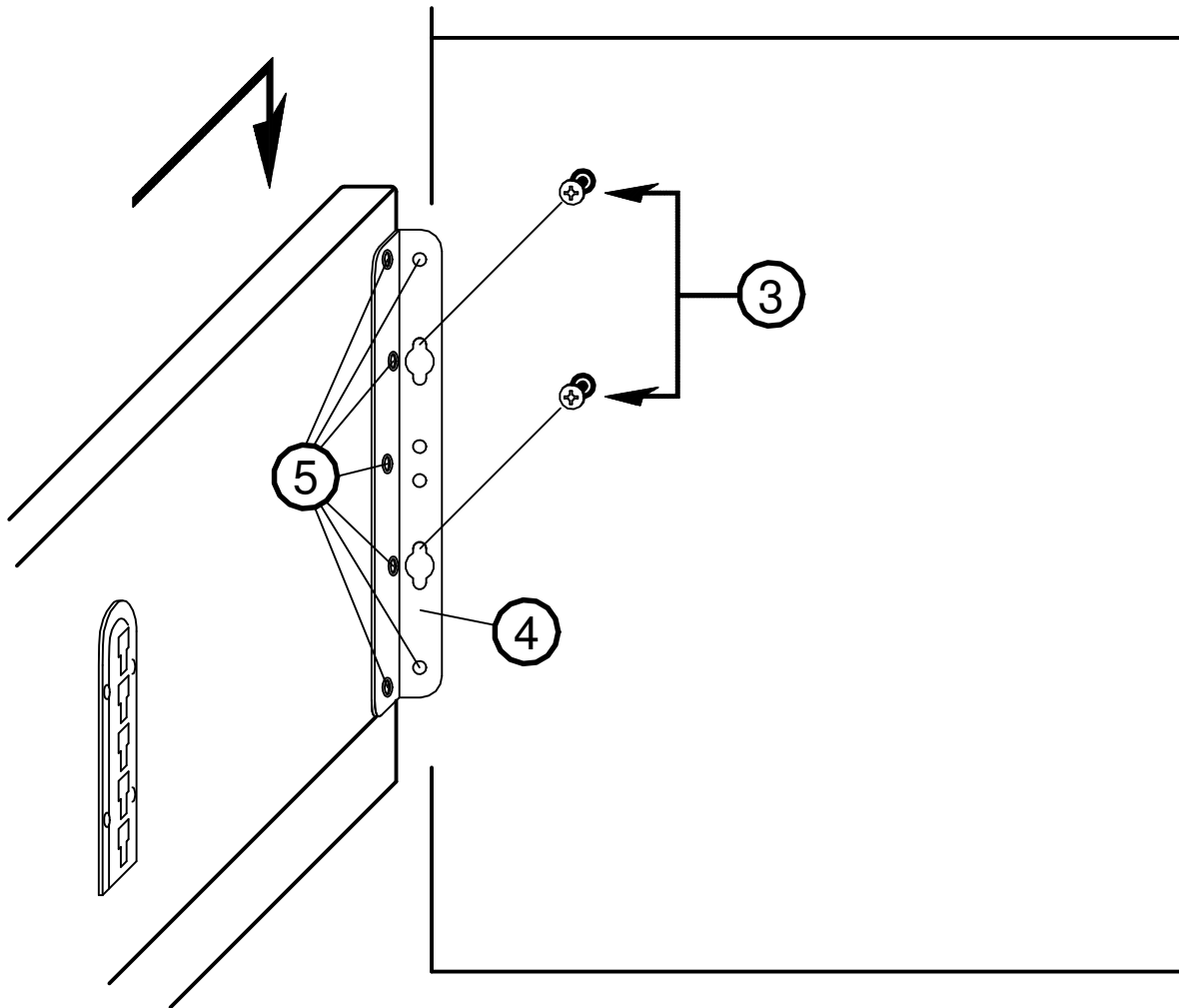
2 x

631.1051.000
4 x 17 mm



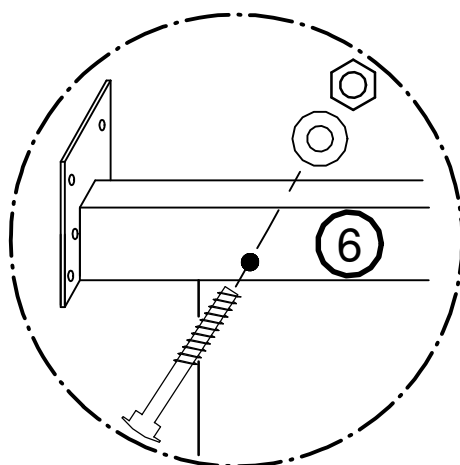
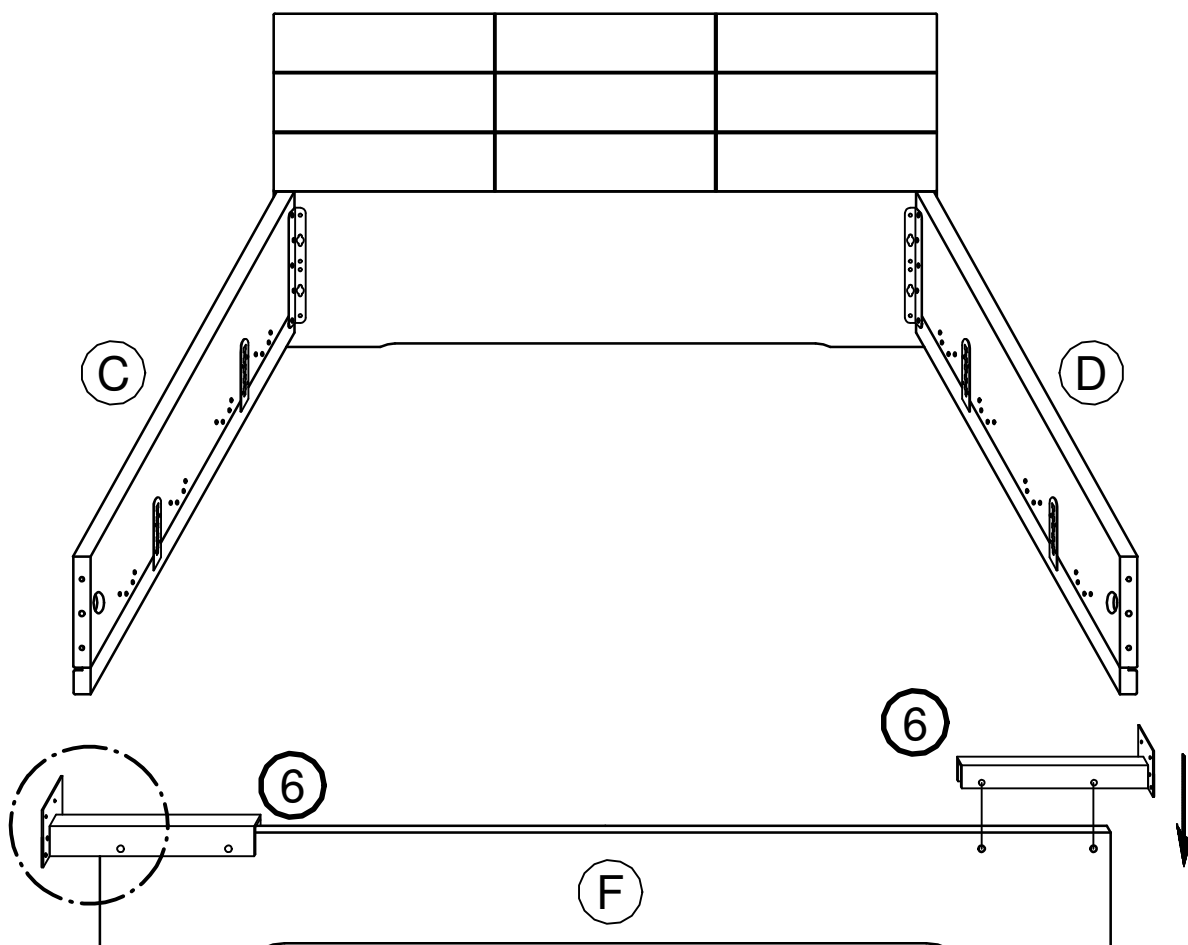
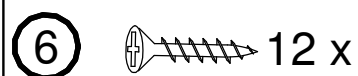
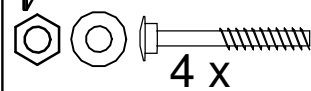
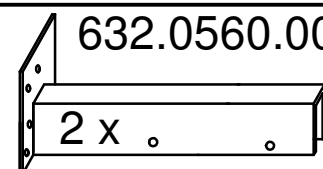
⑤

14 x



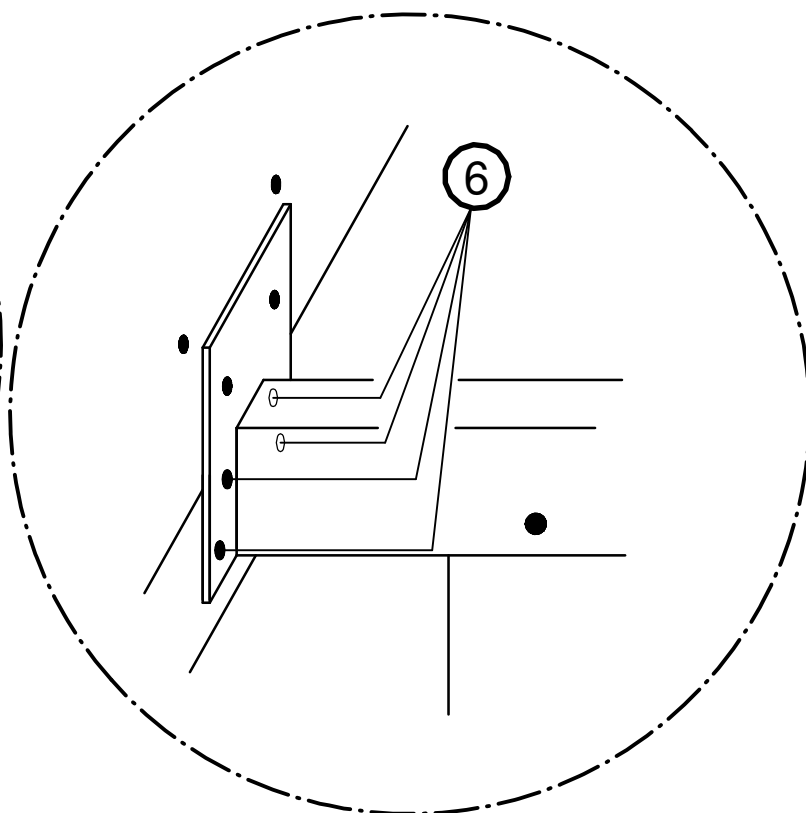
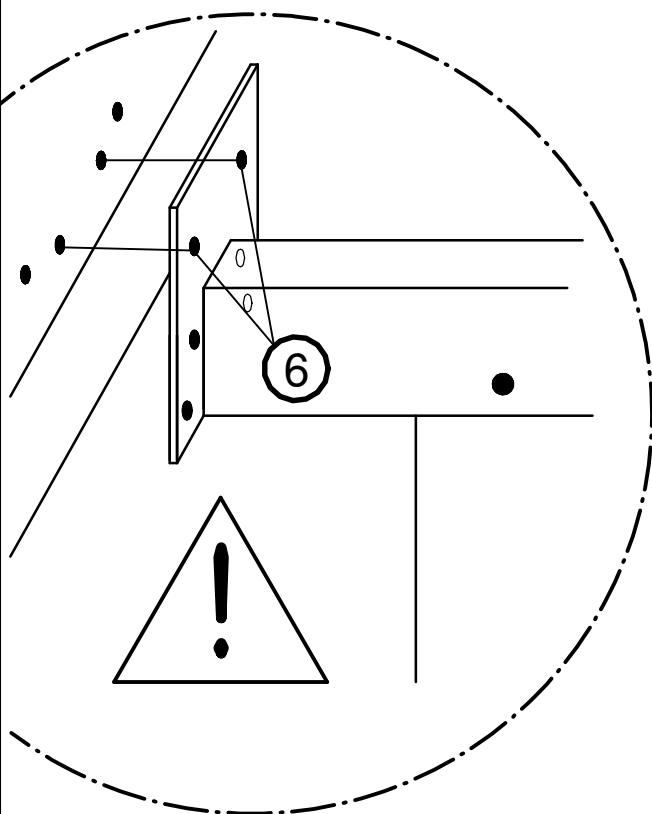
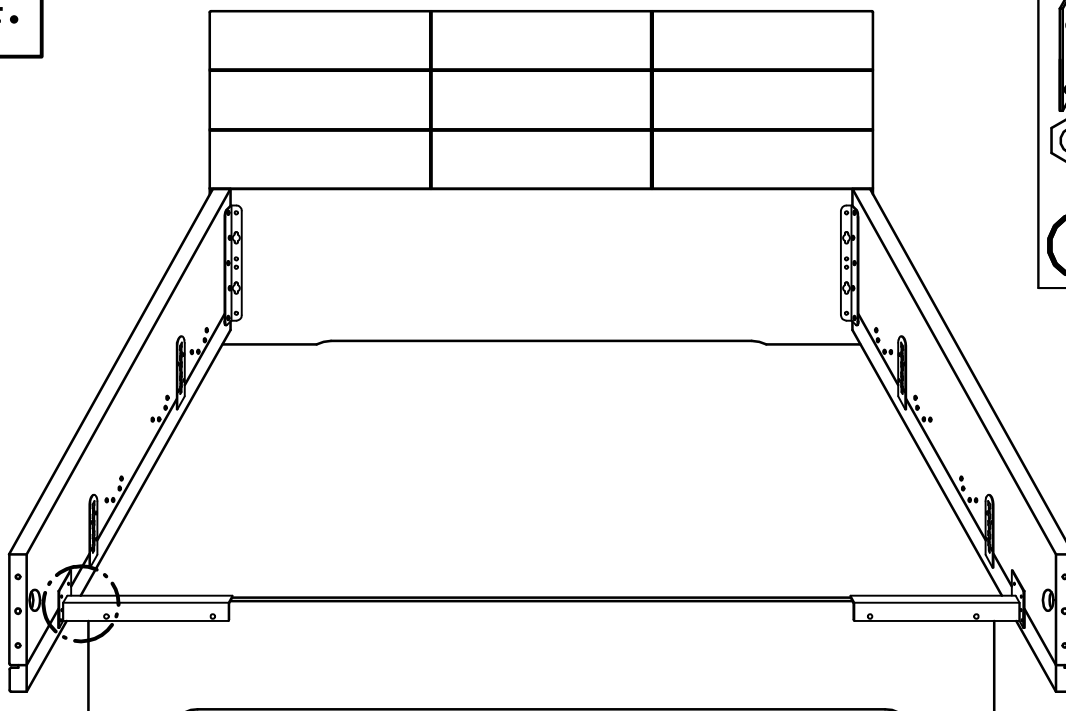
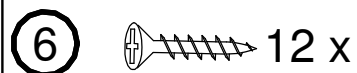
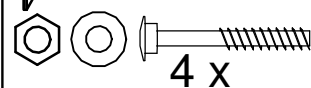
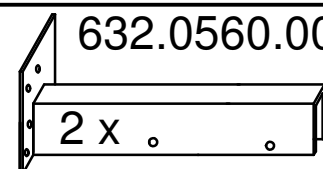
3.

632.0560.000



4.

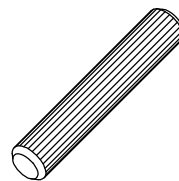
632.0560.000



5.

730.1140.000
8 x 40 mm

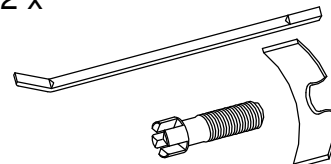
⑦



4 x

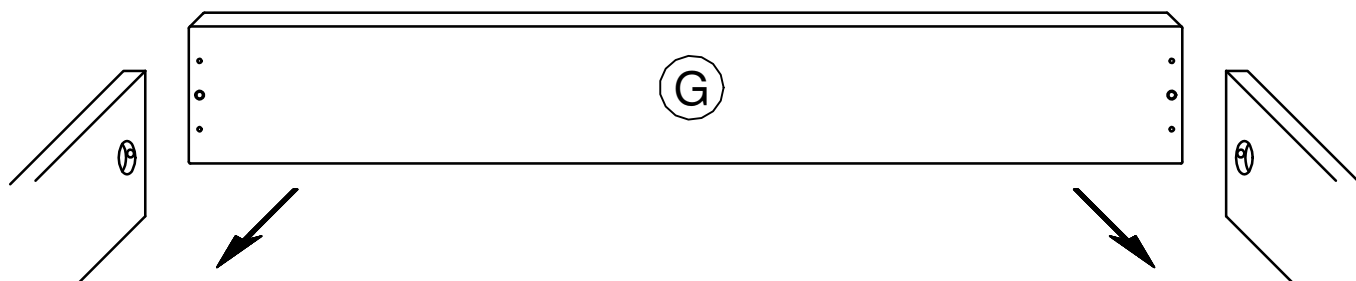
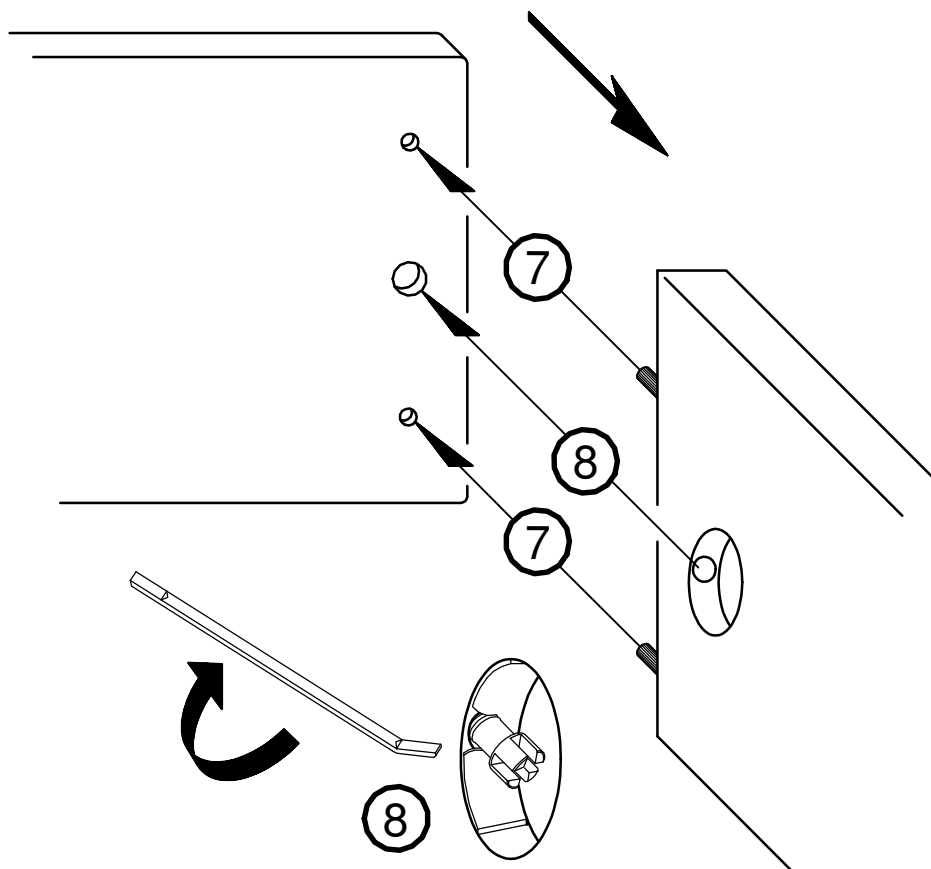
624.0090.000

2 x

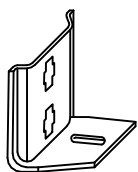


⑧

1 x



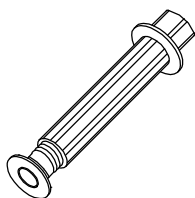
644.0184.000



⑨

4 x

644.0180.000



⑩

2 x

644.0243.000



⑪

2 x

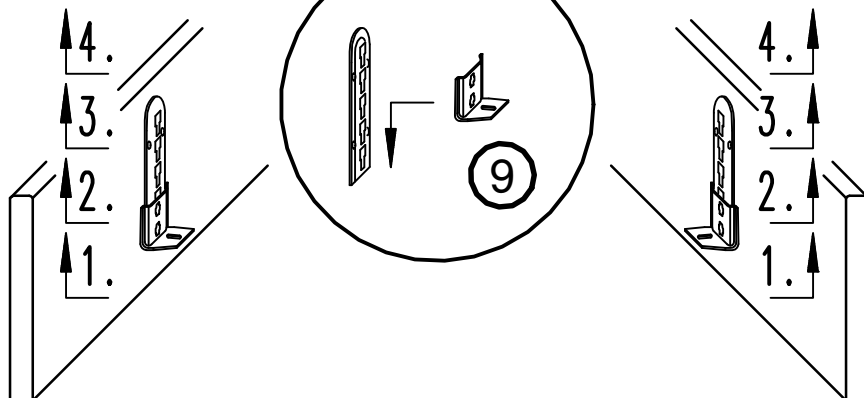
644.0181.000



⑫

2 x

6.



632.0550.000

M 10 x 30

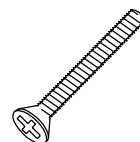


⑬

2 x

632.0551.000

M 5 x 30 mm



⑭

4 x

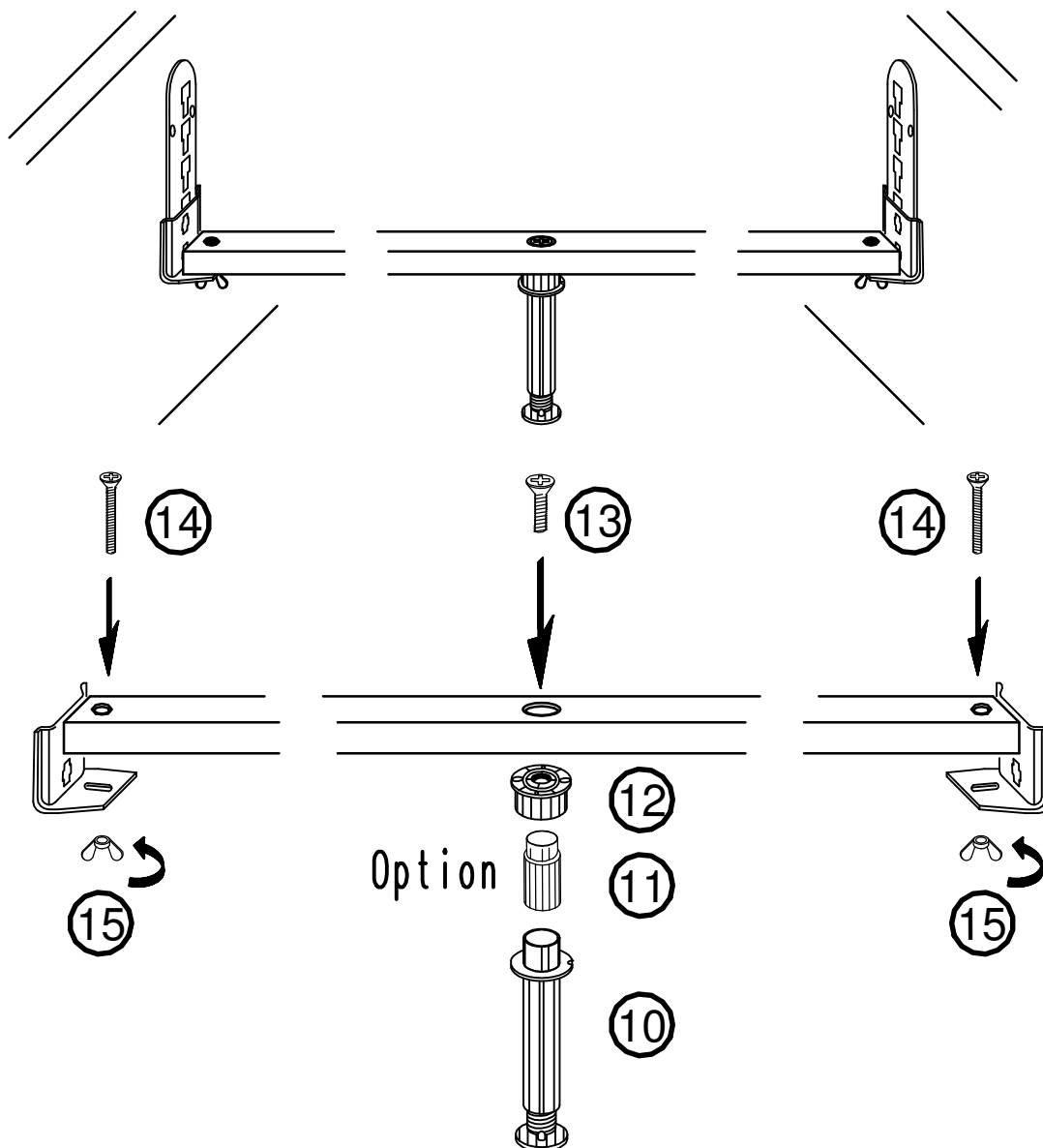
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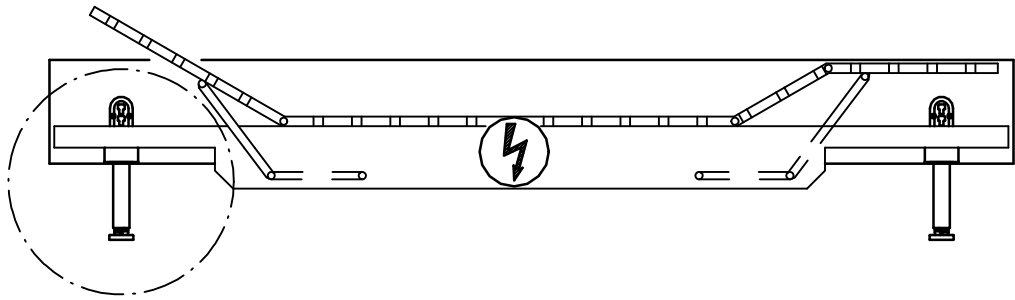
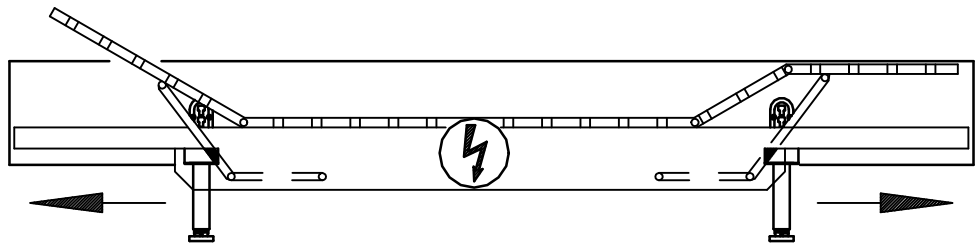
M 5

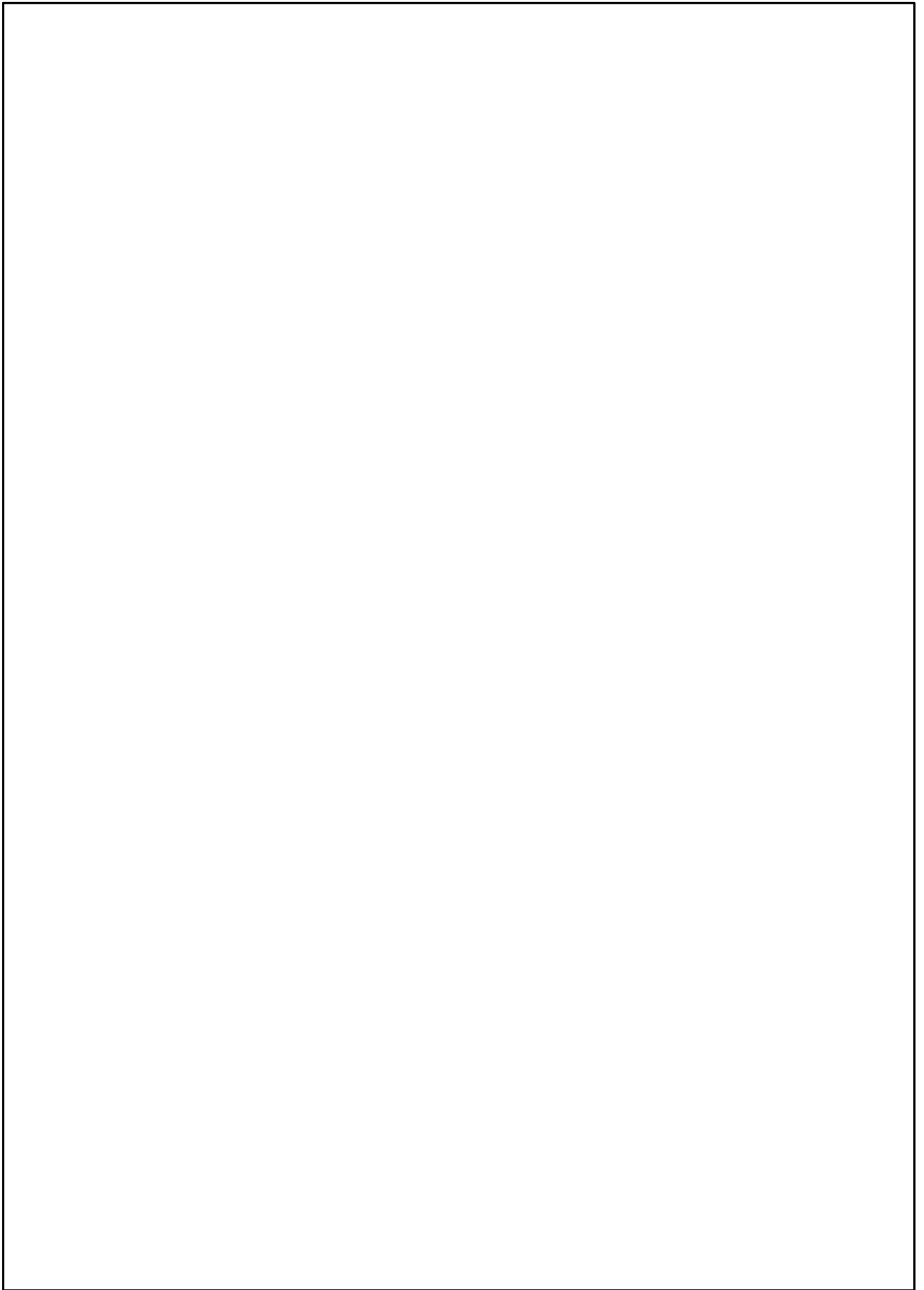


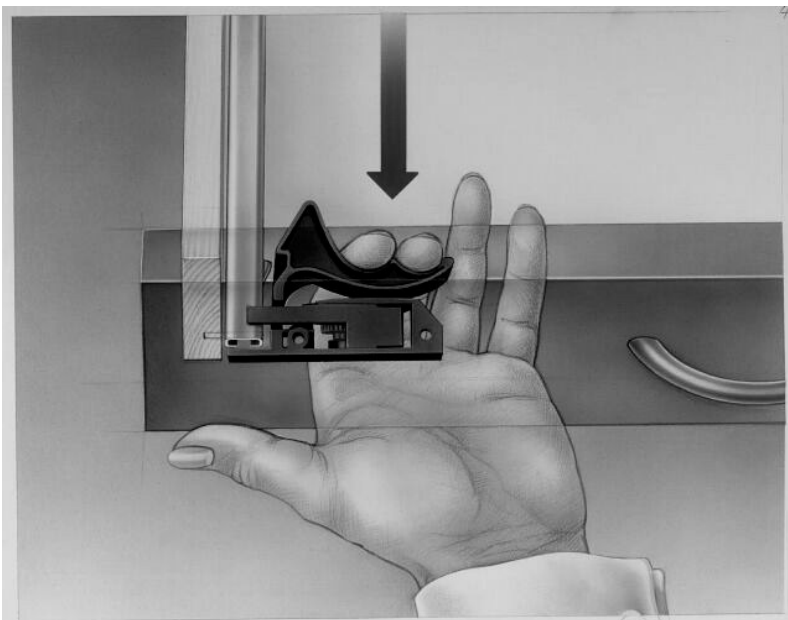
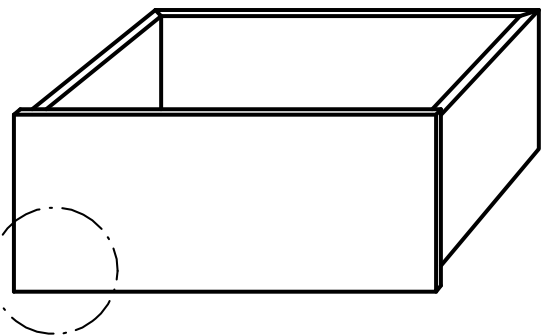
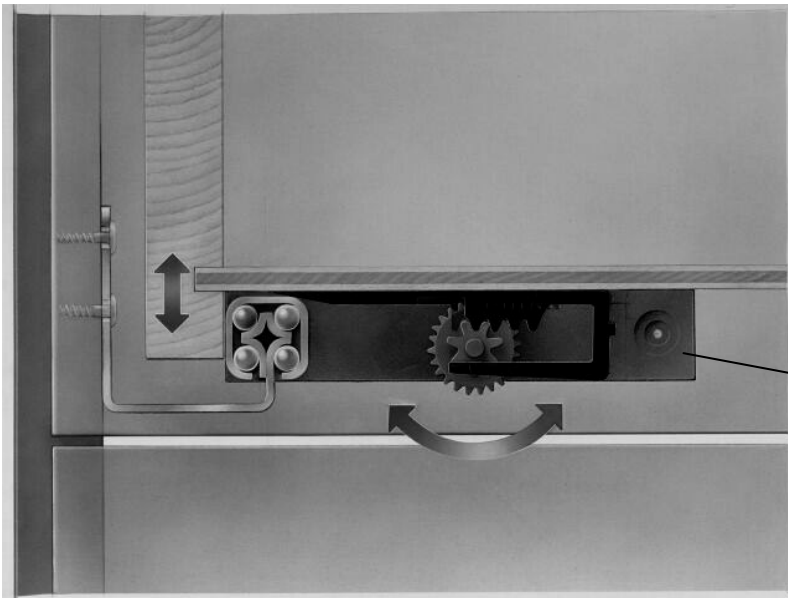
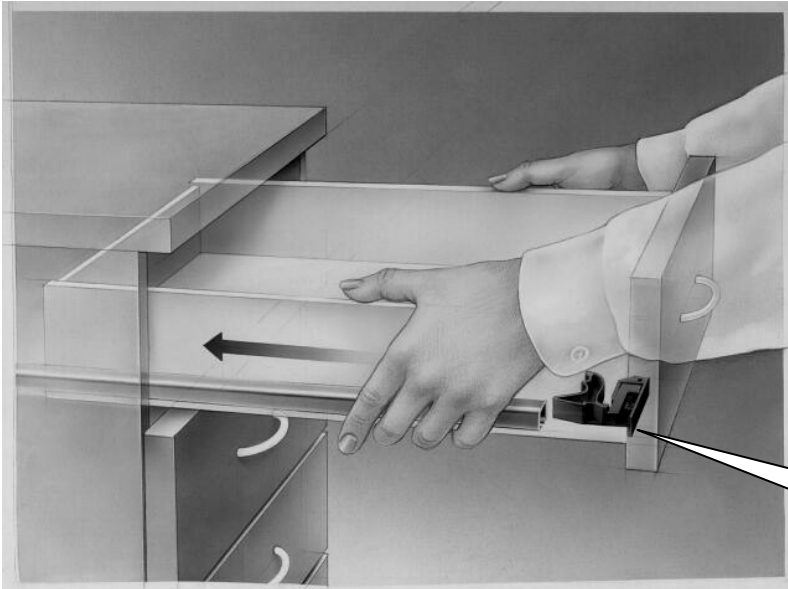
⑮

4 x



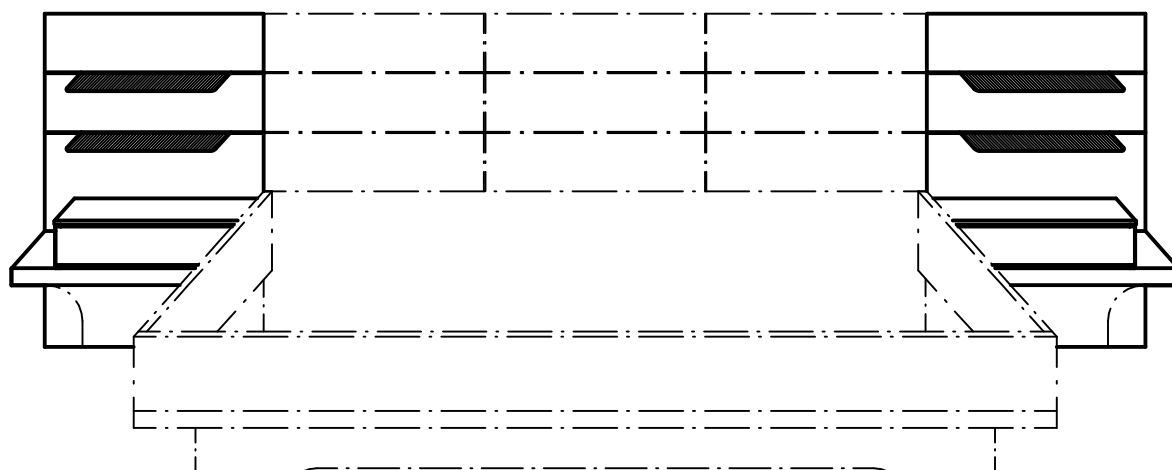
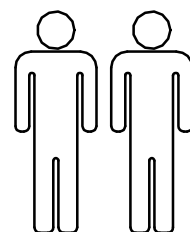
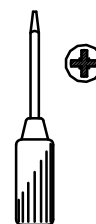
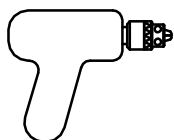






T.-Nr. 731.8318

Index : 1





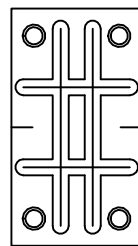
1.

641.0253.000

631.1441.000

4 x 15 mm

①

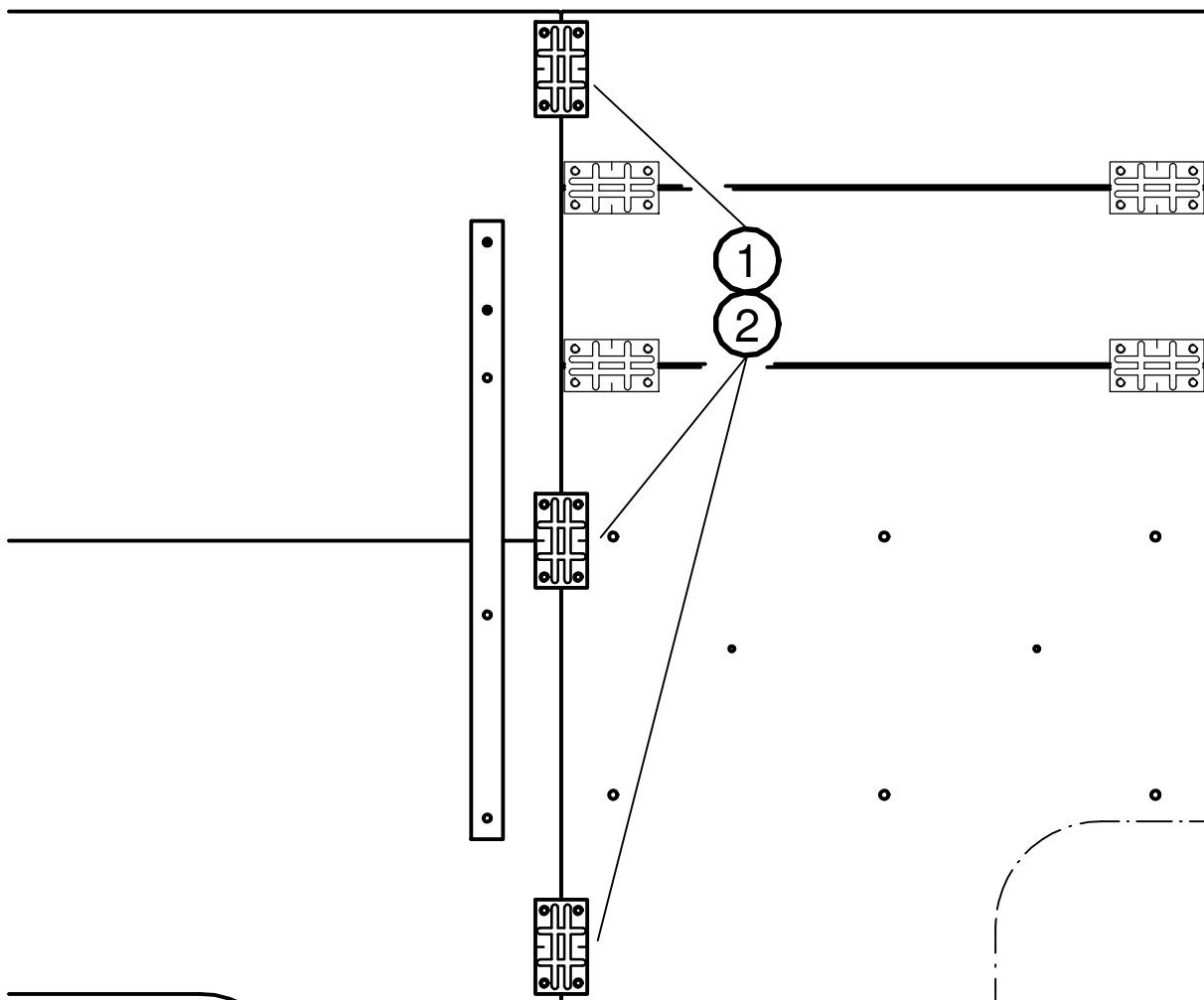


6 x

②



24 x

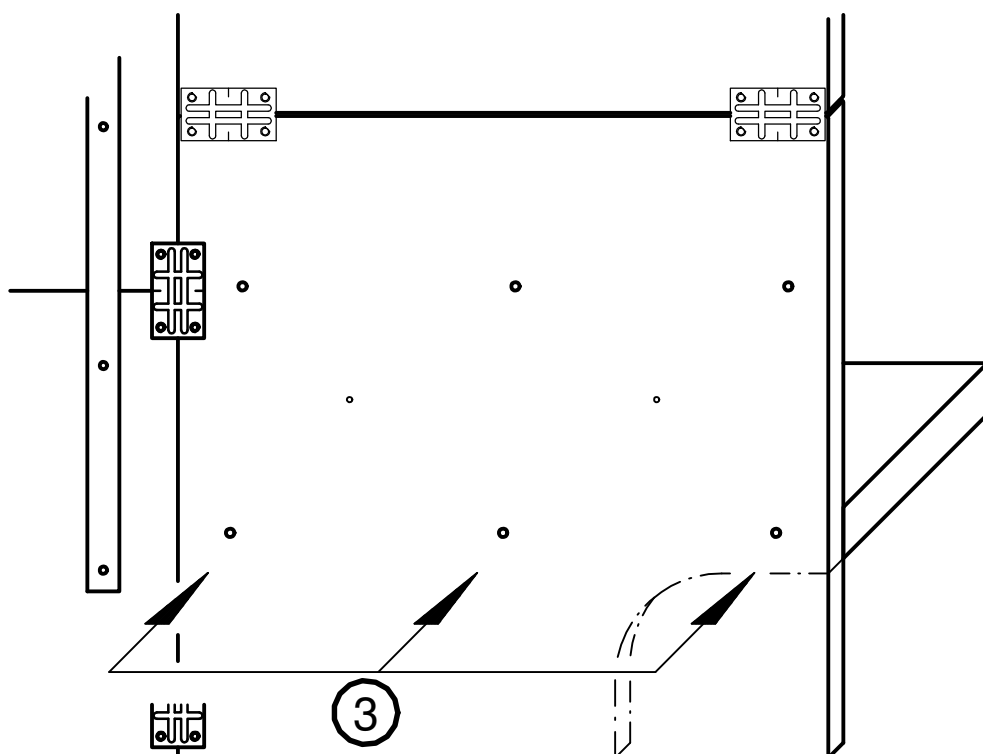
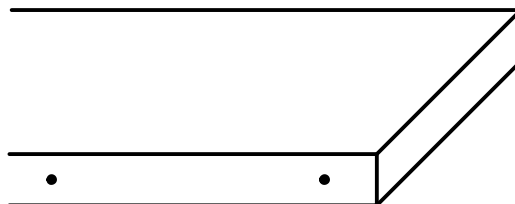
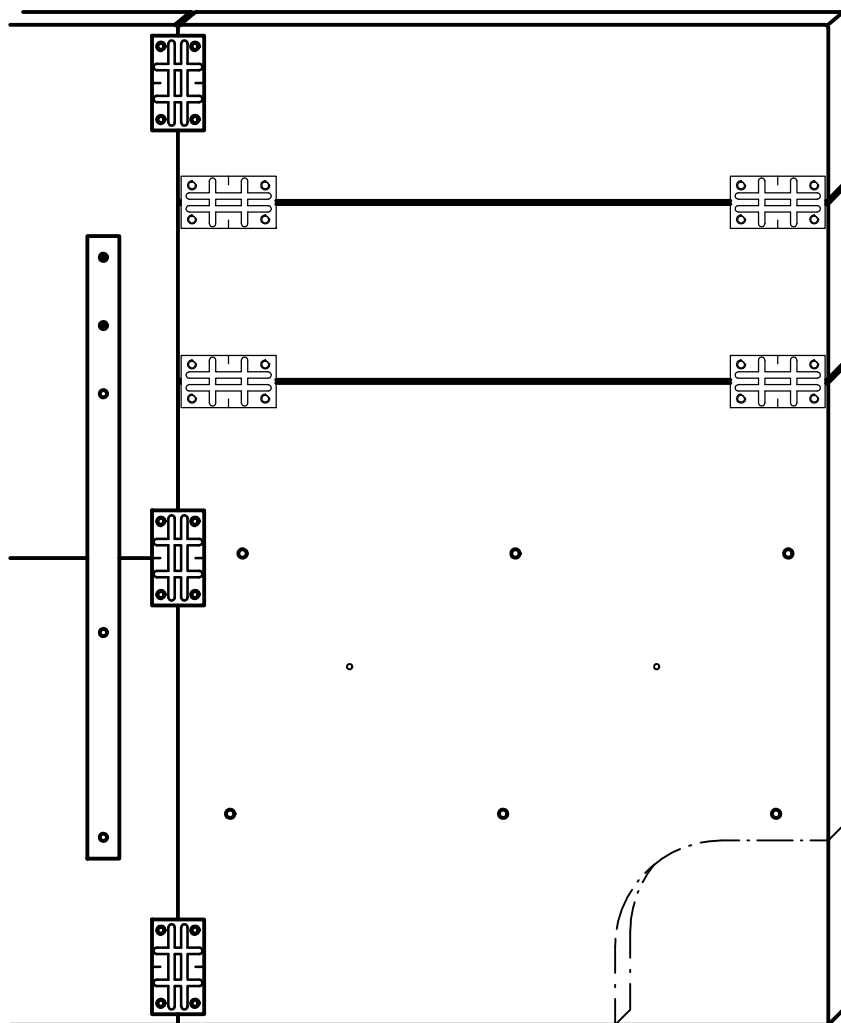


2.

631.1202.000
7 x 70 mm

3

6 x



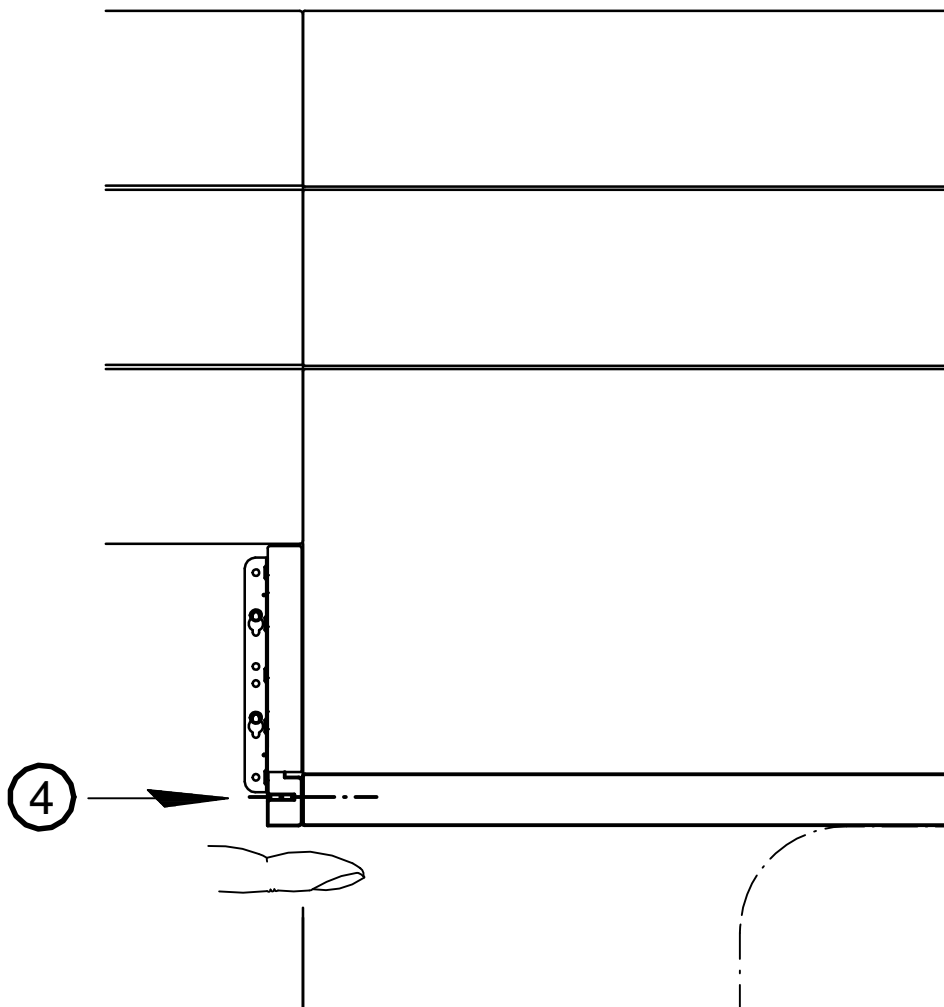
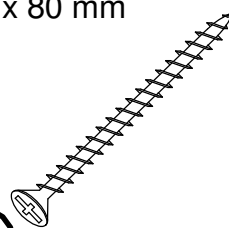
3.

631.1213.000

4,5 x 80 mm

4

4 x



4.

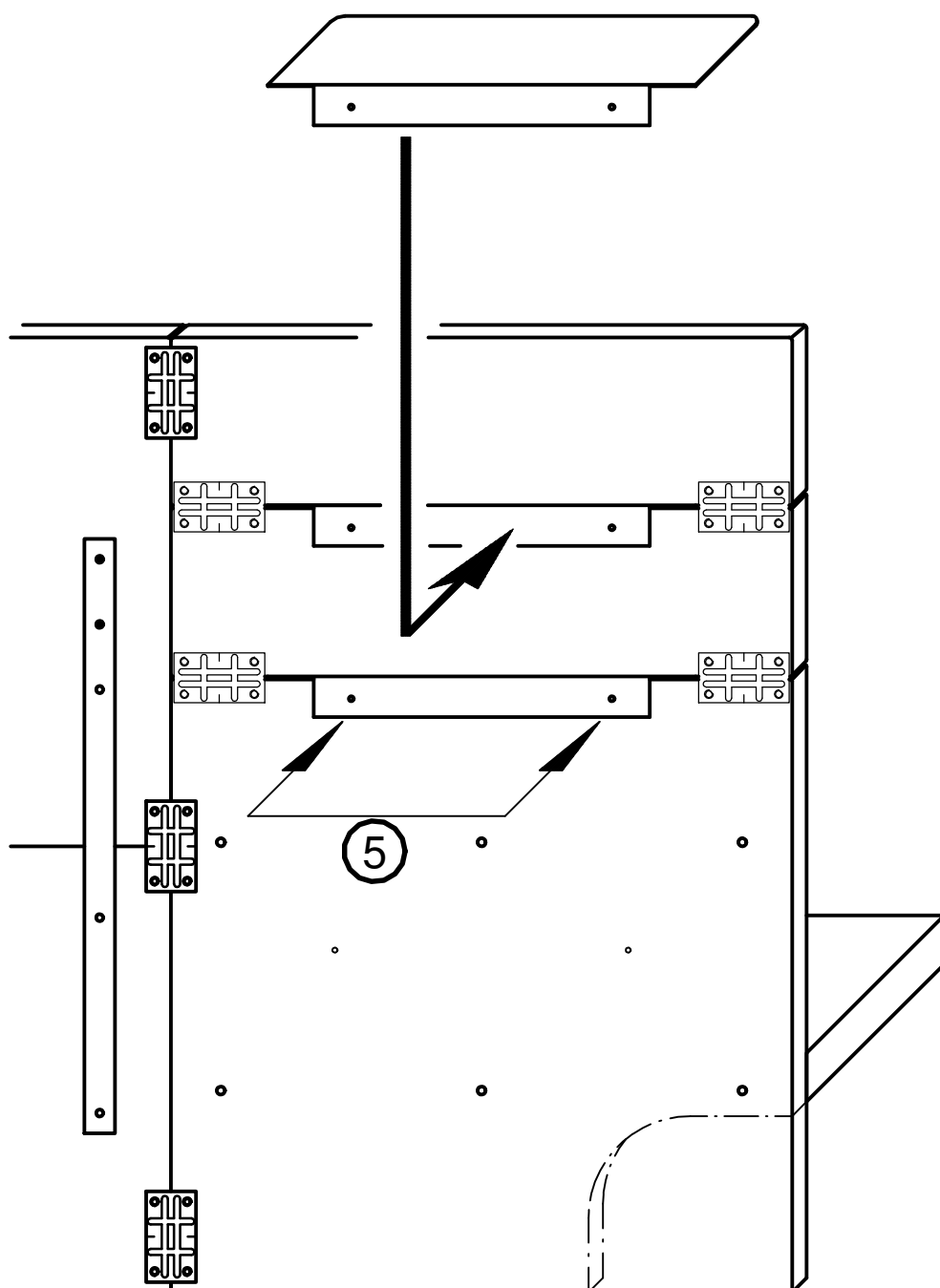
631.1504.000

3,5 x 17 mm



⑤

8 x

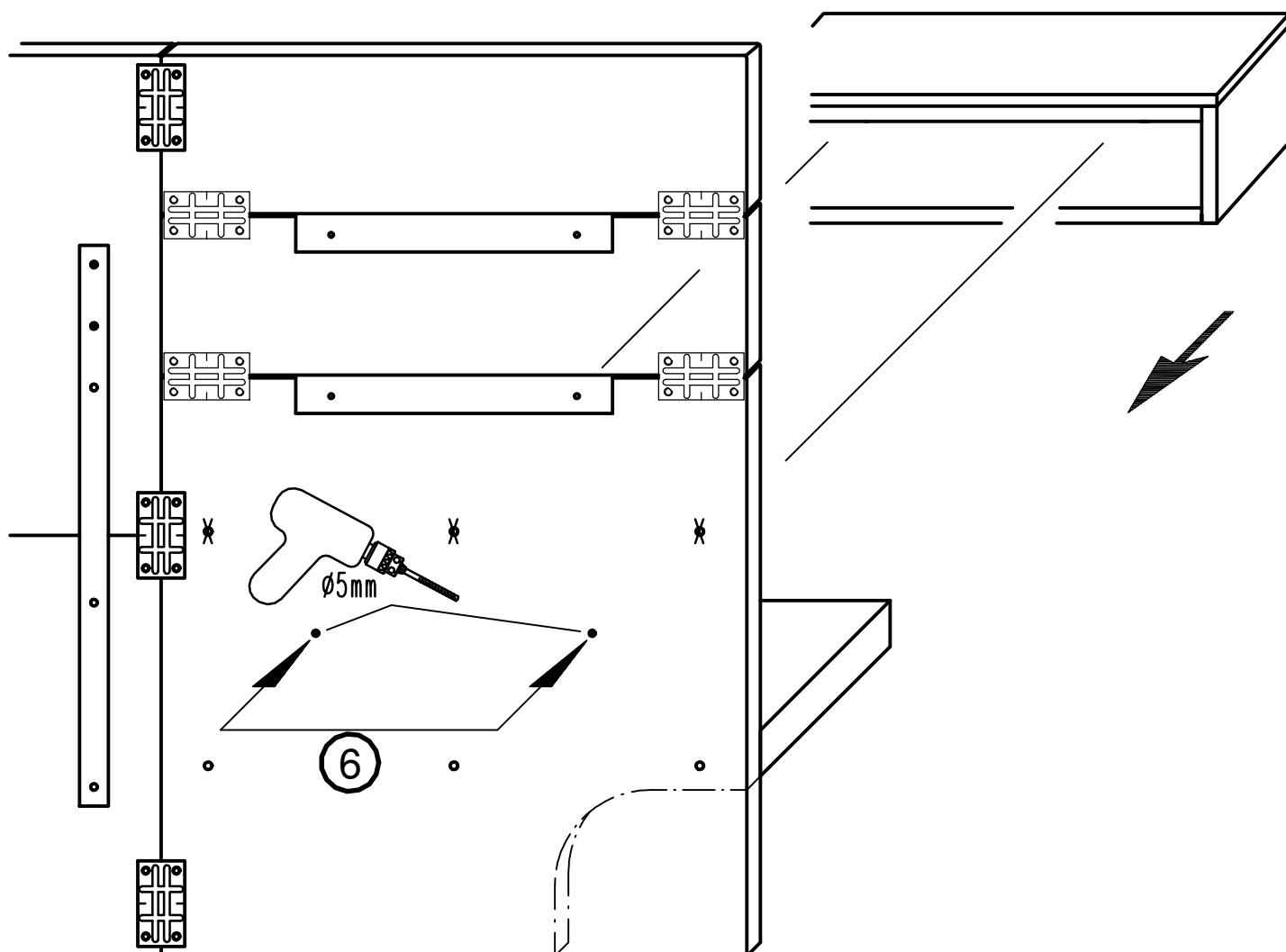
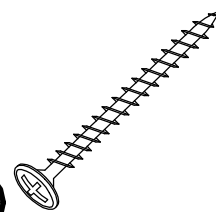


5.

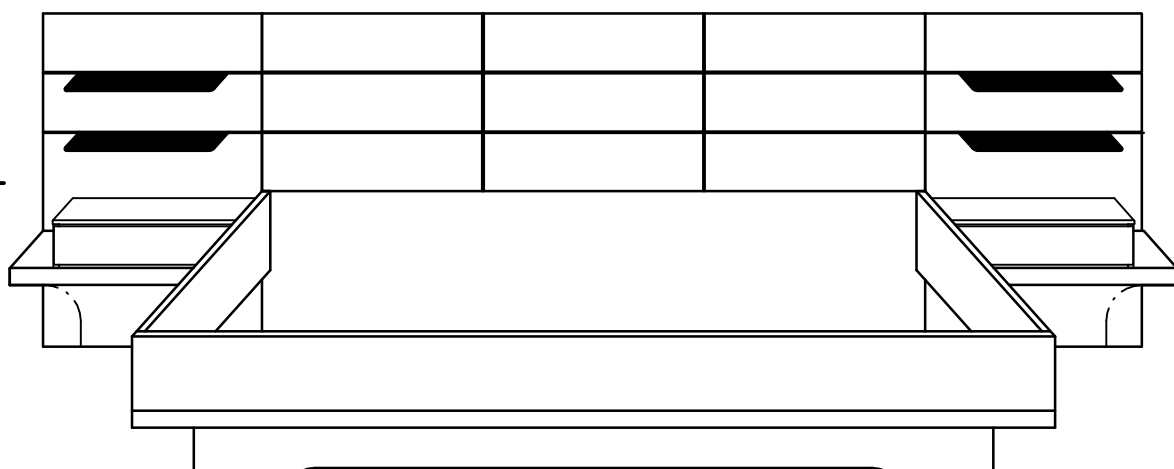
631.1533.000
4,5 x 50 mm

⑥

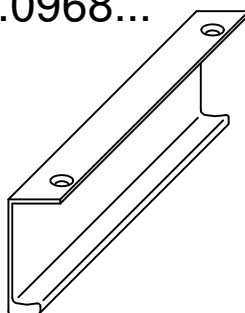
4 x



6.



642.0968...



⑦

631.1472.000
3,5 x 15 mm



⑧

